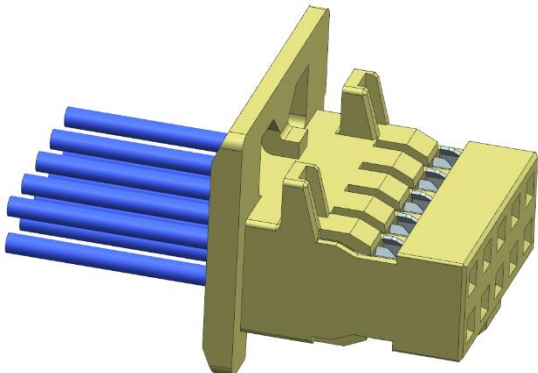
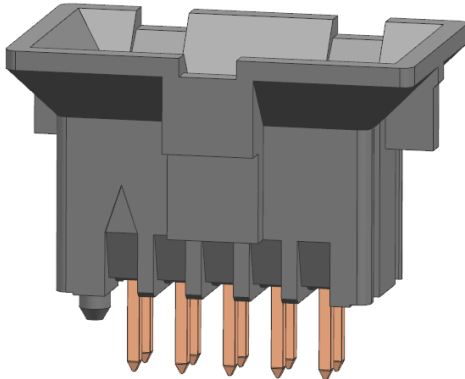
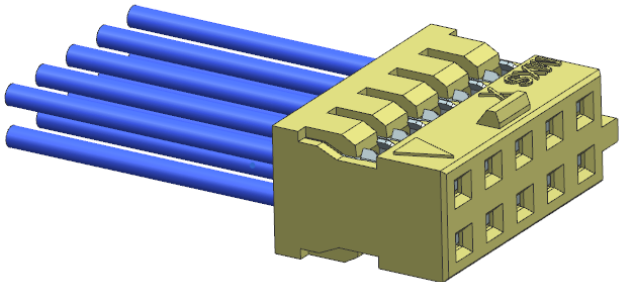
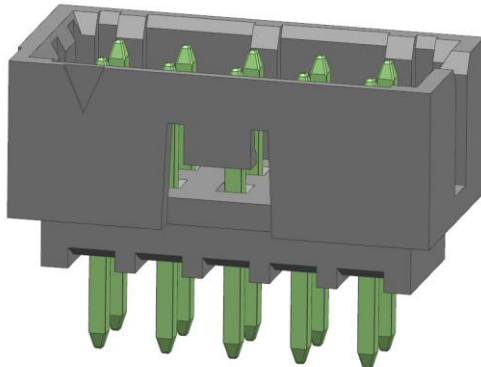


## BMI, Halogen-free and IDT/Solder option in Milli-Grid Connector System

### 1.0 SCOPE

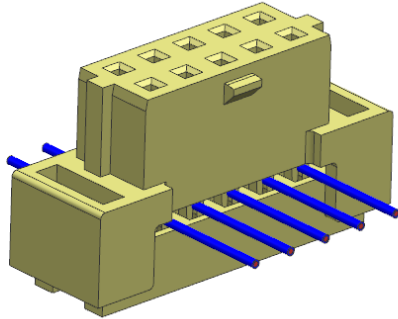
This document contains information pertaining to application requirements of the BMI, Halogen-free and IDT/Solder options in Milli Grid Connector System.

### 2.0 PRODUCT DESCRIPTION

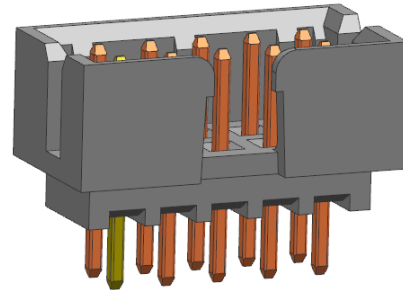
BMI RECEPTACLE	BMI PCB HEADERS
	
HALOGEN-FREE SHROUDED RECEPTACLE	HALOGEN-FREE SHROUDED HEADERS
	

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DOCUMENT NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
<b>0503940002-AS</b>	<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>
TEMPLATE FILENAME: APPLICATION_SPEC(SIZE_A4)(V.2).DOC			

## IDT RECEPCTCLE CONNCETROS



## PCB SHROUDED HEADER



SEE APPROPRIATE SALES DRAWINGS AND PRODUCT SPECIFICATIONS FOR INFORMATION ON SPECIFIC PART NUMBERS.

### 3.0 GENERAL NOTES

**Appearance:** Parts confirm to class “B” requirements of the cosmetic specification PS-45499-002. Refer notes in sales drawing.

