

Parting & Grooving Blade for LFM Inserts

Parting & Grooving Blade - LCM

- For radial parting & grooving applications
- Available with single edge inserts for production of deeper grooves
- Back stop incorporated within insert for improved depth control

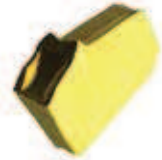
XLCFN



Parting & Grooving Blades

Part No	Blade Height	OA Length	Price	Insert
XLCFN 2601 J 1.60	26	110		LFM 1.50/1.60
XLCFN 2601 J 2.00	26	110		LFM 2.00/2.20
XLCFN 2602 J 3.00	26	110		LFM 3.10
XLCFN 2603 J 4.00	26	110		LFM 4.10
XLCFN 3201 M 1.60	32	150		LFM 1.50/1.60
XLCFN 3201 M 2.00	32	150		LFM 2.00/2.20
XLCFN 3202 M 3.00	32	150		LFM 3.10
XLCFN 3203 M 4.00	32	150		LFM 4.10
XLCFN 3204 M 5.00	32	150		LFM 5.10
XLCFN 3205 M 6.35	32	150		LFM 6.35

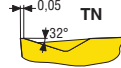
LFMX



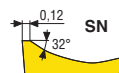
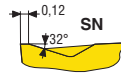
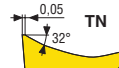
F1



F2



M2



Parting & Grooving Inserts for XLCFN Blades

	Insert Grade
Excellent for Material	T8330
Acceptable for Material	P,M,K
	S
LFMX 1.50-0.16EN-F1:T8330	
LFMX 1.60-0.16EN-F1:T8330	
LFMX 1.60-0.16SN-F2:T8330	
LFMX 2.00-0.16EN-F1:T8330	
LFMX 2.00-0.16SL12-M2:T8330	
LFMX 2.00-0.16SL6-M2:T8330	
LFMX 2.00-0.16SN-F2:T8330	
LFMX 2.00-0.16SN-M2:T8330	
LFMX 2.00-0.16SR12-M2:T8330	
LFMX 2.00-0.16SR6-M2:T8330	
LFMX 2.20-0.16SN-M2:T8330	
LFMX 3.10-0.20EN-F1:T8330	
LFMX 3.10-0.20SL8-M2:T8330	
LFMX 3.10-0.20SN-F2:T8330	
LFMX 3.10-0.20SN-M2:T8330	

	Insert Grade
Excellent for Material	T8330
Acceptable for Material	P,M,K
	S
LFMX 3.10-0.20SR8-M2:T8330	
LFMX 3.10-0.20TN-F2:T8330	
LFMX 3.10-0.20TN-M2:T8330	
LFMX 4.10-0.20EN-F1:T8330	
LFMX 4.10-0.20SL8-M2:T8330	
LFMX 4.10-0.20SN-F2:T8330	
LFMX 4.10-0.20SN-M2:T8330	
LFMX 4.10-0.20SR8-M2:T8330	
LFMX 4.10-0.20TN-F2:T8330	
LFMX 4.10-0.20TN-M2:T8330	
LFMX 5.10-0.20SN-F2:T8330	
LFMX 5.10-0.20SN-M2:T8330	
LFMX 6.35-0.20SN-F2:T8330	
LFMX 6.35-0.20SN-M2:T8330	

