UN38.3 检测报告

UN38.3 Test Report

Client **委托方**	SHENZHEN KHJ SEMICONDUCTOR LIGHTING CO., LTD 深圳科宏健半导体照明有限公司
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Samples Description **样品名称**	Rechargeable Li-Polymer battery 可充电锂聚合物电池
Model **型号**	18650-KHJ
Testing Laboratory **测试机构**	Shenzhen TCT Testing Technology Co., Ltd. 深圳市通测检测技术有限公司 1F, Building 1, Yibaolai Industrial Park, Qiaotou Village, Fuyong Town, Baoan District, Shenzhen, Guangdong, China 中国广东省深圳市宝安区福永桥头亿宝来工业城 1 栋 1 楼
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Test Conclusion 测试结论: **Shown in the Conclusion of test report. 见检测报告结论页.** **This Report Belongs to quote For the Record. 此报告属于报备案件.**	

Tested by主检人: Sunny Zhang **Approved by批准人:**

Inspected by 审核人: Liz Zhang **Seal of TCT 报告单位（盖章）:**

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Ⅰ、Sample Description 样品描述

Product Name 产品名称	Rechargeable Li-Polymer battery 可充电锂聚合物电池		**Sample Model** 样品型号	18650-KHJ	
Manufacturer 制造商	SHENZHEN RSZ ELECTRONICS TECHNOLOGY CO., LTD 深圳市日升质电子科技有限公司				
Address 地址	FL4, NO. 8 Building, Hua Feng Overseas Student Industrial Park, Baolong 1st Road, Longgang District, Shenzhen, Guangdong, China 深圳市龙岗区宝龙一路华丰留学生产业园 8 栋 4 楼				
Trade Mark 商标	----	**Shape** 形状	Cylindrical 圆柱形	**Size 尺寸 (D×H)**	(18.2× 72.4)mm
Nominal Voltage 标称电压	3.7V	**Rated Capacity** 额定容量	2200mAh 8.14Wh	**Limited Charge Voltage** 充电限制电压	4.2V
Standard Charge Current 标准充电电流	1100mA	**Maximum Continuous Charge Current** 最大持续充电电流	2200mA	**End Charge Current** 结束充电电流	22mA
Cut-off Voltage 放电截止电压	2.75V	**Standard Discharge Current** 标准放电电流	440mA	**Maximum Discharge Current** 最大放电电流	3300mA
Cell Model 电芯型号	18650	**Cell Nominal Voltage** 电芯标称电压	3.7V	**Cell Rated Capacity** 电芯额定容量	2200mAh
Cells Number 电芯数量	1PCS	**Receiving Date** 接收日期	2016-08-05	**Completing Date** 完成日期	2016-08-26

Ⅱ、Standard 标准

Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6) Sixth revised edition

联合国《关于危险货物运输的建议书》第六版。

Ⅲ、Test Item 测试项目

T.1. ☒Altitude simulation 高度模拟
T.2. ☒Thermal test 温度试验
T.3. ☒Vibration 振动
T.4. ☒Shock 冲击
T.5. ☒External short circuit 外部短路
T.6. ☐Impact / ☒Crush 重物冲击/挤压
T.7. ☒Overcharge 过充电
T.8. ☒Forced discharge 强制放电

Ⅳ、Test Method and Requirement 测试方法和要求

Tests T.1 to T.5 shall be conducted in sequence on the same cell or battery. Tests T.6 and T.8 shall be conducted using not otherwise tested cells or batteries. Test T.7 may be conducted using undamaged batteries previously used in tests T.1 to T.5 for purposes of testing on cycled batteries.

用相同的电芯或电池按照顺序进行试验 T.1 至 T.5。试验 T.6 和 T.8 用没有进行其他试验的电芯或电池。为了测试循环后的电池，试验 T.7 可用试验 T.1 至 T.5 后没有损坏的电池。

Batteries of 1#~14# are full charged after one cycle;

Batteries of 15#~18# are full charged after fifty cycles;

Component cells of 19#~23# are 50% charged after one cycle;

Component cells of 24#~33# are full discharged after one cycle;

Component cells of 34#~43# are full discharged after fifty cycles;

Test environment condition: ambient temperature: 15-25℃, ambient humidity: 40-70%

电池 1#~14#为一次循环满电状态；

电池 15#~18#为 50 次循环满电状态；

组成电芯 19#~23#为一次循环后 50%半电状态；

组成电芯 24#~33#为一次循环完全放电状态；

组成电芯 34#~43#为 50 次循环完全放电状态；

试验环境条件：环境温度：15-25℃，环境湿度：40-70%

In order to quantify the mass loss, the following procedure is provided:

Mass loss (%) = (M1-M2)/M1 x 100

质量损失的量化值，可用以下公式计算：

质量损失(%)=(M1-M2)/M1×100

Where M1 is the mass before the test and M2 is the mass after the test. When mass loss does not exceed the values in Table below, it shall be considered as "no mass loss".

式中：M1 是试验前的质量，M2 是试验后的质量。如果质量损失不超过下表所列的数值，应视为“无质量损失”。

Mass M of cell or battery 电芯或电池的质量	Mass loss limit 质量损失限值
M＜1g	0.5%
1g≤M≤75g	0.2%
M＞75g	0.1%

Leakage means the visible escape of electrolyte or other material from a cell or battery or the loss of material (except battery casing, handling devices or labels) from a cell or battery such that the loss of mass exceeds the values in Table above.

