

Lexan® 8B28 Polycarbonate Coil

Grade: Lexan® 8B28

Formula: PC

Thickness: 0.25mm

Coil Width: 600mm

Length: 1m

Colour: Translucent White 82728

CAS Number: 25766-59-0

UOM Code: 399-026-21

SKU: 1000044135

Product Code: CT30-FM-000126

Material Properties for Polymers

Physical Properties

Element	Value
Abbe number	34
Flammability	V0-V2
Radiation resistance	Fair
Refractive index	1.584-6
Resistance to Ultra-violet	Fair
Limiting oxygen index(%)	25-27
Water absorption - equilibrium(%)	0.35
Water absorption - over 24 hours(%)	0.1
Density(gcm ³)	1.2

Chemical Resistance

Element	Value
Acids - concentrated	Good
Acids - dilute	Good
Alcohols	Good
Alkalis	Good-Poor
Aromatic hydrocarbons	Poor
Greases and Oils	Good-Fair
Halogenated Hydrocarbons	Good-Poor

Element	Value
Halogens	Poor
Ketones	Poor

Mechanical Properties

Element	Value
Coefficient of friction	0.31
Hardness - Rockwell	M70
Poisson's ratio	0.37
Elongation at break(%)	100-150
Tensile modulus(GPa)	2.3-2.4
Izod impact strength(J m ¹)	600-850
Abrasive resistance - ASTM D1044(mg/1000 cycles)	Oct-15
Tensile strength(MPa)	55-75

Electrical Properties

Element	Value
Dielectric constant @1MHz	2.9
Dissipation factor @ 1MHz	0.01
Dielectric strength(kV mm ¹)	15-67
Surface resistivity(Ohm/sq)	10 ¹ ?
Volume resistivity(Ohmcm)	10 ¹ ?-10 ¹ ?

Thermal Properties

Element	Value
Heat-deflection temperature - 0.45MPa(C)	140
Heat-deflection temperature - 1.8MPa(C)	128-138
Lower working temperature(C)	-135
Upper working temperature(C)	115-130
Specific heat(J K ¹ kg ¹)	1200
Thermal conductivity(W m ¹ K ¹)	0.19-0.22@23°C
Coefficient of thermal expansion(x10 ^{??} K ¹)	66-70

Pultrusions

Element	Value
Compressive strength(MPa)	>80