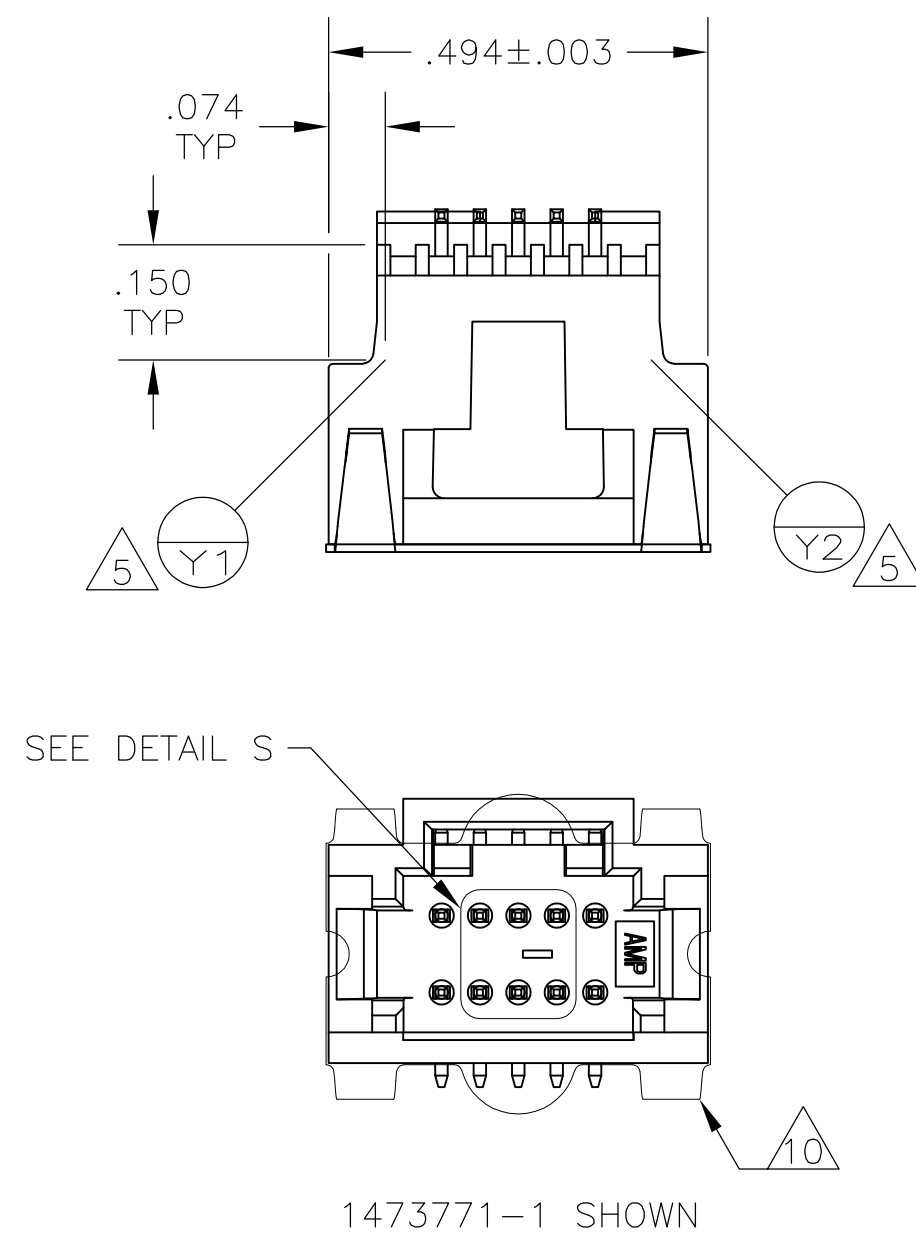
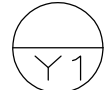
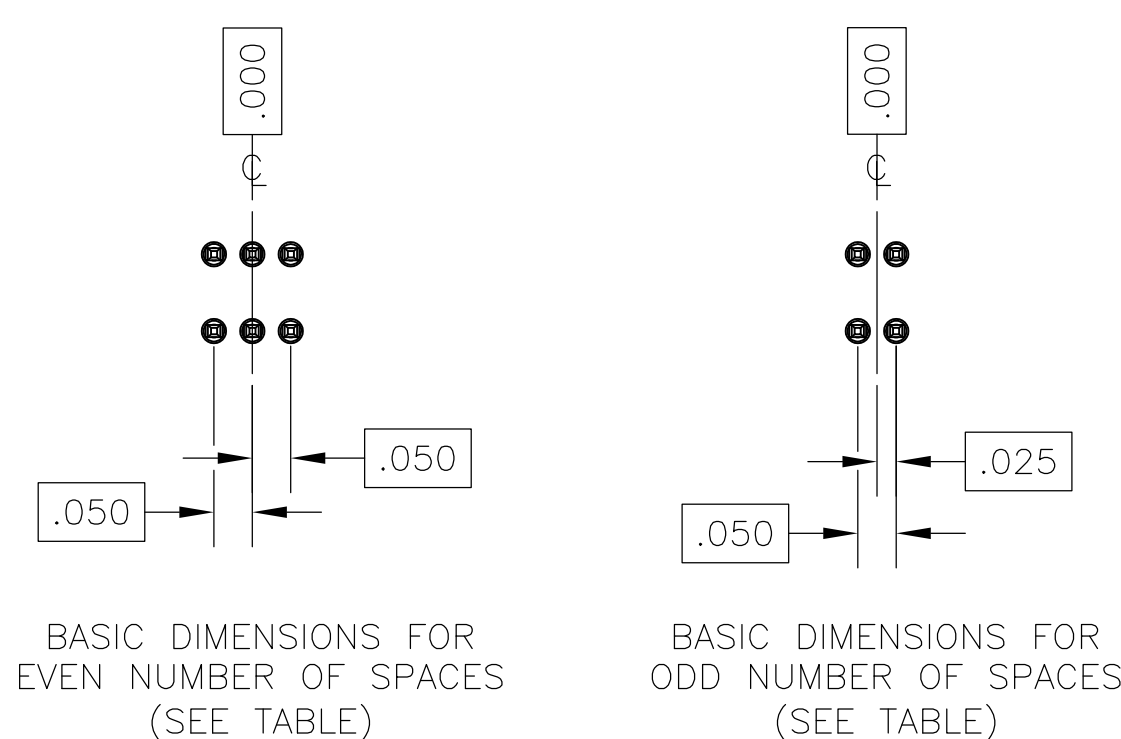
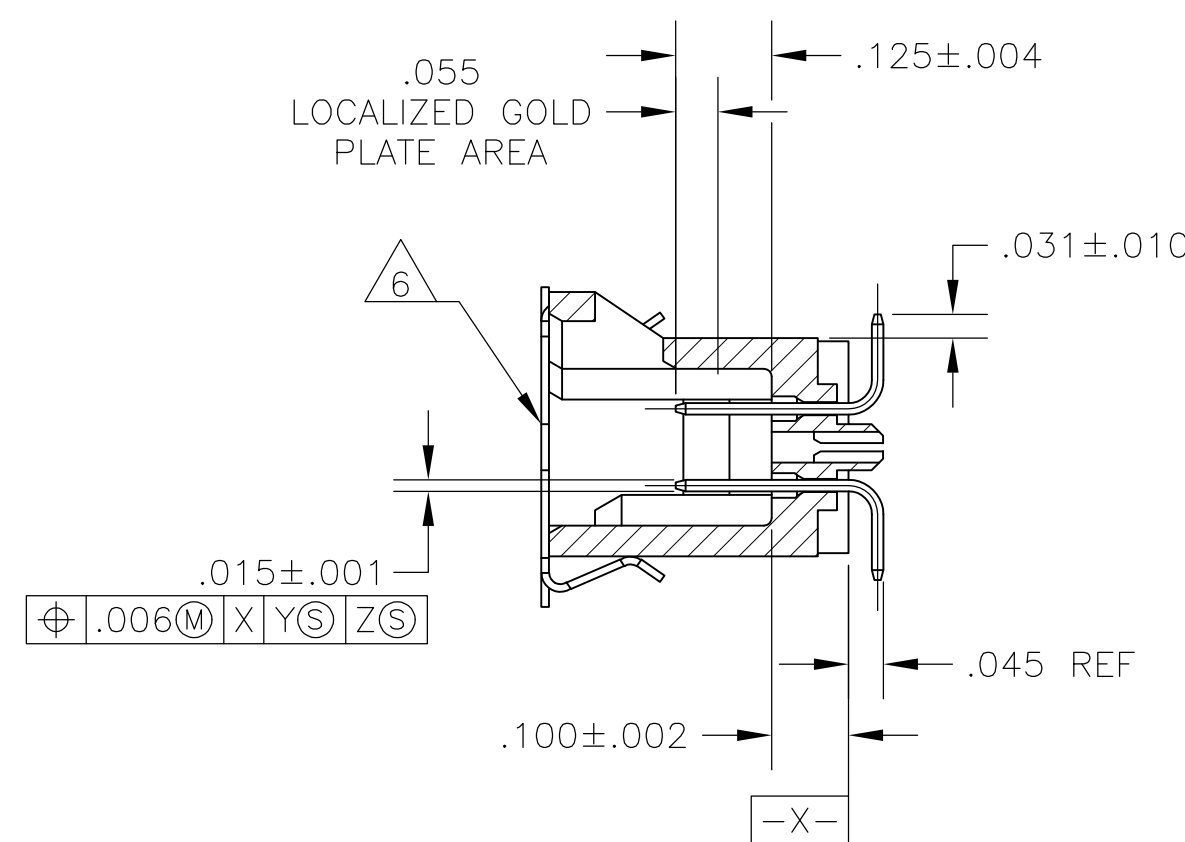
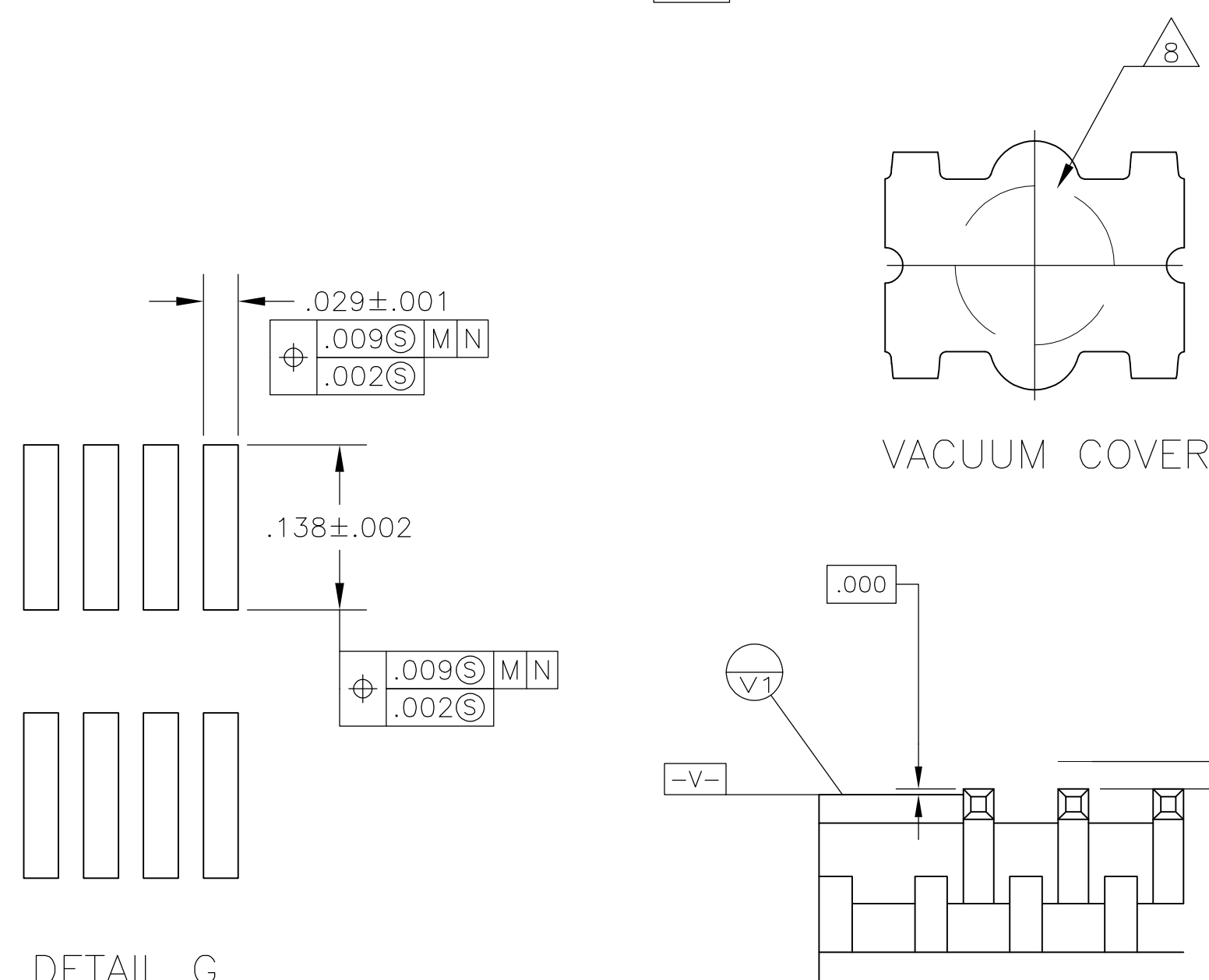




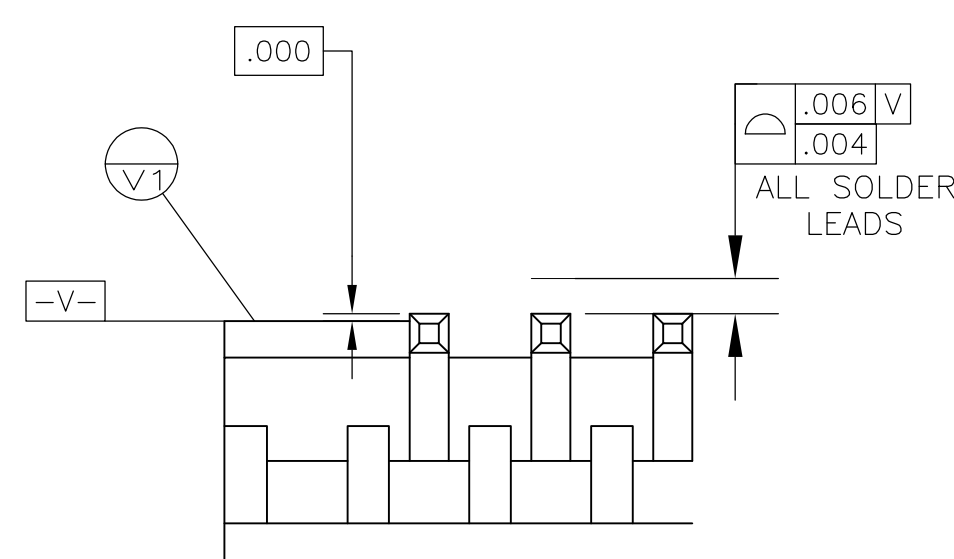
- 1 .00030 GOLD IN LOCALIZED PLATE AREA, .000150 TIN-LEAD ON SOLDER TAILS ALL OVER .000050 NICKEL.
- 2 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 10 POSITION HEADER ASSEMBLIES.
- 3 DIMENSION APPLIES AT BASE OF SHROUD.
- 4 THE NOTED DIMENSIONS APPLY AT THE MATING FACE OF THE HOUSING.
- 5   ARE LOCATED THE SAME AS   EXCEPT ON OPPOSITE SIDE OF HOUSING.