渗漏系指可以看到的电解液或者其他物质从电芯或者电池中漏出，或电芯或电池中的物质损失（不包括电池外壳、搬运装置、或标签），失去的质量超过上表所列的数值。

In test T.1 to T.4, cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

在测试 T.1 至 T.4 中,电池须满足无渗漏、无泄气、无解体、无破裂和无起火,并且每个试验电芯或电池在试验后的开路电压不小于其在进行这一试验前电压的 90%.

T.1. Altitude simulation 高度模拟

Test method 测试方法

Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature (20 ± 5 °C).

试验电芯和电池被放置在压力等于或低于 11.6 kPa 和环境温度(20±5℃)下存放至少 6 小时。

Requirement 要求

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

电芯和电池须无渗漏、无泄气、无解体、无破裂和无起火，并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的 90%，有关电压要求不适用于测试完全放电状态的电芯和电池。

T.2. Thermal test 温度试验

Test method 测试方法

Cells and batteries are to be stored for at least six hours at a test temperature equal to 75 ± 2 °C, followed by storage for at least six hours at a test temperature equal to - 40 ± 2 °C. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20 ± 5 °C). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.

电芯和电池放置在试验温度等于 75±2℃的条件下存放至少 6 小时，接着再在试验温度等于-40±2℃的条件下存放至少 6 小时。两个极端试验温度之间的最大时间间隔为 30 分钟。此程序重复进行，共完成 10 次，接着将所有试验电池在环境温度(20±5℃)下存放 24 小时。对于大型电芯和电池，有极端暴露测试温度的时间至少应为 12 小时。

Requirement 要求

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

电芯和电池须无渗漏、无泄气、无解体、无破裂和无起火，并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的 90%,有关电压要求不适用于测试完全放电状态的电芯和电池。

T.3. Vibration 振动

Test method 测试方法

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 kg (cells and small batteries), and for batteries with a gross mass of more than 12 kg (large batteries).

For cells and small batteries: from 7 Hz a peak acceleration of 1 gn is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 8 gn occurs (approximately 50 Hz). A peak acceleration of 8 gn is then maintained until the frequency is increased to 200 Hz.

For large batteries: from 7 Hz to a peak acceleration of 1 gn is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 2 gn occurs (approximately 25 Hz). A peak acceleration of 2 gn is then maintained until the frequency is increased to 200 Hz.

电芯和电池紧固于振动台台面，但不得造成电池变形，并能准确可靠地传播振动。振动应是正弦波形，对数扫描频率在 7 Hz 和 200 Hz 之间，再回到 7 Hz，1 次循环时间为 15 分钟。这一振动过程须对三个互相垂直的电池安装方位的每一方向重复进行 12 次，总共为时 3 小时。其中一个振动方向必须与端面垂直。

做对数频率扫描，对总质量不足 12 千克的电芯和电池（电芯和小型电池），和对 12 千克及更大的电池（大型电池）有所不同。

对电芯和小型电池：从 7 Hz 开始，保持 1 gn 的最大加速度，直到频率达到 18 Hz。然后将振幅保持在 0.8mm（总位移 1.6mm），并增加频率直到峰值加速度达到 8 gn（频率约为 50 Hz）。将峰值加速度保持在 8 gn 直到频率增加到 200 Hz。

对于大型电池：从 7 Hz 开始，保持 1 gn 的最大加速度，直到频率达到 18 Hz。然后将振幅保持在 0.8mm（总位移 1.6mm），并增加频率直到峰值加速度达到 2 gn（频率约为 25 Hz）。将峰值加速度保持在 2 gn 直到频率增加到 200 Hz。

Requirement 要求

Cells and Batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire during the test and after the test and if the open circuit voltage of each test Cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

电芯和电池须无渗漏、无泄气、无解体、无破裂和无起火，并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的 90%。有关电压要求不适用于测试完全放电状态的电芯和电池。

T.4. Shock 冲击

Test method 测试方法

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery.

Each cell shall be subjected to a half-sine shock of peak acceleration of 150 gn and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50 gn and pulse duration of 11 milliseconds.

Each battery shall be subjected to a half-sine shock of peak acceleration depending on the mass of the battery. The pulse duration shall be 6 milliseconds for small batteries and 11 milliseconds for large batteries. The formulas below are provided to calculate the appropriate minimum peak accelerations.

Each cell or battery shall be subjected to three shocks in the positive direction and to three shocks in the negative direction in each of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

试验电芯和电池用刚性支架紧固在试验装置上，支架支撑着每个试验电池组的所有安装面。

每个电芯需经受峰值加速度 150 gn 和脉冲持续时间 6 ms 的半正弦波冲击。另外大电芯需要经受峰值加速度 50 gn 和脉冲持续时间 11 毫秒的半正弦波冲击。

每个电池接受半正弦波冲击峰值加速度取决于电池的质量,小型电池脉冲持续时间应为 6 毫秒,大型电池脉冲持续时间为 11 毫秒的半正弦波冲击，下面提供的公式来计算适当的最小峰值加速度。

每个电芯或电池需在三个互相垂直的电池安装方位的正方向经受三次冲击，接着在反方向经受三次冲击，总共经受 18 次冲击。

Requirement 要求

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

电芯和电池须无渗漏、无泄气、无解体、无破裂和无起火，并且每个试验电池在试验后的开路电压不小于其在进行这一试验前电压的 90%，有关电压要求不适用于测试完全放电状态的电芯和电池。

Battery	Minimum peak acceleration	Pulse duration
Small batteries	150 g_n or result of formula Acceleration(g_n) = $\sqrt{\left(\frac{1.0085.0}{mass^*}\right)}$ whichever is smaller	6 ms
Large batteries	50 g_n or result of formula Acceleration(g_n) = $\sqrt{\left(\frac{30000}{mass^*}\right)}$ whichever is smaller	11 ms

* Mass is expressed in kilograms.

