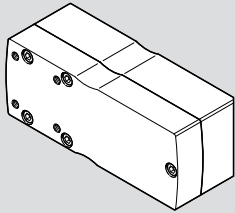



EAMM-U-...-D...-...A.../P.../R...-1  
Parallel kit



**FESTO**

Festo SE & Co. KG  
Ruiter Straße 82  
73734 Esslingen  
Germany  
+49 711 347-0  
  
www.festo.com

  
8178438

Assembly instructions

8178438  
2023-08b  
[8178440]

Translation of the original instructions

© 2023 all rights reserved to Festo SE & Co. KG

1 Applicable documents

All available documents for the product → [www.festo.com/sp](http://www.festo.com/sp).

Document	Product	Table of contents
Operating instruction	Motor	–
Operating instruction	Axis	–

Tab. 1: Applicable documents

2 Safety

2.1 Safety instructions

- Only mount the product on components that are in a condition to be safely operated.
- Clean the shafts. The clamping sleeves only grip without slipping on dry and grease-free drive shaft adapters.
- If the motor is loosened or turned, homing must be carried out on the axis.
- Select required mounting components. The kit contains all the mounting components that may be required.
- Observe the tightening torques. Unless otherwise specified, the tolerance is ± 20%.  
If the tightening torques are exceeded, the cover screws of the axis will loosen during disassembly.

2.2 Intended use

2.2.1 Use

The parallel kit connects an axis to a motor in a parallel configuration.

2.2.2 Permissible axes and motors

**NOTICE**

Overloading can cause malfunction and material damage.  
The motor's output variables must not exceed the permissible values of the components used.  
Permissible values → [www.festo.com/catalogue](http://www.festo.com/catalogue).

- Limit the motor's output variables accordingly.

- Take the axis and the motor from the interface codes.  
Example: EAMM-U-60-D32-57AC  
D32: axis interface  
57AC: motor interface

Axis interface	Axis
D19	EGSL-35
D32	EGSL-45, ESBF-32
D40	EGSL-55, ESBF-40
D50	ESBF-50
D60	EGSL-75, ESBF-63
D80	ESBF-80

Tab. 2: Permissible axes

Motor interface	Motor
38AA	Third-party motor
40RA	Third-party motor
57AA	Third-party motor

Motor interface	Motor
57AC	Third-party motor
58AA	Third-party motor
60AA	Third-party motor
60PA	Third-party motor
60RA	Third-party motor
60RB	Third-party motor
70AA	Third-party motor
80PB	Third-party motor
82AA	Third-party motor
84AA	Third-party motor
126AA	Third-party motor

Tab. 3: Permissible motors

**i**  
It is the responsibility of users to qualify third-party motors with the matching mechanical interface for the combination.  
To find out which third-party motors are suitable, consult your regional Festo contact or → [www.festo.com/sp](http://www.festo.com/sp).

2.3 Training of qualified personnel

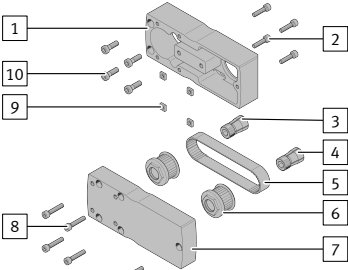
Work on the product may only be carried out by qualified personnel who can evaluate the work and detect dangers. Personnel must have the relevant mechanical training.

3 Additional information

- Contact the regional Festo contact if you have technical problems.
- Accessories → [www.festo.com/catalogue](http://www.festo.com/catalogue).
- Spare parts and accessories → [www.festo.com/spareparts](http://www.festo.com/spareparts).

