



Chip Quik Leaded Solder Wire and Spheres Series: SMD #146-6646 #146-6654

RS Components

Chemwatch: 5291-84
Version No: 2.1.1.1
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 21/03/2018
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L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Chip Quik Leaded Solder Wire and Spheres Series: SMD #146-6646 #146-6654
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Soldering components for bonding semiconductor chips and packages to circuit boards. Removal of semiconductor chips and packages from circuit boards. This product is for industrial use only.
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Details of the supplier of the safety data sheet

Registered company name	RS Components	RS Components
Address	25 Pavesi Street Smithfield NSW 2164 Australia	Level 6, Agility CIS Tower, 56 Cawley Street Ellerslie Auckland 1051 New Zealand
Telephone	+1 300 656 636	+64 27 4747122
Fax	+1 300 656 696	+64 9 579 1700
Website	Not Available	www.nz.rs-online.com
Email	Not Available	Not Available

Emergency telephone number

Association / Organisation	Not Available	Not Available
Emergency telephone numbers	1800 039 008 (24 hours), +61 3 9573 3112	Not Available
Other emergency telephone numbers	Not Available	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	2		
Body Contact	0		
Reactivity	0		
Chronic	2		

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification ^[1]	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD

WARNING

Continued...

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Hazard statement(s)

H332	Harmful if inhaled.
H351	Suspected of causing cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P281	Use personal protective equipment as required.
P261	Avoid breathing dust/fumes.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
		solder wire consisting of
7439-92-1	<50	<u>lead</u>
7440-31-5	<50	<u>tin</u>
7440-69-9	<50	<u>bismuth</u>
7440-74-6	<50	<u>indium</u>
8050-09-7	<4.5	<u>rosin-colophony</u>
8000-41-7	<0.5	<u>alpha-terpineol</u>
110-16-7	<0.4	<u>maleic acid</u>
Not Available	<0.5	rheological modifier, proprietary
Not Available	<0.4	surfactants, proprietary
		which upon use generates
Not avail.	NotSpec.	<u>welding fumes</u>
		as
7439-92-1.	NotSpec.	<u>lead fumes</u>
7440-31-5	NotSpec.	<u>tin fume</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> Particulate bodies from welding spatter may be removed carefully. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital. For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> Place eye pads or light clean dressings over both eyes. Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> Do NOT remove contact lens Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> Decontaminate area around burn. Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p>

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	<ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns</p> <p>Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

For carbon monoxide intoxications:

- ▶ Administer pure oxygen by the best means possible. An oro-nasal mask is usually best. Artificial respiration is necessary wherever breathing is inadequate. Apnoeic patients have often been saved by persistent and efficient artificial ventilation. A patent airway must be carefully maintained. Patients with 40% carboxyhaemoglobin or more and an uncompensated metabolic acidosis (arterial pH less than 7.4) should be managed aggressively with ventilatory support/ hyperbaric oxygenation.
- ▶ Gastric aspiration and lavage early in the course of therapy may prevent aspiration pneumonia and reveal the presence of ingested intoxicants.
- ▶ Avoid stimulant drugs including carbon dioxide. **DO NOT inject methylene blue.**
- ▶ Hypothermia has been employed to reduce the patient's oxygen requirement.
- ▶ Consider antibiotics as prophylaxis against pulmonary infection.
- ▶ A whole blood transfusion may be useful if it can be given early in the treatment program.
- ▶ Infuse sodium bicarbonate and balanced electrolyte solutions if blood analyses indicate a significant metabolic acidosis.
- ▶ Ancillary therapy for brain oedema may be necessary if hypoxia has been severe.
- ▶ Ensure absolute rest in bed for at least 48 hours; in severe poisonings, 2 to 4 weeks in bed may prevent sequelae.
- ▶ Watch for late neurological, psychiatric and cardiac complications. GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products 5th Ed.