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<b>0503940002-AS</b>	<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>

## 1. ASSEMBLY INSTRUCTIONS

### Contact/terminal insertion into BMI Receptacle housing

Use only *female* terminals with receptacle housing. Align the terminal to the receptacle housing cavity axis. Continue inserting until it stops and locks up. Orientation needed to insert terminal in housing as shown in the fig 1. Terminal will lock's up as shown in the **Detail A** view. Pull the terminal back gently to ensure terminal is seated properly.

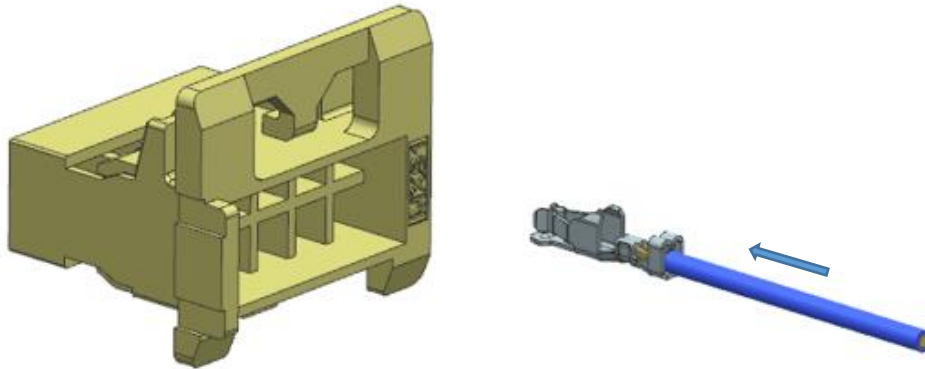


Fig-1

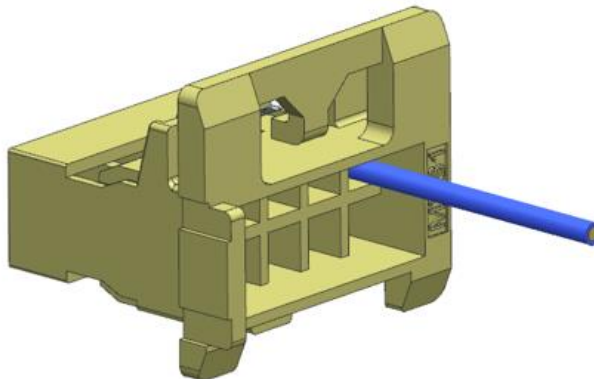
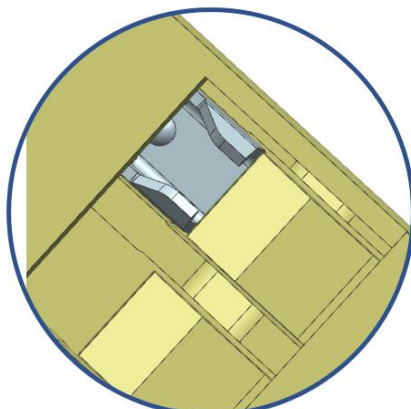


Fig-2

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Detail A

Insert the terminals into all circuits and complete the insertion as shown in in Fig 3 and Carry out the visual inspection of the terminal