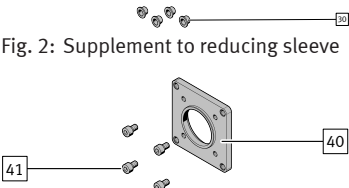
4 Product Range Overview

4.1 Scope of delivery



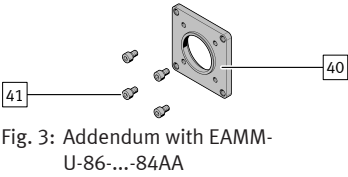
- 1 Housing (1x)
- 2 Screw (4x)
- 3 Axis clamping sleeve (1x)
- 4 Motor clamping sleeve (1x)
- 5 Toothed belt (1x)
- 6 Toothed belt pulley (2x)
- 7 Cover (1x)
- 8 Screw (5x)
- 9 Square nut (4x)
- 10 Screw (4x)

Fig. 1: Basic scope of delivery



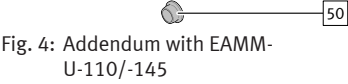
- 30 Reducing sleeve (4x)
- 40 Adapter plate (1x)
- 41 Screw (4x)

Fig. 2: Supplement to reducing sleeve



- 41 Screw (4x)
- 50 Sealing plug (1x/2x)

Fig. 3: Addendum with EAMM-U-86-...-84AA



- 50 Sealing plug (1x/2x)

Fig. 4: Addendum with EAMM-U-110/-145

4.2 Not in scope of delivery



- 31 Axis clamping sleeve (1x)
- 32 Counter bearing (1x)
- 33 Screw (1x/2x)

Fig. 5: Counter bearing EAMG-U1



- 60 Lubricating grease (1x) LUB-KC1 (silicone-free)
- 61 Clamping element EADT-E-U1-110 (1x)

Fig. 6: Tools

Fig. 7: Tools

**i**  
The clamping element [61] is recommended from size 110.

## 5 Assembly

### 5.1 Assembly

#### 5.1.1 Assembly of the housing

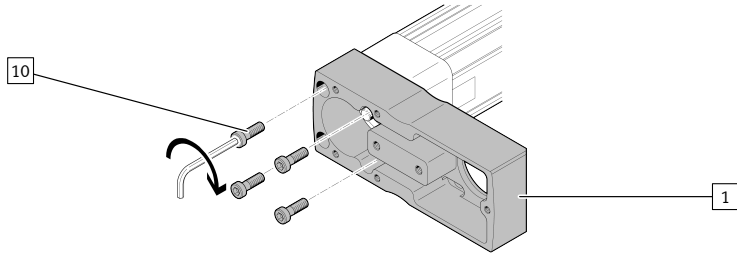


Fig. 8: Mounting axis

- Use the screws [10] to mount the axis on the housing [1].

#### Without adapter plate [40]

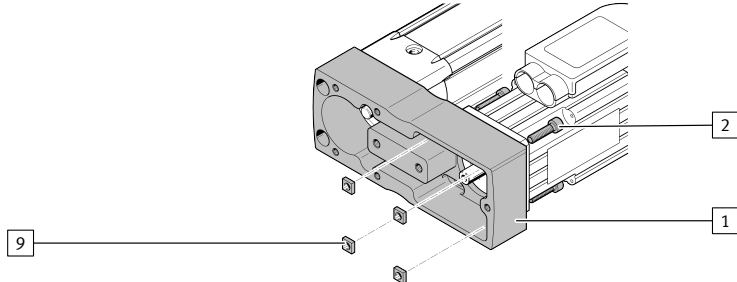


Fig. 9: Attach motor - without adapter plate

- Fasten the motor to the housing [1] with the screws [2] and the square nuts [9].
  - The motor is movable and can be easily tilted.

