



Softstarters

General information







Softstarters

From the moment the first electrical motors appeared, engineers have been searching for a way to avoid electrical and mechanical problems that occur using Across the Line and Wye-Delta starters. ABB has been producing softstarters since the beginning of the 1980's. The valuable experience gained since the early 80's has been incorporated into the design of today's product ranges. With the latest series named PST, ABB has taken a significant step further in soft starting technology. Matching modern power electronics with smart circuitry and software, the new PST softstarter offers superior electronic control of the current and voltage during motor start-up, in addition to several new design features.

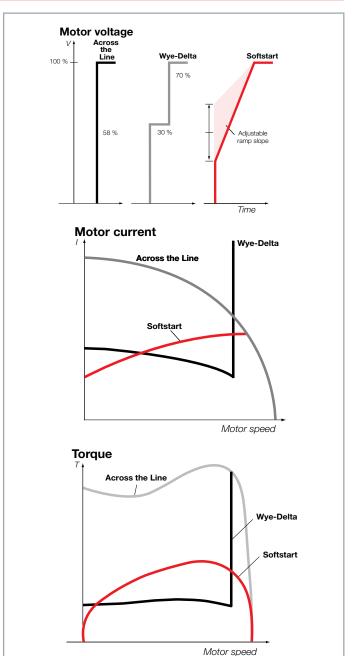
The solution to both mechanical and electrical problems

AC motors, "the workhorse of the industry", that are used to drive fans, crushers, agitators, pumps, conveyors etc., are unnecessarily causing unwanted load peaks day in and day out in production plants all over the world. These violent starts cause damage in several ways. Among them are:

- Electrical problems due to voltage and current transients arising from Across the Line or Wye-Delta starts. Such transients may overload the local supply network and cause unacceptable voltage variations that interfere with other electrical equipment connected to the network
- Mechanical problems that address the entire drive chain from motor to driven equipment, to severe stress.
- Operational problems, such as pressure surges in pipelines, damage to products on conveyor belts and uncomfortable escalator rides.

The financial consequences are considerable: every technical problem and every breakdown, costs money – in terms of repairs as well as lost production.

The easy solution to all of these problems is to install an ABB Softstarter type PSR, PSS or PST. With ABB Softstarters, it is possible to start and stop smoothly while keeping mechanical and electrical stresses to a minimum.



Graphs showing the basic differences between across the line starting, Wye-Delta starting and soft starting in terms of the motor voltage (V), motor current (I) and motor torque (T).

General information





ABB softstarters - The Complete Range

ABB offers three different ranges of softstarters to cover every customer need for solutions for small to medium sized motor applications, from 3 A to 1810 A. The overview table at the bottom of this page shows the main characteristics of the different types. For more specific technical details and ordering data, see the following pages.

Compact Range

Type PSR, covers motor currents from 3 to 105 A. It is the latest addition to the softstarter family and has an attractive, compact design. Further, the system concept includes MMS and the softstarters are available for remote control connection using the FieldBusPlug as an accessory. All sizes include a Run signal relay, while from sizes 25 A - 105 A the PSR Softstarters are also provided with an output signal for TOR (Top Of Ramp), i.e. full voltage. When an auxiliary cooling fan is added, the starting capacity is increased.

- Current ratings 3 A 105 A, 1/2 HP 75HP at 480V
- Motor voltage 208 600 V
- Supply voltage 24 VDC or 100-240 VAC
- Easy to install and adjust
- · DIN rail or screw mounting
- Integrated by-pass contacts
- 2-phase controlled softstarter

With their compact design, the PSR Softstarters are ideal for installation in places where space is limited and where there is a demand for easy installation.

Flexible Range

Type PSS, covers motor currents from 18 to 300 A and offers a flexible solution with easy installation and setup.

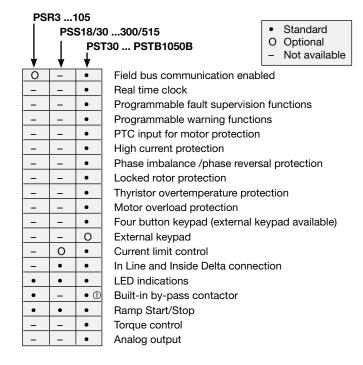
- Flexible: With two connection possibilities, either in line with the motor or inside the motor delta. It can also be equipped with current limit
- Easy to set up: With just three clearly labeled rotary switches on the front of the unit it is possible to adjust the PSS Softstarter for a wide range of applications.
- **Solid state electrical circuit**: This ensures the highest reliability and reduces maintenance to a minimum, even in applications with frequent starts and stops.