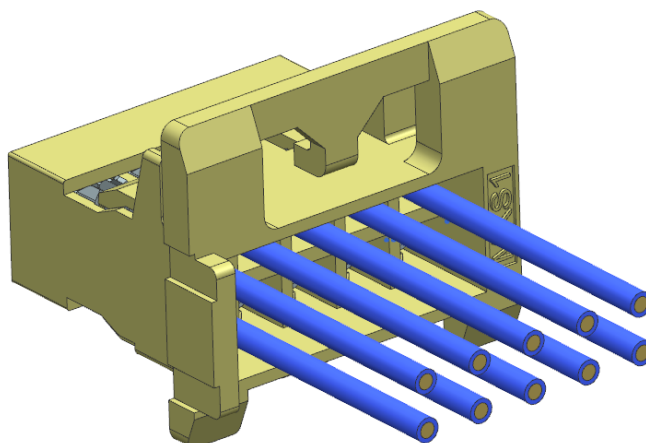


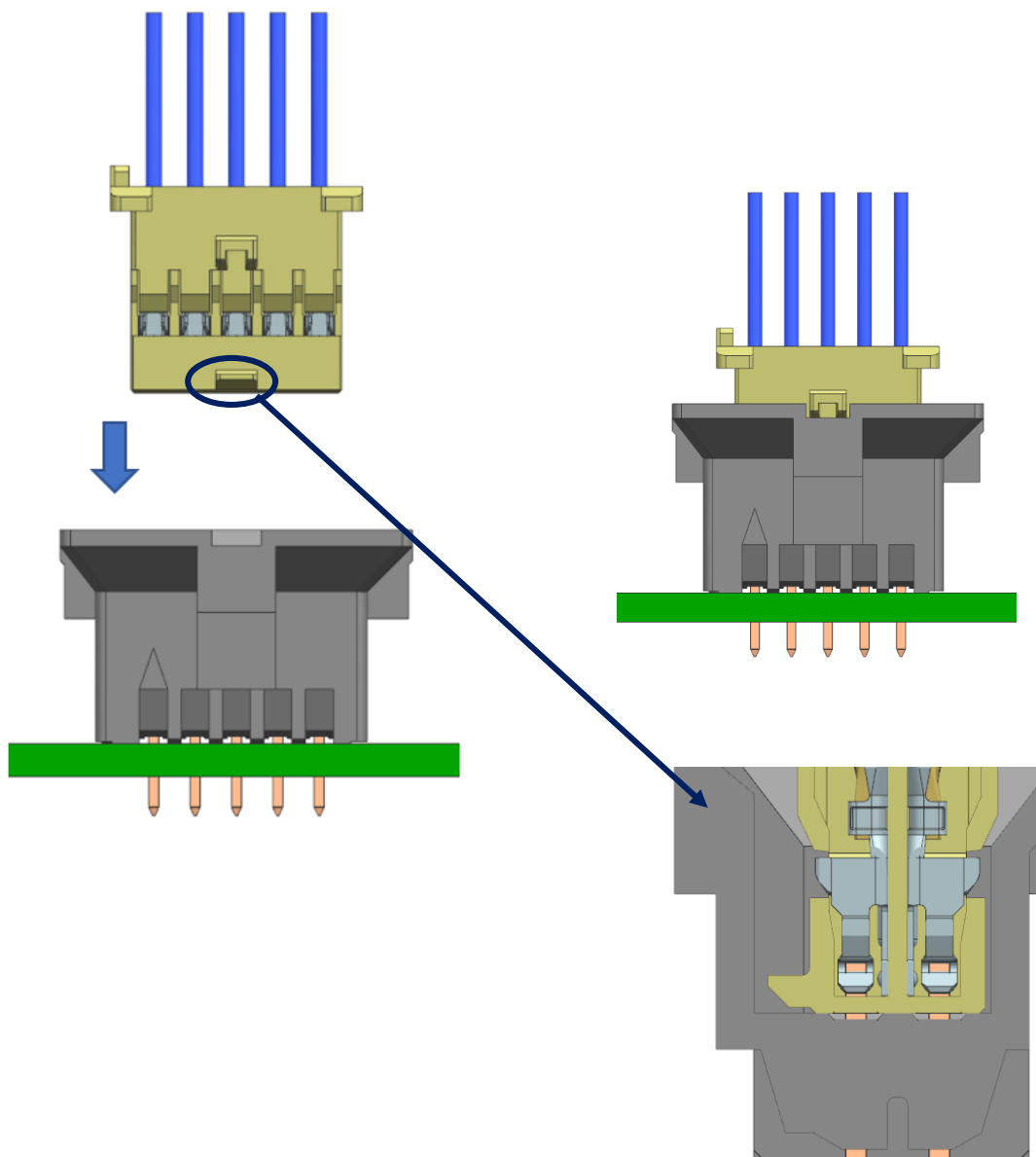
Fig-3

No Servicing Tool available for terminal extraction.

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### Connector mating (BMI Receptacle with BMI Headers)

Align connector system polarization and begin the mating process along the same axis, slide the connector assemblies into each other until the bottom of the header as shown below. The alignment of polarization is shown with sectional view in **Detail A**

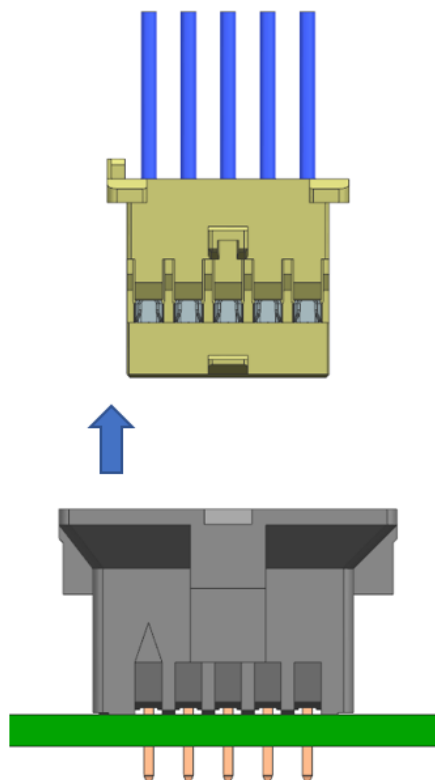


Detail A

REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
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TEMPLATE FILENAME: APPLICATION_SPEC(SIZE_A4)(V.2).DOC			

## Connector unmating (BMI Receptacle with BMI Header)

To unmate the connectors, just pull back each other until they separate from each other.