**i** With EAMM-U-86-...-84AA an adapter plate [40] is required.  
 • Please note the following section.

#### With adapter plate [40]

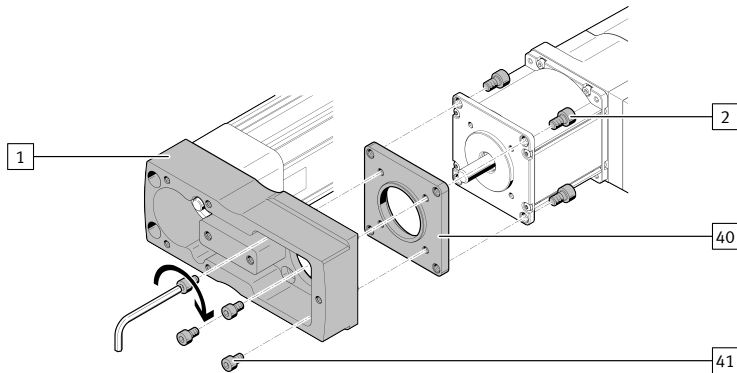


Fig. 10: Attaching motor - with adapter plate

- Mount the adapter plate [40] to the motor with the screws [2].
- Fasten the housing [1] to the adapter plate [40] with the screws [41].
  - The motor is movable and can be easily tilted.

#### 5.1.2 Mounting the toothed belt

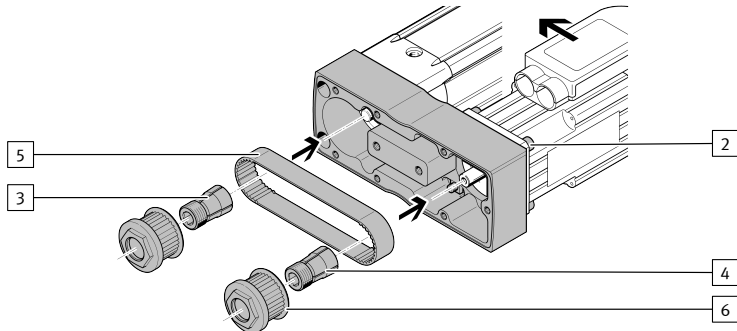


Fig. 11: Inserting toothed belt

- Grease the clamping sleeves [3]/[4] on the thread and the outside of the cone only with the lubricating grease [60].
  - The greased clamping sleeves [3]/[4] can be tightened evenly.
- Screw the clamping sleeves [3]/[4] into the thread of the toothed belt pulleys [6]. Do not tighten.
- Place the toothed belt pulleys [6] into the toothed belt [5].
- Push the motor in the direction of the axis up to the stop and tilt it slightly.
- Place the clamping sleeves [3]/[4] on the drive shaft adapter.
- Fasten the motor with the screws [2].
  - The motor is movable, but it can no longer be tilted.

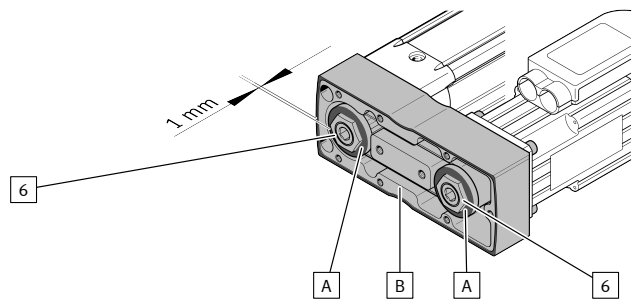


Fig. 12: Align toothed belt pulley

- Position the areas [A] approx. 1 mm above the reference area [B].
  - Background: the toothed belt pulley [6] moves inwards when tightened. The position of the area [A] depends on the size.

