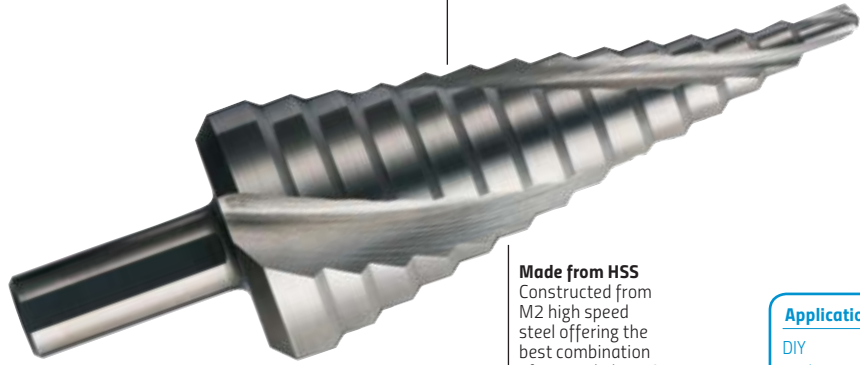


## suttontools

For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.

**Fixed Drilling Steps**  
Spiral Flute for reduced vibration and greater control through steps



**Made from HSS**  
Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance

**Flat Shank**  
Three flats suits 3-jaw chuck

**Application**

- DIY
- Trade
- Electrical
- Plumbing

Range	Steps	Sizes	Shank	Item #	Barcode
					<b>D504</b>
4-12	5	4, 6, 8, 10, 12mm	Flat	D504 41205	9311744445929
4-12	9	4, 5, 6, 7, 8, 9, 10, 11, 12mm	Flat	D504 41209	9311744437474
4-20	9	4, 6, 8, 10, 12, 14, 16, 18, 20mm	Flat	D504 42009	9311744437481
4-22	10	4, 6, 8, 10, 12, 14, 16, 18, 20, 22mm	Flat	D504 42210	9311744445943
4-30	14	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm	Flat	D504 43014	9311744437498
5-35	13	5, 7.5, 10, 13, 16, 19, 21, 23, 26, 29, 31, 33, 35mm	Flat	D504 53513	9311744445950
6-18	7	6, 8, 10, 12, 14, 16, 18mm	Flat	D504 61807	9311744445936
6-36	11	6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36mm	Flat	D504 63611	9311744437504
1/8"-1/2"	13	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2"	Flat	D504 31313	9311744445967
3/16"-1/2"	6	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	Flat	D504 51306	9311744445974
1/4"-3/4"	9	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4"	Flat	D504 61909	9311744445981
<b>Set</b>					
<b>3 Pce Set Includes:</b>				D504 SET3	9311744445912
4-12	9	4, 5, 6, 7, 8, 9, 10, 11, 12mm			
4-20	9	4, 6, 8, 10, 12, 14, 16, 18, 20mm			
4-30	14	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm			



D504 SET3