T.5. External short circuit 外部短路

Test method 测试方法

The cell or battery to be tested shall be heated for a period of time necessary to reach a homogeneous stabilized temperature of 57 ± 4 °C, measured on the external case. This period of time depends on the size and design of the cell or battery and should be assessed and documented. If this assessment is not feasible, the exposure time shall be at least 6 hours for small cells and small batteries, and 12 hours for large cells and large batteries. Then the cell or battery at 57 ± 4 °C shall be subjected to one short circuit condition with a total external resistance of less than 0.1 ohm.

测试的电芯或电池外壳温度达到恒温 57 ± 4 °C 后，再进行外部短路。短路的时间取决于电芯或电池的尺寸和设计，并需被评估和记录。如果这个评估无法进行，那么小电芯和小电池短路时间至少 6 小时，大电芯和大电池短路时间至少 12 小时。然后电芯或电池在 57±4℃环境下经受一个阻值小于 0.1Ω 的外部电路短路。

This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to 57 ± 4 °C, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value.

电芯或电池温度到57±4℃之后,短路时间需持续1小时,大型电池短路温度下降到最大温升的一半或低于57±4℃。

The short circuit and cooling down phases shall be conducted at least at ambient temperature.

短路和降温阶段至少应在环境温度下进行。

Requirement 要求

Cells and batteries meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

电芯和电池外壳温度不超过 170℃，并且在试验过程中及试验后 6 小时内无解体、无破裂，无起火。

T.6. Impact / Crush 重物冲击/挤压

Test method – Impact (applicable to cylindrical cells not less than 18.0 mm in diameter)

测试方法 – 重物冲击（适用于直径大于等于 18.0 毫米的圆柱形电池）

The sample cell or component cell is to be placed on a flat smooth surface. A 15.8 mm ± 0.1mm diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A 9.1 kg ± 0.1 kg mass is to be dropped from a height of 61 ± 2.5 cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or Channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm ± 0.1mm diameter curved surface lying across the centre of the test

sample. Each sample is to be subjected to only a single impact.

试样电池或电池组放在平坦光滑表面上。一根 316 型不锈钢棒横放在试样中心，钢棒直径 15.8 毫米±0.1 毫米，长度至少 6 厘米，或电池最长短的尺度，取二者之长者。将一块 9.1 千克±0.1 千克的重锤从 61±2.5 厘米高度跌落到钢棒和试样交叉处，使用一个几乎没有摩擦的、对落体重锤阻力最小的垂直轨道或管道加以控制。

垂直轨道或管道用于引导落锤沿与水平撑表面程 90 度落下。受撞击的试样，纵轴应于平坦表面平行并与横放在试样中心的直径 15.8±0.1 毫米弯曲表面的纵轴垂直。每一试样只经受一次撞击。

Test method – Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter)

测试方法 – 挤压（适用于棱形，袋，硬币/纽扣电池和圆柱形电池直径小于 18.0 毫米）

A component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached.

(a) The applied force reaches 13 kN ± 0.78 kN;

(b) The voltage of the cell drops by at least 100 mV; or

(c) The cell is deformed by 50% or more of its original thickness.

Once the maximum pressure has been obtained, the voltage drops by 100 mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released.

A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.

Each component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using component cells that have not previously been subjected to other tests.

将电芯放在两个平面之间挤压，挤压力度逐渐加大，在第一个接触点上的速度大约为 1.5 cm/s。挤压持续进行，直到出现以下三种情况之一：

(a)施加的力量达到 13 kN ± 0.78 kN；

(b)电芯的电压下降至少 100mV；或

(c)电芯形变达原始厚度的 50%或更多。

一旦达到最大压力、电压下降 100mV 或更多，或电芯形变至少达原厚度的 50%，即可解除压力。

棱柱形或袋装电池须从最宽的面施压。纽扣/硬币形电池须从平坦表面施压。圆柱形电池须从与纵轴垂直的方向施压。

每个试样电芯只做一次挤压试验。试样须继续观察 6 小时。试验须使用之前未做过其他试验的电芯进行。

Requirement 要求

Cells and component cells meet this requirement if their external temperature does not exceed 170℃ and there is no disassembly and no fire within six hours after the test.

电芯外壳温度不超过 170℃，并且在试验过程中及试验后 6 小时内无解体，无起火。

T.7. Overcharge 过充电

Test method 测试方法

The charge current is twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:

(a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test is the lesser of two times the maximum charge voltage of the battery or 22V.

(b) when the manufacturer's recommended charge voltage is more than 18 V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.

Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.

充电电流为制造商建议的最大持续充电电流的两倍。试验的最小电压如下：

(a) 制造商建议的充电电压不大于 18 伏时，试验的最小电压应是电池组最大充电电压的两倍或 22 伏两者中的较小者。

(b) 当制造商建议的充电电压超过 18 伏，试验的最小电压应 1.2 倍的最大充电电压。

试验应在环境温度下进行。进行试验的时间应为 24 小时。

Requirement 要求

Rechargeable Batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

可充电电池在试验过程中和试验后 7 天内无解体，无起火。

T.8. Forced discharge 强制放电

Test method 测试方法

Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell is forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).

