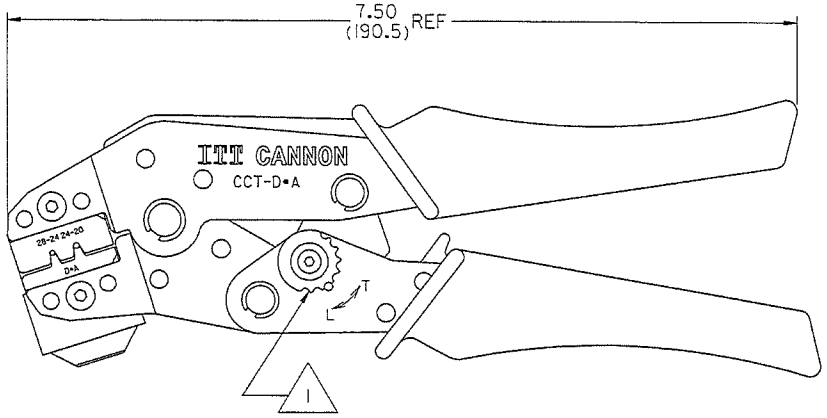
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVAL



CRIMP SPECIFICATION						
CRIMP STATION	24-20			28-24		
WIRE GAGE	20	22	24	24	26	28
WIRE STRIP LENGTH	.120 (3.05)	.120 (3.05)	.120 (3.05)	.120 (3.05)	.120 (3.05)	.120 (3.05)
WIRE CRIMP HEIGHT	.038±.001 (0.97±0.03)	.036±.001 (0.91±0.03)	.030±.001 (0.76±0.03)	.030±.001 (0.76±0.03)	.027±.001 (0.69±0.03)	.025±.001 (0.64±0.03)
INSULATION CRIMP HEIGHT	.075 (1.91) MAX	.075 (1.91) MAX	.075 (1.91) MAX	.070 (1.78) MAX	.070 (1.78) MAX	.070 (1.78) MAX
WIRE CRIMP TENSIL PULL	19LBS MIN (8.62)KILO	15LBS MIN (6.8)KILO	10 LBS MIN (4.54)KILO	10 LBS MIN (4.54)KILO	7 LBS MIN (3.18)KILO	3 LBS MIN (1.36)KILO

CRIMP CONTACT 030-2487-014
CRIMP CONTACT 030-2487-015
CRIMP CONTACT 030-2488-014
CRIMP CONTACT 030-2488-015

THIS DRAWING IS TO BE UPDATED ON CAD ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED

1. CRIMP HEIGHT TO BE ADJUSTED BY ROTATING CAM.
CW TO INCREASE CRIMP HEIGHT.
CCW TO DECREASE CRIMP HEIGHT.

DIMENSIONS ARE IN INCHES AND (MILLIMETERS) TOLERANCES ON DECIMALS .X ± .020 (0.51) .XX ± .010 (0.25) .XXX ± .005 (0.13) ANGLES X°±1/2°	REFERENCE		INTENDED USE CUSTOMER USE	PART NUMBER CCT-D*A
	APPROVED		DRAWN BILL DOOSE 01-26-95	ITT Cannon 1851 EAST DEERE AVENUE SANTA ANA, CALIFORNIA 92705 TEL (714) 261-5300 FAX (714) 757-8301 A DIVISION OF ITT CORPORATION
MATERIAL	APPROVED		CHECKED 3/13/95	TOOL, CRIMP
FINISH	Q.C. APPROVED		APPROVED 3/13/95	SIZE B / CODE IDENT NO. 71468 / DWG NO. 995-2000-000 / REV -
TREATMENT	MFG APPROVED		APPROVED 3/13/95	SCALE 1:1 / SHEET 1 OF 1

CEC255B FV (REV. 3-94)

EXPORT CODE C

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