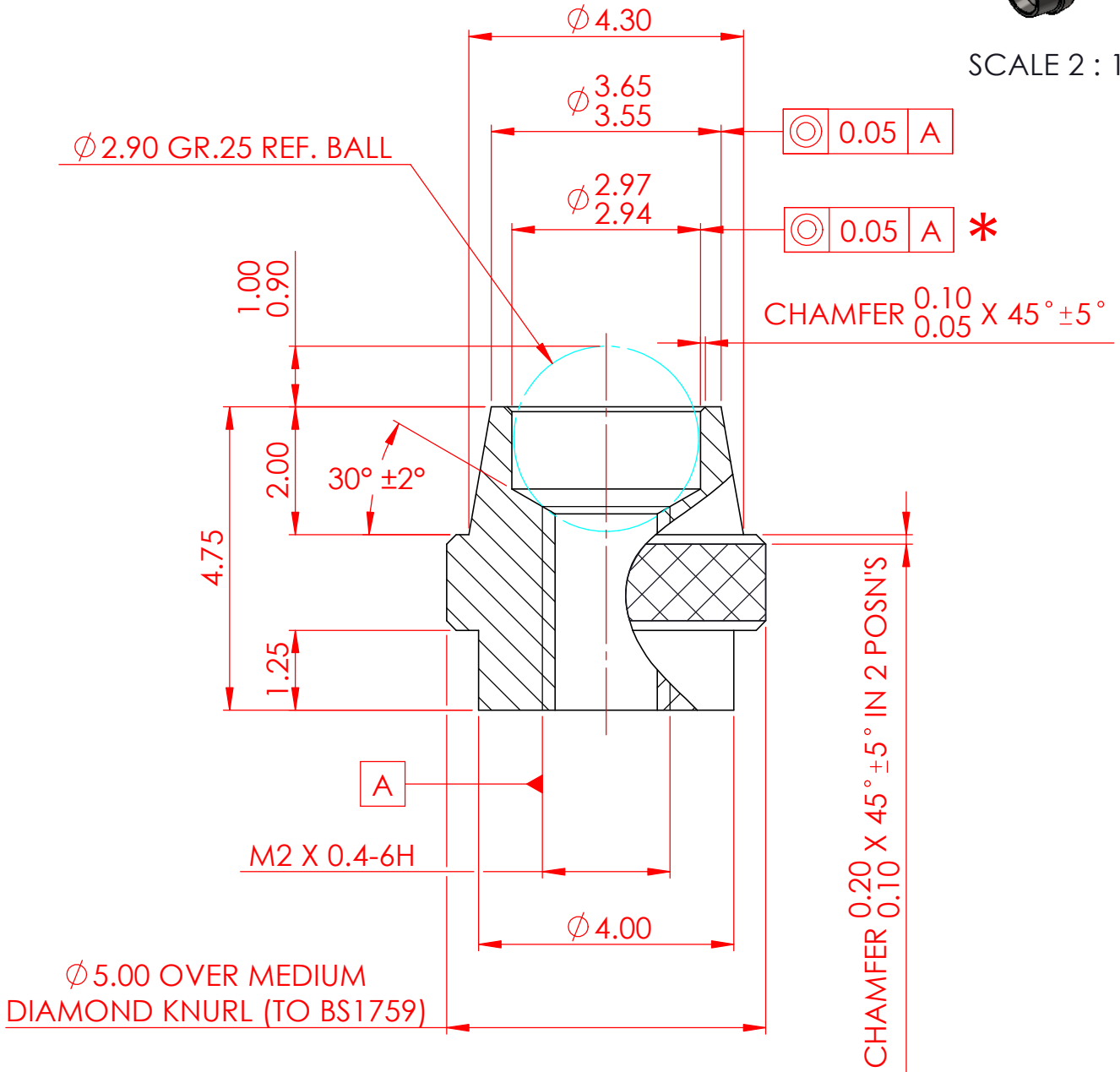


DO NOT SCALE FOR EXPLANATION OF DIMENSIONING, ETC. SEE BS308 & ES1009 IF IN DOUBT- ASK THIRD ANGLE PROJECTION



SCALE 2 : 1



NOTE: HEAT TREAT IN VACUUM OVEN @ 450/480 °C & HOLD FOR 30 MINS
COOL OVER APPROX. 30 MINS.

*CHECK CONCENTRICITY BEFORE THREADING

MATERIAL STAINLESS STEEL		SPECIFICATION/ES No. AISI440B- W1. 4197 416S21 - W1. 4005			HEAT TREATMENT SEE NOTE		PROTECTIVE FINISH/ES No. N/A		
DRAWN	G. G./NRF	CHANGE COMMENTS - FOR DETAILED INFORMATION REFER TO E. D. C. R.						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES TOLERANCES :- LINEAR ± 0.15 ANGULAR $\pm 0.5^\circ$ HOLE DIAMETERS ARE TO BE SIZE TO PLUS REMOVE ALL BURRS & SHARP EDGES	
CHECKED		(A2/3) DIM $\phi 2.97/2.94$ WAS $\phi 2.90/2.95$							
APPROVED		(A1/2) REF BALL NOW $\phi 2.90$ GR. 25 WAS $\phi 2.85$							
DATE	18/08/14	HEAT TREATMENT NOTE ADDED TO DRAWING. MATL AISI440B- W1. 4197 416S21 - W1. 4005 WAS ES4012. CONCENTRICITY NOTE ADDED TO DRAWING							
E. D. C. R.	21393	17662	17152	17044	16238	15899	THE INFORMATION CONTAINED IN THIS DRAWING SHALL NOT BE REPRODUCED IN ANY FORM WITHOUT PERMISSION IN WRITING FROM SOLARTRON METROLOGY LIMITED © 2006		
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TITLE BALL SUPPORT OP SERIES							SCALE 10: 1	DRAWING NUMBER 208373	