

# EPOXY PUTTY 2122 RESIN #738-8215, 738-8219

## RS Components

Chemwatch: 40-4880

Version No: 2.1.1.1

Material Safety Data Sheet according to NOHSC and ADG requirements

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## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

<b>Product name</b>	EPOXY PUTTY 2122 RESIN #738-8215, 738-8219
<b>Chemical Name</b>	Not Applicable
<b>Synonyms</b>	Manufacturer's Codes: 738-8215, 738-8219, 738-8228, 738-8221, 738-8225, 738-8234, 738-8237
<b>Proper shipping name</b>	Not Applicable
<b>Chemical formula</b>	Not Applicable
<b>Other means of identification</b>	Not Available
<b>CAS number</b>	Not Applicable

### Relevant identified uses of the substance or mixture and uses advised against

<b>Relevant identified uses</b>	Part A (resin) of a two pack, epoxy repair paste; to be used only with the corresponding Part B (catalyst) component.
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### Details of the supplier of the safety data sheet

<b>Registered company name</b>	RS Components	RS Components	
<b>Address</b>	25 Pavesi Street Smithfield 2164 NSW Australia	Units 30 & 31, 761 Great South Road Penrose 1006 Auckland New Zealand	
<b>Telephone</b>	+1 300 656 636	+64 9 526 1600	
<b>Fax</b>	+1 300 656 696	+64 9 579 1700	
<b>Website</b>	Not Available	www.rsnewzealand.com	
<b>Email</b>	Not Available	Not Available	

### Emergency telephone number

<b>Association / Organisation</b>	Not Available	Not Available	
<b>Emergency telephone numbers</b>	1800 039 008 (24 hours),+61 3 9573 3112	Not Available	
<b>Other emergency telephone numbers</b>	1800 039 008 (24 hours),+61 3 9573 3112	Not Available	

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

### Label elements



Relevant risk statements are found in section 2

<b>Poisons Schedule</b>	
<b>Risk Phrases</b> <sup>[1]</sup>	<b>R36/38</b> Irritating to eyes and skin.
	<b>R52/53</b> Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
	<b>R43</b> May cause SENSITISATION by skin contact.
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

<b>Indication(s) of danger</b>	Xi
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**SAFETY ADVICE**

<b>S24</b>	Avoid contact with skin.
<b>S25</b>	Avoid contact with eyes.
<b>S26</b>	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
<b>S29</b>	Do not empty into drains.
<b>S35</b>	This material and its container must be disposed of in a safe way.
<b>S37</b>	Wear suitable gloves.
<b>S39</b>	Wear eye/face protection.
<b>S40</b>	To clean the floor and all objects contaminated by this material, use water and detergent.
<b>S46</b>	If swallowed, seek medical advice immediately and show this container or label.
<b>S56</b>	Dispose of this material and its container at hazardous or special waste collection point.
<b>S57</b>	Use appropriate container to avoid environmental contamination.
<b>S64</b>	If swallowed, rinse mouth with water (only if the person is conscious).

**Other hazards**

	Possible respiratory sensitizer*.
	Cumulative effects may result following exposure*.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
25068-38-6	20-50	<a href="#">bisphenol A/ epichlorohydrin resin, solid</a>
28064-14-4	1-5	<a href="#">phenyl glycidyl ether/ formaldehyde copolymer</a>

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▸ Wash out immediately with fresh running water.</li> <li>▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▸ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▸ Immediately remove all contaminated clothing, including footwear.</li> <li>▸ Flush skin and hair with running water (and soap if available).</li> <li>▸ Seek medical attention in event of irritation.</li> </ul>

<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▸ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▸ Immediately give a glass of water.</li> <li>▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

	Treat symptomatically.
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## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

	<ul style="list-style-type: none"> <li>▸ Foam.</li> <li>▸ Dry chemical powder.</li> <li>▸ BCF (where regulations permit).</li> <li>▸ Carbon dioxide.</li> <li>▸ Water spray or fog - Large fires only.</li> </ul>
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### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Wear breathing apparatus plus protective gloves.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▸ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▸ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> <li>▸ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.</li> <li>▸ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).</li> <li>▸ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.</li> <li>▸ In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).</li> <li>▸ When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.</li> <li>▸ A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.</li> <li>▸ Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.</li> <li>▸ Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in</li> </ul>

- exhaust ducts and during transport.
- Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
- All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.
- A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.
- One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).
- Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.

Combustion products include:

- , carbon monoxide (CO)
  - , carbon dioxide (CO<sub>2</sub>)
  - , aldehydes
  - , other pyrolysis products typical of burning organic material
- May emit poisonous fumes.  
May emit corrosive fumes.

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▸ Clean up all spills immediately.</li> <li>▸ Avoid breathing dust and contact with skin and eyes.</li> <li>▸ Wear protective clothing, gloves, safety glasses and dust respirator.</li> <li>▸ Use dry clean up procedures and avoid generating dust.</li> <li>▸ Sweep up, shovel up or</li> <li>▸ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▸ Place spilled material in clean, dry, sealable, labelled container.</li> </ul>
<b>Major Spills</b>	<p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▸ <b>CAUTION:</b> Advise personnel in area.</li> <li>▸ Alert Emergency Services and tell them location and nature of hazard.</li> <li>▸ Control personal contact by wearing protective clothing.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▸ Recover product wherever possible.</li> <li>▸ <b>IF DRY:</b> Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. <b>IF WET:</b> Vacuum/shovel up and place in labelled containers for disposal.</li> <li>▸ <b>ALWAYS:</b> Wash area down with large amounts of water and prevent runoff into drains.</li> <li>▸ If contamination of drains or waterways occurs, advise Emergency Services.</li> </ul>
Personal Protective Equipment advice is contained in Section 8 of the MSDS.	

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▸ Avoid all personal contact, including inhalation.</li> <li>▸ Wear protective clothing when risk of exposure occurs.</li> <li>▸ Use in a well-ventilated area.</li> <li>▸ Prevent concentration in hollows and sumps.</li> <li>▸ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> </ul>
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- **DO NOT allow material to contact humans, exposed food or food utensils.**
  - Avoid contact with incompatible materials.
  - **When handling, DO NOT eat, drink or smoke.**
  - Keep containers securely sealed when not in use.
  - Avoid physical damage to containers.
  - Always wash hands with soap and water after handling.
  - Work clothes should be laundered separately. Launder contaminated clothing before re-use.
  - Use good occupational work practice.
  - Observe manufacturer's storage and handling recommendations contained within this MSDS.
  - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
  - Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
  - Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
  - Establish good housekeeping practices.
  - Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
  - Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
  - Do not use air hoses for cleaning.
  - Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
  - Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
  - Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
  - Do not empty directly into flammable solvents or in the presence of flammable vapors.
  - The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.
- Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.
- **Do NOT cut, drill, grind or weld such containers.**
  - In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