每个电芯在环境温度下与 12V 直流电电源串联在起始电流等于制造商给定的最大放电电流的条件下强制放电。

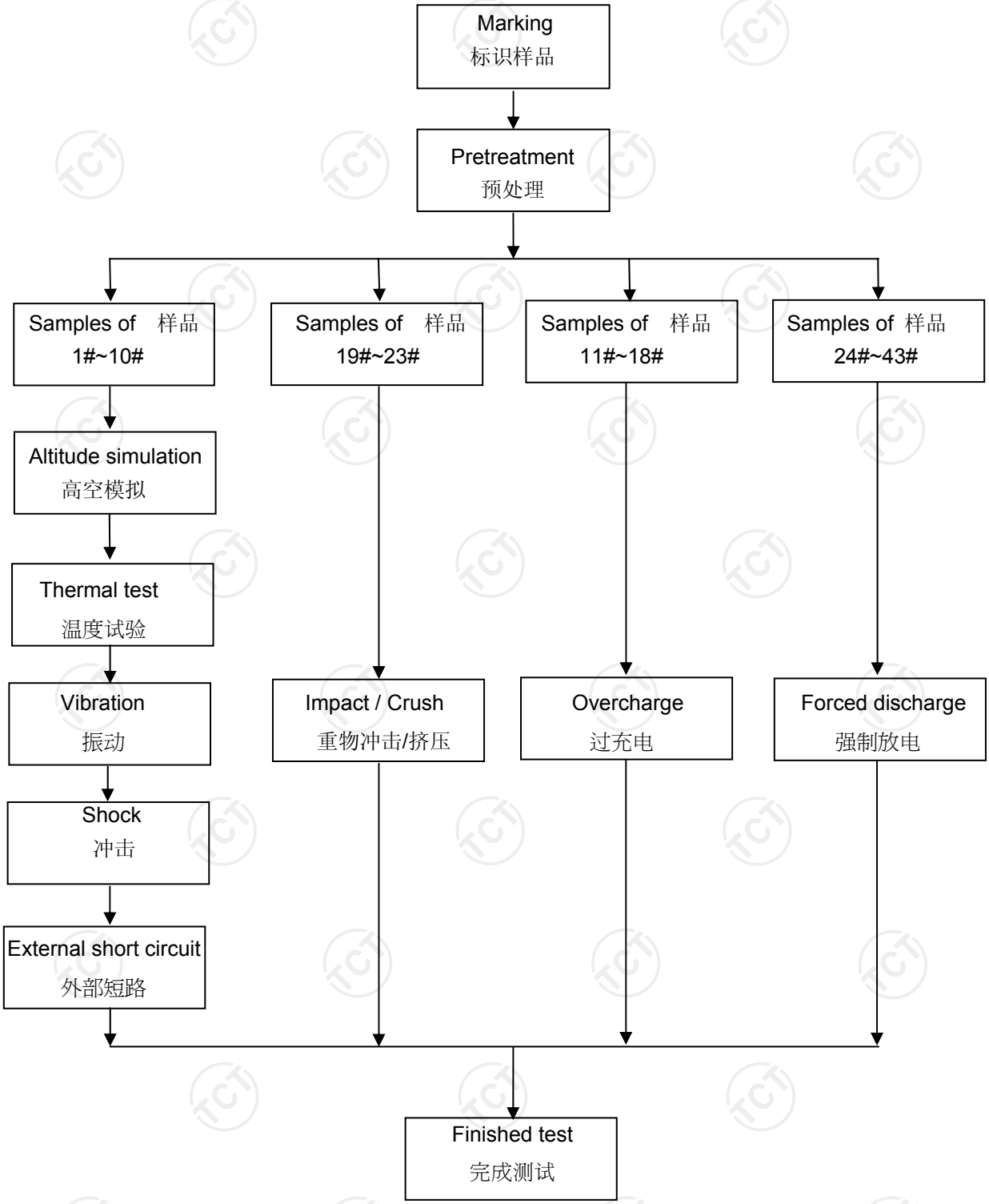
电芯与一个适当大小的电阻负载串联以调节到规定大小的放电电流。每块电芯的放电时间（单位为 h）等于电芯的额定容量除以试验初始放电电流（单位 A）。

Requirement 要求

Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

不可充电或可充电的电芯在试验过程中和试验后 7 天内无解体，无起火

Ⅴ、Test Procedure 测试流程



Ⅵ、Main Test Apparatus 主要测试仪器

Serial No. 设备编号	Name of Equipment 设备名称	Model 型号	Calibration Date /Due Date 校准日期/到期日
TC-B01	Vacuum chamber (for battery test) 电池测试真空箱	GX-3020-Z	2016. 04. 26
			2017. 04. 25
TC-B04	Shock test instrument 冲击测试仪器	SY10-2	2016. 04. 26
			2017. 04. 25
TC-B05	Vibration test instrument 振动测试仪器	ES-3-150	2016. 04. 26
			2017. 04. 25
TC-B07	Rechargeable battery test system 充电电池测试系统	CTS-20V/10A-GGS	2016. 04. 26
			2017. 04. 25
TC-B10	Temperature circulation chamber 温度循环设备	BE-TH-150M8-4	2016. 04. 26
			2017. 04. 25
TC-B12	Crush test instrument 挤压测试仪器	BE-6045T	2016. 04. 26
			2017. 04. 25
TC-B13	Battery short circuit test instrument 电池短路测试仪器	BE-1000W	2016. 04. 26
			2017. 04. 25
TC-B14	Electronic Balance 电子天平	PTT-A+300	2016. 04. 26
			2017. 04. 25
TC-B15	Data acquisition unit 数据采集器	34970A	2016. 04. 26
			2017. 04. 25
TC-B18	DC regulated power supply 直流稳压电源	PSW 80-27	2016. 04. 26
			2017. 04. 25
TC-B21	Impact test instrument 撞击测试仪器	BE-5066	2016. 04. 26
			2017. 04. 25
TC-B24	Digital Multimeter 数字万用表	15B	2016. 04. 26
			2017. 04. 25
TC-B25	Battery anti-explosion chamber 电池防爆箱	GX-100	2016. 04. 26
			2017. 04. 25