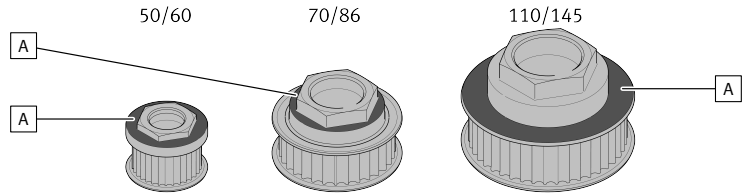


Fig. 13: Area A on the toothed belt pulley

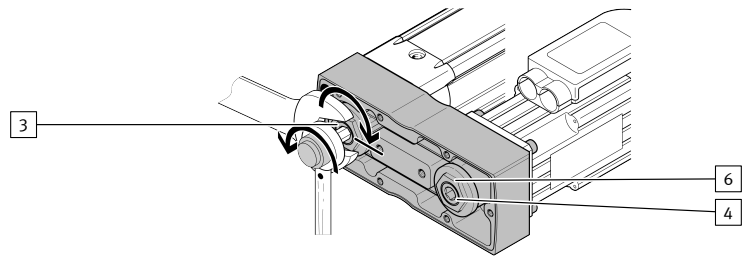


Fig. 14: Tightening the toothed belt pulley

- Select the required tightening torque of the toothed belt pulleys [6] → 8.2 Tightening torques for the toothed belt pulleys.
- Tighten the toothed belt pulleys [6]. Counter hold the clamping sleeves [3]/[4].

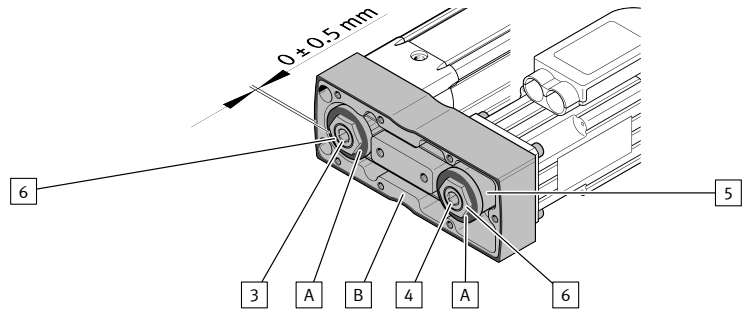


Fig. 15: Observe tolerances

- Observe the tolerances. The areas [A] must be flush with the reference area [B]. Tolerance:  $\pm 0.5$  mm
- If the toothed belt [5] or one of the toothed belt pulleys [6] is grinding against the housing:
  - Unscrew the clamping sleeves [3]/[4] slightly.
  - Readjust the toothed belt pulleys [6].

#### 5.1.3 Assembly of the counter bearings

##### NOTICE

**When counter bearings are installed, they extend the service life of the axes and motors.**

- Always mount the counter bearing [32] included in the scope of delivery.
- With heavy loads: mount optional counter bearing EAMG-U1
  - [www.festo.com/catalogue](http://www.festo.com/catalogue).

##### NOTICE

**Malfunctions and material damage may occur if the trunnion [F] is bent.**

- When tightening the toothed belt pulley [6], avoid a transverse load of the trunnion [F] on the clamping sleeve [31].

Prerequisite: the toothed belt [5] is mounted with the clamping sleeves [31] and [4] but not yet tensioned → 5.1.2 Mounting the toothed belt.

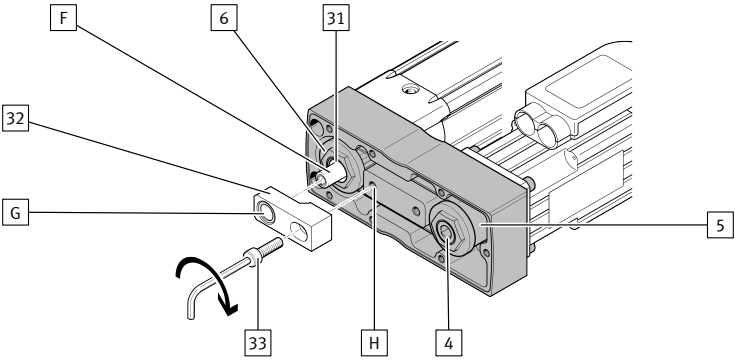


Fig. 16: Mounting counter bearing

1. Push the needle bush [G] onto the trunnion [F] of the clamping sleeve [31] without tension.
2. Mount the counter bearing [32] with the screw [33] on the thread [H].
3. Tension the toothed belt [5].

5.1.4 Tensioning the toothed belt

NOTICE

**Toothed belt pretensioning too high.**  
Impermissible radial loads or shaft break.  
Increased wear of the toothed belt and the bearings of axis and motor.