Advanced Range

Type PST(B), covers motor currents from 30 to 1050 A and provides advanced functionality, including integrated protections, programmable signal relays, a flexible communication system and an LCD display. Sizes PSTB370 to PSTB1050 include a by-pass contactor.

Advanced integrated protections: For the motor; integrated electronic overload relay, phase monitoring relays, high current and PTC protection. For the Softstarter; advanced thyristor protection.

- Flexible bus communication system: By using the ABB FieldBus-Plug (FBP), you can decide at any time which bus system to select within the ABB FBP range. The interface between the PST Softstarter and the ABB FBP is always the same, independent of size and delivery date.
- *LCD display*: With 14 languages, a menu system similar to your mobile phone, pre-programmed application settings and automatic status and event logging, it couldn't be easier to set up and operate!
- **Programmable signal relays**: gives you several possibilities for signalling warnings, faults and other events.
- *Torque control*: allows you to start and stop motors with a more linear acceleration than when using voltage ramp.



① On PSTB



Certifications, Approvals, Directives & Standards Type PSR, PSS, PST and PSTB

The table below shows the approvals and certifications for different softstarters.

For approvals and/or certificates not listed below, please contact your local ABB sales office.

Certifications and approvals

Certifications

Approvals: ship classification societies

















•				$\overline{}$						CHILD'S
CE EU	UL USA	cULus Canada USA	CSA Canada	CCC China	GOST Russia	ANCE Mexico	C-tick Australia	ABS American Bureau of Shipping	Lloyd´s Register EMEA	GL Germany
•	•	•		•	•		•	_		_
•	•		•	•	•	•	•		•	
•	•	_	•	•	•	•	•	_		
•	•	_	•	•	•	•	•	•	_	•
	CE	CE UL	EU USA Canada USA	CE UL CULUS CSA Canada USA	CE UL CULus CSA CCC China USA — — — •	CE UL CULus CSA CCC GOST Russia O O O O O O O O O O O O O O O O O O O	CE USA Canada Canada China Russia Mexico O O O O O O O O O O O O O O O O O O O	CE UL COLLUS CA Canada Canada China Russia Mexico Australia O O O O O O O O O O O O O O O O O O O	CE USA Canada Mexico Catick ABS American Bureau of Shipping	CE USA Canada USA Canada China Russia Mexico C-tick Australia American Bureau of Shipping EMEA

[•] Standard design approved, the company labels bear the certification mark when this is required.

Directives and standards

No. 2006/95/EC Low voltage equipment

No. 2044/108/EC Electromagnetic compatibility

IEC 60947-1 Low-voltage switchgear and controlgear - Part 1: General rules

IEC 60947-4-2 AC semiconductor motor controllers and starters

UL508 Industrial Control Equipment CSA C22.2 No 14 Industrial Control Equipment







General information

Designed for motor currents from 3 to 105 A, PSR Softstarters complement the softstarter family from ABB. The PSR Softstarter is compact and easily accessible for installation in places where space is limited thanks to the two-phase controlled design.

The PSR "Compact" Softstarter line

The PSR range comprises four physical sizes with widths from 45 to 70mm, covers rated currents from 3 to 105 A and is available for supply voltages of 24 VDC or 100-240 VAC. All sizes include a Run signal relay while sizes from 25 - 105 A also have an output signal for TOR (Top of Ramp, i.e., full voltage).

Cooling function

Please refer to the **Number of starts per hour** chart on page 6.6.

Installation

The PSR Softstarter is easy to set and operate thanks to the clearly marked settings. All terminals are distinctly marked and easily accessible for cable connection. Both screw and DIN rail mounting are possible (except for D Frame (PSR60 - PSR105).

Flexible communication

PSR can also be remote controlled by bus communication using ABB's FieldBusPlug. The FieldBusPlug accessories are available for several protocols such as Profibus DP and Device Net.

The PSR Softstarter is ideal for the replacement of across the line (ATL) starters and for installation in places with limited space.