#### Other information

- Store in original containers.
  - Keep containers securely sealed.
  - Store in a cool, dry area protected from environmental extremes.
  - Store away from incompatible materials and foodstuff containers.
  - Protect containers against physical damage and check regularly for leaks.
  - Observe manufacturer's storage and handling recommendations contained within this MSDS.
- For major quantities:
- Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
  - Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

#### Conditions for safe storage, including any incompatibilities

##### Suitable container

- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

##### Storage incompatibility

- Avoid reaction with amines, mercaptans, strong acids and oxidising agents
  - Avoid strong bases.
- Glycidyl ethers:
- may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
  - may polymerise in contact with heat, organic and inorganic free radical producing initiators
  - may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
  - react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide

▸ attack some forms of plastics, coatings, and rubber

**PACKAGE MATERIAL INCOMPATIBILITIES**

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**OCCUPATIONAL EXPOSURE LIMITS (OEL)**

**INGREDIENT DATA**

Not Available

**EMERGENCY LIMITS**

Ingredient	TEEL-0	TEEL-1	TEEL-2	TEEL-3
bisphenol A/ epichlorohydrin resin, solid	125 / 50 / 4 / 7.5(ppm)	350 / 150 / 12.5 / 25(ppm)	500 / 100 / 150(ppm)	500(ppm)
phenyl glycidyl ether/ formaldehyde copolymer	15(ppm)	50(ppm)	350(ppm)	500(ppm)

Ingredient	Original IDLH	Revised IDLH
EPOXY PUTTY 2122 RESIN #738-8215, 738-8219	Not Available	Not Available

**Exposure controls**

**Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workplace.
- If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered. Such protection might consist of:
  - (a): particle dust respirators, if necessary, combined with an absorption cartridge;
  - (b): filter respirators with absorption cartridge or canister of the right type;
  - (c): fresh-air hoods or masks
- Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to efficiently remove the contaminant.

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

### Personal protection



### Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

### Skin protection

See Hand protection below

### Hand protection

#### NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried

	<p>thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▸ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.</li> <li>▸ <b>DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</b></li> <li>▸ <b>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</b></li> </ul> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> <li>▸ polychloroprene.</li> <li>▸ nitrile rubber.</li> <li>▸ butyl rubber.</li> <li>▸ fluorocautchouc.</li> <li>▸ polyvinyl chloride.</li> </ul> <p>Gloves should be examined for wear and/ or degradation constantly.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ P.V.C. apron.</li> <li>▸ Barrier cream.</li> <li>▸ Skin cleansing cream.</li> <li>▸ Eye wash unit.</li> </ul>
<b>Thermal hazards</b>	

## Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
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\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Dark red solid with barely perceptible odour; insoluble in water.		
<b>Physical state</b>	Divided Solid	<b>Relative density (Water = 1)</b>	1.92-1.98
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available

<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	>100	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Immiscible	<b>pH as a solution(1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available		

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▸ Presence of incompatible materials.</li> <li>▸ Product is considered stable.</li> <li>▸ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p>
<b>Ingestion</b>	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
<b>Skin Contact</b>	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema)</p>

and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.

The material may accentuate any pre-existing dermatitis condition

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

### Eye

Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.

Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

### Chronic

Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.

Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness. Lung shadows show on X-ray.

All glycidyl ethers show genotoxic potential due their alkylating properties. Those glycidyl ethers that have been investigated in long term studies exhibit more or less marked carcinogenic potential. Alkylating agents may damage the stem cell which acts as the precursor to components of the blood. Loss of the stem cell may result in pancytopenia (a reduction in the number of red and white blood cells and platelets) with a latency period corresponding to the lifetime of the individual blood cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and thrombocytopenia (a disorder involving platelets), within 1-2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically manifest. Aplastic anaemia develops due to complete destruction of the stem cells.

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether.

A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not *n*-butyl glycidyl ether, induced morphological transformation in mammalian cells *in vitro*. *n*-Butyl glycidyl ether induced micronuclei in mice *in vivo* following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations *in vivo* or chromosomal aberrations in animal cells *in vitro*. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in *Drosophila*. The glycidyl ethers were generally mutagenic to bacteria

Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), and other diphenylalkanes were found to be oestrogenic in a bioassay with MCF7 human breast cancer cells in culture

Bisphenol F (4,4'-dihydroxydiphenylmethane) has been reported to exhibit oestrogen agonistic properties in the uterotrophic assay. Bisphenol F (BPF) is present in the environment and as a contaminant of food. Humans may, therefore, be exposed to BP. BPF has been shown to have genotoxic and endocrine-disruptor properties in a human hepatoma cell line (HepG2), which is a model system for studies of xenobiotic toxicity. BPF was largely metabolised into the corresponding sulfate by the HepG2 cell line. BPF was metabolised into both sulfate and glucuronide by human hepatocytes, but with differences between individuals. The metabolism of BPF in both HepG2 cells and human hepatocytes suggests the existence of a detoxification pathway

Bisphenol F was orally administered at doses 0, 20, 100 and 500 mg/kg per day for at least 28 days, but no clear endocrine-mediated changes were detected, and it was concluded to have no endocrine-mediated effects in young adult rats. On the other hand, the main effect of bisphenol F was concluded to be liver toxicity based on clinical biochemical parameters and liver weight, but without histopathological changes. The no-observed-effect level for bisphenol F is concluded to be under 20 mg/kg per day since decreased body weight accompanied by decreased serum total

cholesterol, glucose, and albumin values were observed in the female rats given 20 mg/kg per day or higher doses of bisphenol F.

Bisphenol A exhibits hormone-like properties that raise concern about its suitability in consumer products and food containers. Bisphenol A is thought to be an endocrine disruptor which can mimic oestrogen and may lead to negative health effects. More specifically, bisphenol A closely mimics the structure and function of the hormone oestradiol with the ability to bind to and activate the same oestrogen receptor as the natural hormone.. Early developmental stages appear to be the period of greatest sensitivity to its effects and some studies have linked prenatal exposure to later physical and neurological difficulties. Regulatory bodies have determined safety levels for humans, but those safety levels are being questioned or are under review.

A 2009 study on Chinese workers in bisphenol A factories found that workers were four times more likely to report erectile dysfunction, reduced sexual desire and overall dissatisfaction with their sex life than workers with no heightened bisphenol A exposure. Bisphenol A workers were also seven times more likely to have ejaculation difficulties. They were also more likely to report reduced sexual function within one year of beginning employment at the factory, and the higher the exposure, the more likely they were to have sexual difficulties.

