



Image may differ from product. See technical specification for details.

SNL 516-613 V

Split plummer (pillow) block housing, SNL 2, 3, 5 and 6 series

SNL plummer (pillow) block housings are the most popular SKF bearing housings on the market, developed to be the first choice for design, quality and economy. They enable the incorporated bearings to achieve maximum service life with less need for maintenance. Different housing variants and seal designs are available, making the use of tailored

housings virtually unnecessary and enabling cost-effective bearing arrangements to be made.

- Easy to install
- Cost-effective bearing arrangement
- Reduce maintenance
- Minimize lubricant leakage

Overview

Dimensions

Diameter of bearing seat	140 mm
Width of bearing seat	58 mm
Centre height (pillow block)	95 mm
Centre distance between bolt holes	260 mm
Attachment bolt diameter	20 mm

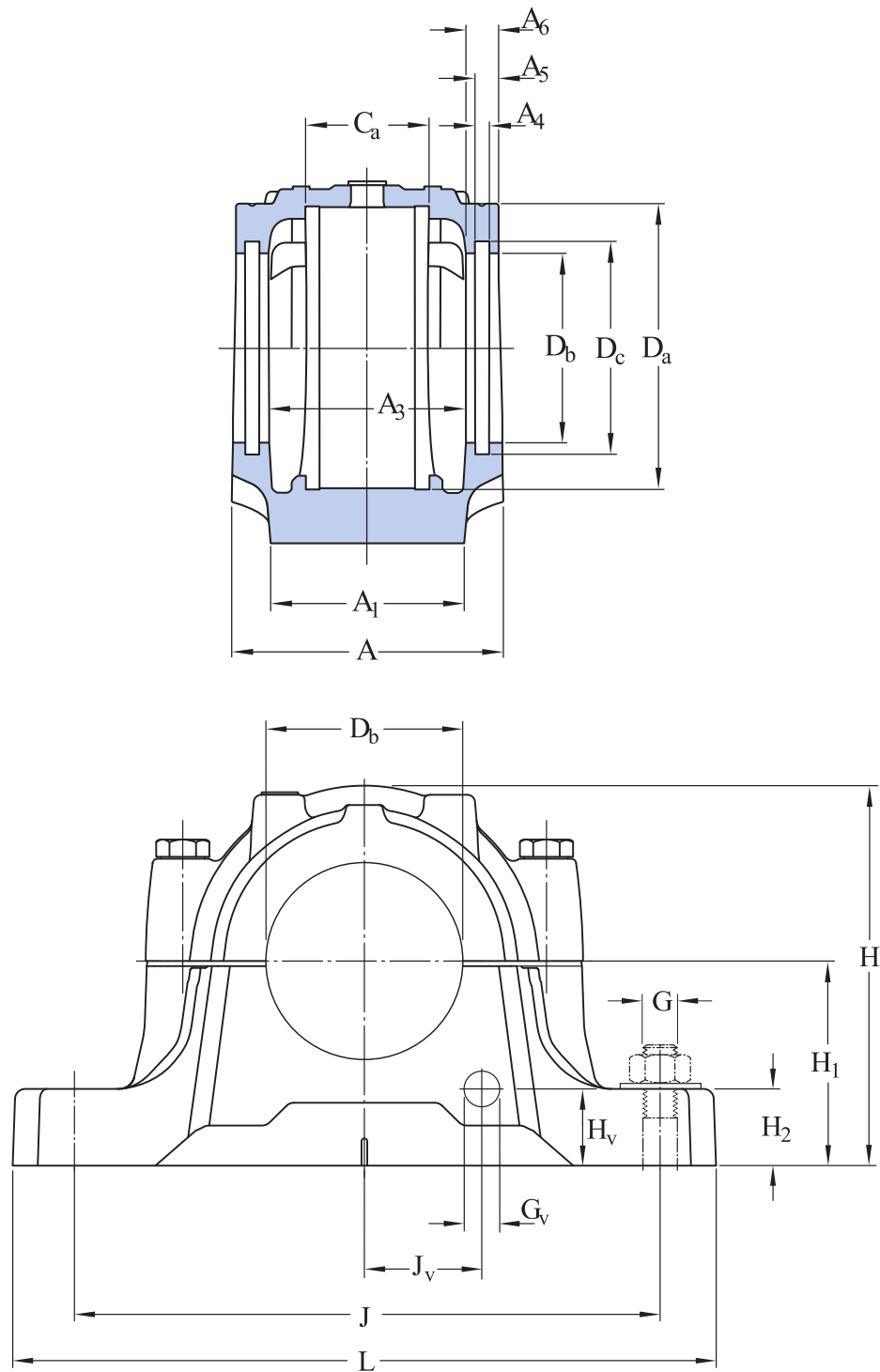
Properties

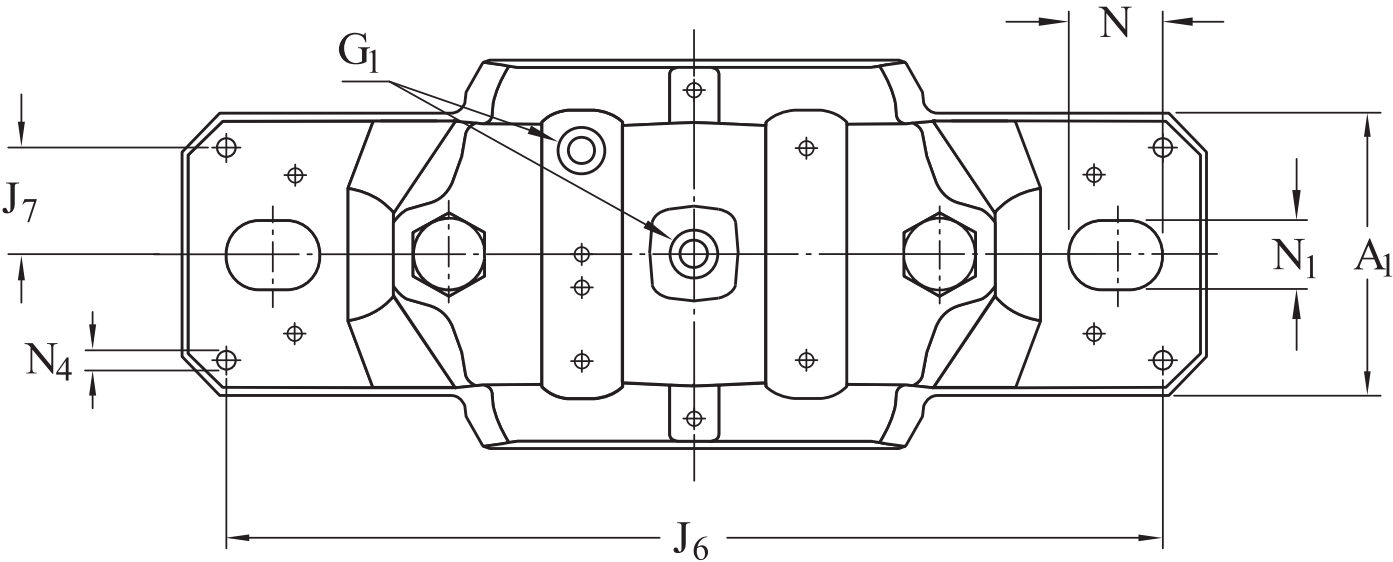
Housing type	Plummer/pillow block
Housing configuration	Two-piece
Mounting arrangement	Through shaft/Shaft end
Number of bolt holes for fasteners	2
Material, housing	Cast iron
Bearing housing seal type	Without
Housing lubrication feature/possibility	Grease

Logistics

Product net weight	9.76 kg
eClass code	23-05-17-01
UNSPSC code	31171519

Technical specification





Dimensions

BEARING SEAT

D_a	140 mm	Diameter of bearing seat
	G7	Tolerance class of bearing seat diameter
C_a	58 mm	Width of bearing seat
H_1	95 mm	Centre height of bearing seat

OUTSIDE DIMENSIONS

D_b	92.5 mm	Bore diameter
A	120 mm	Overall width
A_1	90 mm	Foot width
G_1	1/8-27 NPSF	Thread of relubrication holes
H	177 mm	Overall height
H_2	32 mm	Foot height
L	315 mm	Overall length
J	260 mm	Distance between attachment bolts

