

| Main |  |
| :--- | :--- |
| Range of product <br> Product or component <br> type | Logic controller |
| [Us] rated supply volt- <br> age | 24 V DC |
| Discrete input number | 8 discrete input conforming to IEC 61131-2 Type 1 <br> including 4 fast input |
| Analogue input number | 2 at input range: 0...10 V |
| Discrete output type | Transistor |
| Discrete output number | 8 transistor including 2 fast output |
| Discrete output voltage | 24 V DC |
| Discrete output current | 0.5 A |

Complementary

| Discrete I/O number | 16 |
| :---: | :---: |
| Number of I/O expansion module | <= 7 with <= 96 discrete output(s) for relay output |
| Supply voltage limits | $19.2 \ldots 28.8 \mathrm{~V}$ |
| Inrush current | $<=35 \mathrm{~A}$ |
| Power consumption in W | < $=22 \mathrm{~W}$ at 24 V |
| Power supply output current | 0.48 A at 24 V for expansion bus 0.52 A at 5 V for expansion bus |
| Discrete input logic | Sink or source (positive/negative) |
| Discrete input voltage | 24 V |
| Discrete input voltage type | DC |
| Analogue input resolution | 10 bits |
| LSB value | 10 mV |
| Conversion time | 1 ms per channel +1 controller cycle time for analog input |
| Permitted overload on inputs | +/- 15 V DC for analog input permanent <br> +/- 30 V DC for analog input with 5 min maximum |
| Voltage state1 guaranteed | >= 15 V for input |
| Current state 1 guaranteed | $>=2.5 \mathrm{~mA}$ for input |
| Voltage state 0 guaranteed | <= 5 V for input |
| Current state 0 guaranteed | <= 1 mA for input |
| Discrete input current | 4.5 mA for fast input 7 mA for input |
| Input impedance | 4.9 kOhm for fast input 3.4 kOhm for input 100 kOhm for analog input |
| Response time | 10 ms turn-off operation for output <br> 10 ms turn-on operation for output <br> $5 \mu \mathrm{~s}$ turn-off operation for fast input <br> $5 \mu \mathrm{~s}$ turn-on operation for fast input <br> $100 \mu$ s turn-off operation for input; 18...I15 terminal <br> $100 \mu$ s turn-on operation for input; I8... 115 terminal <br> $35 \mu$ s turn-off operation for input; $12 . . .15$ terminal <br> $35 \mu$ s turn-on operation for input; I2...I5 terminal |
| Configurable filtering time | 12 ms for input 3 ms for input 0 ms for input |
| Discrete output logic | Positive logic (source) |
| Output frequency | 100 kHz for fast output (PWM/PLS mode) at Q0....Q1 termnal |
| Absolute accuracy error | +/- $1 \%$ of full scale for analog input |


| Leakage current | 0.1 mA for transistor output |
| :---: | :---: |
| Voltage drop | <= 1 V |
| Mechanical durability | >= 20000000 cycles for transistor output |
| Tungsten load | <= 12 W for output and fast output |
| Protection type | Short-circuit protection on output <br> Short-circuit and overload protection with automatic reset Overload and short-circuit protection at 1.3 A |
| Reset time | 1 s automatic reset |
| Memory capacity | 640 kB for system memory RAM 256 kB for program with 10000 instructions |
| Data backed up | 256 kB built-in flash memory for backup of programs |
| Data storage equipment | 2 GB SD card optional |
| Battery type | BR2032 lithium non-rechargeable, battery life: 4 yr |
| Backup time | 1 year at $25^{\circ} \mathrm{C}$ by interruption of power supply |
| Execution time for 1 KInstruction | 0.7 ms for other instruction 0.3 ms for event and periodic task |
| Execution time per instruction | $0.2 \mu \mathrm{~s}$ Boolean |
| Exct time for event task | $60 \mu$ response time |
| Application structure | 1 configurable freewheeling/cyclic master task 1 cyclic auxiliary task 8 interrupt tasks |
| Maximum size of object areas | 512 \%M memory bits 8000 \%MW memory words 512 \%KW constant words 255 \%TM timers 255 \%C counters |
| Realtime clock | With |
| Clock drift | <= $30 \mathrm{~s} /$ month at $25^{\circ} \mathrm{C}$ |
| Regulation loop | Adjustable PID regulator up to 14 simultaneous loops |
| Positioning functions | PWM/PLS function 2 channel(s) (positioning frequency: 100 kHz ) |
| Control signal type | Single phase signal at 100 kHz for fast input (HSC mode) Pulse/Direction signal at 100 kHz for fast input (HSC mode) A/B signal at 50 kHz for fast input (HSC mode) |
| Counting input number | 4 fast input (HSC mode) (counting frequency: 100 kHz ), counting capacity: 32 bits |
| Integrated connection type | Non isolated serial link "serial 2" with connector RJ45 and interface RS232/ RS485 <br> Non isolated serial link "serial 1" with connector RJ45 and interface RS485 USB port with connector mini B USB 2.0 |
| Supply | Serial 1 serial link supply at 5 V 200 mA |
| Transmission rate | $480 \mathrm{Mbit} / \mathrm{s}$ - communication protocol: USB <br> 1.2... $115.2 \mathrm{kbit} / \mathrm{s}$ ( $115.2 \mathrm{kbit} / \mathrm{s}$ by default) for bus length of 3 m - communication protocol: RS232 <br> $1.2 . .115 .2 \mathrm{kbit} / \mathrm{s}$ ( $115.2 \mathrm{kbit} / \mathrm{s}$ by default) for bus length of 15 m - communication protocol: RS485 |
| Communication port protocol | Non isolated serial link : Modbus protocol master/slave - RTU/ASCII or SoMa-chine-Network <br> USB port : USB protocol - SoMachine-Network |
| Communication service | Modbus master Modbus slave |
| Local signalling | 1 LED per channel green for I/O state <br> 1 LED green for SL2 <br> 1 LED green for SL1 <br> 1 LED red for BAT <br> 1 LED green for SD card access (SD) <br> 1 LED red for module error (ERR) <br> 1 LED green for RUN <br> 1 LED green for PWR |
| Electrical connection | Removable spring terminal block, 11 terminal(s) for outputs Removable spring terminal block, 10 terminal(s) for inputs Mini B USB 2.0 connector for a programming terminal Connector, 4 terminal(s) for analogue inputs Terminal block, 3 terminal(s) for connecting the 24 V DC power supply |
| Cable length | <= 3 m shielded cable for fast output <br> <= 30 m unshielded cable for output <br> <= 10 m shielded cable for fast input <br> <= 30 m unshielded cable for input |


