

### Fixing Parts with Special Adhesive

SolidTack mounts offer an innovative fixing solution especially for low energy surfaces like PP, PE or if drilling a hole is not possible. Suitable for a wide range of indoor and outdoor applications on varnished, plastic or metal surfaces in many areas e. g. electrical cabinet, railway, aerospace, automotive and agricultural machinery.

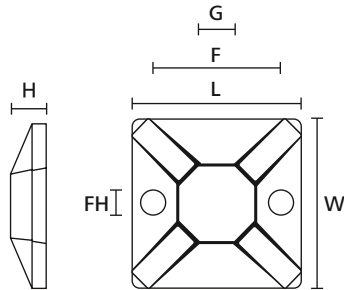
#### Features and Benefits

- MB mounts with homogeneous system of acrylic adhesive
- Very good initial adhesion, increases with time
- High cohesive strength combined with good weathering resistance
- Innovative fixing solution for low energy surfaces like PP, PE or painted / varnished surfaces
- Protection foil with finger lift for easy peel off



SolidTack products work on varnished and powder coated surfaces.

#### SolidTack-Series MB



MB3-MB5 (side view) MB3-MB5 (plan view)



One Step to the Web!



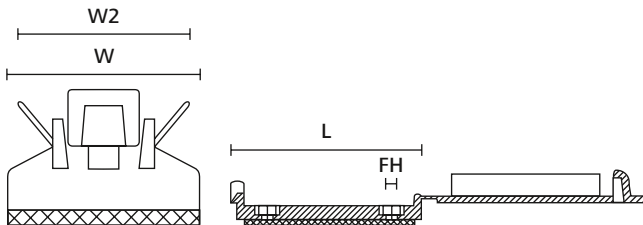
For more information on the types of adhesive please see page 129.

TYPE	Width (W)	Length (L)	Height (H)	Hole Ø (FH)	Fixing Hole Centres (F)	Strap Width max. (G)	Material	Colour	Adhesive	Pack Cont.	Article-No.
MB2APT	13.0	13.0	4.1	-	-	2.7	PA66	Black (BK)	mod. Acrylate	100 pcs.	151-00996
MB3APT	19.0	19.0	3.8	3.1	13.2	4.1	PA66	Black (BK)	mod. Acrylate	100 pcs.	151-00432
	19.0	19.0	3.8	3.1	13.2	4.4	PA66	Natural (NA)	mod. Acrylate	100 pcs.	151-00514
MB4APT	28.0	28.0	4.7	4.0	20.2	5.4	PA66	Black (BK)	mod. Acrylate	100 pcs.	151-00433
	28.0	28.0	4.7	4.0	20.2	5.6	PA66	Natural (NA)	mod. Acrylate	100 pcs.	151-00587
MB5APT	38.0	38.0	6.3	4.7	25.3	10.0	PA66	Black (BK)	mod. Acrylate	100 pcs.	151-00434

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

#### SolidTack-Series FKH



Flat Ribbon Cable Mount (front view)

Flat Ribbon Cable Mount (side view)



Based on extremely soft wings any flat cable is gently fastened.

TYPE	Width (W)	Width (W2)	Length (L)	Hole Ø (FH)	For Cable Width max.	Material	Colour	Adhesive	Pack Cont.	Article-No.
FKH50AVHB	25.0	22.0	56.5	3.1	50.0	PA66HIR	Black (BK)	mod. Acrylate	100 pcs.	151-00312
FKH80AVHB	25.0	22.0	86.0	3.1	80.0	PA66HIR	Black (BK)	mod. Acrylate	100 pcs.	151-00313

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene	E/TFE	-80 °C to +170 °C	Blue (BU)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV-resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitive</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to: lubricants, vehicle fuel, salt water and many solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	HF RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.

\*These details are only rough guide values. They should be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

\*\*More colours on request.

 = Minimum Loop Tensile Strength for Cable Ties (Newton)

HF = Halogenfree  
LFH = Limited Fire Hazard  
RoHS = Restriction of Hazardous Substances

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6</b> , with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	HF RoHS
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	HF LFH RoHS
<b>Polyamide 6.6 V0</b> , High Oxygen Index	PA66V0-HOI	-40 °C to +85 °C, (+105 °C, 500 h)	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emissions</li> </ul>	HF LFH RoHS
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)	Halogen free	<ul style="list-style-type: none"> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkalis and oils</li> </ul>	HF LFH RoHS
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	HF LFH RoHS
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: most acids, alcohol and oils</li> </ul>	HF RoHS
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	HF LFH RoHS
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	HF RoHS
<b>Polypropylene, Ethylene- Propylene-Dien- Terpolymere-rubber</b> free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	HF RoHS
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in certain liquids</li> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	RoHS
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	RoHS
<b>Stainless Steel, Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	HF LFH RoHS
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>High elasticity</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	HF RoHS

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## Information and installation instructions for self-adhesive mounting bases

HellermannTyton uses different types of adhesives for self-adhesive bases: acrylate and synthetic rubber. These differ in the operating temperature range and the 'pull off' force of the adhesive. Synthetic rubber has an excellent initial grip, allowing for almost immediate use. Acrylate adhesive has less initial grip, so there is a need to wait for a few hours before use, but has a higher 'pull off' force than synthetic rubber. This enables a permanent fixing lasting months or even years. To use these adhesives the surface must be dry, and free of dust, oil, oxides, parting agents and other impurities. For this the use of isopropanol / water (50/50) is recommended. After cleaning allow the surface to dry completely. Peel off the protective backing on the self-adhesive base, ensuring the adhesive is not touched. Apply the part to the surface and press down firmly for several seconds.

ADHESIVE		Adhesive Operating Temperature
Synthetic rubber with base of polyethylene foam	Synthetic rubber T50	-20 °C to +50 °C
	Synthetic rubber T60	-40 °C to +60 °C
Acrylate with base of polyurethane foam	Acrylate	to +105 °C
Acrylate with base of acrylic foam	mod. Acrylate	-40 °C to +90 °C

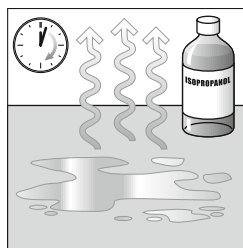


We will be happy to send you on request an up-to-date technical datasheet for whichever adhesive you are using.

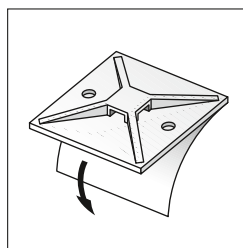
## Instructions for use



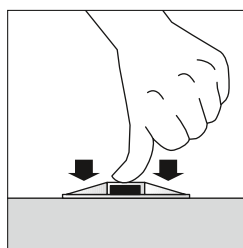
1. The surface must be dry, free from dust, oil, oxides, parting agents and other impurities. The surface to be glued should be cleaned using a clean cloth and isopropanol / water (50/50). When using other appropriate cleaning agents, ensure that they do not attack the surface nor leave any residues.



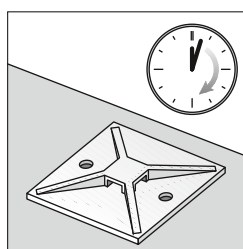
2. After cleaning allow the surface to air-dry completely.



3. Peel off protective backing and ensure the adhesive area is not touched.



4. Press down firmly on the base with the thumbs for several seconds.



5. Depending on the type of adhesive, wait for several minutes (synthetic rubber) or hours (acrylate) so that the adhesive can bond completely with the surface.