Ⅶ、Test Data 测试数据

T.1. Altitude simulation 高度模拟

The state of cells 样品状态	No. 编号	Pre-test 试验前		After test 试验后		Mass loss 质量损失 (%)	Voltage after test/Voltage pre-test 试验后电压/试验前电压(%)	Status 结果
		Mass 质量 (g)	Voltage 电压 (V)	Mass 质量 (g)	Voltage 电压 (V)			
Full charged after one cycle 一次循环后满电状态	1#	46.121	4.17	46.121	4.17	0.00	100.0	Pass 合格
	2#	46.125	4.18	46.114	4.18	0.02	100.0	Pass 合格
	3#	46.125	4.17	46.125	4.17	0.00	100.0	Pass 合格
	4#	46.124	4.18	46.124	4.18	0.00	100.0	Pass 合格
	5#	46.128	4.17	46.128	4.17	0.00	100.0	Pass 合格
	6#	46.122	4.18	46.122	4.18	0.00	100.0	Pass 合格
	7#	46.125	4.17	46.115	4.17	0.02	100.0	Pass 合格
	8#	46.124	4.17	46.124	4.16	0.00	99.8	Pass 合格
	9#	46.121	4.18	46.121	4.17	0.00	99.8	Pass 合格
	10#	46.125	4.18	46.125	4.18	0.00	100.0	Pass 合格

Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 22.9℃
After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.
测试后，电池未渗漏、未泄气、未解体、未破裂和未起火。

T.2. Thermal test 温度试验

The state of cells 样品状态	No. 编号	Pre-test 试验前		After test 试验后		Mass loss 质量损失 (%)	Voltage after test/Voltage pre-test 试验后电压/试验前电压(%)	Status 结果
		Mass 质量 (g)	Voltage 电压 (V)	Mass 质量 (g)	Voltage 电压 (V)			
Full charged after one cycle 一次循环后满电状态	1#	46.121	4.17	46.101	4.16	0.04	99.8	Pass 合格
	2#	46.114	4.18	46.089	4.15	0.05	99.3	Pass 合格
	3#	46.125	4.17	46.101	4.15	0.05	99.5	Pass 合格
	4#	46.124	4.18	46.105	4.15	0.04	99.3	Pass 合格
	5#	46.128	4.17	46.103	4.15	0.05	99.5	Pass 合格
	6#	46.122	4.18	46.105	4.15	0.04	99.3	Pass 合格
	7#	46.115	4.17	46.088	4.14	0.06	99.3	Pass 合格
	8#	46.124	4.16	46.105	4.14	0.04	99.5	Pass 合格
	9#	46.121	4.17	46.102	4.15	0.04	99.5	Pass 合格
	10#	46.125	4.18	46.101	4.16	0.05	99.5	Pass 合格

Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 23.1℃
After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.
测试后，电池未渗漏、未泄气、未解体、未破裂和未起火。

T.3. Vibration 振动

The state of cells 样品状态	No. 编号	Pre-test 试验前		After test 试验后		Mass loss 质量损失 (%)	Voltage after test/Voltage pre-test 试验后电压/试验前电压(%)	Status 结果
		Mass 质量 (g)	Voltage 电压 (V)	Mass 质量 (g)	Voltage 电压 (V)			
Full charged after one cycle 一次循环后满电状态	1#	46.089	4.15	46.089	4.14	0.00	99.8	Pass 合格
	2#	46.101	4.15	46.101	4.15	0.00	100.0	Pass 合格
	3#	46.105	4.15	46.105	4.15	0.00	100.0	Pass 合格
	4#	46.103	4.15	46.103	4.15	0.00	100.0	Pass 合格
	5#	46.105	4.15	46.101	4.15	0.01	100.0	Pass 合格
	6#	46.088	4.14	46.080	4.14	0.02	100.0	Pass 合格
	7#	46.105	4.14	46.105	4.14	0.00	100.0	Pass 合格
	8#	46.102	4.15	46.102	4.15	0.00	100.0	Pass 合格
	9#	46.101	4.16	46.101	4.16	0.00	100.0	Pass 合格
	10#	46.089	4.15	46.089	4.14	0.00	99.8	Pass 合格

Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 23.3℃
After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.
测试后，电池未渗漏、未泄气、未解体、未破裂和未起火。