Bisphenol A in weak concentrations is sufficient to produce a negative reaction on the human testicle. The researchers found that a concentration equal to 2 ug/ litre of bisphenol A in the culture medium, a concentration equal to the average concentration generally found in the blood, urine and amniotic fluid of the population, was sufficient to produce the effects. The researchers believe that exposure of pregnant women to bisphenol A may be one of the causes of congenital masculinisation defects of the hypospadias and cryptorchidism types the frequency of which has doubled overall since the 70's. They also suggested that "it is also possible that bisphenol A contributes to a reduction in the production of sperm and the increase in the incidence of testicular cancer in adults that have been observed in recent decades"

One review has concluded that obesity may be increased as a function of bisphenol A exposure, which "...merits concern among scientists and public health officials"

One study demonstrated that adverse neurological effects occur in non-human primates regularly exposed to bisphenol A at levels equal to the United States Environmental Protection Agency's (EPA) maximum safe dose of 50 ug/kg/day This research found a connection between bisphenol A and interference with brain cell connections vital to memory, learning, and mood.

A further review concluded that bisphenol-A has been shown to bind to thyroid hormone receptor and perhaps have selective effects on its functions. Carcinogenicity studies have shown increases in leukaemia and testicular interstitial cell tumours in male rats. However, "these studies have not been considered as convincing evidence of a potential cancer risk because of the doubtful statistical significance of the small differences in incidences from controls". Another in vitro study has concluded that bisphenol A is able to induce neoplastic transformation in human breast epithelial cells.[whilst a further study concluded that maternal oral exposure to low concentrations of bisphenol A, during lactation, increases mammary carcinogenesis in a rodent model. In vitro studies have suggested that bisphenol A can promote the growth of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells. Newborn rats exposed to a low-dose of bisphenol A (10 ug/kg) showed increased prostate cancer susceptibility when adults. At least one study has suggested that bisphenol A suppresses DNA methylation which is involved in epigenetic changes.

Bisphenol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl oxide (DHDPO). A series of DHDPO analogues have been investigated as potential oestrogen receptor/anti-tumour drug carriers in the development of a class of therapeutic drugs called "cytostatic hormones". Oestrogenic activity is induced with 1 to 100 mg/kg body weight in animal models. Bisphenol A sealants are frequently used in dentistry for treatment of dental pits and fissures. Samples of saliva collected from dental patients during a 1-hour period following application contain the monomer. A bisphenol-A sealant has been shown to be oestrogenic in vitro; such sealants may represent an additional source of xenoestrogens in humans and may be the cause of additional concerns in children.

Concerns have been raised about the possible developmental effects on the foetus/embryo or neonate resulting from the leaching of bisphenol A from epoxy linings in metal cans which come in contact with food-stuffs.

Many drugs, including naproxen, salicylic acid, carbamazepine and mefenamic acid can, in vitro, significantly inhibit bisphenol A glucuronidation (detoxification).

Sensitisation may give severe responses to very low levels of exposure, in situations where exposure may occur.

**EPOXY PUTTY 2122 RESIN  
#738-8215, 738-8219**

TOXICITY

IRRITATION

Not Available

Not Available

**bisphenol A/  
epichlorohydrin resin,**

TOXICITY

IRRITATION

<b>solid</b>	Not Available	Not Available
<b>phenyl glycidyl ether/ formaldehyde copolymer</b>	TOXICITY	IRRITATION
	Dermal (Rat) LD50: 4000 mg/kg *	* [Ciba-Geigy]
	Oral (Rat) LD50: 4000 mg/kg *	Effects transient
		Eyes * (-) (-) Slight irritant
		May cause allergic response
		Skin * (-) (-) Slight irritant
	Not Available	Not Available

\* Value obtained from manufacturer's msds

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

<b>EPOXY PUTTY 2122 RESIN #738-8215, 738-8219</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.</p> <p>Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.</p> <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>for 1,2-butylene oxide (ethyloxirane):</p> <p>Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m<sup>3</sup> ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m<sup>3</sup>) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic</p>
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<b>Acute Toxicity</b>	Not Applicable	<b>Carcinogenicity</b>	Not Applicable
<b>Skin Irritation/Corrosion</b>	Skin Corrosion/Irritation Category 2	<b>Reproductivity</b>	Not Applicable
<b>Serious Eye Damage/Irritation</b>	Eye Irrit. 2	<b>STOT - Single Exposure</b>	Not Applicable
<b>Respiratory or Skin sensitisation</b>	Skin Sensitizer Category 1	<b>STOT - Repeated Exposure</b>	Not Applicable
<b>Mutagenicity</b>	Not Applicable	<b>Aspiration Hazard</b>	Not Applicable

## CMR STATUS

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For bisphenol A and related bisphenols:

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms. Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 µg/L to 1 mg/L

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products. As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations. A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas. Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem,

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe<sup>3+</sup> ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

for 1,2-butylene oxide (ethyloxirane):

**Environmental fate:** Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from

water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

**Persistence:** The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (  $t_{1/2\text{water}} : t_{1/2\text{soil}} : t_{1/2\text{sediment}} = 1 : 1 : 4$  ) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\*

#### Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

\* Persistence and Bioaccumulation Regulations (Canada 2000).

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Not Available	Not Available	Not Available

### Bioaccumulative potential

Ingredient	Bioaccumulation
Not Available	Not Available

### Mobility in soil

Ingredient	Mobility
Not Available	Not Available

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▸ Containers may still present a chemical hazard/ danger when empty.</li> <li>▸ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▸ Where possible retain label warnings and MSDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▸ Reduction</li> <li>▸ Reuse</li> <li>▸ Recycling</li> <li>▸ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.</p> <ul style="list-style-type: none"> <li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▸ It may be necessary to collect all wash water for treatment before disposal.</li> </ul>
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- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.

## SECTION 14 TRANSPORT INFORMATION

### Labels Required

Marine Pollutant: NO	
HAZCHEM	None

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

## SECTION 15 REGULATORY INFORMATION

### Safety, health and environmental regulations / legislation specific for the substance or mixture

<p><b>bisphenol A/ epichlorohydrin resin, solid(25068-38-6) is found on the following regulatory lists</b></p>	<p>"Australia Hazardous Substances Information System - Consolidated Lists", "Sigma-AldrichTransport Information", "OECD List of High Production Volume (HPV) Chemicals", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia - New South Wales Protection of the Environment Operations (Waste) Regulation 2005 - Characteristics of trackable wastes", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)", "OSPAR National List of Candidates for Substitution – United Kingdom", "Australia - Victoria Occupational Health and Safety Regulations - Schedule 9: Materials at Major Hazard Facilities (And Their Threshold Quantity) Table 2", "Australia FAISD Handbook - First Aid Instructions, Warning Statements, and General Safety Precautions", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "Australia National Pollutant Inventory"</p>
<p><b>phenyl glycidyl ether/ formaldehyde copolymer(28064-14-4) is found on the following regulatory lists</b></p>	<p>"Sigma-AldrichTransport Information", "Australia Inventory of Chemical Substances (AICS)", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia - New South Wales Protection of the Environment Operations (Waste) Regulation 2005 - Characteristics of trackable wastes", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)"</p>

