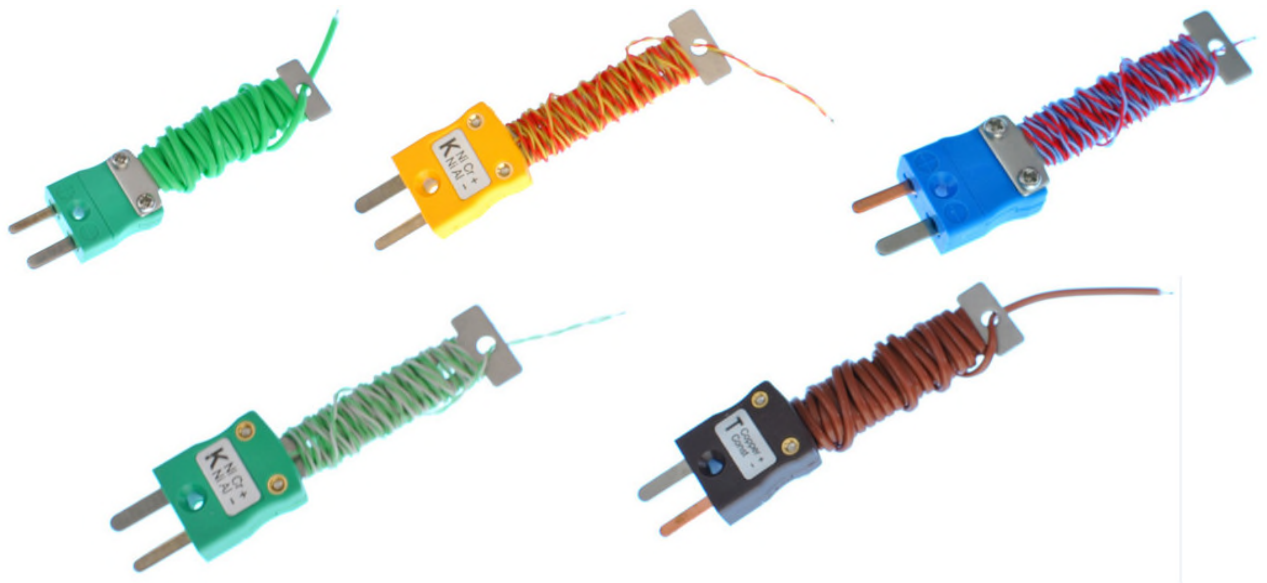


Datasheet

**IEC or ANSI Miniature Thermocouple Plug with Cable Tidy, Supplied with PFA Flat Pair or Twin Twisted Thermocouple Cable**

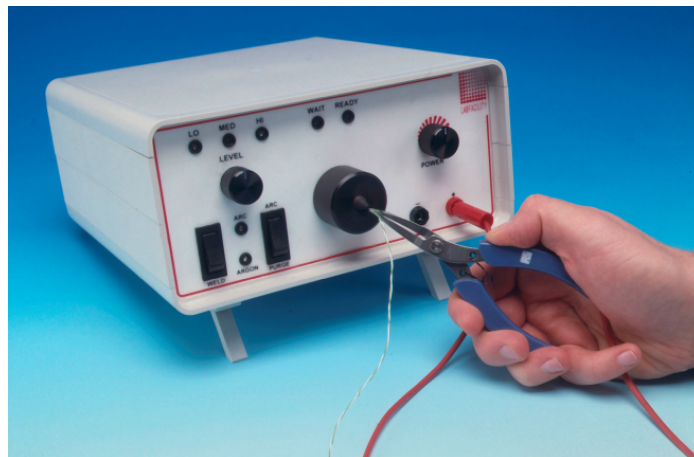


- A complete, precision fine wire, high sensitivity thermocouple with a fitted miniature connector
- Type K or T thermocouple 1 or 2 metres long
- Quick and easy integral storage of the thermocouple
- Class 1 wire for high accuracy, IEC or ANSI colour code
- PFA insulated wire, flat pair or twin twisted available
- Rated 220°C continuous
- Ideal & convenient for scientific and industrial test & measurement

Type	Length	Cable	Colour Code	RS#
K	1M	PFA FP	IEC	<b>110-4464</b>
T	1M	PFA FP	IEC	<b>110-4466</b>
K	2M	PFA FP	IEC	<b>110-4468</b>
T	2M	PFA FP	IEC	<b>110-4470</b>
K	1M	PFA TTP	IEC	<b>110-4463</b>
T	1M	PFA TTP	IEC	<b>110-4465</b>
K	2M	PFA TTP	IEC	<b>110-4467</b>
T	2M	PFA TTP	IEC	<b>110-4469</b>
K	1M	PFA TTP	ANSI	<b>110-4471</b>
K	2M	PFA TTP	ANSI	<b>110-4472</b>
T	1M	PFA TTP	ANSI	<b>110-4473</b>
T	2M	PFA TTP	ANSI	<b>110-4474</b>