T.4. Shock 冲击

The state of cells 样品状态	No. 编号	Pre-test 试验前		After test 试验后		Mass loss 质量损失 (%)	Voltage after test/Voltage pre-test 试验后电压/试验前电压(%)	Status 结果
		Mass 质量 (g)	Voltage 电压 (V)	Mass 质量 (g)	Voltage 电压 (V)			
Full charged after one cycle 一次循环后满电状态	1#	46.101	4.15	46.092	4.15	0.02	100.0	Pass 合格
	2#	46.089	4.14	46.089	4.14	0.00	100.0	Pass 合格
	3#	46.101	4.15	46.101	4.15	0.00	100.0	Pass 合格
	4#	46.105	4.15	46.105	4.15	0.00	100.0	Pass 合格
	5#	46.103	4.15	46.103	4.15	0.00	100.0	Pass 合格
	6#	46.101	4.15	46.092	4.14	0.02	99.8	Pass 合格
	7#	46.080	4.14	46.080	4.14	0.00	100.0	Pass 合格
	8#	46.105	4.14	46.105	4.14	0.00	100.0	Pass 合格
	9#	46.102	4.15	46.102	4.15	0.00	100.0	Pass 合格
	10#	46.101	4.16	46.101	4.15	0.00	99.8	Pass 合格

Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 23.5℃
After the test, there is no leakage, no venting, no disassembly, no rupture and no fire.
测试后，电池未渗漏、未泄气、未解体、未破裂和未起火。

T.5. External short circuit 外部短路

The state of cells 样品状态	No. 编号	External Peak temperature(℃) 电池表面最高温度(℃)	Status 结果
Full charged after one cycle 一次循环后满电状态	1#	57.4	Pass 合格
	2#	57.2	Pass 合格
	3#	57.1	Pass 合格
	4#	57.1	Pass 合格
	5#	57.5	Pass 合格
	6#	57.8	Pass 合格
	7#	57.9	Pass 合格
	8#	57.4	Pass 合格
	9#	57.2	Pass 合格
	10#	57.1	Pass 合格
Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 23.3℃ There is no disassembly, no rupture and no fire within six hours after test. 电池在测试后 6 小时内未解体、未破裂，未起火。			

T.6. Crush 挤压

The state of cells 样品状态	No. 编号	External Peak temperature(℃) 电池表面最高温度(℃)	Status 结果
50% charged after one cycle 一次循环后 50%充电状态	19#	86.8	Pass 合格
	20#	94.6	Pass 合格
	21#	90.1	Pass 合格
	22#	91.3	Pass 合格
	23#	90.2	Pass 合格
Notes 注释: Atmospheric pressure 大气压强:1.013×10^5Pa, Ambient temperature 环境温度: 23.1℃ There is no disassembly, no rupture and no fire within six hours after test. 电池在测试后 6 小时内未解体、未起火。			

T.7. Overcharge 过充电

The state of cells 样品状态	No. 编号	Status 结果
Full charged after one cycle 一次循环后满电状态	11#	Pass 合格
	12#	Pass 合格
	13#	Pass 合格
	14#	Pass 合格

Full charged after fifty cycles 50 次循环后满电状态	15#	Pass 合格
	16#	Pass 合格
	17#	Pass 合格
	18#	Pass 合格
Notes 注释: Atmospheric pressure 大气压强:1.013×10^{5}Pa, Ambient temperature 环境温度: 23.4℃ There is no disassembly and no fire during the test and within seven days after the test. 电池在测试中和测试测试后 7 天内未解体，未着火。		

T.8. Forced discharge 强制放电

The state of cells 样品状态	No. 编号	Status 结果
Full discharged after one cycle 一次循环完全放电状态	24#	Pass 合格
	25#	Pass 合格
	26#	Pass 合格
	27#	Pass 合格
	28#	Pass 合格
	29#	Pass 合格
	30#	Pass 合格
	31#	Pass 合格
	32#	Pass 合格
	33#	Pass 合格
Full discharged after fifty cycles 50 个循环完全放电状态	34#	Pass 合格
	35#	Pass 合格
	36#	Pass 合格
	37#	Pass 合格
	38#	Pass 合格
	39#	Pass 合格
	40#	Pass 合格
	41#	Pass 合格
	42#	Pass 合格
	43#	Pass 合格
Notes 注释: Atmospheric pressure 大气压强:1.013×10^{5}Pa, Ambient temperature 环境温度: 23.7℃ There is no disassembly and no fire during the test and within seven days after the test. 电芯在测试中和测试测试后 7 天内未解体，未着火。		

Ⅷ、Conclusion 结论

No. 编号	Test item 测试项目	Sample number 样品数量	Test reference 测试参考	Conclusion 结论
1	Altitude simulation 高空模拟	1#~10#	UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.1 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.1 节	Pass 合格
2	Thermal test 温度试验		UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.2 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.2 节	Pass 合格
3	Vibration 振动		UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.3 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.3 节	Pass 合格
4	Shock 冲击		UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.4 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.4 节	Pass 合格
5	External short circuit 外部短路		UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.5 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.5 节	Pass 合格
6	Impact/Crush 重物冲击/挤压	19#~23#	UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.6 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.6 节	Pass 合格
7	Overcharge 过度充电	11#~18#	UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.7 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.7 节	Pass 合格
8	Forced discharge 强制放电	24#~43#	UN Manual of Test and Criteria, part Ⅲ, subsection 38.3.4.8 UN 试验和标准手册,第Ⅲ部分,第 38.3.4.8 节	Pass 合格

The submitted samples were complied with the stated requirements of UN manual of test and criteria, part Ⅲ, subsection 38.3