## SECTION 16 OTHER INFORMATION

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net/references](http://www.chemwatch.net/references)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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# EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219

## RS Components

Chemwatch: 40-4881

Version No: 2.1.1.1

Material Safety Data Sheet according to NOHSC and ADG requirements

Issue Date: 03/12/2013

Print Date: 03/12/2013

S.Local.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

<b>Product name</b>	EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219
<b>Chemical Name</b>	Not Applicable
<b>Synonyms</b>	Manufacturer's Codes: 738-8215, 738-8219, 738-8228, 738-8221, 738-8225, 738-8234, 738-8237
<b>Proper shipping name</b>	Not Applicable
<b>Chemical formula</b>	Not Applicable
<b>Other means of identification</b>	Not Available
<b>CAS number</b>	Not Applicable

### Relevant identified uses of the substance or mixture and uses advised against

<b>Relevant identified uses</b>	Hardener. To be used in conjunction with Resin Pack.
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### Details of the supplier of the safety data sheet

<b>Registered company name</b>	RS Components	RS Components	
<b>Address</b>	25 Pavesi Street Smithfield 2164 NSW Australia	Units 30 & 31, 761 Great South Road Penrose 1006 Auckland New Zealand	
<b>Telephone</b>	+1 300 656 636	+64 9 526 1600	
<b>Fax</b>	+1 300 656 696	+64 9 579 1700	
<b>Website</b>	Not Available	www.rsnewzealand.com	
<b>Email</b>	Not Available	Not Available	

### Emergency telephone number

<b>Association / Organisation</b>	Not Available	Not Available	
<b>Emergency telephone numbers</b>	1800 039 008 (24 hours),+61 3 9573 3112	Not Available	
<b>Other emergency telephone numbers</b>	1800 039 008 (24 hours),+61 3 9573 3112	Not Available	

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

### Label elements



Relevant risk statements are found in section 2

EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219

<b>Poisons Schedule</b>					
<b>Risk Phrases</b> [1]	<table border="1"> <tr> <td><b>R52/53</b></td> <td>Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</td> </tr> <tr> <td><b>R41</b></td> <td>Risk of serious damage to eyes.</td> </tr> </table>	<b>R52/53</b>	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.	<b>R41</b>	Risk of serious damage to eyes.
<b>R52/53</b>	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.				
<b>R41</b>	Risk of serious damage to eyes.				
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI				
<b>Indication(s) of danger</b>	Xi				

**SAFETY ADVICE**

<b>S25</b>	Avoid contact with eyes.
<b>S26</b>	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
<b>S29</b>	Do not empty into drains.
<b>S35</b>	This material and its container must be disposed of in a safe way.
<b>S39</b>	Wear eye/face protection.
<b>S40</b>	To clean the floor and all objects contaminated by this material, use water and detergent.
<b>S46</b>	If swallowed, seek medical advice immediately and show this container or label.
<b>S56</b>	Dispose of this material and its container at hazardous or special waste collection point.
<b>S57</b>	Use appropriate container to avoid environmental contamination.
<b>S64</b>	If swallowed, rinse mouth with water (only if the person is conscious).

**Other hazards**

	May produce discomfort of the respiratory system and skin*.
	Possible respiratory and skin sensitizer*.
	Cumulative effects may result following exposure*.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
98-54-4	5-10	<a href="#">p-tert-butylphenol</a>
90-72-2	1-5	<a href="#">2,4,6-tris(dimethylamino)methylphenol</a>

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>

**EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219**

<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▸ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▸ Immediately give a glass of water.</li> <li>▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

**Indication of any immediate medical attention and special treatment needed**

	Treat symptomatically.
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**SECTION 5 FIREFIGHTING MEASURES**

**Extinguishing media**

	<ul style="list-style-type: none"> <li>▸ Foam.</li> <li>▸ Dry chemical powder.</li> <li>▸ BCF (where regulations permit).</li> <li>▸ Carbon dioxide.</li> <li>▸ Water spray or fog - Large fires only.</li> </ul>
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**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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**Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Wear breathing apparatus plus protective gloves.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▸ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▸ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> <li>▸ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Combustible.</li> <li>▸ Slight fire hazard when exposed to heat or flame.</li> <li>▸ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▸ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▸ May emit acrid smoke.</li> <li>▸ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO2)</li> <li>, other pyrolysis products typical of burning organic material</li> </ul> <p>May emit poisonous fumes. May emit corrosive fumes.</p>

**SECTION 6 ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▸ Clean up all spills immediately.</li> <li>▸ Avoid contact with skin and eyes.</li> <li>▸ Wear impervious gloves and safety goggles.</li> <li>▸ Trowel up/scrape up.</li> <li>▸ Place spilled material in clean, dry, sealed container.</li> <li>▸ Flush spill area with water.</li> </ul>
<b>Major Spills</b>	<p>Minor hazard.</p> <ul style="list-style-type: none"> <li>▸ Clear area of personnel.</li> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Control personal contact with the substance, by using protective equipment as required.</li> <li>▸ Prevent spillage from entering drains or water ways.</li> </ul>

- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal.
- Wash area and prevent runoff into drains or waterways.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▸ Avoid all personal contact, including inhalation.</li> <li>▸ Wear protective clothing when risk of exposure occurs.</li> <li>▸ Use in a well-ventilated area.</li> <li>▸ Prevent concentration in hollows and sumps.</li> <li>▸ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▸ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▸ Avoid contact with incompatible materials.</li> <li>▸ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▸ Keep containers securely sealed when not in use.</li> <li>▸ Avoid physical damage to containers.</li> <li>▸ Always wash hands with soap and water after handling.</li> <li>▸ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▸ Use good occupational work practice.</li> <li>▸ Observe manufacturer's storage and handling recommendations contained within this MSDS.</li> <li>▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▸ Store in original containers.</li> <li>▸ Keep containers securely sealed.</li> <li>▸ No smoking, naked lights or ignition sources.</li> <li>▸ Store in a cool, dry, well-ventilated area.</li> <li>▸ Store away from incompatible materials and foodstuff containers.</li> <li>▸ Protect containers against physical damage and check regularly for leaks.</li> <li>▸ Observe manufacturer's storage and handling recommendations contained within this MSDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▸ Metal can or drum</li> <li>▸ Packaging as recommended by manufacturer.</li> <li>▸ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▸ Avoid reaction with oxidising agents</li> </ul> <p>p-tert-Butylphenol:</p> <ul style="list-style-type: none"> <li>▸ is incompatible with strong acids, caustics, aliphatic amines, amides, oxidisers, steel, brass, copper and its alloys.</li> </ul>