**NOTE:** Mating and Unmating mechanism remains same irrespective of the termination style of the header.

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<b>0503940002-AS</b>	<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>
TEMPLATE FILENAME: APPLICATION_SPEC[SIZE_A4](V.2).DOC			

## Contact/terminal insertion into Halogen-Free Shrouded Receptacle housing

Use only *female* terminals with receptacle housing. Align the terminal to the receptacle housing cavity axis. Continue inserting until it stops and locks up. Orientation needed to insert terminal in housing as shown in the fig 1. Terminal will lock's up as shown in the **Detail A** view. Pull the terminal back gently to ensure terminal is seated properly.

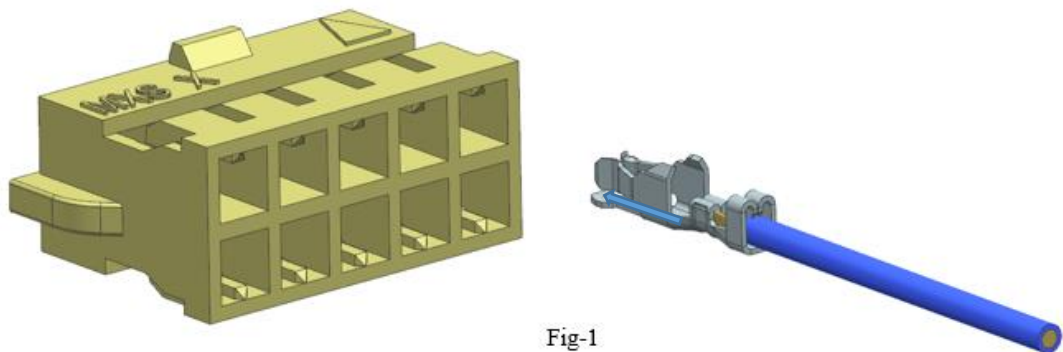


Fig-1

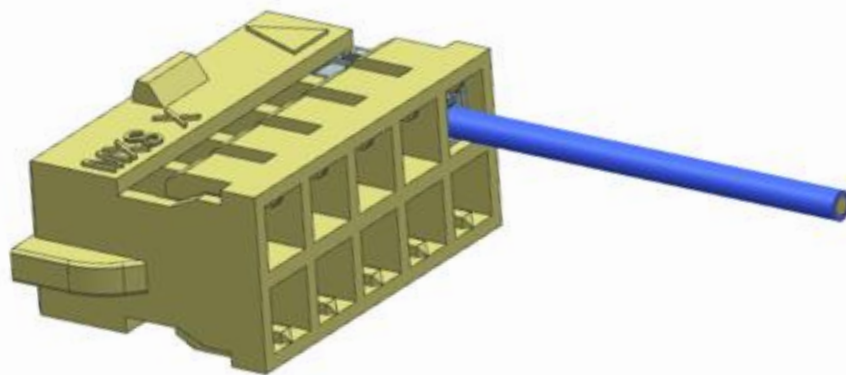


Fig-2

REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
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Insert the terminals into all circuits and complete the insertion as shown in in Fig 3 and Carry out the visual inspection of the terminal

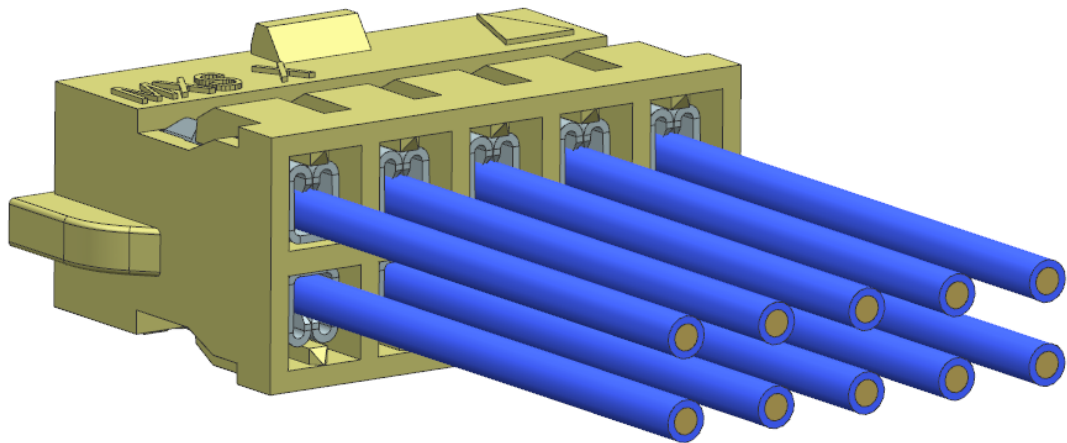


Fig-3

No Servicing Tool available for terminal extraction.