UL File #E161428



Selection guide PSR3 – PSR45







	PSR3 PS	SR16				PSR25	PSR30	PSR37	. PSR45	
Softstarter type	PSR	PSR	PSR	PSR	PSR	PSR	PSR	PSR	PSR	
480V, 104°F	3	6	9	12	16	25	30	37	45	
Normal start, In Line connected :										
(480 V), hp	2	3	5	7.5	10	15	20	25	30	
UL, Max. A	3.4	6.1	9	11	15.2	24.2	28	34	46.2	
	Manual r	notor sta	rter ①							
Recommended size MMS	MS116	MS116	MS116	MS116	MS116	MS325	MS450	MS450	MS450	
	Fuse pro	tection 4	80 V , J Fu	se based o	on UL, max A	x 1.75				
Type J fuse minimum rating	6 A	9 A	15 A	20 A	25 A	40 A	50 A	60 A	70 A	
	Fused di	sconnect	0							
Suitable fused disconnect for J fuses.	OS30	OS30	OS30	OS30	OS30	OS60	OS60	OS60	OS100	
Type J fuse	10 A	10 A	20 A	20 A	30 A	40 A	50 A	60 A	80 A	
Short circuit current rating	85 kA	85 kA	85 kA	85 kA	85 kA	85 kA	85 kA	85 kA	85 kA	
The line contactor is not required for the	AC-3 rated by-pass ①									
softstarter but is used to open if the OL trips.	A9	A9	A9	A12	A16	A26	A30	A40	A40	
The overload relay is always required to	Thermal	overload	relay ①							
protect the motor	TA25DU	TA25DU	TA25DU	TA25DU	TA25DU	TA25DU	TA25DU	TA42DU	TA75DU	
The by-pass contact reduces the power	By-pass	contact	,							
loss of the softstarter	Built-in	Built-in	Built-in	Built-in	Built-in	Built-in	Built-in	Built-in	Built-in	
	Control t	ransform	ers							
Minimum recommended transformer size	50 VA	50 VA	50 VA	50 VA	50 VA	50 VA	50 VA	50 VA	50 VA	
Power consumption at 100-240 V	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	
Power consumption at 24 VDC	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	

Number of starts per hour using PSR softstarters

Motor- current	Starts/hou	Starts/hour without auxiliary fan											
le	10	20	30	40	50	60	80	100					
3 A				PSR3			,	PSR6					
6 A			PSR6				PSR9						
9 A		PSR9			PSR12		PSR16	PSR25					
12 A		PSR12		PSR16	PSI	R25	PSI	R30					
16 A	PSR16		PSR25		PSR30		7						
25 A	PSR25	PSR30		PSR37		PSI	R45	PSR60					
30 A	PSR30	PSF	37	PSI	R45	PSI	PSR72						
37 A	PSR37	PSF	R45	45 PSR60		PSR72	PSR85	PSR105					
45 A	PSI	R45	PSI	R60	PSR72	PSR85	PSR105	-					
60 A	PSI	R60	PSR72	PSR85	PSF	1105		-					
72 A	PSR72	PSR85	PSF	R105			-						
85 A	PSR85	PSF	105			-							
105 A	PSR105				-								

Data based on an ambient temperature of 40°, starting current of 4 x le and ramp time 6 seconds.

Starts/hour with auxiliary fan

ai 15/110	ui witii aux	ilialy lall						
10	20	30	40	50	60	80	100	
	PSR3							
					PSR9			
		PSR9				PSR12		
		PSR12			PSR16	PSI	R25	
PS	R16		PSI	R25		PSI	R30	
PS	PSR25 PSR30 PSR37					PSR45		
PS	R30	PSI	R37		PS	R45		
PS	R37		PSI	R45		PSI	R60	
	PSR45			PSR60	PSR72			
	PSR60		PSI	372	PSR85	PSR105	-	
	PSR72		PSR85 PSR105			-		
PS	R85	PSR	105-					
PSF	3105				-			

Selection guide PSR60 – PSR105





PSR60		PSR105	
PSR	PSR	PSR	PSR
60	72	85	105
40	50	60	75
59.4	68	80	104
MS495	MS495	MS495	MS495
90 A	120 A	135 A	170 A
OS125D	OS160D	OS160D	OS160D
100 A	120 A	135 A	170 A
85 kA	85 kA	85 kA	85 kA
A50	A63	A75	A110
TA75DU	TA75DU	TA110DU	TA110DU
Built-in	Built-in	Built-in	Built-in
50 VA	50 VA	50 VA	50 VA
12 VA	12 VA	12 VA	12 VA
5 W	5 W	5 W	5 W