BIOLOGICAL EXPOSURE INDEX (BEI)

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling time	Index	Comments
Carboxyhaemoglobin in blood	end of shift	3.5% of haemoglobin	B, NS
Carbon monoxide in end-exhaled air	end of shift	20 ppm	B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also observed after exposure to other material

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid reaction with oxidising agents
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Advice for firefighters

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Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. <p>Slight hazard when exposed to heat, flame and oxidisers.</p>
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk, however containers may burn. ▶ In a fire may decompose on heating and produce toxic / corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<p>Clean up all spills immediately. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal.</p>
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Clean up all spills immediately. ▶ Wear protective clothing, safety glasses, dust mask, gloves. ▶ Secure load if safe to do so. Bundle/collect recoverable product. <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment as required.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<p>Earth all lines and equipment.</p> <ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with incompatible materials.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packaging as recommended by manufacturer. ▶ Check that containers are clearly labelled
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.15 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	indium	Indium & compounds (as In)	0.1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	lead fumes	Lead, inorganic dusts & fumes (as Pb)	0.15 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
lead	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3

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tin	Tin	6 mg/m3	67 mg/m3	400 mg/m3
bismuth	Bismuth	15 mg/m3	170 mg/m3	990 mg/m3
indium	Indium	0.3 mg/m3	3.3 mg/m3	20 mg/m3
rosin-colophony	Rosin core solder decomposition products; (Colophony Gum)	72 mg/m3	790 mg/m3	1,500 mg/m3
alpha-terpineol	Alpha,alpha,4-trimethyl-3-cyclohexene-1-methanol, (S)-; (alpha-Terpineol)	59 mg/m3	650 mg/m3	1,000 mg/m3
maleic acid	Maleic acid	2.1 mg/m3	23 mg/m3	140 mg/m3
lead fumes	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3
tin fume	Tin	6 mg/m3	67 mg/m3	400 mg/m3

Ingredient	Original IDLH	Revised IDLH
lead	Not Available	Not Available
tin	Not Available	Not Available
bismuth	Not Available	Not Available
indium	Not Available	Not Available
rosin-colophony	Not Available	Not Available
alpha-terpineol	Not Available	Not Available
maleic acid	Not Available	Not Available
rheological modifier, proprietary	Not Available	Not Available
surfactants, proprietary	Not Available	Not Available
welding fumes	Not Available	Not Available
lead fumes	Not Available	Not Available
tin fume	Not Available	Not Available

MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m3, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m3


TLV* TWA: 5 mg/m3, B2 (a substance of variable composition)

OES* TWA: 5 mg/m3

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m3. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example.

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49.1:2005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p> <p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p>
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised ▶ These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture ▶ Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. ▶ One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>Welding Gloves Safety footwear</p>
Body protection	See Other protection below
Other protection	<p>Overalls</p> <ul style="list-style-type: none"> ▶ Eyewash unit. <p>Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.</p>
Thermal hazards	Not Available

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Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
NATURAL RUBBER	A
NATURAL+NEOPRENE	A
NEOPRENE	A
NEOPRENE/NATURAL	A
NITRILE	A
PVC	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Welding of powder coated metal requires good general area ventilation, and ventilated mask as local heat causes minor coating decomposition releasing highly discomforting fume which may be harmful if exposure is regular.

Welding or flame cutting of metals with chromate pigmented primers or coatings may result in inhalation of highly toxic chromate fumes. Exposures may be significant in enclosed or poorly ventilated areas

Respiratory protection not normally required due to the physical form of the product.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Silver grey solid; insoluble in water.		
Physical state	Manufactured	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.
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	<p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur.</p> <p>Lead fume is toxic and acts as a cumulative poison. Regular blood testing should be considered for workers who are regularly exposed. Shielding gases may act as simple asphyxiants if significant levels are allowed to accumulate. Oxygen monitoring may be necessary.</p>	
Ingestion	Not normally a hazard due to physical form of product.	
Skin Contact	<p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders. Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.</p>	
Eye	<p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p> <p>Fumes from welding/brazing operations may be irritating to the eyes.</p>	
Chronic	<p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk. Welding fume with high levels of ferrous materials may lead to particle deposition in the lungs (siderosis) after long exposure. This clears up when exposure stops. Chronic exposure to iron dusts may lead to eye disorders.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) articles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>severe disorders of the nervous system, has been reported in welders working on Mn steels in confined spaces.</p> <p>Ozone is suspected to produce lung cancer in laboratory animals; no reports of this effect have been documented in exposed human populations.</p>	
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	Not Available	Not Available
	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
lead	Inhalation (rat) LC50: >5.05 mg/4 h ^[1]	
	Oral (rat) LD50: >2000 mg/kg ^[1]	
	TOXICITY	IRRITATION
tin	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	
	TOXICITY	IRRITATION
bismuth	Oral (rat) LD50: 2000 mg/kg ^[1]	Not Available
	TOXICITY	IRRITATION
indium	Not Available	Not Available
	TOXICITY	IRRITATION
rosin-colophony	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: 3.0 mg/kg ^[2]	
	TOXICITY	IRRITATION
alpha-terpineol	Oral (rat) LD50: 5170 mg/kg ^[2]	Not Available
	TOXICITY	IRRITATION
maleic acid	Dermal (rabbit) LD50: 1560 mg/kg ^[2]	Eye (rabbit): 1% / 2m SEVERE
	Inhalation (rat) LC50: >0.18 mg/l/1h ^[2]	Eye (rabbit): 100 mg - SEVERE
	Oral (rat) LD50: ~700 mg/kg ^[1]	Skin (rabbit): 500 mg/24h-SEVERE
	TOXICITY	IRRITATION
welding fumes	Not Available	Not Available