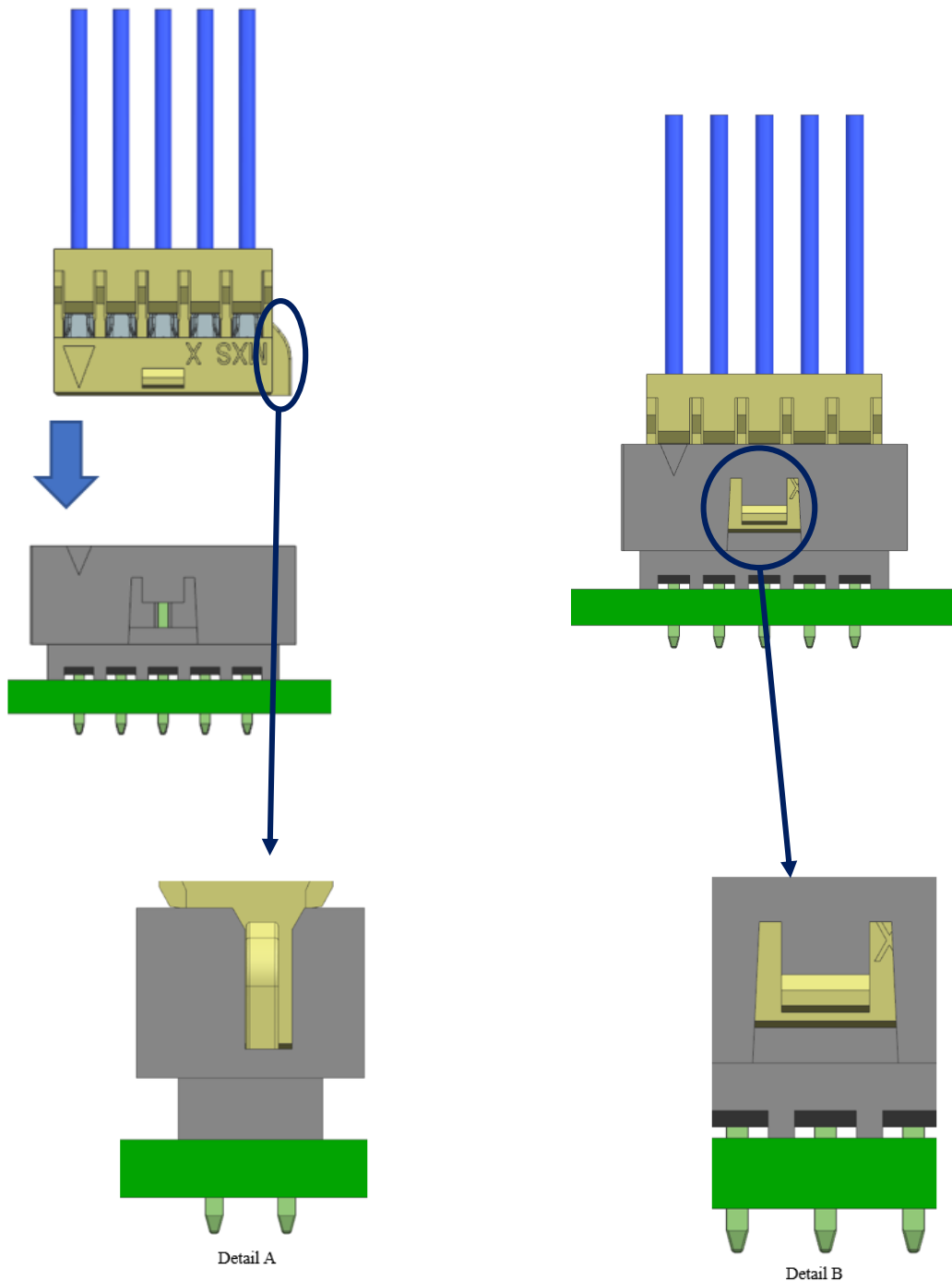
REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
<b>A</b>	EC No: 628700 DATE: 2019 / 12 / 06	<b>APPLICATION SPECIFICATION FOR BMI, HALOGEN-FREE AND IDT MILLI-GRID CONNECTOR SYSTEM</b>	<b>8 of 14</b>
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<b>0503940002-AS</b>	<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>
TEMPLATE FILENAME: APPLICATION_SPEC(SIZE_A4)(V.2).DOC			



## Connector mating (Halogen free Shrouded header with receptacle)

Align the receptacle to the header by arranging the side polarization mechanism in axis and slide the connector assemblies into each other until the bottom and they lock up by center lock mechanism.

