Parker Product Datasheet



Parker’s 77 Series high-pressure hydraulic hose fittings deliver high performance, quick assembly and the design flexibility of more than 500 configurations.

PART NUMBER: 1C977-25-12C
SHAPE: Straight
PORT SIZE: M36
CONNECTION 2 TYPE: Female Metric S - Swivel (24° Cone with O-Ring)
BODY MATERIAL: Stainless Steel
HOSE INSIDE DIAMETER: -12
CORE PRODUCT: in EMEA

PRODUCT OVERVIEW

Crimp-style 77 Series hydraulic hose fittings from Parker Hannifin are cost-effective, permanent, bite-the-wire-style fittings for high-pressure applications. Designed for use with Parkrimp crimpers, 77 series fittings require less push-on force and are easy to assemble. Their compact, one-piece construction delivers better value, flow, and reduced heat and pressure loss, as well as reduced complexity. Compatible with a wide range of constant working pressure hoses, 77 Series fittings are engineered for efficiency, safety, and performance. When paired with Parker’s No-Skive hose, 77 Series fittings can be assembled without removing the outer hose cover. Available in multiple materials and a wide assortment of end configurations, 77 series fittings are offered in sizes from ¼ inch to 2 inches.

Markets:
• Military
• Construction

• Forestry
• Oil Field Service
• Industrial
• Mining

Features/Benefits:
• Metric hex
• Easy push on force
• Multiple materials available, such as steel and stainless steel
• Wide range of end configurations
• One piece reduces complexity and leakage path
• No-Skive technology offers easy, efficient, and safe production processes

Applications:
• Petroleum base hydraulic fluids and lubricating oils

Compatible Hoses:
• 387 (-20 through -32 only)
• 487 (-20 through -32 only)
• 787 (-8 through -32 only)
• 797 (-8 through -32 only)

TECH SPECIFICATIONS

CONNECTION 2 TYPE	24° Cone (with O-Ring)
FOR FLUID TYPE	Lubricants (Oils)
BRAND	Parker
DIVISION	Polymer Hose Division Europe
CONFIGURATION	Hose to Port
MAXIMUM OPERATING PRESSURE	400 bar
CONNECTION 1 SIZE	3/4 inch
BODY MATERIAL	Stainless Steel
CONNECTION 1 TYPE	Hose
HEX SIZE	46 mm (see drawing legend W)

FITTING LENGTH	76.6 mm (see drawing legend A)
APPLICATION	Lubricating Oils
DIVISION	Polymer Hose Division Europe
TECHNOLOGY	Fluid & Gas Handling
PRODUCT TYPE	Crimp Fittings No-Skive
INDUSTRY	Industrial Manufacturing Equipment
CONNECTION 1 SIZE	19.1 mm
INDUSTRY	Off-road Machinery
CONNECTION 2 TYPE	Swivel
CONNECTION LENGTH	31 mm (see drawing legend B)
SHAPE	Straight
CONNECTION 2 SIZE	M36x2.0 mm Thread
CONNECTION 2 TYPE	Metric S
SPECIFICATIONS MET	ISO 12151-2-SWS-S
CONNECTION 1 SIZE	-12 (Size)
APPLICATION	Petroleum Base Hydraulic Fluids
MAXIMUM OPERATING PRESSURE	40.0 MPa
CONNECTION 2 TYPE	Female
PORT TYPE	DKOS
FOR FLUID TYPE	Petroleum Hydraulic Fluids (Petroleum Base)