### PACKAGE MATERIAL INCOMPATIBILITIES

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

Ingredient	TEEL-0	TEEL-1	TEEL-2	TEEL-3
p-tert-butylphenol	0.5(ppm)	0.5(ppm)	0.75(ppm)	500(ppm)

2,4,6-tris[(dimethylamino)methyl]phenol	5(ppm)	15(ppm)	100(ppm)	500(ppm)
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Ingredient	Original IDLH	Revised IDLH
EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219	Not Available	Not Available

## Exposure controls

### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in special circumstances. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion)	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities

	are multiplied by factors of 10 or more when extraction systems are installed or used.
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▸ Safety glasses with side shields.</li> <li>▸ Chemical goggles.</li> <li>▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hand protection</b>	<ul style="list-style-type: none"> <li>▸ Wear chemical protective gloves, e.g. PVC.</li> <li>▸ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ P.V.C. apron.</li> <li>▸ Barrier cream.</li> <li>▸ Skin cleansing cream.</li> <li>▸ Eye wash unit.</li> </ul>
<b>Thermal hazards</b>	

**Recommended material(s)**

**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219 Not Available

Material	CPI
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\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Respiratory protection**

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Pale brown paste with an ammoniacal odour; insoluble in water.		
<b>Physical state</b>	Non Slump Paste	<b>Relative density (Water = 1)</b>	1.82-1.88
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	>93	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Immiscible	<b>pH as a solution(1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available		

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	Product is considered stable and hazardous polymerisation will not occur.
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Exposure to high levels of p-tert-butylphenol dust may result in bronchospasm and pulmonary oedema. Vapours and mists may irritate the nose and throat. Inhalation of concentrated vapour may cause headaches, nausea drowsiness, slurred speech, dizziness, stupor, narcosis and even unconsciousness. Delayed lung injury and chemical pneumonitis may also result.</p> <p>Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even</p>
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	<p>faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.</p> <p>Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory irritation and central nervous system depression. Signs and symptoms of central nervous system depression, in order of increasing exposure, are headache, dizziness, drowsiness, and incoordination. In short, a single prolonged (measured in hours) or excessive inhalation exposure may cause serious adverse effects, including death.</p>
<p style="text-align: center;"><b>Ingestion</b></p>	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
<p style="text-align: center;"><b>Skin Contact</b></p>	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>Skin contact with p-tert-butylphenol may result in severe irritation or ulceration/burns and sensitisation is known. Dermatitis may also result from less severe exposures.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<p style="text-align: center;"><b>Eye</b></p>	<p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p> <p>Eye contact with p-tert-butylphenol may cause severe pain and eye damage. The vapour if concentrated will irritate the eyes and cause inflammation, conjunctivitis, lachrymation.</p>
<p style="text-align: center;"><b>Chronic</b></p>	<p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. There exists limited evidence that shows that skin contact with the material is capable either of inducing a sensitisation reaction in a significant number of individuals, and/or of producing positive response in experimental animals.</p> <p>Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". The literature records several instances of systemic intoxications following the use of amines in epoxy resin systems.</p> <p>Excessive exposure to the vapours of epoxy amine curing agents may cause both respiratory irritation and central nervous system depression. Signs and symptoms of central nervous system depression, in order of increasing exposure, are headache, dizziness, drowsiness, and incoordination. In short, a single prolonged (measured in hours) or excessive inhalation exposure may cause serious adverse effects, including death.</p>

<p><b>EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219</b></p>	<p>TOXICITY Not Available</p>	<p>IRRITATION Not Available</p>
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	TOXICITY	IRRITATION
<b>p-tert-butylphenol</b>	Dermal (rabbit) LD50: 2288 mg/kg	Eye (rabbit) 0.05 mg/24h - SEVERE
	Oral (rat) LD50: 2951 mg/kg	Eye (rabbit): 10 mg - SEVERE
		Skin (rabbit): 500 mg/4h - mild
	Not Available	Not Available
<b>2,4,6-tris[(dimethylamino)methyl]phenol</b>	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1280 mg/kg	[Ciba]
	Inhalation (rat) LC50: >0.5 mg/l/1 hr.	[Rohm & Haas, Henkel]*
	Oral (rat) LD50: 1200 mg/kg	Eye (rabbit): 0.05 mg/24h - SEVERE
	Oral (rat) LD50: 2500 mg/kg *	Skin (rabbit): 2 mg/24h - SEVERE
	Not Available	Not Available

\* Value obtained from manufacturer's msds

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

<b>EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219</b>	No significant acute toxicological data identified in literature search.
<b>P-TERT-BUTYLPHENOL</b>	<p>for alkylphenolics category:  The alkylphenolics may be divided into three groups.  Group I: ortho-substituted mono-alkylphenols:  Group II para-substituted mono-alkylphenols  Group III: di- and tri-substituted mixed alkyl phenols  The subdivision of the category alkylphenols into <i>ortho</i>, <i>para</i> and the di/tri-substituted mixed members is supported by several published investigations. In assessing antimicrobial and antifouling activity of twenty-three alkylphenols, a significant difference was noted between <i>para</i> and <i>ortho</i>-substituted materials. In particular, biological activity was found to vary parabolically with increasing hydrophobicity of the <i>para</i>-substituent while introduction of a bulky substituent at the <i>ortho</i>-position resulted in a very significant decrease in antimicrobial, antifouling, and membrane-perturbation potency. Several alkylphenolic analogs of butylated hydroxytoluene (BHT) were examined for hepatotoxicity in mice depleted of hepatic glutathione. The structural requirement of both hepatic and pulmonary toxicity was a phenol ring having benzylic hydrogen atoms at the para position and an ortho-alkyl group(s) that moderately hinders the phenolic hydroxyl group. It is noteworthy that in this model, neither of the Group III members TTBP (2,4,6-tri-tert-butylphenol) nor 2,6-DTBP (2,6-di-tert-butylphenol) showed either hepatic or pulmonary toxicity. Lastly, important differences were observed in gene activation (recombinant yeast cell assay – Lac-Z reporter gene) between <i>ortho</i>-substituted and <i>para</i>-substituted alkylphenol</p> <p><b>Acute toxicity:</b> The acute (single-dose) toxicity of alkylphenols examined to date shows consistency, with LD50 values ranging from approximately 1000 mg/kg to over 2000 mg/kg. These data demonstrate a very low level of acute systemic toxicity and do not suggest any unique structural specificity, despite the general tendency for the chemicals to be, at least, irritants to skin</p> <p><b>Repeat dose toxicity:</b> The available studies for members drawn from the three groups range from 28-day and 90-day general toxicity studies, through developmental toxicity and reproductive/developmental screening, to multigeneration reproductive studies are available for some category members For the overall category of alkylphenols, the dosage at which the relatively mild general toxicity appears tends only to fall below 100 mg/kg/day with extended treatment, with an overall NOAEL for the category of approximately 20 mg/kg/day. No unusual and no apparent structurally unique toxicity is evident Repeat dose studies on OTBP (o-tert-butylphenol; Group I) and PTBP (p-tert-butylphenol; Group II) suggest the forestomach to be the main organ affected. OTBP also appears to have a mild (though statistically significant) protective effect against</p>

benzo[a]pyrene induced forestomach tumors. Long-term treatment with high dietary dose levels of PTBP caused hyperplastic changes in the forestomach epithelium of rats and hamsters, a likely consequence of the irritancy of the material. The relevance of this for human hazard is doubtful, particularly since there is no analogous structure in humans to the forestomach of rodents.