- Avoid excessive toothed belt pretension.

A low toothed belt pretension is recommended.

The toothed belt [5] is tensioned when the strands [D] run approximately parallel:

- Untensioned:  $y > x$
- Tensioned:  $y \approx 1 \dots 1.05 \cdot x$

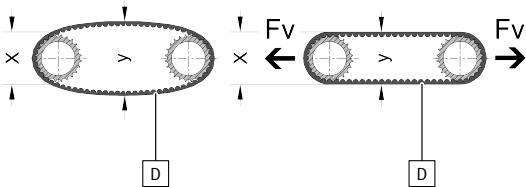


Fig. 17: Strands of the toothed belt

With EAMM-U-50/-60/-70/-86

1. Move the motor until the clamping force  $F_v$  is exerted on the toothed belt [5].
2. Tighten the screws [2].

EAMM-U-	Clamping force $F_v$ [N]
50	15 ... 35
60	40 ... 70
70	60 ... 110
86	70 ... 130

Tab. 4: Permissible tension of the toothed belt

With EAMM-U-110/-145

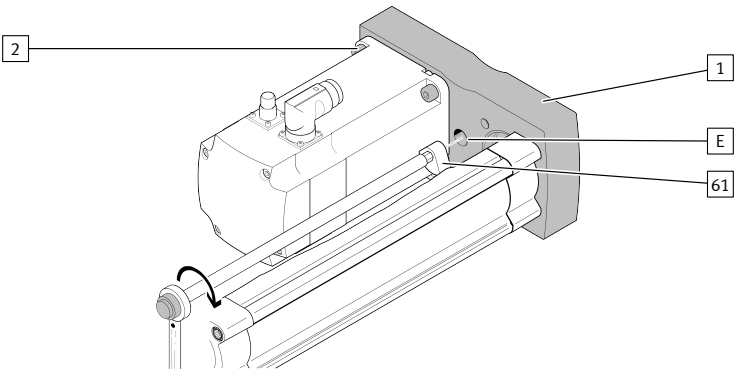


Fig. 18: Tensioning toothed belt with clamping element

1. Position the clamping element [61] in the drilled hole [E].
2. Turn the clamping element [61]. Hex wrench:  $\approx 8$   
Observe the recommended torque.  
⚠ The motor, which can be moved along the slots, is pressed away from the axis mechanism by the eccentric cam of the clamping element.
3. Tighten the screws [2].

EAMM-U-	Recommended torque [Nm]		
110	0.2 ... 0.6	0.4 ... 0.8	0.6 ... 1.0
145	1.0 ... 1.5	1.5 ... 2.0	2.0 ... 2.5

Tab. 5: Recommended torque of the clamping element

EAMM-U-	Tension $F_v$ [N]
110	120 ... 300
145	200 ... 450

Tab. 6: Permissible tension of the toothed belt

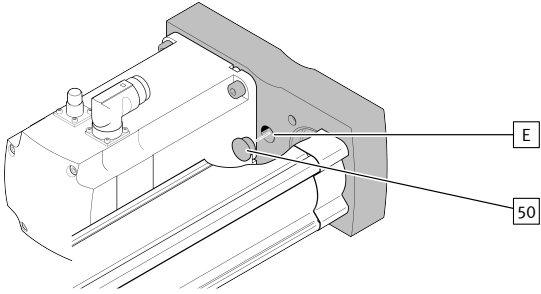


Fig. 19: Close drilled hole

- Press the sealing plug [50] into the drilled hole [E].

5.1.5 Mounting the cover

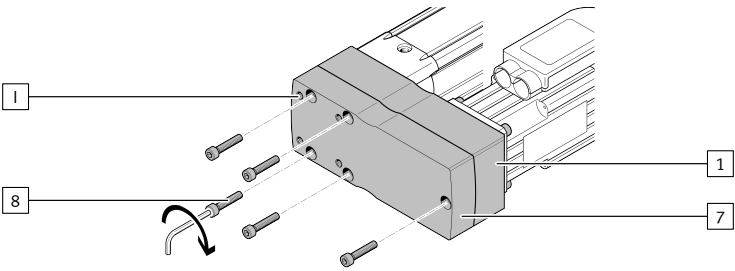


Fig. 20: Mounting cover

- Mount the cover [7] on the housing [1] with the screws [8].