| Insulation | Non-insulated between outputs |
| :--- | :--- |
|  | 500 V AC between fast output and internal logic |
|  | Non-insulated between analogue inputs |
|  | Non-insulated between analogue input and internal logic |
|  | 500 V AC between output groups |
|  | 500 V AC between output and internal logic |
|  | Non-insulated between inputs |
|  | 500 V AC between fast input and internal logic |
|  | 500 V AC between input and internal logic |
| Marking | CE |
| Mounting support | Plate or panel with fixing kit |
|  | Top hat type TH35-7.5 rail conforming to IEC 60715 |
|  | Top hat type TH35-15 rail conforming to IEC 60715 |
| Height | 90 mm |
| Depth | 70 mm |
| Width | 70 mm |
| Product weight | 0.264 kg |

## Environment

| Standards | EN/IEC 61131-2 <br> EN/IEC 61010-2-201 |
| :---: | :---: |
| Product certifications | CSA <br> CULus <br> IACS E10 <br> RCM |
| Resistance to electrostatic discharge | 4 kV on contact conforming to EN/IEC 61000-4-2 8 kV in air conforming to EN/IEC 61000-4-2 |
| Resistance to electromagnetic fields | $1 \mathrm{~V} / \mathrm{m}(2 \mathrm{GHz} . .3 \mathrm{GHz}$ ) conforming to EN/IEC 61000-4-3 $3 \mathrm{~V} / \mathrm{m}(1.4 \mathrm{GHz} . .2 \mathrm{GHz}$ ) conforming to EN/IEC 61000-4-3 $10 \mathrm{~V} / \mathrm{m}(80 \mathrm{MHz} . . .1 \mathrm{GHz}$ ) conforming to EN/IEC 61000-4-3 |
| Resistance to magnetic fields | $30 \mathrm{~A} / \mathrm{m}$ at $50 . .60 \mathrm{~Hz}$ conforming to EN/IEC 61000-4-8 |
| Resistance to fast transients | 1 kV for serial link conforming to EN/IEC 61000-4-4 1 kV for Ethernet line conforming to EN/IEC 61000-4-4 1 kV for I/O conforming to EN/IEC 61000-4-4 2 kV for relay output conforming to EN/IEC 61000-4-4 2 kV for power lines conforming to EN/IEC 61000-4-4 |
| Surge withstand | 1 kV for relay output in differential mode conforming to EN/IEC 61000-4-5 <br> 1 kV for power lines (AC) in differential mode conforming to EN/IEC 61000-4-5 <br> 0.5 kV for power lines (DC) in differential mode conforming to EN/IEC 61000-4-5 <br> 1 kV for shielded cable in common mode conforming to EN/IEC 61000-4-5 <br> 1 kV for I/O in common mode conforming to EN/IEC 61000-4-5 <br> 2 kV for relay output in common mode conforming to EN/IEC 61000-4-5 <br> 2 kV for power lines (AC) in common mode conforming to EN/IEC 61000-4-5 <br> 1 kV for power lines (DC) in common mode conforming to EN/IEC 61000-4-5 |
| Resistance to conducted disturbances, induced by radio frequency fields | 10 Vrms (spot frequency ( $2,3,4,6.2,8.2,12.6,16.5,18.8,22,25 \mathrm{MHz}$ )) conforming to Marine specification (LR, ABS, DNV, GL) <br> $3 \mathrm{Vrms}(0.1 \ldots 80 \mathrm{MHz})$ conforming to Marine specification (LR, ABS, DNV, GL) 10 Vrms ( $0.15 . . .80 \mathrm{MHz}$ ) conforming to EN/IEC 61000-4-6 |