经检测，提交的测试样品均符合 UN38.3 的要求，测试结论为合格。

Ⅸ、Photo of The Sample 样品图片

Model 型号: 18650-KHJ

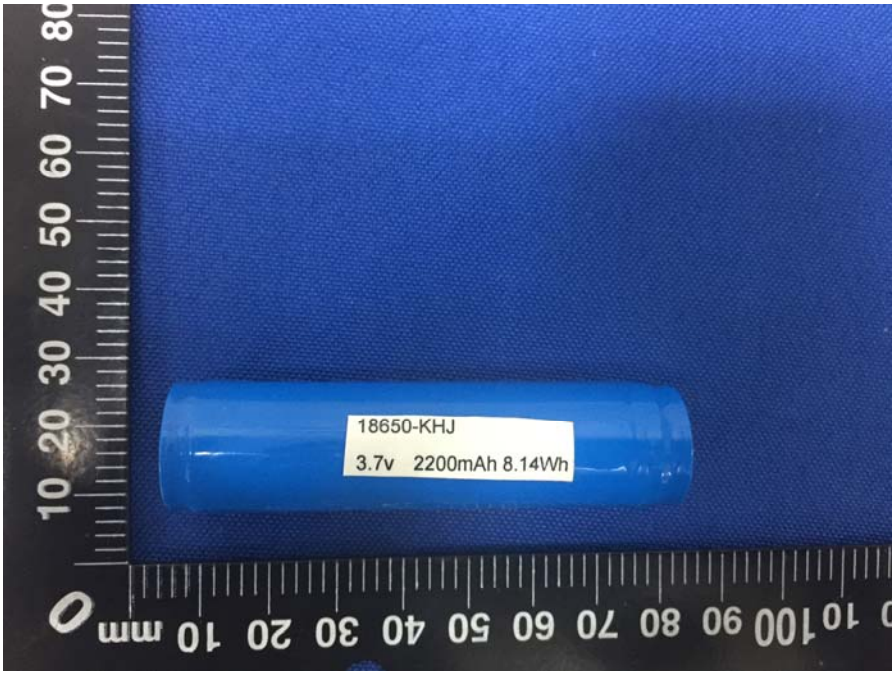


Photo 1 Front 正面

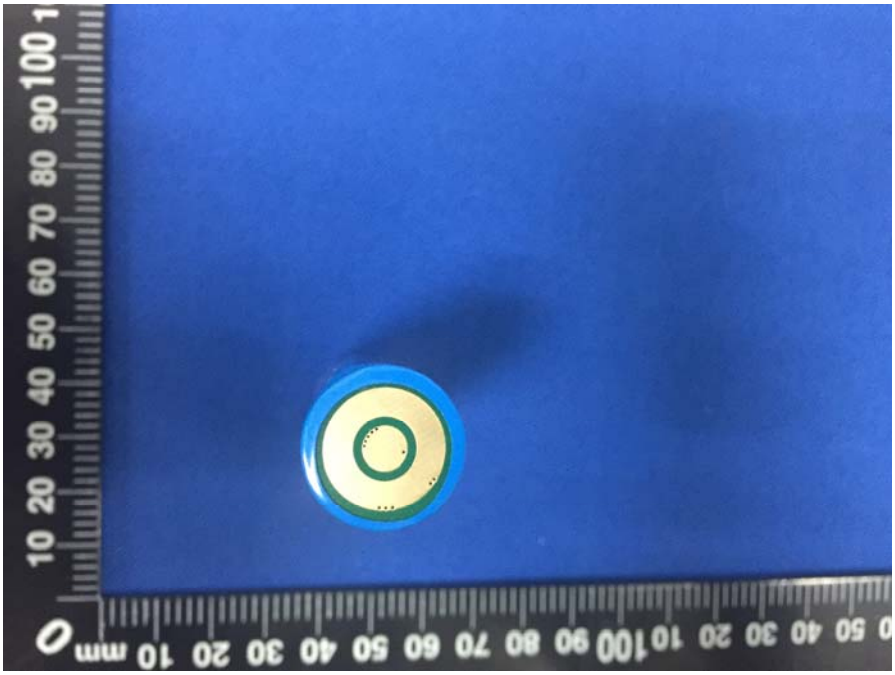


Photo 2 Rear 反面

Photo 3 Internal Cell 内部电芯

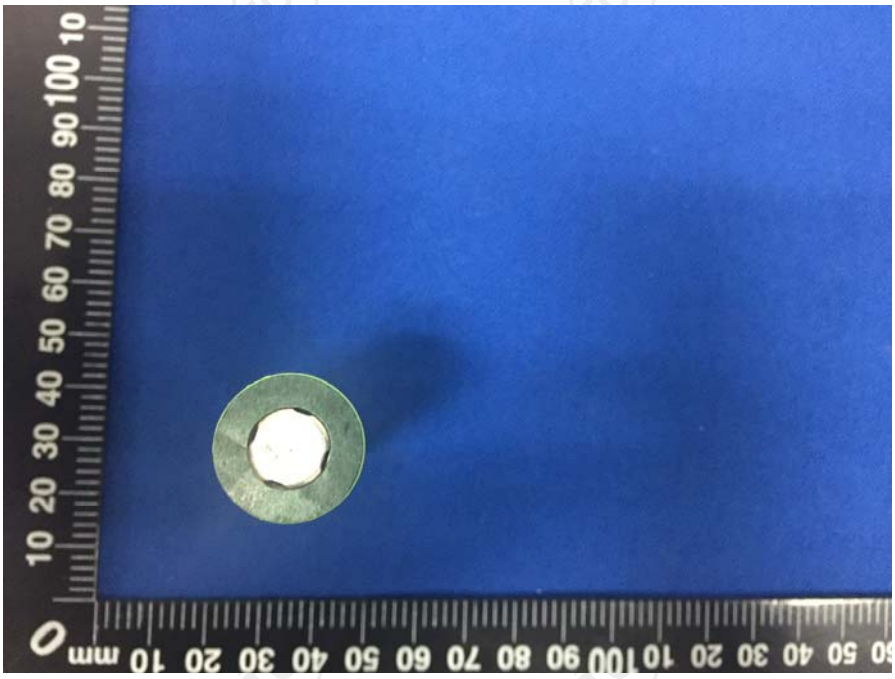


Photo 4 Internal Cell 内部电芯

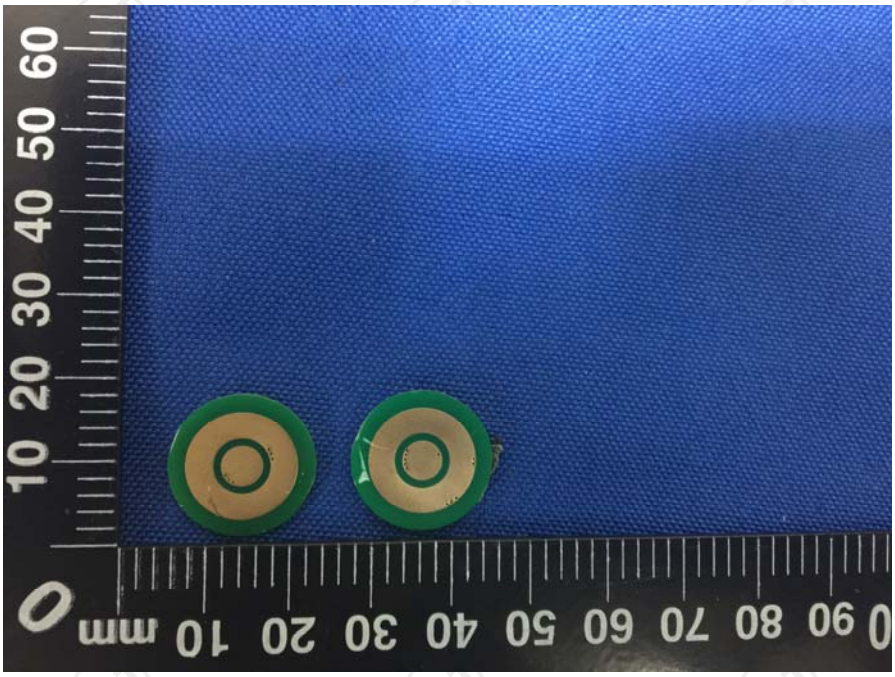


Photo 5 Protection board 保护板

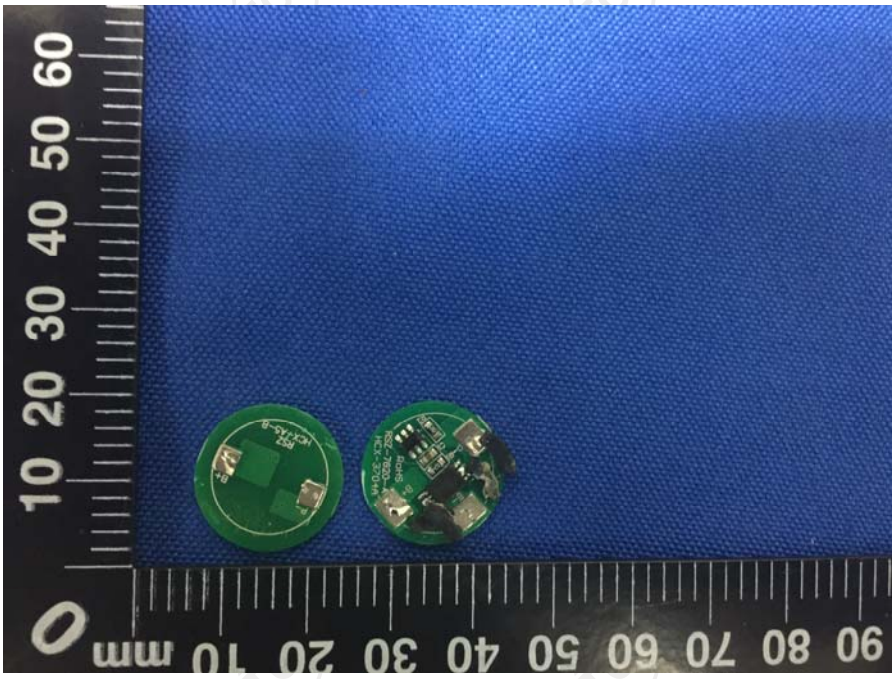


Photo 6 Protection board 保护板

********End of Report 报告结束********

注意事项

Important Notice

1. The test report is invalid without the official stamp of TCT.
   本报告书无 TCT 盖章无效.
2. Nobody is allowed to photocopy or partly photocopy this test report without written permission of TCT.
   未经 TCT 书面同意，不得复制或部分地复制本报告书。
3. The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
   本报告书无批准人、审核人、及主检人签名无效。
4. The report is invalid when anything of following happens – illegal transfer, reproduce, embezzlement, imposture, modification or tampering in any media form.
   私自转让、复制、盗用、冒用、涂改、或以任何媒体形式篡改的报告书无效。
5. Objections to the test report must be submitted to TCT within 15 days.
   对报告书若有异议，应于收到报告之日起 15 天内向本公司提出。
6. The test report is valid for the tested samples only.
   本报告仅对本次测试样品有效。
7. The Chinese contents in this report are only for reference.
   本报告中的中文内容仅供参考。