The threads [I] are used to fasten mounting accessories  
→ [www.festo.com/catalogue](http://www.festo.com/catalogue).

6 In operation

CAUTION

**Risk of injury from touching hot surfaces.**  
The motor connecting kit becomes hot due to the heat dissipation of the motor.

- Do not touch the motor connecting kit during operation or immediately afterwards.

WARNING

**Risk of injury due to unexpected movement of components if toothed belt fails.**  
• Take supplemental safeguarding measures.

7 Maintenance

7.1 Checking the toothed belt

The toothed belt [5] is a wearing part → [www.festo.com/spareparts](http://www.festo.com/spareparts).

1. Check the toothed belt [5] regularly:
  - during maintenance of the machine
  - when replacing an axis
2. Replace the toothed belt [5] at the following indicators of wear:
  - excessive accumulation of wear particles in the housing
  - cracks on the back of the toothed belt
  - visible glass fibre cords in the tooth base

7.2 Demounting the toothed belt

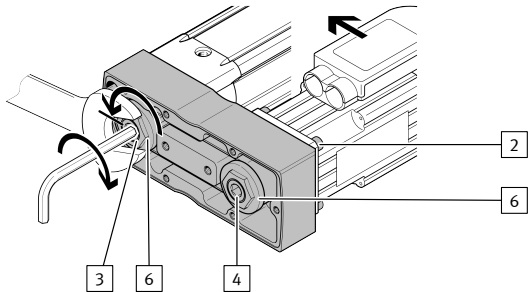


Fig. 21: Loosening toothed belt pulleys

1. Unscrew the screws [2] slightly.
  - ↳ The motor is movable and can be easily tilted.
2. Push the motor in the direction of the axis up to the stop and tilt it slightly.
3. Demount the counter bearing.
4. Unscrew the toothed belt pulleys [6]. Counter hold the clamping sleeves [3]/[4].
5. Rotate the toothed belt pulleys [6] anticlockwise.
  - ↳ The toothed belt pulleys [6] can be pulled from the cone of the clamping sleeves [3]/[4].

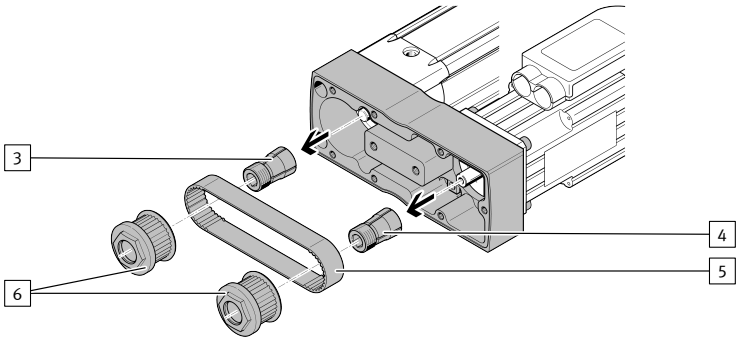


Fig. 22: Removing toothed belt

1. Pull the clamping sleeves [3]/[4] off the drive shaft adapters.
2. Remove the toothed belt [5] from the toothed belt pulleys [6].

