

FEATURES

- Head height is equal to shank diameter
- More cost effective than stainless steel
- Various thread sizes available
- High-quality threaded design

RS PRO M4 x 6mm Hex Socket Cap Screw Bright Zinc Plated Steel

RS Stock No.: 822-9322



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

From RS Pro, a range of socket screws incorporating a narrow head, suitable for difficult and hard to reach areas. Machine repair and maintenance would be the most beneficial applications for these types of screws, especially if the sockets are situated between small or cramped crevices. Made with a high tensile steel, they are a perfect addition for environments where corrosion won't be an issue. All models are highly reliable and excellent quality.

General Specifications

Thread Size	M4
Head Shape	Hex socket cap
Material	Steel
Finish	Bright Zinc Plated
Thread Type	Metric
Grade	12.9
Applications	Woodworking, Domestic applications, Fasteners and fixings, Machine tooling and repair, Security guarding, Panel Building

Mechanical Specifications

Length	6mm
Thread Pitch	0.7mm
Head Diameter Range	6.78mm to 7.22mm
Head Height Range	3.82mm to 4mm
Key Size Nominal Range	3.02mm to 3.08mm
Key Engagement	2

Approvals

Compliance/Certifications

RoHS Certificate Of Compliance ,DIN912 , ISO4762, ANSI B18

Please view our range listing below for more Bright Zinc Plated Steel Hexagon Socket Cap Head Screws:

Head Shape	Material	Thread Size	Length	RS Part No.
Hexagon Socket	Bright Zinc Plated	M4	6 mm	8229322
Hexagon Socket	Bright Zinc Plated	M5	35 mm	8229325
Hexagon Socket	Bright Zinc Plated	M5	45 mm	8229329

SOCKET HEAD CAP SCREWS DIN 912/ ISO 4762 / ANSI B 18.3.1 M



Head Diameter d2 max. allows for Knurled Head

Thread Size d1	(M1.4)		M1.6		M2		M2.5		M2.6		M3		M4	
Thread Pitch	0.3		0.35		0.4		0.45		0.45		0.5		0.7	
Thread Length b	14		15		16		17		NA		18		20	
Head Dia. d2	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	2.46	2.74	2.86	3.14	3.62	3.98	4.32	4.68	4.82	5.18	5.32	5.68	6.78	7.22
ISO 4762 (1997)			2.86	3.14	3.62	3.98	4.32	4.68			5.32	5.68	6.78	7.22
ANSI B 18.3.1 M (1986)			2.87	3.14	3.65	3.98	4.33	4.68			5.32	5.68	6.80	7.22
Head Height k	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	1.26	1.40	1.46	1.60	1.86	2.00	2.36	2.50	2.46	2.60	2.86	3.00	3.82	4.00
ISO 4762 (1997)			1.46	1.60	1.86	2.00	2.36	2.50			2.86	3.00	3.82	4.00
ANSI B 18.3.1 M (1986)			1.52	1.60	1.91	2.00	2.40	2.50			2.89	3.00	3.88	4.00
Key Size nominal s	1.3		1.5		1.5		2		2		2.5		3	
	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	1.32	1.36	1.52	1.56	1.52	1.56	2.02	2.06	2.02	2.06	2.52	2.58	3.02	3.08
ISO 4762 (1997)			1.52	1.56	1.52	1.56	2.02	2.06			2.52	2.58	3.02	3.08
ANSI B 18.3.1 M (1986)			1.520	1.545	1.520	1.545	2.020	2.045			2.52	2.56	3.020	3.071
Key Engagement t	min.		min.		min.		min.		min.		min.		min.	
DIN 912 (1983)	0.6		0.7		1		1.10		1.2		1.3		2	
ISO 4762 (1997)			0.7		1		1.10				1.3		2	
ANSI B 18.3.1 M (1986)			0.8		1		1.25				1.5		2	

Thread Size d1	M5		M6		M8		M10		M12		(M14)		M16	
Thread Pitch	0.8		1		1.25		1.5		1.75		2		2	
Thread Length b	22		24		28		32		36		40		44	
Head Dia. d2	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	8.28	8.72	9.78	10.22	12.73	13.27	15.73	16.27	17.73	18.27	20.67	21.33	23.67	24.33
ISO 4762 (1997)	8.28	8.72	9.78	10.22	12.73	13.27	15.73	16.27	17.73	18.27	20.67	21.33	23.67	24.33
ANSI B 18.3.1 M (1986)	8.27	8.72	9.74	10.22	12.70	13.27	15.67	16.27	17.63	18.27	20.6	21.33	23.58	24.33
Head Height k	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	4.82	5.00	5.7	6.0	7.64	8.00	9.64	10.00	11.57	12.00	13.57	14.00	15.57	16.00
ISO 4762 (1997)	4.82	5.00	5.7	6.0	7.64	8.00	9.64	10.00	11.57	12.00	13.57	14.00	15.57	16.00
ANSI B 18.3.1 M (1986)	4.86	5.00	5.85	6.00	7.83	8.00	9.81	10.00	11.79	12.00	13.77	14.00	15.76	16.00
Key Size nominal s	4		5		6		8		10		12		14	
	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	4.020	4.095	5.02	5.14	6.02	6.14	8.025	8.175	10.025	10.175	12.032	12.212	14.032	14.212
ISO 4762 (1997)	4.020	4.095	5.02	5.14	6.02	6.14	8.025	8.175	10.025	10.175	12.032	12.212	14.032	14.212
ANSI B 18.3.1 M (1986)	4.020	4.084	5.020	5.084	6.020	6.095	8.025	8.115	10.025	10.127	12.032	12.146	14.032	14.159
Key Engagement t	min.		min.		min.		min.		min.		min.		min.	
DIN 912 (1983)	2.5		3		4		5		6		7		8	
ISO 4762 (1997)	2.5		3		4		5		6		7		8	
ANSI B 18.3.1 M (1986)	2.5		3		4		5		6		7		8	

Thread Size d1	(M18)		M20		(M22)		M24		(M27)		M30		M33	
Thread Pitch	2.5		2.5		2.5		3		3		3.5		3.5	
Thread Length b	48		52		56		60		66		72		78	
Head Dia. d2	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	26.67	27.33	29.67	30.33	32.61	33.39	35.61	36.39	39.61	40.39	44.61	45.39	49.61	50.39
ISO 4762 (1997)			29.67	30.33			35.61	36.39			44.61	45.39		
ANSI B 18.3.1 M (1986)			29.53	30.33			35.48	36.39			44.42	45.39		
Head Height k	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	17.57	18.00	19.48	20.00	21.48	22.00	23.48	24.00	26.48	27.00	29.48	30.00	32.38	33.00
ISO 4762 (1997)			19.48	20.00			23.48	24.00			29.48	30.00		
ANSI B 18.3.1 M (1986)			19.73	20.00			23.70	24.00			29.67	30.00		
Key Size nominal s	14		17		17		19		19		22		24	
	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
DIN 912 (1983)	14.032	14.212	17.05	17.23	17.05	17.23	19.065	19.275	19.065	19.275	22.065	22.275	24.065	24.275
ISO 4762 (1997)			17.05	17.23			19.065	19.275			22.065	22.275		
ANSI B 18.3.1 M (1986)			17.050	17.216			19.065	19.243			22.065	22.319		
Key Engagement t	min.		min.		min.		min.		min.		min.		min.	
DIN 912 (1983)	9		10		11		12		13.5		15.5		18	
ISO 4762 (1997)			10				12				15.5			
ANSI B 18.3.1 M (1986)			10				12				15.0			