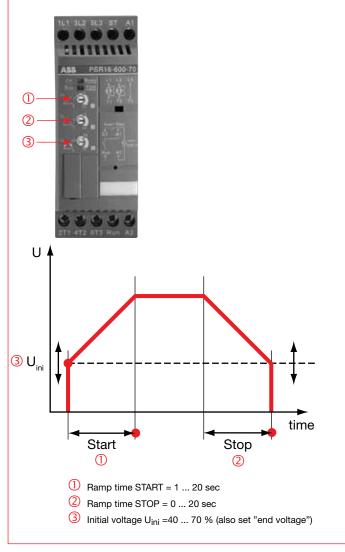
Description

PSR - Compact range, covers motor currents from 3 to 105 A. It is the latest addition to the softstarter family and has an attractive, compact design. Further, the system concept includes MMS and the softstarters are available for remote control connection using the FieldBusPlug as an accessory. All sizes include a Run signal relay, while from sizes 25 A the PSR Softstarters are also provided with an output signal for TOR (Top Of Ramp), i.e. full voltage. With standard performance the PSR Softstarters handle ten starts per hour. When an auxiliary cooling fan is added, the starting capacity is increased to 20 starts per hour or more.

- Current ratings 3.9 105 A (1.5 55 kW), at 400 V
- Motor voltage 208 600 V
- Supply voltage 24 VDC or 100-240 VAC
- Easy to install and adjust
- DIN rail or screw mounting
- Integrated by-pass contacts

With their compact design, the PSR Softstarters are ideal for installation in places where space is limited and where there is a demand for easy installation.

Settings



① See accessories on page 6.8.



PSR3 - PSR105



PSR3 ... PSR16



PSR25 ... PSR30



PSR37 ... PSR45

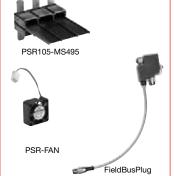


PSR60 ... PSR105



PSR-FBPA



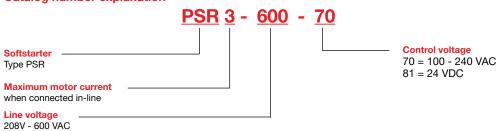


		power		J UL			
208 V	240 V	480 V	600 V	Max rated	Reference	Catalog	List
Pe	Pe	Pe	Pe	motor	code	number	price
HP	HP	HP	HP	current, I _e			
208 - 600	VAC						
Supply vo	oltage, Us 1	100-240 VA	C				
0.5	0.75	2	2	3.4	1SFA 896 103 R7000	PSR3-600-70	190
1	1.5	3	5	6.1	1SFA 896 104 R7000	PSR6-600-70	225
2	2	5	7.5	9.0	1SFA 896 105 R7000	PSR9-600-70	265
3	3	7.5	10	11.0	1SFA 896 106 R7000	PSR12-600-70	270
3	5	10	10	15.2	1SFA 896 107 R7000	PSR16-600-70	310
7.5	7.5	15	20	24.2	1SFA 896 108 R7000	PSR25-600-70	320
7.5	10	20	25	28.0	1SFA 896 109 R7000	PSR30-600-70	410
10	10	25	30	34.0	1SFA 896 110 R7000	PSR37-600-70	510
15	15	30	40	46.2	1SFA 896 111 R7000	PSR45-600-70	640
20	20	40	50	59.4	1SFA 896 112 R7000	PSR60-600-70	790
20	25	50	60	68	1SFA 896 113 R7000	PSR72-600-70	920
25	30	60	75	80	1SFA 896 114 R7000	PSR85-600-70	1,050
30	40	75	100	104	1SFA 896 115 R7000	PSR105-600-70	1,280
Supply vo	ltage, Us 2	24 VDC					
0.5	0.75	2	2	3.4	1SFA 896 103 R8100	PSR3-600-81	190
1	1.5	3	5	6.1	1SFA 896 104 R8100	PSR6-600-81	225
2	2	5	7.5	9.0	1SFA 896 105 R8100	PSR9-600-81	265
3	3	7.5	10	11.0	1SFA 896 106 R8100	PSR12-600-81	270
3	5	10	10	15.2	1SFA 896 107 R8100	PSR16-600-81	310
7.5	7.5	15	20	24.2	1SFA 896 108 R8100	PSR25-600-81	320
7.5	10	20	25	28.0	1SFA 896 109 R8100	PSR30-600-81	410
10	10	25	30	34.0	1SFA 896 110 R8100	PSR37-600-81	510
15	15	30	40	46.2	1SFA 896 111 R8100	PSR45-600-81	640
20	20	40	50	59.4	1SFA 896 112 R8100	PSR60-600-81	790
20	25	50	60	68	1SFA 896 113 R8100	PSR72-600-81	920
25	30	60	75	80	1SFA 896 114 R8100	PSR85-600-81	1,050
30	40	75	100	104	1SFA 896 115 R8100	PSR105-600-81	1.280

