

MULTI-PURPOSE CUTTING OIL



PRODUCT OVERVIEW

Cutting Oil is a specially formulated blend of lubricants, extreme pressure additives and supplementary components. It is designed to prevent pitting and metal seizures, ease mechanical processing of metals, reducing frictional heat accumulation and frictional forces. It will help to extend the life of drill bits, cutting tools etc. This product is suitable for use on stainless steel and titanium.

FEATURES AND BENEFITS

- ⊕ Suitable for use on all metals
- ⊕ Contains Extreme Pressure and Anti Wear additives
- ⊕ Improves machined finishes
- ⊕ Improves tool performances
- ⊕ Extends tool life
- ⊕ Smart Straw application



NARROW SPRAY



WIDE SPRAY

TYPICAL APPLICATIONS

On cutting, tapping and drilling operations

DIRECTIONS FOR USE

Shake can thoroughly before use. Hold upright, and spray directly onto the tool and component.

TECHNICAL DATA

PROPERTY	MULTI-PURPOSE CUTTING OIL
Appearance	Brown liquid
Specific Gravity	0.94 - 0.97 at 20°C
Flammability, as supplied	Extremely flammable, flash point below -20°C
Composition Data, as supplied	A solution of a naphthenic lubricant, chlorinated paraffin, anti-wear and extreme pressure additives in a butane/isobutane/propane propellant
Service Temperature [Continuous]	Designed for use at ambient temperatures
Kinematic Viscosity at 40°C	22mm ² /s
Active Sulphur	0.87% (ASTM D-1662)
4-ball Wear Test	0.59mm (ASTM D-4172)

PACKAGING SPECIFICATIONS

PRODUCT NUMBER	UNIT SIZE	CASE SIZE
44110	400ml	400ml x 12

This information is provided in good faith based upon data and sources believed to be reliable and correct. Conditions of use, outside the control of the Company, dictate that no responsibility can be assumed for the ultimate performance of this product.

