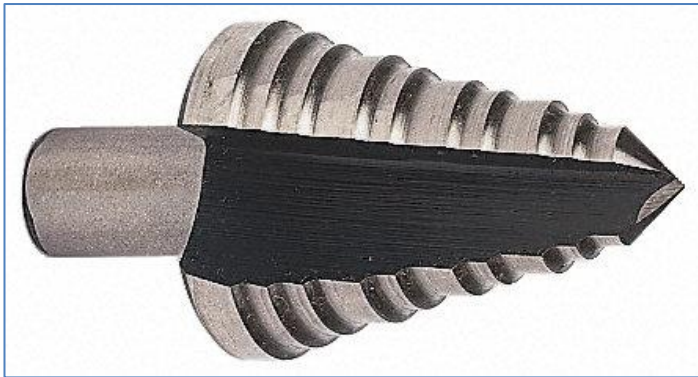


Datasheet

HSS Step Drill Bit

RS Stock number [232-535](#)



Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick.

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Step Increments are M16, M20 and M25

“Lobed” shank eliminates slip when used in conventional power drills or drilling machine.

Specifications:

Drill Diameter:	M16 – M25
Number of Steps:	3
Maximum Drilling Thickness:	3 mm
Material:	HSS
Surface:	Bright Finish