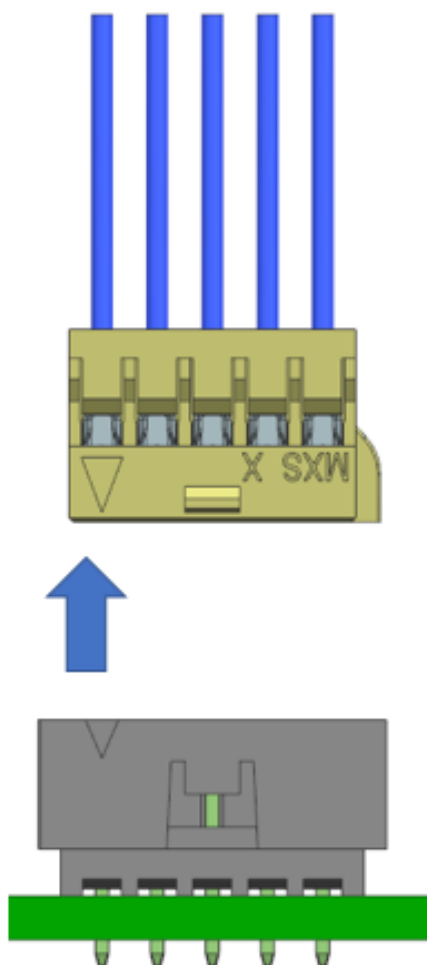
The polarization feature is shown in **Detail A** and Center lock feature is shown in **Detail B**.



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<b>0503940002-AS</b>	<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>

**Connector unmating (Halogen free Shrouded header with receptacle)**

To unmate the connectors, just pull back each other until they separate from each other.



**NOTE:** Mating and unmating of the above combination remains same irrespective of their termination style.

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### CONTACT/TERMINAL INSERTION INTO IDT RECEPTACLE HOUSING

Use only standard flat ribbon cable AWG #26 or 28, hold the housing as shown in **Fig 1** below and align the cable in between IDT featured terminal as in **Fig 2** and move the cable towards the terminal tip as indicated in **Fig 3** until the insulation peel off and the conductor makes a contact with terminal as shown in **Detail A**. insert wire cable into all IDT terminals and move the housing Ramp upward as shown in **Fig 4**. Strain relief is available as optional can be combined with the part as shown In **Fig 6**.

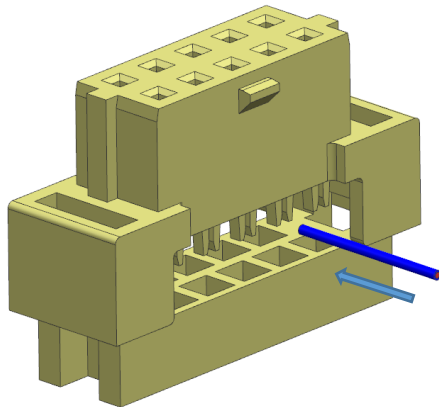


Fig 1

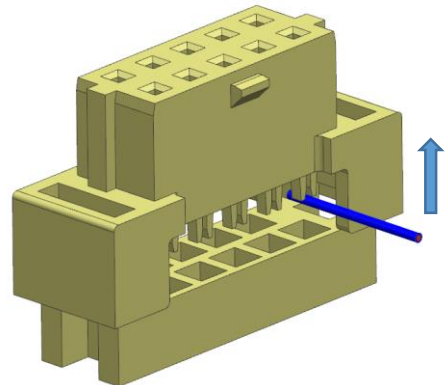


Fig 2

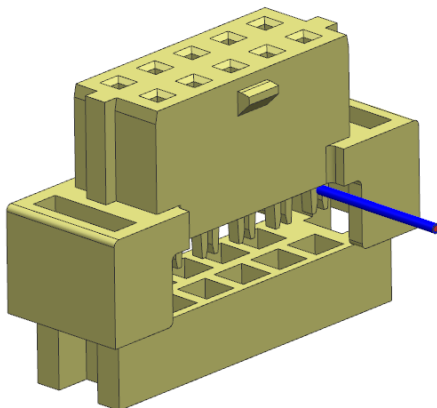
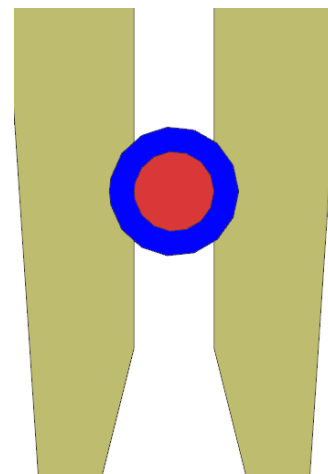