| Electromagnetic emission | Radiated emissions conforming to EN/IEC 55011 class A $10 \mathrm{~m}, 230 \mathrm{MHz} . .1$ <br> GHz : $47 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m}$ QP <br> Radiated emissions conforming to EN/IEC 55011 class A $10 \mathrm{~m}, 30 \ldots 230 \mathrm{MHz}$ : <br> $40 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m}$ QP <br> Conducted emissions conforming to EN/IEC 55011 power lines, $1.5 . . .30 \mathrm{MHz}: 63$ $\mathrm{dB} \mu \mathrm{V} / \mathrm{m}$ QP <br> Conducted emissions conforming to EN/IEC 55011 power lines, $150 \mathrm{kHz} . . .1 .5$ MHz : 79... $63 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m}$ QP <br> Conducted emissions conforming to EN/IEC 55011 power lines, $10 \ldots 150 \mathrm{kHz}$ : $120 \ldots 69 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m} \text { QP }$ <br> Conducted emissions conforming to EN/IEC 55011 power lines (AC), 0.5... 300 <br> MHz : $73 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m}$ QP/60 dB $\mu \mathrm{V} / \mathrm{m}$ AV <br> Conducted emissions conforming to EN/IEC 55011 power lines (AC), 0.15...0.5 <br> MHz : $79 \mathrm{~dB} \mu \mathrm{~V} / \mathrm{m}$ QP/66 dB $\mu \mathrm{V} / \mathrm{m}$ AV |
| Immunity to microbreaks | 10 ms |
| Ambient air temperature for operation | $-10 . .35^{\circ} \mathrm{C}$ for vertical installation <br> $-10 \ldots 55^{\circ} \mathrm{C}$ for horizontal installation |
| Ambient air temperature for storage | $-25 . . .70^{\circ} \mathrm{C}$ |
| Relative humidity | 10... 95 \% without condensation in storage 10... 95 \% without condensation in operation |
| IP degree of protection | IP20 with protective cover in place |
| Pollution degree | $<=2$ |


| Operating altitude | $0 \ldots 2000 \mathrm{~m}$ |
| :--- | :--- |
| Storage altitude | $0 \ldots 3000 \mathrm{~m}$ |
| Vibration resistance | 3 gn (vibration frequency: $8.4 . .150 \mathrm{~Hz}$ ) on panel mounting |
|  | 3.5 mm (vibration frequency: $5 \ldots 8.4 \mathrm{~Hz}$ ) on panel mounting |
|  | 3 gn (vibration frequency: $8.4 \ldots . .150 \mathrm{~Hz}$ ) on symmetrical rail |
|  | 3.5 mm (vibration frequency: $5 \ldots 8.4 \mathrm{~Hz}$ ) on symmetrical rail |
| Shock resistance | 15 gn (test wave duration: 11 ms$)$ |




Direct Mounting on a Panel Surface

(1) Install a mounting strip

Mounting

Correct Mounting Position


Acceptable Mounting Position


Incorrect Mounting Position


Clearance
$\frac{\mathrm{mm}}{\mathrm{in} .}$


(1) The COMO terminals are connected internally.

A : Sink wiring (positive logic).
B : Source wiring (negative logic).


* Type T fuse
(1) The $\mathrm{V}+$ terminals are connected internally.

Analog Inputs



The (-) poles are connected internally.

| Pin | Wire Color |
| :--- | :--- |
| AN0 / AN1 | Red |
| 0 V | Black |

## USB Mini-B Connection



SL1 Connection


SL1

| $\mathrm{N}^{\circ}$ | RS 232 | RS 485 |
| :--- | :--- | :--- |
| 1 | RxD | N.C. |
| 2 | TxD | N.C. |
| 3 | RTS | N.C. |
| 4 | N.C. | D1 (A+) |
| 5 | N.C. | D0 (B-) |
| 6 | CTS | N.C. |
| 7 | N.C. | 5 Vdc |
| 8 | Common | Common |

N.C.: not connected



| $\mathrm{N}^{\circ}$ | RS 485 |
| :--- | :--- |
| 1 | N.C. |
| 2 | N.C. |
| 3 | N.C. |
| 4 | D1 (A+) |
| 5 | D0 (B-) |
| 6 | N.C. |
| 7 | N.C. |
| 8 | Common |

N.C.: not connected

Derating Curves

Embedded Digital Inputs


X: Ambient temperature
Y: Input simultaneous ON ratio

Embedded Digital Outputs


X : Ambient temperature
Y : Output simultaneous ON ratio

