



ENGLISH

Datasheet

25mm x 232mm HSS Tapered Hand Reamer Tool

RS Stock number [456-894](#)



High speed steel debarring reamer tool with red (p.p)/black (tpr) double injection grip.

- Chemical black finish
- Heat treated to 60 – 66HRC for HSS reamer head
- 8 step flutes
- Overall length: 235mm
- Handle style d-6000: 8mm

Specification of debarring reamer tool:

Overall length of debarring reamer head: 122mm (excluded shaft)

Diameter of top/bottom debarring reamer head: 9.8mm/25.10mm
(edges for the flute)

Twist angle for the top/bottom of individual flutes: 80 degrees

Across flat for the connect shaft: 8mm (hexagon shank)