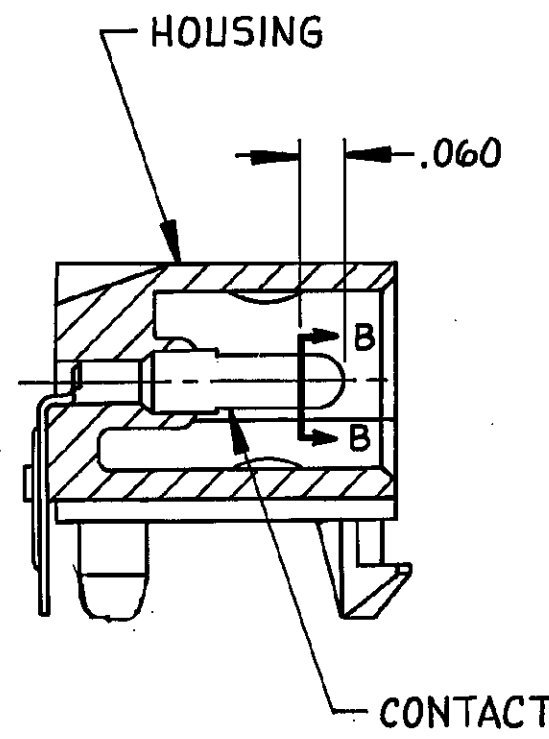
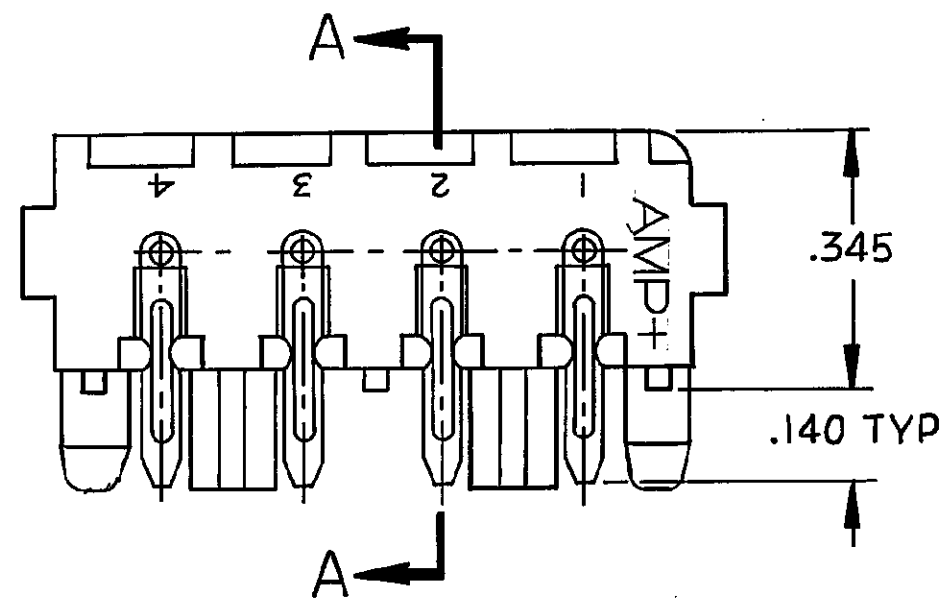
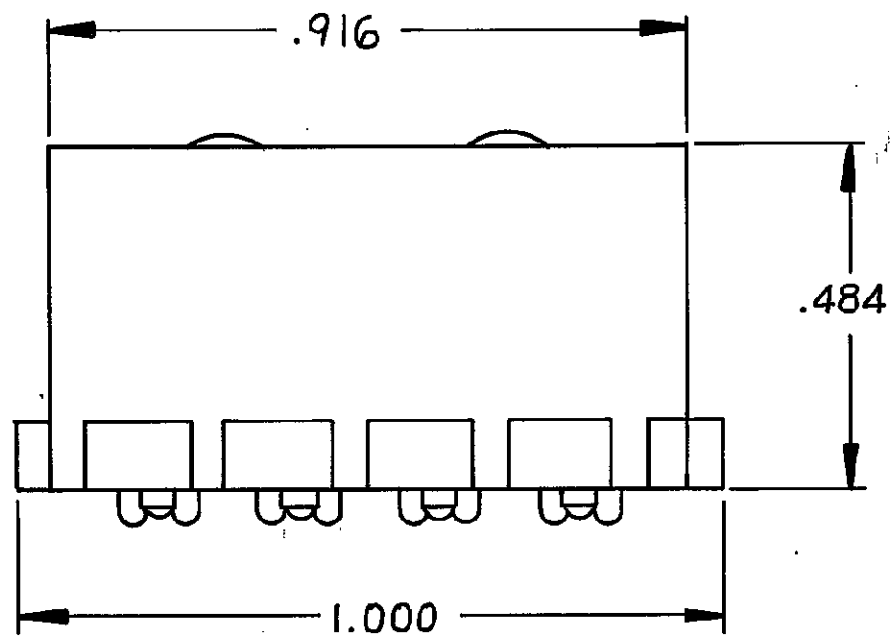


