

1187958 HGDS-PP-16-P-A-B Swivel/gripper unit - Series: All

Pos.	Part no.	Type	Note	Qty.	Unit
A	384304	DSM- 12-270-P Set of wearing parts	Spare parts: 33, 34	1	PC
1			Not available separately, see position 998	1	PC
2			Not available separately, see position 998	6	PC
3	377437	DIN 6325-2M6X28 Cylindrical pin		1	PC
4	224954	ISO 4027-M4X6-45H Threaded pin	Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
5			Not available separately, see position 7+998 Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
6			Not available separately, see position 7+998	1	PC
7	714558	HGPP-16-A/G1/G2 Covering module		1	PC
8			Not available separately, see position 998	2	PC
9	392963	YSRWJ-7-10-A Cushioning		1	PC
10			Not available separately, see position 998	1	PC
11			Not available separately, see position 998	1	PC
12			Not available separately, see position 998	2	PC
13			Not available separately, see position 998	1	PC
14			Not available separately, see position 998 Grease using during assembly. See position 52	1	PC
15	369957	HAPG-ZB-7 Threaded bolt	Tightening torque 1.2 Nm / 0.9 lbf ft	2	PC
16		HGDS-16-B Flange shaft	Not available	1	PC
17	734109	D616-61901-2RS Deep groove ball bearing		1	PC
18		DSMH-12 Stop module	Not available separately, see position 21	2	PC
19	669387	ISO 4026-M5X14-45H Threaded pin	Tightening torque 1.5 Nm / 1.1 lbf ft	2	PC
20		ISO 4028-M5X8-45H Threaded pin	Not available separately, see position 21 Tightening torque 1.5 Nm / 1.1 lbf ft	2	PC
21	674913	HGDS-16 stop kit		2	PC
22	328645	DIN 6325-2M6X8 Cylindrical pin		1	PC
23	340900	DIN 965-M2,5X6-4.8-H Countersunk screw	Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
24	664556	DSMH-12 Covering		1	PC
25		DGSL-10-PJ adjustment sleeve	Not available separately, see position 28	1	PC
26	382090	5,9X7,1 Buffer element		1	PC
27	699254	DGSL-10 Clamping component		1	PC
28	1731540	HGDS-16-P-B Cushioning kit		2	PC
29		HGDS-16-B Retainer module	Not available	1	PC
30	200521	ISO 4762-M3X8-8.8 Socket head screw	Tightening torque 1.2 Nm / 0.9 lbf ft	1	PC

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31	207727	ISO 4762-M3X10-8.8 Socket head screw	Tightening torque 1.2 Nm / 0.9 lbf ft	4	PC
32		HGDS-16-B Housing	Not available Grease using during assembly. See position 52	1	PC
33		DSM- 12-270-P Vane module	Not available separately, see position A Grease using during assembly. See position 52	1	PC
34		DSM- 12-270-P Chamber seal	Not available separately, see position A	1	PC
35		DSMH-12:RECHTS Housing	Not available Grease using during assembly. See position 52	1	PC
36	237955	XF+D625-61801-2RS Deep groove ball bearing		1	PC
37		ISO 8675-M10X1-04 Hex nut	Not available Tightening torque 0.2 Nm / 0.1 lbf ft	1	PC
38	343009	SB-17 Circlip		1	PC
39		HGDS-16 End cap	Not available separately, see position 42 Grease using during assembly. See position 52	1	PC
40	237417	B-15X1-N-NBR70 O-ring ISO3601	Grease using during assembly. See position 52	1	PC
41		WIFC1-6X9X2,8-TPE-U Wiper seal	Not available separately, see position 42 Grease using during assembly. See position 52	1	PC
42	674905	HGDS-16 Bearing cap module		1	PC
43		ARA-06-S0068,25-BS Piston rod	Not available separately, see position 48	1	PC
44	367484	BA-K20E-016 Complete piston	Grease using during assembly. See position 52	2	PC
45		HGDS-16 Ring	Not available separately, see position 48	1	PC
46		DSA/DSE/SLS Ring magnet	Not available separately, see position 48	1	PC
47		M5-FN-ALCU Hex nut	Not available separately, see position 48 Tightening torque 2 Nm / 1.5 lbf ft	1	PC
48	1751577	HGDS-16-B Piston rod module		1	PC
49	8137184	ZBH-9-B Centring sleeve		3	PC
50		HGDS-16-B Cylinder barrel	Not available Grease using during assembly. See position 52	1	PC
51	200667	ISO 4762-M4X40-8.8 Socket head screw	Tightening torque 2.9 Nm / 2.1 lbf ft	4	PC
52	397394	LUB-M1-SILIKONFREI-10ML Lubricating grease		1	PC
99 8	1207540	HGDS-PP-16-...-B Gripper module		1	PC