



## GREAT STUFF™ Pro Fixer Foam Kit Gun (750ml)

Description	<p>GREAT STUFF Pro Window &amp; Door Fixer is a moisture-curing one-component polyurethane aerosol foam sealant.</p> <p>It contains an environmentally safe propellant, which complies with the latest EU regulations banning all CFC- and HCFC-propellants.</p>
Typical areas of Application	<ul style="list-style-type: none"> <li>• As an aid to mechanically fixing and insulating door and window frames.</li> <li>• Air sealing and stabilizing pipe entries through brickwork and other walls.</li> <li>• Filling holes, gaps, cracks and cavities within various building materials.</li> <li>• Sealing voids and connection joints between different building materials.</li> <li>• Reducing and controlling air-leakage in the building envelop and thereby sound transmission as well.</li> </ul>
Typical Product Properties	<p>GREAT STUFF PRO Window &amp; Door Fixer adheres to most common building materials including wood, concrete, wall board and plastic, with the exception of smooth surfaced polyethylene, silicone, oil and grease or similar substrates.</p> <p>GREAT STUFF PRO Window &amp; Door Fixer can be used at temperatures from +5°C to +25°C, the optimal processing temperatures being from 18°C to 25°C.</p> <p>Full foam setting time is 12 hours. Once fully set, the foam can be trimmed, sawn, sanded, painted or plastered over.</p> <p>The fully set foam is semi-rigid and predominantly close-celled.</p> <p>It is thermally stable between -30°C and +80°C. It is durable and permanent except when exposed to UV-rays. Foam exposed to UV light should be painted or covered.</p> <p>The heat insulation values are excellent.</p> <p>Using the GREAT STUFF PRO GUN FOAM will guarantee superior dispensing control and maximum reusability.</p>
Recommended Process Conditions	<p>Prior to applying the foam, surfaces must be firm, clean, and free of dust, grease or loose particles. To speed up the curing process, surfaces can be lightly misted with water prior to applying the foam. We recommend covering the floor and working surfaces with paper or plastic sheeting to protect against drips. It is advisable to have GREAT STUFF PRO GUN CLEANER at hand.</p> <p>The ideal working temperature for both the environment and the can content is +20°C.</p> <p>Always wear gloves and protective eyewear when dispensing GREAT STUFF Window &amp; Door Fixer.</p>
Recommended Process Application	<p>The following instructions must be strictly observed:</p> <p>Shake the can vigorously for 30 seconds. Screw the threaded basket end of the gun onto the valve. Care must be taken not to over tighten the dispensing assembly. During processing, the can must be held inverted with the valve in bottom position. To extrude the foam, pressure has to be carefully applied to the gun trigger. The gun trigger can be adjusted by turning the round knob at the rear of the gun dispenser. The fresh foam will expand after application, therefore care must be taken not to overfill joints.</p> <p>Please note: Moisture is needed for an even and rapid curing of the foam. Inadequate</p>



moistening or overfilling of joints and cavities may lead to poor cure or unwanted excessive post-expansion of the foam. In the case of gaps larger than 3 x 3 cm, it is recommended to fill by applying several layers of foam, allowing each to cure.

Fresh foam spills must be removed immediately within the Tack-Free time using GREAT STUFF PRO GUN CLEANER. Once foam is cured, it can be removed mechanically.

During relatively short work stoppages, leave the gun dispenser on the can and screw in proportioning screw completely. When a can becomes empty, immediately screw the gun onto another can.

During relatively long stoppages, unscrew the can and clean the gun with GREAT STUFF PRO GUN CLEANER.

Once a can has been started, it should be used within four weeks.

If aerosol can has become bonded to the gun, do not use force to loosen it, as there is danger of uncontrolled product release.

If product does not flow easily, do not force product out of can.

## Handling and Storage

Store and transport cans always in an upright position and in dry conditions.

Storage temperature: 15°C – 25°C

Cans should not be stored in hot areas, such as vehicles in direct sunlight.

Shelf life: 18 months

## Packaging

Tinplate cans: 750 ml

Carton: 5 x Great Stuff Pro Gun B3

1 x Great Stuff Pro Gun cleaner

1 x Dispensing Gun

## Typical Physical Properties <sup>(1)</sup>

	Units	Gun (750ml)	Test Method
Free Rise Density	Kg/m <sup>3</sup>	15	DIN 53420
Density (3 cm gap)	Kg/m <sup>3</sup>	20	DIN 53420
Colour		Light yellow	Visual
Yield <sup>(2)</sup>	L	45	DOW internal method
Tack free time	Min	10	DOW internal method
Cut time	Min	23	DOW internal method
Tensile strength	N/cm <sup>2</sup>	8	DIN 53430
Compressive strength	N/cm <sup>2</sup>	5	DIN 53421
Shear strength	N/cm <sup>2</sup>	5	DIN 53427
Dimensional stability	%	≤10%	DIN 53431

1. Based on test methods mentioned, all data are given for non-aged foam evaluated @ 23°C. Variations can be noticed for different application methods and types.

2. Yield is lower for aged foam.

## Safety Considerations

Material Safety Data (MSD) sheets are available from The Dow Chemical Company. MSD sheets are provided to help customers satisfy their own handling, safety and disposal needs and those that may be required by locally applicable health and safety regulations. MSD sheets are updated regularly, therefore, please request and review the most current MSD sheet before handling or using any product.

These are available from the nearest Dow sales office.

## Customer Notice

Dow encourages its customers to review their application of Dow products from the standpoint of human health and environmental quality. To help ensure that Dow products are not used in ways for which they



were not intended or tested, Dow personnel will assist customers in dealing with ecological and product safety considerations. Your Dow sales representative can arrange the proper contacts.

**Contact information :**

For more information about Spray Polyurethane products, call The Dow Chemical Company :  
<http://www.dowbuildingsolutions.com>

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