



# 60 Tape

## PTFE Film With Silicone Adhesive

### Data Sheet

#### Product Description

- 2.0-mil PTFE backing
- Silicone thermosetting adhesive
- Supplied on 3 inch cores

Like all 3M insulating tapes, 3M™ 60 Tape is available in standard and custom widths and lengths. Standard length is 36 yards.

- Widths from 1/4" to 14"
- Longer lengths up to several times normal length, dependent upon width. Check with Customer Service.

#### Applications

3M 60 Tape has consistent physical and electrical properties over a broad temperature range; for use on high temperature coils, capacitors and wire harnesses.

#### Properties

#### Typical Values

Adhesive	Silicone Thermosetting
Backing	PTFE Film
Backing Thickness <sup>1</sup>	2.0 Mil
Total Thickness	4.0 mils/0.102mm
Temperature Class	180°C /356°F
Dielectric Breakdown <sup>1</sup>	9500 Volts
Insulation Resistance <sup>1</sup> (megohms)	>1 x 10 <sup>6</sup>
Breaking Strength <sup>1</sup>	20 lbs./in. (35 n/10mm)
Elongation <sup>1</sup> (% at break)	200
Electrolytic Corrosion Factor <sup>2</sup>	1.0
Adhesion to Steel <sup>1</sup>	30 oz./in. (3.20 n/10mm)
UL Flame Retardant <sup>3</sup>	Yes

\* Footnote: 1. Test method ASTM D 1000  
2. 3M Test Method-Available on request  
3. UL-recognized for flame retardancy per UL 510, Product Category 0ANZ2, File E17385.

#### Important Notice

Technical information provided by 3M is based on experience and/or tests believed to be reliable, but their accuracy is not guaranteed and the results may not be relevant to every user's application. For this reason 3M does not accept responsibility or liability, direct or consequential, arising from reliance upon any information provided and the user should determine the suitability of the products for their intended use. Nothing in this statement will be deemed to exclude or restrict 3M's liability for death or personal injury arising from its negligence. All questions of liability relating to 3M products are governed by the seller's terms of sale subject where applicable to the prevailing law

If any goods supplied or processed by or on behalf of 3M prove on inspection to be defective in material or workmanship, 3M will (at its option) replace the same or refund to the Buyer the price paid for the goods or services. Except as set out above, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

3M and Scotchcast are trademarks of the 3M Company. Printed in the UK.

© 3M United Kingdom PLC, 1999

**3M United Kingdom PLC**  
**Electrical Products Group**  
**Hudson Road**  
**Bedford MK41 0HR**  
**Tel: 01234 268868**  
**Fax: 01234 229433**

**3M Ireland**  
**Electrical products Group**  
**3M House, Adelphi Centre**  
**Dun Loaghair, CO. Dublin, Ireland**  
**Tel: (01) 2803555**  
**Fax: (01) 2803509**

**3M Innovation**

Jan. 2000