48Accessories

Description	Reference	Catalog	List
Description	code	number	price
Fieldbus plug connection accessory	1SFA 896 312 R1001	PSR-FBPA	\$ 290
Connection it for PSR3-16 and MS116	1SFA 896 211 R1001	PSR16-MS116	12
Connection kit for PSR37-45 and MS450	1SFA 896 213 R1001	PSR45-MS450	25
Connection kit for PSR60-105 and MS495	1SFA 896 214 R1001	PSR105-MS495	①
Fan for PSR3-45	1SFA 896 311 R1001	PSR-FAN	34
Fan for PSR60-105	1SFA 896 313 R1001	PSR-FAN60-105A	48

Catalog number explanation



① Consult factory.

Type PSR Technical data



Rated in	nsulation voltage, <i>U</i> i	600 V												
	perational voltage, U _e	2086	00 V +10	%/-15	%, 50/60	Hz ±5%								
Rated s	upply voltage, <i>U</i> _S	1002	40 VAC	or 24 VD	C +10 %	/-15 %, \$	50/60 Hz	±5%						
Power o	consumption,	PSR3	PSR6	PSR9	PSR12	PSR16	PSR25	PSR30	PSR37	PSR45	PSR60	PSR72	PSR85	PSR105
	at 100-240 VAC	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	12 VA	10 VA					
	at 24 VDC	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W	5 W
Rated o	perational current I _r	PSR3	PSR6	PSR9			PSR25			PSR45	PSR60	PSR72	PSR85	PSR105
		3.9 A	6.8 A	9 A	12 A	16 A	25 A	30 A	37 A	45 A	60 A	72 A	85 A	105 A
Starting	g capacity at I _r	4 x I _r fc	r 6 sec.											
Number	of starts per hour, standard with aux. fan	10 (4 x l _e during 6 s) See table on page >20 (4 x l _e during 6 s)					6.6 for d	etails.						
Service	Service factor 100 %													
	t temperature during operation ① during storage	-40 °C	to +60 °(to +70 °(
	ım altitude ②	4000 m												
Degree	Degree of protection, main circuit control circuit		PSR6 IP20 IP20	PSR9 IP20 IP20	PSR12 IP20 IP20	PSR16 IP20 IP20	PSR25 IP20 IP20	PSR30 IP20 IP20	PSR37 IP10 IP20	PSR45 IP10 IP20	PSR60 IP10 IP20	PSR72 IP10 IP20	PSR85 IP10 IP20	PSR105 IP10 IP20
Connec	table cable area,	PSR3 -	PSR3 - PSR16						PSR60 -	- PSR105				
	main circuit	2 x 0.75 PSR3 - 1 x 0.75	5 - 2.5 m 5 - 2.5 m • PSR16 5 - 2.5 m 5 - 2.5 m	nm ² nm ²			1 x 2.5 - 10 mm ² 1 x 6 - 35 mm ² 2 x 2.5 - 10 mm ² 2 x 6 - 16 mm ² 2 x 2.5 - PSR105 1 x 0.75 - 2.5 mm ² 2 x 0.75 - 1.5 mm ²							
Signal re	ralova		PSR16	IIII-				- PSR10						
fc	or Run signal Resistive load AC-15 (Contactor) or Top of Ramp signal Resistive load AC-15 (Contactor)	240 V, 2 240 V, 0	2 A				250 V, 5 250 V, 0 250 V, 2 250 V, 0	5 A 0.5 A 2 A	<u> </u>					
LED fo	or On/Ready	Green					200 V, C	,.o A						
	or Run/Top Of Ramp	Green												
Settings		1-20 se 0-20 se 40-70%	ec.											

① Above 40 °C up to max. 60 °C reduce the rated current with 0.8 % per °C.