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lead fumes	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: >5.05 mg/4 h ^[1]	
tin fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

LEAD	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.		
ALPHA-TERPINEOL	<p>For terpenoid tertiary alcohols and their related esters:</p> <p>Substances assigned to this category, as part of the HPV Challenge Program,possess close structural relationships, similar physicochemical properties and participate in the same pathways of metabolic detoxification and have similar toxicologic potential.</p> <p>Acute Toxicity: Oral and dermal LD50 values for members of this chemical category indicate a low order of both oral and dermal toxicity. All rabbit dermal, and mouse and rat oral LD50 values exceed 2000 mg/kg with the majority of values greater than 5000 mg/kg</p> <p>Repeat dose toxicity: In a safety evaluation study, a 50/50 mixture of linalool and citronellol was fed to male and female rats (number and strain not specified) in the diet. The daily intake was calculated to be 50 mg/kg bw of each.</p> <p>Adverse reactions to fragrances in perfumes and in fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, photosensitivity, immediate contact reactions (contact urticaria), and pigmented contact dermatitis. Airborne and connubial contact dermatitis occur. Intolerance to perfumes, by inhalation, may occur if the perfume contains a sensitising principal. Symptoms may vary from general illness, coughing, phlegm, wheezing, chest-tightness, headache, exertional dyspnoea, acute respiratory illness, hayfever, and other respiratory diseases (including asthma). Fragrance allergens act as haptens, i.e. low molecular weight chemicals that are immunogenic only when attached to a carrier protein. However, not all sensitising fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself is non- or low-sensitising, but that is transformed into a hapten outside the skin by simple chemical transformation (air oxidation, photoactivation) and without the requirement of specific enzymatic systems.</p> <p>In the case of prehapten, it is possible to prevent activation outside the body to a certain extent by different measures, e.g. prevention of air exposure during handling and storage of the ingredients and the final product, and by the addition of suitable antioxidants.</p> <p>A member or analogue of a group of aliphatic and alicyclic terpenoid tertiary alcohols and structurally related substances generally regarded as safe (GRAS based, in part, on their self-limiting properties as flavouring substances in food; their rapid absorption, metabolic conversion, and excretion in humans and experimental animals; their low level of flavour use; the wide margins of safety between the conservative estimates of intake and the no-observed-adverse effect levels (NOAEL) determined from subchronic and chronic studies and the lack of genotoxic and mutagenic potential. This evidence of safety is supported by the fact that the intake of aliphatic acyclic and alicyclic terpenoid tertiary alcohols and structurally related substances as natural components of traditional foods is greater than their intake as intentionally added flavoring substances.</p> <p>Oral median lethal dose (LD50) values have been reported for 24 of the 43 substances in this group. LD50 values range from 1300 to greater than 36300 mg/kg bw, demonstrating that the oral acute toxicity of tertiary alcohols and related esters is extremely low.</p> <p>With few exceptions * (see below) there are no safety concerns regarding certain cyclic and non-cyclic terpene alcohols **, as fragrance ingredients, under the present declared levels of use and exposure for the following reasons</p> <ul style="list-style-type: none">- The non-cyclic and cyclic terpene alcohols have a low order of acute toxicity- No significant toxicity was observed in repeated dose toxicity tests; it is concluded that these materials have dermal and oral NOAELs of 50 mg/kg body weight/day or greater.- These materials were inactive in mutagenicity and genotoxicity tests.- Based on data on metabolism it is concluded that members of this category exhibit similar chemical and biochemical fate.- Although there is some indication for the production of reactive metabolites by some materials, these metabolites appear to be efficiently detoxicated and not expected to result in overt toxicity.		
MALEIC ACID	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>Tremor, convulsions, muscle weakness, ulceration with bleeding from the stomach recorded</p>		
WELDING FUMES	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in some welding environments of fumes of thorium-232, which is used in tungsten welding rods.</p> <p>Not available. Refer to individual constituents.</p>		
INDIUM & TIN FUME	No significant acute toxicological data identified in literature search.		
ROSIN-COLOPHONY & ALPHA-TERPINEOL & MALEIC ACID	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p>		
ALPHA-TERPINEOL & MALEIC ACID	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.</p>		
WELDING FUMES & LEAD FUMES	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.		
Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	⊘	Reproductivity	⊘
Serious Eye Damage/Irritation	⊘	STOT - Single Exposure	⊘

