RS 397-0047, 397-0053, 397-0132, 397-0148, 397-0182, 397-0198, 397-0205, 397-0211

SAFETY DATA SHEET

1.PRODUCT NAME: Fotoboard Substrate FR4

2.COMPANY DETAIL: Fotomechanix Ltd

P.O.Box 4344 30 Curzon Street Birmingham, B4 7XD

Telephone: 0121 359 1916

3.COMPOSITION/INFORMATION ON INGREDIENTS:

COMMON CHEMICAL NAME: Polymerised Epoxy Resin

COMPOSITION: Epoxy glass laminate with copper facing, coating with a positive

resist

CHEMICAL FAMILY: Resins

CAS NAME AND NUMBER: 25068-38-6 Epoxy Resin

INGREDIENTS CONTRIBUTING

TO THE HAZARD: Bisphenol A- (Epichlorohydrin) (Reaction Product)

4. HAZARDS INFORMATION:

HAZARD IDENTITY: Irritant

RISK PHRASES: R37/38 - Iritating to respiratory system and skin

R43 - May cause sensitisation by skin contact

SAFETY PHRASES: S28 - After contact with skin, wash immediately with plenty of

water

S37/39 - Wear suitable gloves and eye/face protection

5. FIRST AID MEASURES:

EYE CONTACT: Flush with plenty of water. Seek Medical Advice

SKIN CONTACT: Wash immediately with water

INHALATION: Remove from exposure. Seek medical advice

INGESTION: Seek medical advice

NOTE FOR DOCTORS:

6.FIRE FIGHTING MEASURES:

EXTINGUISHING MEDIA: Non - flammable

SPECIAL EXPOSURE HAZARDS: N/A

HAZARDOUS DECOMPOSITION/

COMBUSTION PRODUCTS: N/A

RS 397-0047, 397-0053, 397-0132, 397-0148, 397-0182, 397-0198, 397-0205, 397-0211 SAFETY DATA SHEET

7.ACCIDENTAL RELEASE MEASURES:

PERSONAL PRECAUTIONS: Wear suitable gloves and eye/face protection

ENVIRONMENTAL

PRECAUTIONS: Not known

METHODS FOR CLEANING UP: Pick up (possible to sweep up)

8.HANDLING AND STORAGE:

HANDLING: Wear suitable gloves and eye/face protection. Extraction is required

if the substrate is machined

STORAGE: Store in a cool dry atmosphere at 19°C at 50% Relative Humidity

MATERIALS: UNSUITABLE SUITABLE

Not Known Not Known

9.EXPOSURE CONTROLS/PERSONAL PROTECTION:

PERSONAL PROTECTIVE

EQUIPMENT: Wear suitable gloves and eye/face protection. Use extractors or

respirators when machining

CONCENTRATION LIMITS: 5% ≤ Concentration (Irritant)

 $1\% \le \text{Concentration} < 5\% \text{ (Irritant)}$

INSTALLATION CONTROL: See Storage

10.PHYSICAL AND CHEMICAL PROPERTIES:

APPEARANCE: Solid

DENSITY Vapour (air = 1.0)

Liquid kg/m³ at °C 1.93

Bulk kg/m³ at °C

ODOUR: Odourless **≤ 700 MOLECULAR WEIGHT:** pH: N/A **SOLUBILITY:** N/A **BOILING POINT:** N/A **MELTING POINT:** N/A **VAPOUR PRESSURE AT °C:** N/A FLASH POINT: N/A

FLAMMABILITY: N/A

AUTOFLAMMABILITY: N/A

SAFETY DATA SHEET

11.STABILITY AND REACTIVITY:

STABILITY: Stable

CONDITIONS TO AVOID: N/A

MATERIALS TO AVOID:

 -WATER:
 N/A

 -AIR:
 N/A

 -ACIDS:
 N/A

 -BASES/ALKALIS:
 N/A

 -OXIDISING AGENTS:
 N/A

 -OTHER CHEMICALS:
 N/A

HAZARDOUS DECOMPOSITION

PRODUCTS: N/A

12.TOXICOLOGICAL INFORMATION:

EFFECT OF SUBSTANCE:

-ON EYES: Irritating to eyes
-ON SKIN: Irritating to skin
-BY SKIN ABSORPTION: Not Known

-BY INGESTION: Irritating to throat and digestive tubes

-WHEN INHALED

ACUTE EFFECT: Irritating to respiratory tract

CHRONIC EFFECT:

13.ECOLOGICAL INFORMATION:

No information known as to the ecological effects

14.DISPOSAL CONSIDERATIONS:

SPILLAGES: Possible to sweep up

WASTE: Dispose of through a licenced waste disposal firm

15.TRANSPORT INFORMATION:

UN NUMBER: Not known

ADR/RID CLASSIFICATION: Not known

IMO CLASSIFICATION: Not known

IATA CLASSIFICATION: Not known

HAZCHEM CODE: Not known

TREMCARD NUMBER: Not known

NORMAL CARRIAGE PRESS.: 50% relative humidity

NORMAL CARRIAGE TEMP.: 19°C

RS 397-0047, 397-0053, 397-0132, 397-0148, 397-0182, 397-0198, 397-0205, 397-0211 <u>SAFETY DATA SHEET</u>

16.REGULATORY INFORMATION:

LABELLING ACCORDING TO EEC DIRECTIVES:

-EEC NUMBER: N/A

RELEVANT STATUTORY INSTRUMENTS:

SI 1988/1657 Control of Substances Hazardous to Health Regulations

SI 1993/1746 Chemicals (Hazard Information and Packaging) Regulations

17.OTHER INFORMATION

N/A

The information given in this safety data sheet is correct to the best of our knowledge, but no guarantee, implied or otherwise, is made.