


## Profile mounting MUE/EAHF-G1

**FESTO**

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### 1. Applicable documents

 All available documents for the product → [www.festo.com/pk](http://www.festo.com/pk)

- Operating instructions for the axis [6]
- Operating instructions for the mini slide [7]

### 2. Safety instructions and notes on mounting

- Switch off power supply and compressed air before mounting work.
- Observe the safety information (→ Applicable documents).
- Comply with tightening torques (→ Table).

### 3. Intended use

Profile mounting MUE:

Mounting of the axis [6] above the base profile.

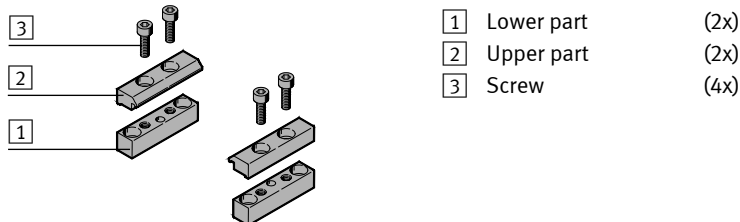
Profile mounting EAHF-G1:

Mounting of the mini slide [7] above the base profile.

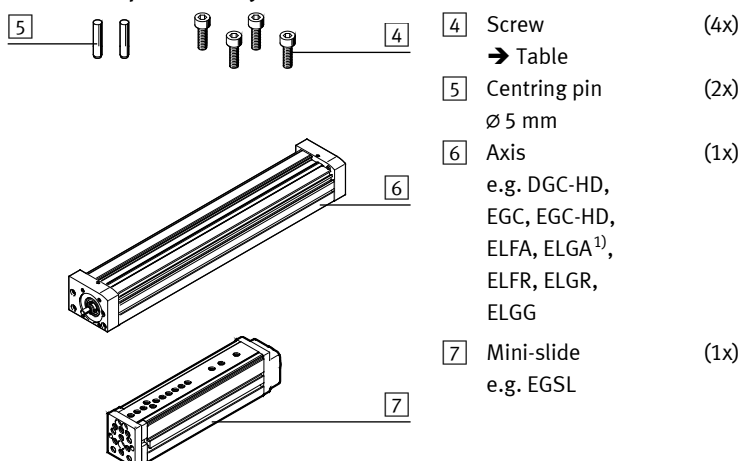
### 4. Further information

For dimensions of the MUE, EAHF-G1 and other mounting accessories for the axis [6]/mini slide [7] → [www.festo.com/catalogue](http://www.festo.com/catalogue)

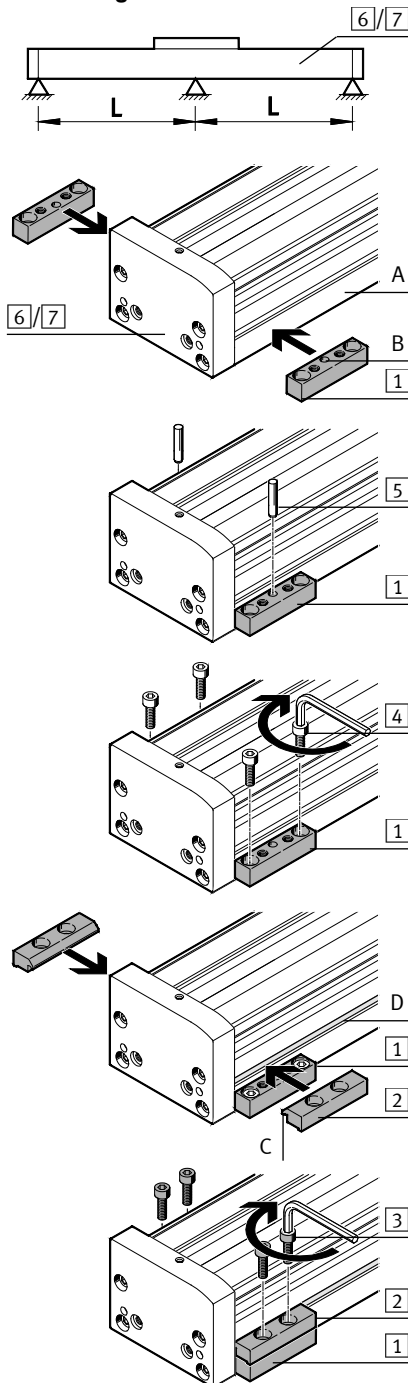
### 5. Scope of delivery



### 6. Not in scope of delivery



### 7. Mounting



- Determine support spacing L (→ Applicable documents).
- Place mountings at the support points.
- Apply lower parts [1] laterally to the profile (A).
- Centring holes (B) are oriented toward the axis.

The optional use of centring pins [5] simplifies later replacement of the axis.

- Fix lower parts [1] to the mounting surface with the centring pins [5].

- Secure the lower parts [1] to the mounting surface by using the screws [4].

- Push lugs (C) into the profile slots (D).
- Place upper parts [2] onto the lower parts [1].

- Tighten screws [3].

### 8. Screw sizes and tightening torques $M_A$ <sup>2)</sup>

#### i Information

Select screws [4] and centring pins [5] suitable for the installation situation.

MUE	45	50	70/80	120/185
[3] Screw	M5x12-10.9	M3x7-8.8	M5x16-8.8	M8x20-10.9
	[Nm] 5	1	5	20
[4] Screw	M5	M3	M5	M8

EAHF-G1-...-P	35	45
[3] Screw	M3x10-8.8	M5x10-10.9
	[Nm] 1	5
[4] Screw	M3	M5

<sup>1)</sup> Does not fit for ELGA-F1. The axis does not have a corresponding slot.

<sup>2)</sup> Tolerance for tightening torques  $M_A$  with no indication of tolerance: ± 20 %