



ENGLISH

Datasheet

12mm x 183mm HSS Tapered Hand Reamer Tool

RS Stock number [456-917](#)



Steel debarring reamer tool with red (p.p.)/black (trp) double injection grip.

- 6 step flutes
- Overall length: 190mm
- Handle style d-6000, diameter: 6mm
- Heat treated to 60 – 66HRC

Specification of debarring reamer tool:

- Overall length of debarring reamer head: 85mm (excluded shaft)
- Diameter and flute width of top/bottom reamer head: 0.20mm/12.10mm (edges for the flute) and 0.03mm/0.37mm
- Twist angle for the top/bottom of individual flutes: 70 degrees
- Across flat for the connect shaft: 6mm (hexagon shank)