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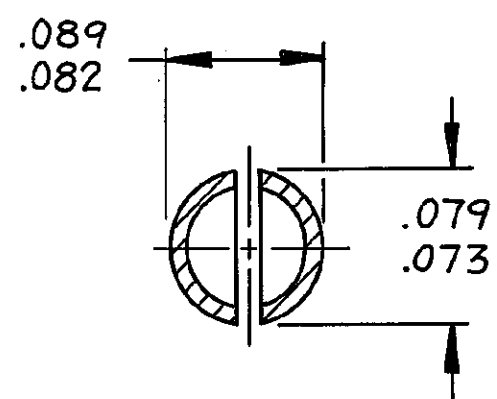
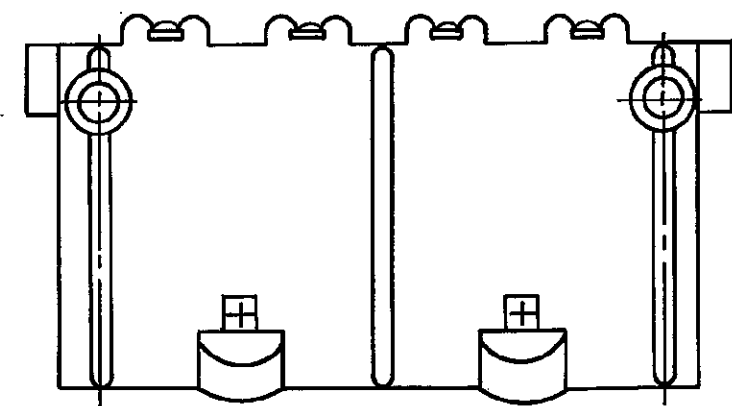
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REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
					APPROVED
		G1		REVISED PER ECO-11-005294	07APR11
					HMR

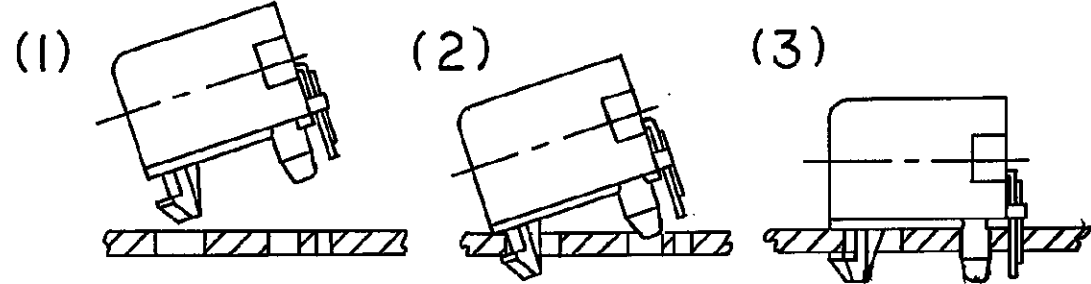
1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-II-3.
2. RECOMMENDED EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
- ⚠ MATERIAL-HOUSING: NYLON UL94V-2 (NATURAL).
CONTACT: PHOS BRONZE (PRE-TIN).
- ⚠ MATERIAL-HOUSING: NYLON UL94V-0 (WHITE).
CONTACT: PHOS BRONZE (PRE-TIN).