Fig 3



Detail A

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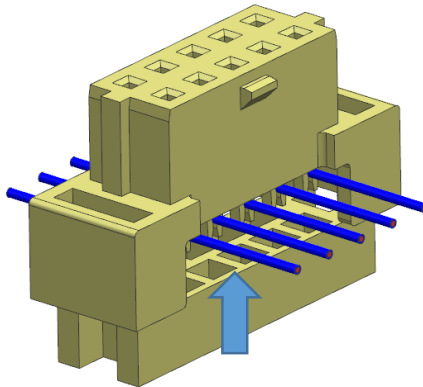


Fig 4

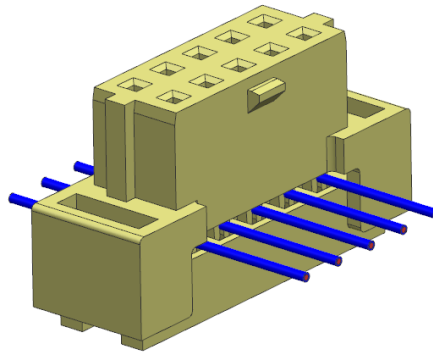


Fig 5

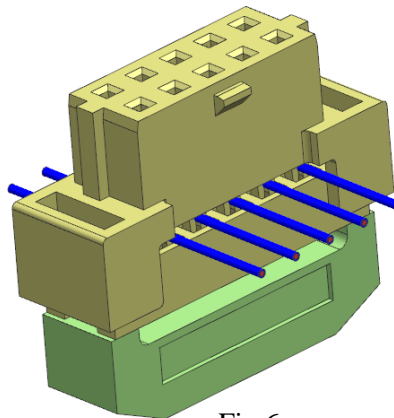


Fig 6

s

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## Connector mating (IDT Receptacle with vertical PCB Header)

Align the receptacle to the header by arranging the side polarization mechanism in axis and slide the connector assemblies into each other until the bottom the polarization feature is shown in **Detail A** on both sides, mating and unmating shown with optional Strain relief on the right (Fig 4, Fig 5, Fig 6)