There was no evidence of an effect on reproductive function at dosages up to 150 mg/kg. One reproductive screening study reported increased 'breeding loss' and also reduced pup weight gain and survival in early lactation at 750 mg/kg/day. It is reasonable to assume that these effects were secondary to "severe toxic symptoms" reported in the dams at this dosage. Other than an indication of a very mildly oestrogenic effect of PNP (p-nonylphenol; Group II) at a high dose levels (200-300 mg/kg/day) no effect on development was seen in a multigeneration study. By means of the classification method of Verhaar \* all the alkylphenols would be classified as Type 2 compounds (polar narcotics). Narcosis, a non-specific mode of toxicity is caused by disruption (perturbation) of the cell membrane. The ability to induce narcosis is dependent on the hydrophobicity of the substance with biochemical activation or reaction involved. Such narcotic effects are also referred to as minimum or base-line toxicity. Polar narcotics such as the category phenols are usually characterised by having hydrogen bond donor activity and are thought to act by a similar mechanism to the inert, narcotic compounds but exhibit above base-line toxicity. In fact, a large number of alkylphenols have been evaluated as intravenous anesthetic agents. While the structure-activity relationships were found to be complex, the anesthetic potency and kinetics appeared to be a function of both the lipophilic character and the degree of steric hindrance exerted by ortho substituents. Less steric hindrance resulted in lower potency, while greater crowding led to complete loss of anesthetic activity and greater lipophilicity resulted in slower kinetics. These data support the notion that the alkylphenols behave as polar narcotics. In addition, the anaesthetic activity/potency differences seen with varying structure and placement of substituents strongly supports the division of alkylphenols category into the ortho, para, and di/tri-substituted groups (i.e. Group I, II and III, respectively).

**Genotoxicity:** It is reasonable to consider the mutagenic potential of all the alkylphenols together because only functional group is the phenolic, which is not a structural alert for mutagenicity. The data support this, since the results of genotoxicity testing are uniformly negative for all category substances examined \* Verhaar, H.J.M. van Leeuwen, C.J. and Hermens, J.L.M., *Classifying Environmental Pollutants. 1: Structure-Activity Relationships for Prediction of Aquatic Toxicity*, Chemosphere (25), pp 471 – 491 (1992).

#### **For p-tert-butylphenol**

**Acute toxicity:** Acute toxicity of p-t-butylphenol is low via any administration routes. This chemical is considered as an irritant to the skin, eyes and respiratory tract. The possibility of skin sensitisation in humans still remains because of some positive results in human patch tests, despite negative results in animal experiments (OECD TG 406). The depigmentation was observed on the skin of various animals and humans exposed to this chemical. This change was likely induced by exposure to this chemical not only via direct contact but also via inhalation or ingestion route.

**Repeat dose and developmental/ reproductive toxicity** In the OECD combined repeat dose and reproductive/ developmental screening toxicity test (OECD TG 422) of rats by gavage at doses of 20, 60 and 200 mg/kg/day for 46 days, this chemical showed neither systemic toxicity nor reproductive toxicity even at the highest dose of 200 mg/kg/day. Although a noisy respiratory sound was induced in a few females at 200 mg/kg/day, it was considered due to irritation of the respiratory tract caused by this chemical. In a dose-finding study (14 days), this changed to respiratory difficulty, especially at 1,000 mg/kg/day. In other studies by the longer and higher exposure in diet (approx. 1 g/kg b.w./day, for 20 or 51 weeks), forestomach hyperplasia was induced.

**Genotoxicity:** This chemical showed clear negative results in gene mutation tests. However, one chromosomal aberration study indicated structural chromosome aberration and polyploidy with metabolic activation in CHL/IU cells (OECD TG 473) although other studies in rat lymphocytes (OECD TG 473) and in rat liver epithelial-type cells resulted in negative. Therefore, the possibility of *in vivo* genotoxicity still remains.

**Carcinogenicity:** There was no sufficient carcinogenicity study and no evidence of carcinogenesis in manufacturing workers, however, a two-stage carcinogenicity study indicated this chemical has promoting activity of forestomach carcinogenesis (papilloma and squamous carcinoma) in rats treated with N-methyl-

N'-nitro-N-nitrosoguanidine (MNNG). Furthermore, since the structural related chemical, BHA, (2(3)-tert-butyl-methoxyphenol) is a clear carcinogen, a carcinogenic potential of this chemical could not be ruled out.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects.

- Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis.
- Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient.

Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion.

#### **Inhalation:**

Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs.

Products with higher vapour pressures have a greater potential for higher airborne concentrations. This increases the probability of worker exposure.

Higher concentrations of certain amines can produce severe respiratory irritation, characterised by nasal discharge, coughing, difficulty in breathing, and chest pains. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, bronchopneumonia, and possible lung damage. Also, repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice, and liver enlargement. Some amines have been shown to cause kidney, blood, and central nervous system disorders in laboratory animal studies.

While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and may experience respiratory distress, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapor. Once sensitized, these individuals must avoid any further exposure to amines. Although chronic or repeated inhalation of vapor concentrations below hazardous or recommended exposure limits should not ordinarily affect healthy individuals, chronic overexposure may lead to permanent pulmonary injury, including a reduction in lung function, breathlessness, chronic bronchitis, and immunologic lung disease.

Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists, or heated vapors. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by

## **2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL**

**EPOXY PUTTY 2122 HARDENER #738-8215, 738-8219**

inhalation exposure include asthma, bronchitis, and emphysema.

**Skin Contact:**

Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury-i.e., from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged exposure may also result in severe cumulative dermatitis.

Skin contact with some amines may result in allergic sensitisation. Sensitised persons should avoid all contact with amine catalysts. Systemic effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually transient.