[% of $I_e = 100 - \frac{x - 1000}{150}$] x = actual altitude for the softstarter

UL ratings

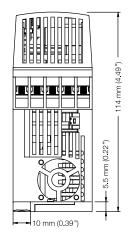
Softstarter	480 V	Motor power P	(hp) and full load	Max. fuse		
Туре	FLA A	U _e 200 V/208 V hp	U _e 220 V/240 V hp	U _e 440 V/480 V hp	U _e 550 V/600V hp	A, Type
PSR3	3.4	0.5	0.75	2	2	10 A J-Type
PSR6	6.1	1	1.5	3	5	10 A J-Type
PSR9	9	2	2	5	7.5	20 A J-Type
PSR12	11	3	3	7.5	10	20 A J-Type
PSR16	15.2	3	5	10	10	30 A J-Type
PSR25	24.2	7.5	7.5	15	20	40 A J-Type
PSR30	28	7.5	10	20	25	50 A J-Type
PSR37	34	10	10	25	30	60 A J-Type
PSR45	46.2	15	15	30	40	80 A J-Type
PSR60	52	20	20	40	50	100 A J-Type
PSR72	65	20	25	50	60	125 A J-Type
PSR85	77	25	30	60	75	150 A J-Type
PSR105	96	30	40	75	100	200 A J-Type

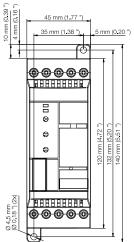
② When used at high altitudes above 1000 meters up to 4000 meters you need to derate the rated current using the following formula.



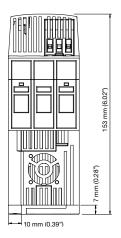
Approximate dimensions PSR3 – PSR105

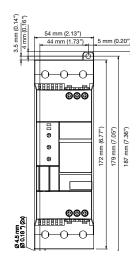
PSR3 ... 16



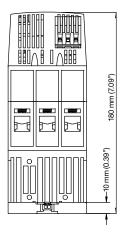


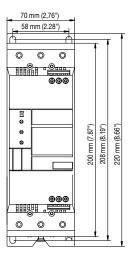
PSR37 ... 45



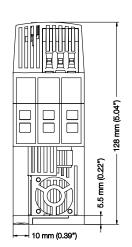


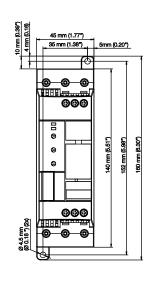
PSR60 ... 105



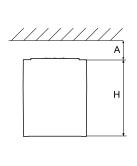


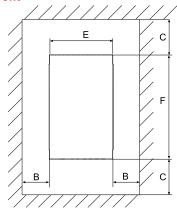
PSR25 ... 30





Minimum distance to wall/front





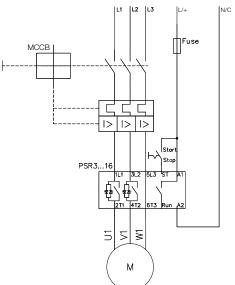
	Dilliensions									
Softstarter, type	Α	В	С	E	F	Н				
PSR3 PSR105										
PSR3 16	25	0*	0	45	140	114				
PSR25 30	25	0*	0	45	160	128				
PSR37 45	25	0*	0	54	187	153				
PSR60 105	25	0*	0	70	220	180				

Circuit diagrams PSR3 – PSR105

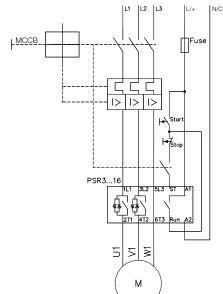


PSR3 ...16

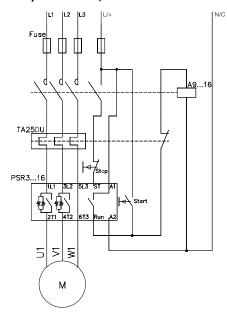
A) With MCCB



B) With MCCB and auxiliary contact

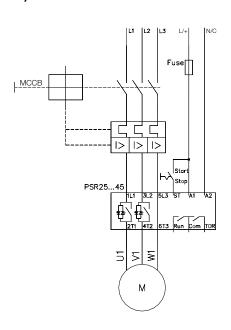


C) With fuses, contactor and O.L.

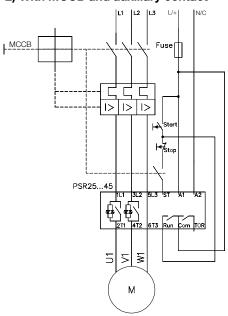


PSR25 ... 45

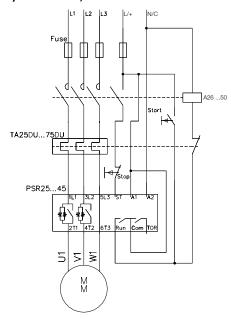
D) With MCCB



E) With MCCB and auxiliary contact



F) With fuses, contactor and O.L.



softstarters NPEPSR

Notes