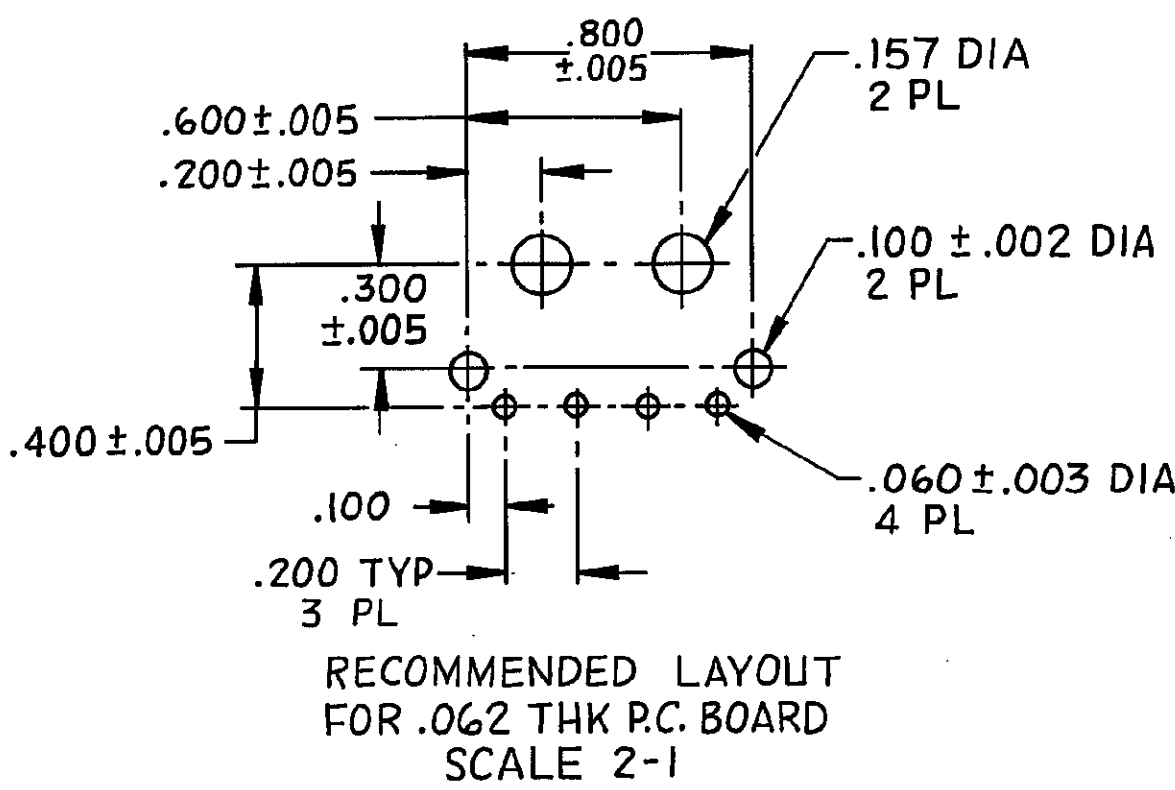
SECTION A-A



SECTION B-B
SCALE 10:1



MOUNTING PROCEDURE



RECOMMENDED LAYOUT
FOR .062 THK P.C. BOARD
SCALE 2-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ±		CONTRACT NO.		FINISH		MATERIAL		PART NO.	
		DR. <i>[Signature]</i> 6-27-84		TE Connectivity		NAME		1-641737-1	
MATERIAL		CHK. <i>[Signature]</i> 6-29-84		APPROVED		P.C. HEADER, RIGHT ANGLE MOUNT, COMMERCIAL MATE-N-LOK, 4 CKT		641737-1	
SEE TABLE		APPROVED		SIZE		FSCM NO.		DRAWING NO.	
FINISH		OTHER APPD		D		00779		641737	
				SCALE 4-1				SHEET	