

AS PRO APPROVED

Datasheet

RS PRO Piezo Audio Indicator





A. SCOPE

This specification applies piezo audio indicator, 1812663

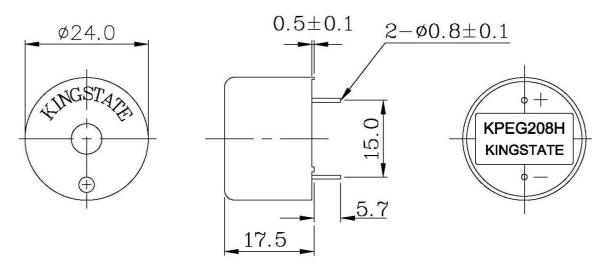
B. SPECIFICATION

No.	Item	Unit	Specification	Condition
1	Resonant frequency	KHz	3.5 ± 0.5	
2	Operating Volt. range	VDC	5~ 18	
3	Current consumption	mA	MAX 13	at 12VDC
4	Sound pressure level	dB	MIN 91	at 30cm/12VDC
5	Rated Voltage	VDC	12	
6	Tone		Continuous	
7	Operating temp.	$^{\circ}\! \mathbb{C}$	-30 ~ +85	
8	Storage temp.	$^{\circ}\! \mathbb{C}$	-40 ~ +95	
9	Dimension	mm	φ 24.0 x H17.5	See appearance drawing
10	Weight (MAX)	gram	1.2	
11	Material		ABS UL-94 1/16" HB HIGH HEAT (BLACK)	
12	Terminal		Pin type (Plating Sn)	See appearance drawing
13	Environmental Protection Regulation		RoHS	
14	Storage life	month	6	6 months preservation at room temp. (25±3°C), Humidity40%.





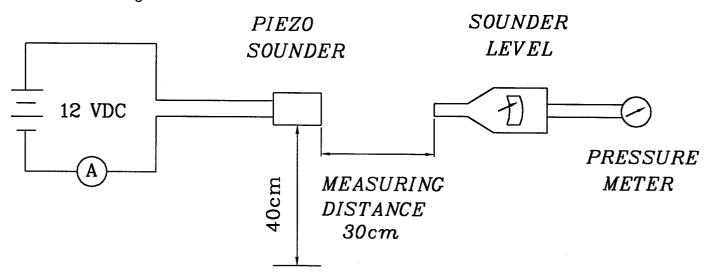
C. APPEARANCE DRAWING



Tol: ± 0.5 Unit: mm

D. MEASURING METHOD

S.P.L. Measuring Circuit

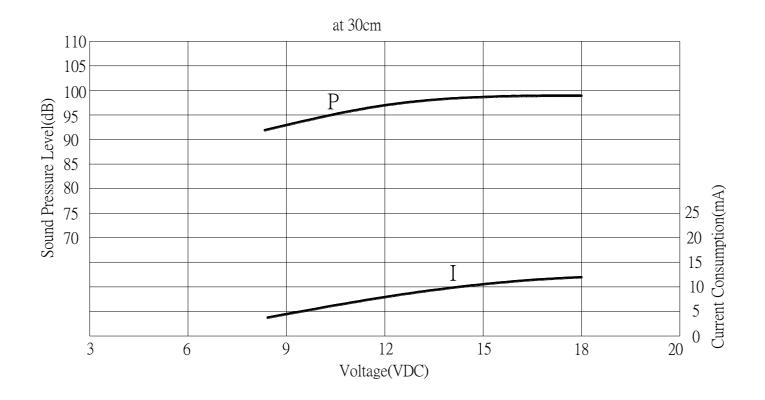


Mic: RION S.P.L meter UC30 or equivalent





E.VOLTAGE: SOUND PRESSURE LEVEL / VOLTAGE: CURRENT CONSUMPTION CHARACTERISTICS



F. MECHANICAL CHARACTERISTICS

No.	Item	Evaluation standard	
1	Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +270±5 $^{\circ}$ C for 3±1 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
2			No interference in operation.
3	Terminal Strength Pulling	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction.	No damage and cutting off.
4	Vibration	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	The value of oscillation frequency/ current consumption should be in
5			10% compared with initial





G. ENVIRONMENT TEST

No.	Item	Test Condition	Evaluation standard
1	High temp. test	After being placed in a chamber at +95 $^\circ\!$	
2	Low temp. test	After being placed in a chamber at –40 $^\circ$ C for 240 hours	
3	Humidity test	After being placed in a chamber at +40 $^{\circ}$ C and 90±5% relative humidity for 240 hours	
4	Temp. cycle test	+95°C +25°C +25°C +25°C	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in±10% compared with initial ones .The SPL should be in±10dB compared with initial one.

H. RELIABILITY TEST

No.	Item	Test condition	Fvaluation
1	Operating life test	 1.Continuous life test 48hours continuous operation at +70°C with rated voltage applied. 2.Intermittent life test. A duty cycle of 1 minute on, 1 minutes off, a minimum of 5000 times at room temp.(+25±2°C)and rated voltage applied. 	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±10% compared with initial ones .The SPL should be in ±10dB compared with initial one.

TEST CONDITION.

Standard Test Condition : a) Temperature : $+5 \sim +35^{\circ}$ C b) Humidity : 45-85% c) Pressure : 860-1060mba Judgement Test Condition : a) Temperature : $+25 \pm 2^{\circ}$ C b) Humidity : 60-70% c) Pressure : 860-1060mbar