**Eye Contact:**

Amine catalysts are alkaline in nature and their vapours are irritating to the eyes, even at low concentrations.

Direct contact with the liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. (Contact with solid products may result in mechanical irritation, pain, and corneal injury.)

Exposed persons may experience excessive tearing, burning, conjunctivitis, and corneal swelling.

The corneal swelling may manifest itself in visual disturbances such as blurred or "foggy" vision with a blue tint ("blue haze") and sometimes a halo phenomenon around lights. These symptoms are transient and usually disappear when exposure ceases.

Some individuals may experience this effect even when exposed to concentrations below doses that ordinarily cause respiratory irritation.

**Ingestion:**

The oral toxicity of amine catalysts varies from moderately to very toxic.

Some amines can cause severe irritation, ulceration, or burns of the mouth, throat, esophagus, and gastrointestinal tract.

Material aspirated (due to vomiting) can damage the bronchial tubes and the lungs. Affected persons also may experience pain in the chest or abdomen, nausea, bleeding of the throat and the gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, circulatory collapse, coma, and even death.

**Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal; Technical Bulletin June 2000****Alliance for Polyurethanes Industry**

No significant acute toxicological data identified in literature search.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration. Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

**Acute Toxicity**

Not Applicable

**Carcinogenicity**

Not Applicable

<b>Skin Irritation/Corrosion</b>	Not Applicable	<b>Reproductivity</b>	Not Applicable
<b>Serious Eye Damage/Irritation</b>	Serious Eye Damage Category 1	<b>STOT - Single Exposure</b>	Not Applicable
<b>Respiratory or Skin sensitisation</b>	Not Applicable	<b>STOT - Repeated Exposure</b>	Not Applicable
<b>Mutagenicity</b>	Not Applicable	<b>Aspiration Hazard</b>	Not Applicable

## CMR STATUS

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

for alkylphenols:

The alkylphenolics may be divided into three groups.

Group I: ortho-substituted mono-alkylphenols:

Group II para-substituted mono-alkylphenols

Group III: di- and tri-substituted mixed alkyl phenols

All the phenols have a single, common functional group the phenolic hydroxyl. Because alkyl and benzyl groups have a small positive inductive effect all the group phenols are expected to have slightly higher acid dissociation constants (pKa) than phenol (pKa 10.0 at 25.C). Data in a review of the physical chemistry properties of substituted phenols confirms a limited pKa range of 9.9 to 10.9. Thus, none of the alkylphenols will be ionised significantly at environmental or physiological pH's.

Although the overall category phenols do not form a homologous series, values for several of the more important physical chemistry parameters do correlate with molecular weight. In particular water solubility and vapour pressure decrease with increasing molecular weight, and the octanol/water partition coefficient (log Kow) increases. This trend is unmistakable in Group II and Group III substances while the ortho-substituted materials of the same molecular weight are similar

#### Environmental fate:

Direct photolysis is not expected to be a significant route of loss for any of the alkylphenols because of limited absorbance above 290 nm. However, indirect photolysis (atmospheric oxidation) has been estimated for all substances. None of the alkylphenols are expected to be susceptible to abiotic hydrolysis under environmental conditions.

Level I fugacity modelling reveals that the vast majority of the alkylphenols will be located primarily in the soil compartment with a few exceptions. This is especially evident in the Group II and Group III materials. The model also suggests that a few lower molecular weight phenols, with correspondingly higher water solubility and vapour pressures, will also be present in significant quantities (>10%) in the air and water compartments

#### Ecotoxicity:

The aquatic toxicity of alkylphenols has been extensively investigated. As might be expected for polar narcotic type substances, the aquatic toxicities for the alkylphenols appears to be related to their degree of lipophilicity and increases basically in line with log Kow. Given the apparent lack of structural specificity associated with these endpoints, it is reasonable to assume (where experimentally determined data are not available) that the toxicity of a particular alkylphenol will be comparable to that of another with like lipophilicity.

For p-tert-butylphenol

log Kow : 3.31-3.65

#### Environmental fate:

If p-tert-butyl phenol is released into water or soil, it is unlikely to be distributed into other compartment. If p-t-butyl phenol is released into air, it is likely to be transported to other compartment.

p-tert-Butylphenol is a stable solid and is classified as a readily biodegradable chemical (OECD TG 301). Bioaccumulation factors range from 34-120.

#### Ecotoxicity:

Fish LC50 (96 h): *Oryzias latipes* 5.1 mg/l (OECD TG 203)

*Daphnia magna* EC50 24 h): 7.3 mg/l; (48 h): 3.4 mg/l (OECD TG 202)

*Daphnia magna* ErC50 (21 d): 2 mg/l (reproduction); NOEC 0.73 mg/l (reproduction) (OECD TG 202)

Algae EC50 (72 h): *Selenastrum capricornutum* 22.7 mg/l; NOEC 9.53 mg/l (OECD TG 201)

The lowest acute and chronic toxicity data were 48 h EC50 (3.4 mg/l) of *Daphnia magna* and 21-d NOEC (0.73 mg/l) of *Daphnia magna*, respectively. An assessment factor of 100 was chosen and applied to the chronic toxicity data (NOEC), because only two NOEC values (algae and *Daphnia*) were available. Thus, PNEC of p-t-butylphenol is 7.3 x 10<sup>-3</sup> mg/l in this report. (OECD classification categories for substances hazardous to the aquatic environment; Class: Acute II). p-tert-butylphenol may have potential chronic toxicity to aquatic organisms, because NOEC of *Daphnia* is relatively low and the chemical has moderately bioaccumulative potential.

for alkylphenols and their ethoxylates, or propoxylates:

**Environmental fate:** Alkylphenols are ubiquitous in the environment after the introduction, generally as wastes, of their alkoxyated forms (ethoxylates and propoxylates, for example); these are extensively used throughout industry and in the home.

Alkylphenol ethoxylates are widely used surfactants in domestic and industrial products, which are commonly found in wastewater discharges and in sewage treatment plant (STP) effluent's. Degradation of APEs in wastewater treatment plants or in the environment

generates more persistent shorter-chain APEs and alkylphenols (APs) such as nonylphenol (NP), octylphenol (OP) and AP mono- to triethoxylates (NPE1, NPE2 and NPE3). There is concern that APE metabolites (NP, OP, NPE1-3) can mimic natural hormones and that the levels present in the environment may be sufficient to disrupt endocrine function in wildlife and humans. The physicochemical properties of the APE metabolites (NP, NPE1-4, OP, OPE1-4), in particular the high Kow values, indicate that they will partition effectively into sediments following discharge from STPs. The aqueous solubility data for the APE metabolites indicate that the concentration in water combined with the high partition coefficients will provide a significant reservoir (load) in various environmental compartments. Data from studies conducted in many regions across the world have shown significant levels in samples of every environmental compartment examined. In the US, levels of NP in air ranged from 0.01 to 81 ng/m<sup>3</sup>, with seasonal trends observed. Concentrations of APE metabolites in treated wastewater effluents in the US ranged from < 0.1 to 369 ug/l, in Spain they were between 6 and 343 ug/l and concentrations up to 330 ug/l were found in the UK. Levels in sediments reflected the high partition coefficients with concentrations reported ranging from < 0.1 to 13,700 ug/kg for sediments in the US. Fish in the UK were found to contain up to 0.8 ug/kg NP in muscle tissue. APEs degraded faster in the water column than in sediment. Aerobic conditions facilitate easier further biotransformation of APE metabolites than anaerobic conditions.