# Making your own thermocouples?

## L60 Thermocouple & Fine Wire Welder



The Thermocouple Welder is a compact, simple-to-use instrument designed for thermocouple and fine wire welding

It is primarily designed for use by sensor manufacturers to produce commercial grade thermocouple junctions; it is ideal for producing large numbers of exposed junction thermocouples for test and development laboratories. The L60 Thermocouple Welder is ideally suited to transducer and RTD extension lead attachment

Use of the Thermocouple Welder does not require special skills and most operatives will be capable of producing quality work with little practice. The instrument is supplied with a full range of user accessories including a footswitch

Suitable for use with wires of up to 1.1mm diameter an argon gas shield facility is included but a satisfactory thermocouple junction is produced without the need for argon. The output energy of the L60 Thermocouple Welder can be varied up to 60 Joules

- Simple to use Thermocouple Welder
- Designed for the production of commercial grade thermocouple junctions
- Also suitable for other fine wire work
- Front panel or footswitch operation
- Argon gas shield facility



Carbon Electrode

### Supplied complete with the following accessories:

- Wire Holding Pliers & Lead
- Safety Glasses
- Magnifying Eyeglass
- Carbon Electrodes
- Spare 2A Fuse
- Argon Hose
- Mains Lead
- Footswitch for greater ease of use

### ORDERING INFORMATION

**MODEL**  
FINE WIRE WELDER  
RS215/0416

**Allied Code**  
70825788

**RS ORDER NUMBER**  
363-0351

Spare Carbon Electrodes (x5) for 1.1mm 250V Fine Wire Welder

70656473

**814-0184**

**SPECIFICATIONS**

General

Energy Output 0-60 Joules  
Welding Capacity Wires up to 1.1mm diameter  
Duty Cycle Minimum 5-10 welds/min

MECHANICAL

Physical Dimensions 220mm Wide x 120mm High x 250mm Depth  
Weight 4kg

ELECTRICAL

Power Supply 110-120 Vac or 220-250 Vac, 50-60Hz  
Power Consumption Max 170VA dropping to 20VA during charging

**MAINTENANCE**

Apart from keeping the electrode in good order, no other maintenance is required

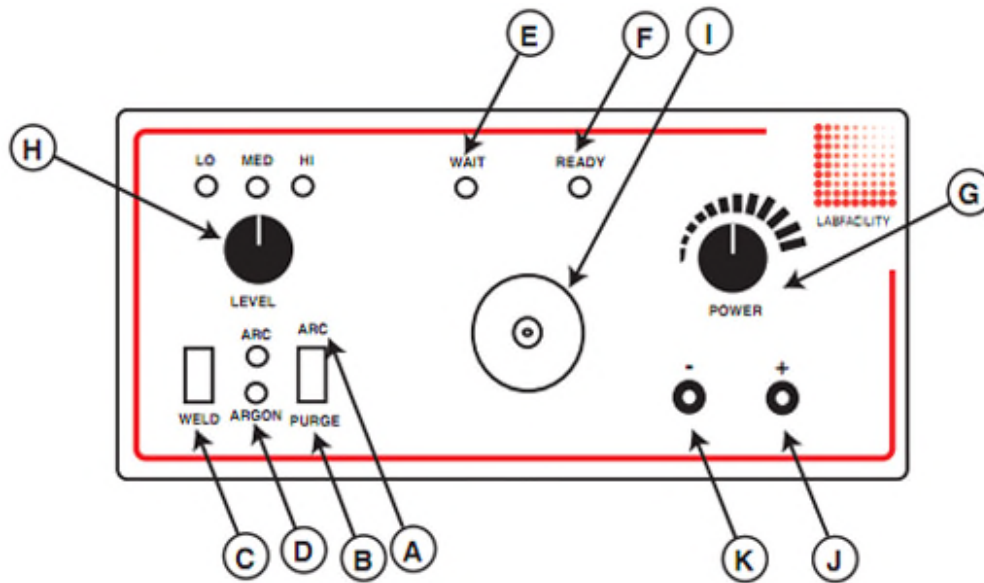
(Front View)



(Rear View)



**Thermocouple Welder Controls**



- A Arc Argon gas and weld current controlled by the “Weld” switch. LED indication
- B Purge Allows the gas line and electrode shield to be purged of air prior to a new welding period
- C Weld Switch Initiates a welding operation (in “arc” mode also opens the Argon valve)
- D Argon LED Indicates when the Argon control valve is open and gas is flowing
- E Wait LED Glows when weld charge is building
- F Ready LED “Ready to Weld” indication
- G Power Rotary control of the capacitor charge voltage
- H Level Selector Selects the total capacitance available giving the following values with LED indication
  - “LO” = 0 to 6 Joules
  - “MED” = 0 to 28 Joules
  - “HI” = 0 to 64 Joules

- I Electrode Holder Holds the replaceable carbon electrode which is accessible by removing the outer Argon Shield
- J Red Socket Output socket for using the pliers supplied
- K Black Socket Output socket, this provides an additional earth