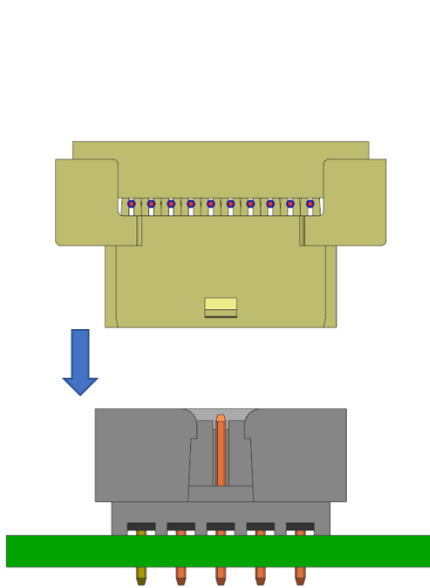


Fig 1

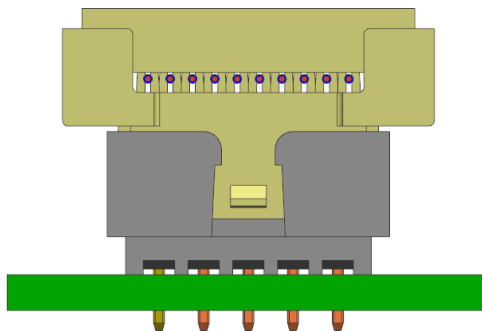


Fig 2

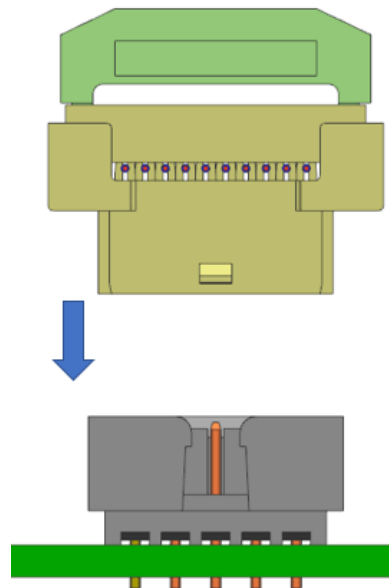


Fig 4

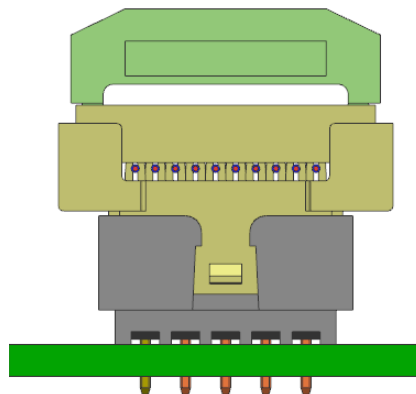
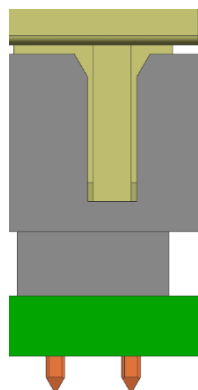


Fig 5



Detail A

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<b>0503940002-AS</b>		<b>Akhil</b>	<b>Manohar</b>	<b>Manohar</b>

## Connector unmating (IDT Receptacle with vertical PCB Header)

To unmate the connectors, just pull back each other until they separate from each other.

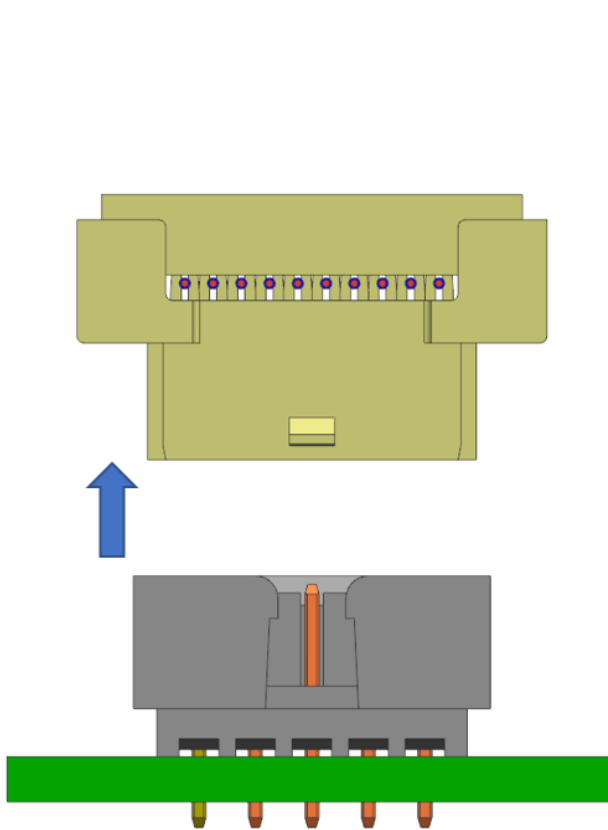


Fig 3

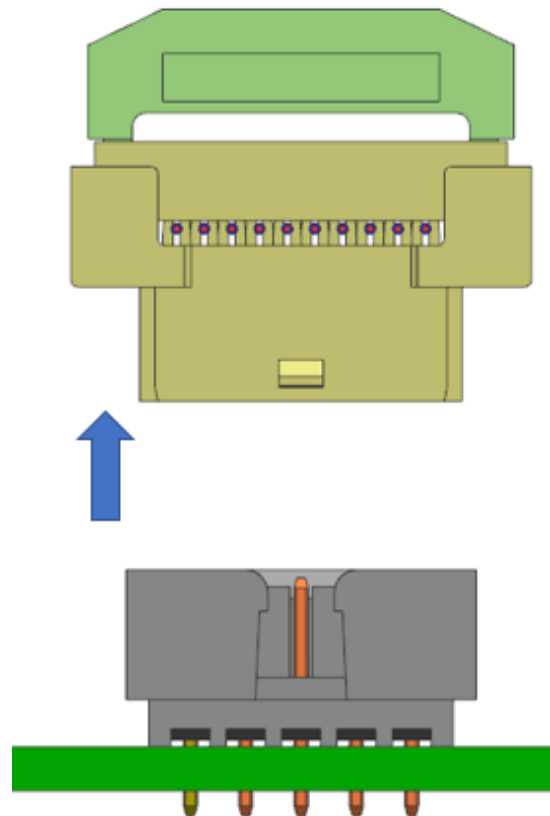


Fig 6

**NOTE:** Mating and unmating of the above combination remains same irrespective of their termination style.

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