N	28 mm	Length of attachment bolt hole
N ₁	22 mm	Width of attachment bolt hole

SEAL GROOVES

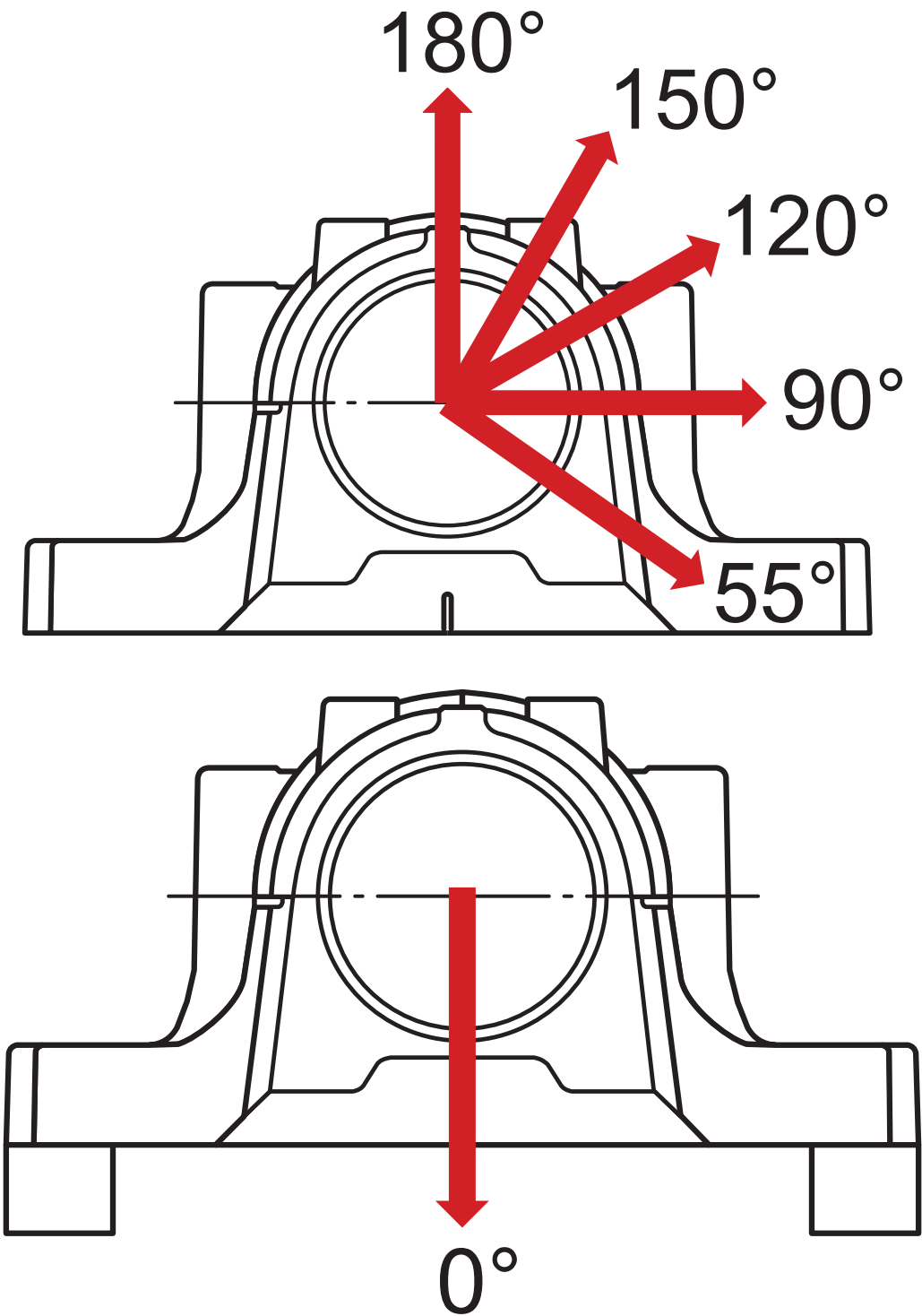
A ₃	93 mm	Inside width between seal grooves
A ₄	5 mm	Width of seal groove
A ₅	9 mm	Distance to seal groove back face
A ₆	13 mm	Width at bore diameter
D _c	101 mm	Diameter of seal groove

GREASE ESCAPE HOLE

J _v	51 mm	Position of grease escape hole
H _v	38 mm	Position of grease escape hole
G _v	G 1/2	Thread of grease escape hole

DOWEL PINS

J ₆	288 mm	Distance between dowel pins
J ₇	33 mm	Axial offset of dowel pins
N ₄	max. 8 mm	Diameter of dowel pins



Calculation data

BREAKING LOADS

P_{0°	350 kN	Breaking load at 0° load angle (if the housing is not supported over its entire base)
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P _{55°}	430 kN	Breaking load at 55° load angle
P _{90°}	260 kN	Breaking load at 90° load angle
P _{120°}	190 kN	Breaking load at 120° load angle
P _{150°}	175 kN	Breaking load at 150° load angle
P _{180°}	215 kN	Breaking load at 180° load angle
P _a	140 kN	Breaking load, axial

YIELD POINTS OF CAP BOLTS

Q _{120°}	220 kN	Load to reach yield point at 120° load angle
Q _{150°}	125 kN	Load to reach yield point at 150° load angle
Q _{180°}	110 kN	Load to reach yield point at 180° load angle

Materials

Housing material	Cast iron
Corrosion protection	Paint - in accordance with ISO 12944-2, corrosivity category C2

Mounting information

Recommended diameter of attachment bolts	G	20 mm
Recommended tightening torque for attachment bolts		385 N·m
Size of cap bolts		M12x70
Tightening torque for cap bolts		80 N·m
Initial grease fill, 20%		170 g
Initial grease fill, 40%		280 g

Included products

Grease fitting	AH 1/8-27 PTF
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More Information

 Designs and variants Standard housing design Housing variants Sealing solutions	 Product details Permissible misalignment Typical shaft-bearing combinations Locating/non-locating support Loads Temperature limits Permissible speed Lubrication Mounting Condition monitoring Associated products Ordering information Designation system	 Tools SKF Product select SimPro Quick Tool and Accessory Selector for sleeves and shafts LubeSelect for SKF greases Drive-up Method Program Heater selection tool Oil Injection Method Program
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