- 6  VACUUM COVER DESIGNED FOR .160 [4mm] DIA NOZZLE. VACUUM COVER TO BE REMOVED AFTER SOLDERING.
- 7 PACKAGED IN TAPE AND REEL PER EIA-481 SPECIFICATIONS. SEE CHART FOR TAPE WIDTHS.
- 8  .265 [6.75mm] MIN TARGET AREA FOR VACUUM PICK-UP.
- 9  HOUSING: PPA.
CONTACT: PHOSPHOR BRONZE.
VACUUM COVER: ALUMINUM
- 10  VACUUM COVER SHOWN IN PHANTOM LINE.
- 11  .00030 GOLD IN LOCALIZED PLATE AREA, .000150 TIN ON SOLDER TAILS, ALL OVER .000050 NICKEL.
- 12  OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD / D.SINISI



DETAIL S

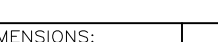


DETAIL G
SCALE 8:1



DETAIL W

12	OBSELETE	56MM	1.050	21	1.230	44	116-147377-0
		44mm	.550	11	.730	24	115-147377-9
		88mm	2.450	49	2.630	100	115-147377-8
		88mm	1.950	39	2.130	80	115-147377-7
		72mm	1.450	29	1.630	60	115-147377-6
		56mm	1.200	24	1.380	50	115-147377-5
		56mm	.950	19	1.130	40	115-147377-4
		56mm	.700	14	.880	30	115-147377-3
		44mm	.450	9	.630	20	115-147377-2
		32mm	.200	4	-	10	115-147377-1
12	OBSELETE	56MM	1.050	21	1.230	44	1-147377-0
		44mm	.550	11	.730	24	147377-9
		88mm	2.450	49	2.630	100	147377-8
		88mm	1.950	39	2.130	80	147377-7
		72mm	1.450	29	1.630	60	147377-6
		56mm	1.200	24	1.380	50	147377-5
		56mm	.950	19	1.130	40	147377-4
		56mm	.700	14	.880	30	147377-3
		44mm	.450	9	.630	20	147377-2
		32mm	.200	4	-	10	147377-1
	TAPE WIDTHS	C	B	A	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. HAYMAKER 17JAN00 CHK J. MOSIER 17JAN00 APVD J. MOSIER 17JAN00		 TE Connectivity	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .005 3 PLC ± - 4 ANGLES ± - FINISH		NAME HEADER ASSEMBLY, W/SIDE & END LATCHES, VERTICAL, SHROUDED, DOUBLE ROW, SURFACE MOUNT AMPMODU System 50, W/O HOLD/DOWNS	
MATERIAL  SEE NOTES		PRODUCT SPEC 108-1093 APPLICATION SPEC 114-25035 WEIGHT -		SIZE A1 GAGE CODE 00779 DRAWING NO C-147377 RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1 REV E3	