8 Technical data

8.1 Screw sizes and tightening torques

EAMM-U-	[2]	[Nm]	[8]	[Nm]	[10]	[Nm]	[33]	[Nm]
50-D19-38AA	M3x14	1.2	M4x25	3	M4x12	3	M5x20	6
50-D32-38AA	M3x12	1.2	M4x25	3	M6x18	5/6 <sup>1)</sup>	M5x20	6
50-D32-40RA	M4x12	3	M4x25	3	M6x18	5/6 <sup>1)</sup>	M5x20	6
60-D32-57AC	M5x16	6	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D32-58AA	M4x16	3	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D32-60AA	M4x35	3	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D32-60RA	M4x35	3	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D32-60RB	M5x16	6	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D40-57AC	M5x16	6	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
60-D40-58AA	M4x16	3	M5x25	6	M6x18	5/6 <sup>1)</sup>	M6x20	10
70-D32-70AA	M5x18	6	M5x35	6	M6x18	5/6 <sup>1)</sup>	M8x30	18
70-D40-60RA	M4x14	3	M5x35	6	M6x18	5/6 <sup>1)</sup>	M8x30	18
70-D50-60RA	M4x14	3	M5x35	6	M8x20	12	M8x30	18
86-D40-60PA	M5x16	6	M6x40	10	M6x18	5/6 <sup>1)</sup>	M8x30	18
86-D40-70AA	M5x18	6	M6x40	10	M6x18	5/6 <sup>1)</sup>	M8x30	18
86-D40-80PB	M5x20	6	M6x40	10	M6x20	5/6 <sup>1)</sup>	M8x30	18
86-D40-82AA	M6x16	10	M6x40	10	M6x18	5/6 <sup>1)</sup>	M8x30	18
86-D40-84AA	M6x20	10	M6x40	10	M6x18	5/6 <sup>1)</sup>	M8x30	18
86-D50-80PB	M5x20	6	M6x40	10	M8x20	12	M8x30	18
86-D60-57AA	M4x20	3	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-58AA	M4x16	3	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-60PA	M5x20	6	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-80PB	M5x20	6	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-60RB	M5x20	6	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-70AA	M5x20	6	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-82AA	M6x16	10	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
86-D60-84AA	M6x20	10	M6x40	10	M8x20	9/12 <sup>2)</sup>	M8x30	18
110-D50-84AA	M6x20	10	M8x50	18	M8x20	12	M8x40	18
110-D60-84AA	M6x20	10	M8x50	18	M8x20	9/12 <sup>2)</sup>	M8x40	18

EAMM-U-	[2]	[Nm]	[8]	[Nm]	[10]	[Nm]	[33]	[Nm]
110-D80-84AA	M6x20	10	M8x50	18	M10x20	25	M8x40	18
145-D80-126AA	M8x25	18	M8x50	18	M10x20	25	M8x40	18

1) With axis EGSL: 5 Nm; ESBF: 6 Nm  
2) With axis EGSL: 9 Nm; ESBF: 12 Nm

Tab. 7: Screws [2] ... [33]

EAMM-U-	[41]	[Nm]
86-D40-84AA	M5x12	6
86-D60-84AA	M5x14	6

Tab. 8: Screw [41]

8.2 Tightening torques for the toothed belt pulleys

The transferable torque depends on the tightening torque of the toothed belt pulleys [6].

- Select the tightening torque of the toothed belt pulley [6] from the permissible range.
  - ↳ Check: the transferable torque is greater than the driving torque of the motor → Technical data of the motor.

EAMM-U-	Toothed belt pulley [6]	Parallel kit
	Tightening torque [Nm]	Transferable torque [Nm]
50	3 ... 5	0.5 ... 1
60	10 ... 15	1.5 ... 3
70	22 ... 35	3.5 ... 7
86	25 ... 40	4.8 ... 9.5
110	65 ... 80	12.5 ... 25
145	120 ... 180	25 ... 50

Tab. 9: Tightening torques of the toothed belt pulley [6]

EAMM-U-	Toothed belt pulley [6]	Clamping sleeve [3]/[4]	Clamping sleeve [31]
50	≈ 17	≈ 5	≈ 3
60	≈ 22	≈ 8	≈ 5
70/86	≈ 30	≈ 8	≈ 6
110/145	≈ 36	≈ 10	≈ 8

Tab. 10: Width across flats of the toothed belt pulley [6] and the clamping sleeves [3] ... [31]