Parker Product Datasheet



Parker Parkrimp Medium Pressure Fittings - 46 Series - are permanent, crimp style hydraulic fittings that allow a quick assembly with our family of Parkrimp crimpers.

PART NUMBER: 1CA46-22-10
SHAPE: Straight
CONNECTION 1 SIZE: -10 Size
CONNECTION 2 SIZE: 22 mm
CONNECTION 2 TYPE: Female Metric L - Swivel (24° Cone with O-Ring)
PORT TYPE: DKOL

PRODUCT OVERVIEW

Parker's Parkrimp No-Skive medium pressure fittings - 46 series - are permanent, crimp style hydraulic fittings that allow a quick assembly with our family of Parkrimp crimpers. Assembly of No-Skive hose and fittings does not require removal of the outer cover of the hose. This eliminates premature hydraulic hose failure caused by skiving too long or short. 46 series fittings have chromium-6-free plating and are used with Parker wire braided hydraulic hoses such as Elite No-Skive with standard, tough or super tough cover, No-Skive Compact water cleaning hoses, No-Skive Compact Rail Hoses with fire retardant cover, No-Skive Compact Twin Constant Pressure hoses with tight bend radius and a lot more.
Parker Hannifin also meets the requirements of SAE J1273 and ISO 17165-2, which pay particular attention to matching the hose with the fittings and to their compatibility proven by the manufacturer.

Markets:
· Construction Equipment

· Injection Moulding
· Transportation
· Forestry and Agriculture
· Materials Handling
· Pulp and Paper

Features/Benefits:
· Matched hose und fitting system guarantees an approved and safe combination and the highest quality and safety
combined with the longest service life of the final product to the end-users.
· No-Skive technology offers the easiest and most efficient and safe production process to the assemblers.

Applications:
· All construction equipment machines
· Large injection moulding machines
· Agriculture and forestry machines
· Container handling machines
· High pressure cleaners
· Paper machines

Parker Parkrimp medium pressure fittings - 46series are compatible with the following hoses:
· 441 and 441RH
· 461LT
· 462, 462CLF, 462TC and 462ST
· 463
· 492 and 492ST
· 692 and 692Twin

TECH SPECIFICATIONS

CONNECTION 2 TYPE	24° Cone (with O-Ring)
HEX SIZE	36 mm (see drawing legend W)
DIVISION	Polymer Hose Division Europe
CONNECTION 2 SIZE	M30x2.0 mm Thread
INDUSTRY	Off-road Machinery

SHAPE	Straight
TUBE OUTSIDE DIAMETER	22 mm
CONNECTION 1 TYPE	Hose
BRAND	Parker
PORT TYPE	DKOL
CONNECTION 2 TYPE	Female
TECHNOLOGY	Fluid & Gas Handling
APPLICATION	Hydraulics
INDUSTRY	Transportation
CONNECTION 1 SIZE	5/8 inch Hose I.D.
CONNECTION 2 TYPE	Swivel
MAXIMUM OPERATING PRESSURE	280 bar
FITTING LENGTH	58 mm (see drawing legend A)
CONNECTION 1 SIZE	15.9 mm Hose I.D.
DIVISION	Polymer Hose Division Europe
INDUSTRY	Industrial Manufacturing Equipment
CONNECTION LENGTH	33 mm (see drawing legend B)
CONNECTION 2 TYPE	Metric L
MAXIMUM OPERATING PRESSURE	28.0 MPa
BODY MATERIAL	Steel
CONNECTION 1 SIZE	-10 (Size)
COATING	Chromium 6 Free-plated
SPECIFICATIONS MET	ISO 12151-2-SWS-L