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Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

Legend: ✗ – Data available but does not fill the criteria for classification
✓ – Data available to make classification
⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Chip Quik Leaded Solder Wire and Spheres Series: SMD #146-6646 #146-6654	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
lead	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0079mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	NOEC	672	Fish	0.00003mg/L	4
tin	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2
	EC50	48	Crustacea	0.00018mg/L	5
	EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
	NOEC	168	Crustacea	<0.005mg/L	2
bismuth	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
indium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
rosin-colophony	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	5.4mg/L	2
	EC50	48	Crustacea	=4.5mg/L	1
	EC50	72	Algae or other aquatic plants	=400mg/L	1
	EC0	24	Crustacea	=2.15mg/L	1
alpha-terpineol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	6.3mg/L	4
	EC50	72	Algae or other aquatic plants	ca.17mg/L	2
	NOEC	72	Algae or other aquatic plants	ca.3.9mg/L	2
maleic acid	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	5mg/L	4
	EC50	48	Crustacea	316.2mg/L	4
	BCF	24	Algae or other aquatic plants	0.05mg/L	4
welding fumes	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
lead fumes	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0079mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	NOEC	672	Fish	0.00003mg/L	4
tin fume	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2

Continued...

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EC50	48	Crustacea	0.00018mg/L	5
EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
NOEC	168	Crustacea	<0.005mg/L	2

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
rosin-colophony	HIGH	HIGH
alpha-terpineol	HIGH	HIGH
maleic acid	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
rosin-colophony	HIGH (LogKOW = 6.4607)
alpha-terpineol	LOW (LogKOW = 3.28)
maleic acid	LOW (BCF = 11)

Mobility in soil

Ingredient	Mobility
rosin-colophony	LOW (KOC = 21990)
alpha-terpineol	LOW (KOC = 57.85)
maleic acid	LOW (KOC = 6.314)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury residue in an authorised landfill. Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

LEAD(7439-92-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Inventory of Chemical Substances (AICS)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

TIN(7440-31-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
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BISMUTH(7440-69-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)	
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INDIUM(7440-74-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

ROSIN-COLOPHONY(8050-09-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

ALPHA-TERPINEOL(8000-41-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

MALEIC ACID(110-16-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

WELDING FUMES(NOT AVAIL.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

LEAD FUMES(7439-92-1.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

TIN FUME(7440-31-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	N (welding fumes)
Canada - DSL	N (welding fumes)
Canada - NDSL	N (alpha-terpineol; bismuth; lead; rosin-colophony; indium; tin fume; welding fumes; maleic acid; tin; lead fumes)
China - IECSC	N (welding fumes)
Europe - EINEC / ELINCS / NLP	N (welding fumes)
Japan - ENCS	N (bismuth; lead; rosin-colophony; indium; tin fume; welding fumes; tin; lead fumes)
Korea - KECI	N (welding fumes)
New Zealand - NZIoC	N (welding fumes)
Philippines - PICCS	N (welding fumes)
USA - TSCA	N (welding fumes)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION**Other information****Ingredients with multiple cas numbers**

Name	CAS No
alpha-terpineol	98-55-5, 2438-12-2, 7785-53-7, 8000-41-7, 10482-56-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC — TWA: Permissible Concentration-Time Weighted Average
 PC — STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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