

QMS 1783 – BeagleBone Wireless - Assembly Instructions

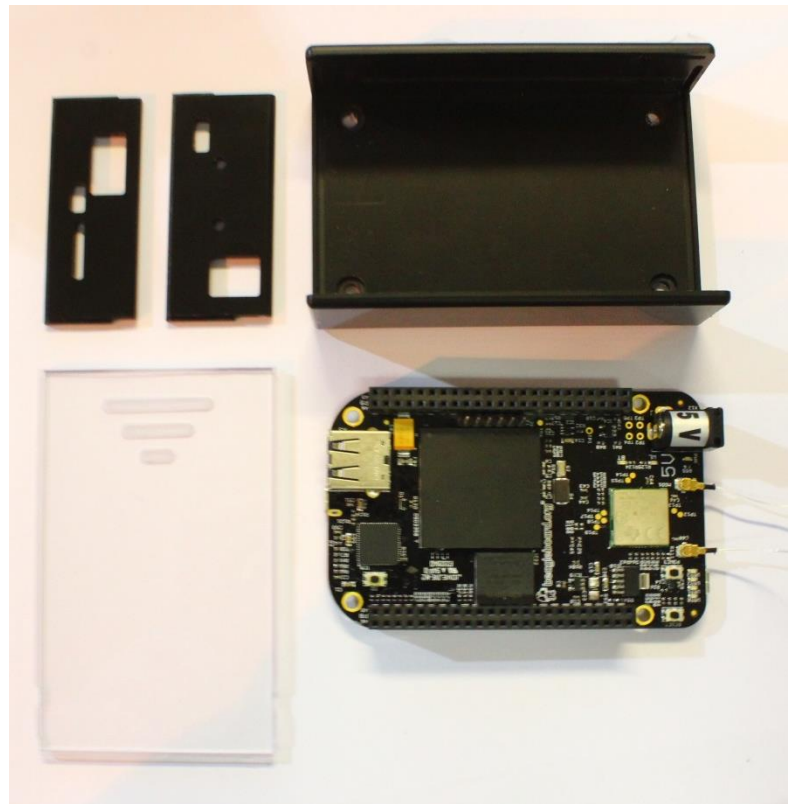
Issue O

List of Parts;

- Beagle Wireless Board
- BeagleBone Black Case
 - Two end panels
 - One Base
 - Clear Lid

List of Finished Parts;

- Beagle Bone Wireless



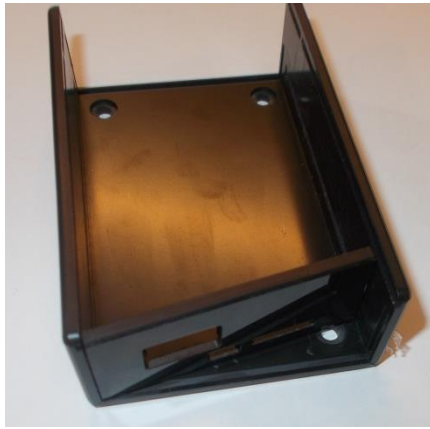
The end panels have a wrong and a correct side to be placed.

Check the end panels and you will notice one has side grooves the same size and one has two different sizes.



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1. First insert the panel with the same size grooves



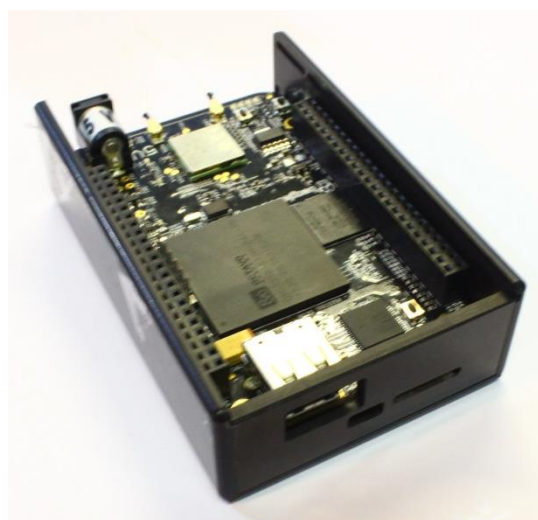
Clip one side into the alignment groove



Then push from the inside to clip the other side in



2. Next slide in the BeagleBone PCB along the grooves on the sides of the base.



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3. Following the steps below – assemble the remaining end panel.



Slightly pull the sides of the enclosure apart and tilt the PCB to an angle.



It should look something like this.



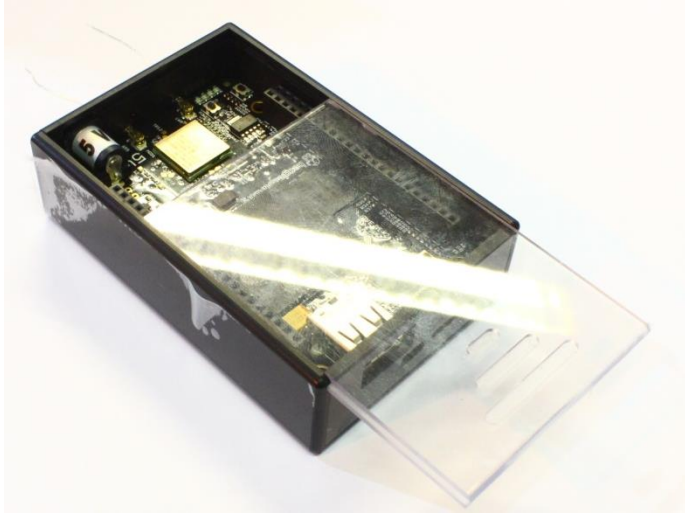
Then place the remaining end panel over the PCB making sure the antennae are put through the holes and continue to push back into the enclosure (You may need to pull the sides apart slightly).



One you have the end panel in place check the cut out to make sure the board is sitting correctly within the grooves.

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4. Lastly – insert the clear lid by sliding in from the side.



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