

Deburring Blades Noga Blade Set

RS Stock number **877-1753**



This set contains 10 different Deburring Blades which will cover a wide range of Deburring applications. The set provides a quick method of testing which blade will be suitable, prior to ordering a full pack of 10 pieces or for just selecting the correct blade for small deburring operations.

Set Contains: 1 each of the following Blades

- S10: For Steel, Aluminium and Plastics
- S10S: For Stainless Steel and Plastics
- S20: For Brass and Cast Iron
- S30: For Internal and External Burrs
- S35: For straight edges on most materials
- S60: For cross holes in difficult places
- S70: For straight edges
- S101: For fine edges on all materials
- S150: For small Holes 1.5mm and larger
- S202: For Brass and Cast Iron Fine Edges

The set is supplied in a fitted plastic case complete with a Blade identification chart

Packed Weight and Dimensions

RS Code	Description	Weight g	W mm	H mm	L mm
8771753	Noga Blade Set	45	65	8	83

Instructions for successful deburring

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish

Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component

Safety Information

Blades should be handled carefully as they are sharp and can cut

Blades can break causing flying objects

Sharp edges and flying objects can cause injury

Users and bystanders should wear protective safety glasses

Do not pry or bend blades

Keep blades and sharp tools away from children

Do not regrind blades as this will weaken the blade and cause breakage and possible injury

General Information

All Noga products meet the strict requirements of ISO 9001 and ISO 14001

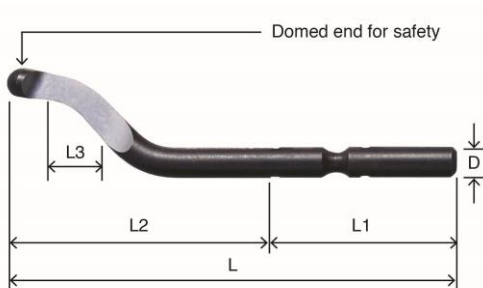
S10 Heavy Duty Deburring Blade



Order Code	S10
Pack Reference	BS1010
Cutting	Right Hand
Works best on	Steel, Aluminium and Plastic
Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S10	10	40	65	8	83



Order Code	S10
Included Angle	40°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

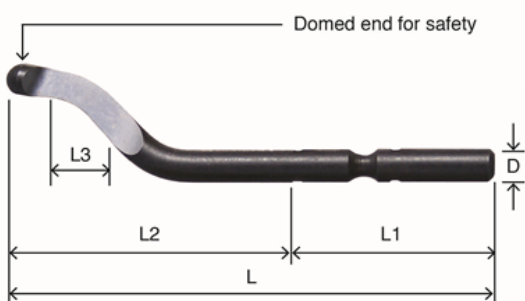
S10S Heavy Duty Deburring Blade



Order Code	S10S / S100
Pack Reference	BS1018
Cutting	Right Hand
Works best on	Stainless Steel and Plastics
Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S10S / S100	10	40	65	8	83



Order Code	S10S / S100
Included Angle	45°
Blade Material	HSS Co
Blade Hardness	65 – 67 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

S20 Heavy Duty Deburring Blade

	Order Code	S20			
	Pack Reference	BS2010			
	Cutting	Left and Right Hand			
	Works best on	Brass and Cast Iron			
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,			
Packed Weight and Dimensions					
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S20	10	40	65	8	83


	Order Code	S20
	Included Angle	60°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	48mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	20mm
L3: Cutting Length	6mm	
D: Shank Diameter	3.2mm	

S30 Heavy Duty Deburring Blade

	Order Code	S30			
	Pack Reference	BS3010			
	Cutting	Right Hand			
	Works best on	Internal and External Burrs			
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,			
Packed Weight and Dimensions					
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S30	10	40	65	8	83

	Order Code	S30
	Included Angle	40°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	48mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	20mm
	L3: Min Cutting Width	2mm
	L4: Max Cutting Width	8mm
D: Shank Diameter	3.2mm	

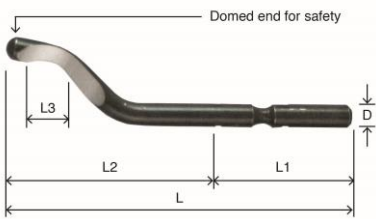
S35 Heavy Duty Deburring Blade



Order Code	S35				
Pack Reference	BS3510				
Cutting	Left and Right Hand				
Works best on	Straight Edges on most materials				
Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				


Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S35	10	40	65	8	83



Order Code	S35
Included Angle	55°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	48mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	20mm
L3: Cutting Length	7mm
D: Shank Diameter	3.2mm

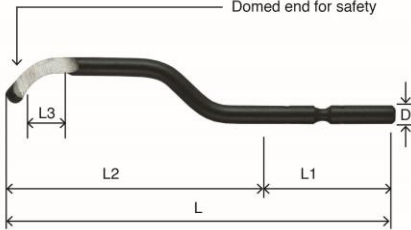
S60 Heavy Duty Deburring Blade



Order Code	S60				
Pack Reference	BS6010				
Cutting	Right Hand				
Works best on	Cross Holes in difficult to reach places				
Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				

Packed Weight and Dimensions

Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm
S60	10	55	65	8	83



Order Code	S60
Included Angle	40°
Blade Material	HSS M2
Blade Hardness	62 – 64 HRC
L: Overall Length	66mm
L1: Length Inside Handle	28mm
L2: Protrusion from Handle Length	38mm
L3: Cutting Length	6mm
D: Shank Diameter	3.2mm

S70 Heavy Duty Deburring Blade

	Order Code	S70				
	Pack Reference	BS7001				
	Cutting	Right Hand				
	Works best on	Straight Edges				
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
S70	1	8	65	8	83	

	Order Code	S70
	Included Angle	45°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	58mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	30mm
	L3: Cutting Length	15mm
	D: Shank Diameter	3.2mm

S101 Heavy Duty Deburring Blade

	Order Code	S101				
	Pack Reference	BK1010				
	Cutting	Right Hand				
	Works best on	Fine Edges on all materials				
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
S101 LH	10	40	65	8	83	

	Order Code	S101
	Included Angle	40°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	44mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	16mm
	L3: Cutting Length	7mm
D: Shank Diameter	3.2mm	

S150 Heavy Duty Deburring Blade

	Order Code	S150				
	Pack Reference	BK3010				
	Cutting	Right Hand				
	Works best on	For holes 1.5mm and larger				
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
S150	10	40	65	8	83	

	Order Code	S150
	Included Angle	45°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	44mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	16mm
	L3: Cutting Length	6mm
	D: Shank Diameter	3.2mm

S202 Heavy Duty Deburring Blade

	Order Code	S202				
	Pack Reference	BK2010				
	Cutting	Left and Right Hand				
	Works best on	Brass and Cast Iron Fine Edges				
	Used with Handle	NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,				
Packed Weight and Dimensions						
Code	Pack Quantity	Weight g	Wmm	Hmm	Lmm	
S202	10	40	65	8	83	

	Order Code	S202
	Included Angle	55°
	Blade Material	HSS M2
	Blade Hardness	62 – 64 HRC
	L: Overall Length	44mm
	L1: Length Inside Handle	28mm
	L2: Protrusion from Handle Length	16mm
	L3: Cutting Length	7mm
	D: Shank Diameter	3.2mm