Nonylphenols are susceptible to photochemical degradation. Using natural, filtered, lake water it was found that nonylphenol had a half-life of approximately 10-15 h under continuous, noon, summer sun in the surface water layer, with a rate approximately 1.5 times slower at depths 20-25 cm. Photolysis was much slower with ethoxylated nonylphenol, and so it is unlikely to be a significant event in removal of the ethoxylates.

**Air:** Alkylphenols released to the atmosphere will exist in the vapour phase and is thought to be degraded by reaction with photochemically produced hydroxyl radicals, with a calculated half-life, for nonylphenol, of 0.3 days.

**Water:** Abiotic degradation of alkylphenol is negligible. Biodegradation does not readily take place. The half-life in surface water may be around 30 days.

**Degradation:** Alkylphenol ethoxylates (APES) may abiotically degrade into the equivalent alkylphenol. During degradation ethylene oxide units are cleaved off the ethylene oxide chain until only short-chain alkylphenol ethoxylates remain, typically mono- and diethylene oxides. Oxidation of these oligomers creates the corresponding carboxylic acids. This leaves several degradation products: short-chain ethoxylates, their carboxylic acids, and alkylphenols.

**Biodegradation:** Alkylphenols are not readily biodegradable. Several mechanisms of microbial aromatic ring degradation have been reported, the most common being formation of catechol from phenol, followed by ring scission between or adjacent to the two hydroxyl groups.

The full breakdown pathway for APES has not yet been determined, and all studies have so far focused on identification of intermediates in bacterial culture media, rather than studying cell-free systems or purified enzymes. It is, however, likely that microbial metabolism usually starts by an attack on the ethoxylate chain, rather than on the ring or the hydrophobic chain. The ethoxylate groups are progressively removed, either by ether cleavage, or by terminal alcohol oxidation followed by cleavage of the resulting carboxylic acid. Biodegradation of APES produces less biodegradable products: alkylphenol mono- and di-ethoxylates, alkylphenoxy acetic and alkylphenoxy polyethoxy acetic acids, and alkylphenols. These metabolites frequently persist through sewage treatment and in rivers. Anaerobic conditions generally lead to the accumulation of alkylphenols. The rate of biodegradation seems to decrease with increasing length of the ethylene oxide chain.

**Bioaccumulation:** Metabolites of APES accumulate in organisms, with bioconcentration factors varying from ten to several thousand, depending on species, metabolite and organ.

The metabolites of APES are generally more toxic than the original compounds. APES have LC50s above about 1.5 mg/l, whereas alkylphenols, such as nonylphenol, have LC50s are generally around 0.1 mg/l.

**Oestrogenic activity:** The role of alkyl chain length and branching, substituent position, number of alkylated groups, and the requirement of a phenolic ring structure was assessed in fish. The results showed that most alkylphenols were oestrogenic, although with 3-300 thousand times lower potency than the endogenous estrogen 17beta-estradiol. Mono-substituted tertiary alkylphenols with moderate (C4-C5) and long alkyl chain length (C8-C9) in the para position exhibited the highest oestrogenic potency. Substitution with multiple alkyl groups, presence of substituents in the ortho- and meta-position and lack of a hydroxyl group on the benzene ring reduced the oestrogenic activity, although several oestrogenic alkylated non-phenolics were identified.

**Human exposure:** Alkylphenols were first found to be oestrogenic (oestrogen-mimicking) in the 1930s, but more recent research has highlighted the implications of these effects. The growth of cultured human breast cancer cells is affected by nonylphenol at concentrations as low as 1 uM (220 ug/l) or concentrations of octylphenol as low as 0.1 uM (20 ug/l). Oestrogenic effects have also been shown on rainbow trout hepatocytes, chicken embryo fibroblasts and a mouse oestrogen receptor.

The insecticide chlordecone (Kepone) shows similar behaviour to alkylphenols, accumulating in liver and adipose tissue, and eliciting oestrogenic activity. Workers exposed to this insecticide can suffer reproductive effects such as low sperm counts and sterility. In addition, the oestrogenic effects of chlordecone on MCF7 cells occur at similar concentrations to those of alkylphenols, suggesting that alkylphenols will be a similar health hazard if target cells are exposed to uM levels of these compounds.

By comparing environmental concentrations, bioconcentration factors and *in vitro* oestrogenic effect levels, current environmental levels of alkylphenolic compounds are probably high enough to affect the hormonal control systems of some organisms. It is also possible that human health could be being affected.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
Not Available	Not Available	Not Available

## Bioaccumulative potential

Ingredient	Bioaccumulation
Not Available	Not Available

**Mobility in soil**

Ingredient	Mobility
Not Available	Not Available

**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

<b>Marine Pollutant: NO</b>	
<b>HAZCHEM</b>	None

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

<b>p-tert-butylphenol(98-54-4) is found on the following regulatory lists</b>	"International Fragrance Association (IFRA) Standards Prohibited", "OSPAR List of Substances of Possible Concern", "International Chemical Secretariat (ChemSec) SIN List (*Substitute It Now!)", "Sigma-AldrichTransport Information", "Acros Transport Information", "OECD List of High Production Volume (HPV) Chemicals", "Australia Inventory of Chemical Substances (AICS)", "IOFI Global Reference List of Chemically Defined Substances", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)"
<b>2,4,6-tris[(dimethylamino)methyl]phenol(90-72-2) is found on the following regulatory lists</b>	"Australia Hazardous Substances Information System - Consolidated Lists", "Sigma-AldrichTransport Information", "OECD List of High Production Volume (HPV) Chemicals", "International Council of Chemical Associations (ICCA) - High Production Volume List", "Australia Inventory of Chemical Substances (AICS)", "Regulations concerning the International Carriage of Dangerous Goods by Rail - Table A: Dangerous Goods List - RID 2013 (English)", "Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Maritime Dangerous Goods Requirements (IMDG Code)", "Australia National Pollutant Inventory"

**SECTION 16 OTHER INFORMATION**

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net/references](http://www.chemwatch.net/references)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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