
• The PS-S(R) are separate Electrode Holders that allow the Electrodes to be withdrawn easily for inspection.
• The PS-S(R) come in 3, 4, or 5 pole models for supply and drainage of tap water in buildings.
• PS-31 is a small and light-weight Electrode Holder that is suitable for installation in limited space and built-in components.

Refer to Safety Precautions for Electrodes and Electrode Holders.

Ordering Information

**Electrode Holders**

<table>
<thead>
<tr>
<th>Application</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>General applications for purified water</td>
<td>PS-3S</td>
</tr>
<tr>
<td>For 3-pole electrode</td>
<td>PS-3S(R)</td>
</tr>
<tr>
<td>For 4-pole electrode</td>
<td>PS-4S</td>
</tr>
<tr>
<td>For 5-pole electrode</td>
<td>PS-5S</td>
</tr>
<tr>
<td>For small spaces (2-pole)</td>
<td>PS-31 (SUS304, 300 mm)</td>
</tr>
</tbody>
</table>

**Accessories (Order Separately)**

<table>
<thead>
<tr>
<th>Application</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Protective Cover (for PS-S and BF-3/-4/-5)</td>
<td>F03-11</td>
</tr>
<tr>
<td>Mounting Frame (for PS-S)</td>
<td>F03-12</td>
</tr>
<tr>
<td>Mounting Frame for Installing in Concrete (for PS-S)</td>
<td>F03-13</td>
</tr>
<tr>
<td>Dust-proof Rubber Cap (for PS-31)</td>
<td>F03-31</td>
</tr>
</tbody>
</table>

**Specifications**

<table>
<thead>
<tr>
<th>Item</th>
<th>Model</th>
<th>PS-3S(R) (See note 1.)</th>
<th>PS-4S(R) (See note 1.)</th>
<th>PS-5S(R) (See note 1.)</th>
<th>PS-31 (See note 2.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No. of Electrodes</td>
<td>3</td>
<td>4</td>
<td>5</td>
<td>3 (See note 3.)</td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>Resin (PBT = Polybutylene terephthalate)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insulation resistance</td>
<td>100 MΩ min.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating temperature</td>
<td>-10 to 70°C (with no icing)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating pressure</td>
<td>Atmospheric pressure</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Applications</td>
<td></td>
<td>Water supply and drainage control in buildings</td>
<td>Limited Mounting Space</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: 1. The Two-wire Electrode Holders (R models) have an inbuilt resistor of 6.8 kΩ. They should be used with the Two-wire 61F Controllers.
2. The PS-31 is already connected to the electrodes. The electrodes come in lengths of 300 mm and 1,000 mm. Specify the length when ordering. The electrodes can be cut to the desired length.
3. PS-31 comes in a 3-pole model only.
**PS-S(R) Electrode Holder Accessories (Order Separately)**

<table>
<thead>
<tr>
<th>F03-11 Protective Cover</th>
<th>F03-12 Spring Clamp</th>
<th>F03-13 Mounting Frame for installing in concrete</th>
</tr>
</thead>
<tbody>
<tr>
<td>Use this Cover for PS-series Electrode Holders with Mounting Frames (upper one in the following illustration). This Cover can also be used when installing the BF-series Electrode Holders outdoors. Since this Cover is not water-proof, water or dust may enter through the wire hole (lower one below). Applicable Electrode Holders: BF-3, BF-4, BF-5, PS-3S(R), PS-4S(R), PS-5S(R)</td>
<td>Used to clamp an Electrode Holder with ease, as shown in the illustrations, when the Electrode Holder is applied to a tank without a coupling. Squeeze the mounting frame into the Holder as shown below. Applicable Electrode Holders: PS-3S(R), PS-4S(R), PS-5S</td>
<td>Useful frame for burying in concrete. Cut as required based on the concrete depth.</td>
</tr>
<tr>
<td>Weight: approx. 65g Operating temp.: -10°C to 70°C</td>
<td>Four, M5 x 25 mounting screws</td>
<td>115 dia.</td>
</tr>
<tr>
<td>Electrode</td>
<td>Electrode</td>
<td>10</td>
</tr>
<tr>
<td>60</td>
<td>96</td>
<td>70</td>
</tr>
<tr>
<td>120 dia.</td>
<td>112 dia.</td>
<td>112 dia.</td>
</tr>
</tbody>
</table>

**PS-31 Electrode Holder Accessories (Order Separately)**

<table>
<thead>
<tr>
<th>F03-31 Dust-proof Rubber Bushing</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Note:</strong> This Bushing is not waterproof.</td>
</tr>
<tr>
<td>Material: Silicon rubber</td>
</tr>
<tr>
<td>6 dia. (inner)</td>
</tr>
</tbody>
</table>

**Accessories Required for Connecting the PS-S(R) and Electrodes (Order Separately)**

**Electrodes Shorter Than 1 m**

- The following items are required for each pole.
  - 1 x F03-01 Electrode
  - 1 x F03-03 Lock Nut

  The Electrode can be cut anywhere based on the control level.

**Electrode Longer Than 1 m**

- The following items are required for every additional meter of electrode for each pole.
  - 1 x F03-01 Electrode
  - 1 x F03-02 Connecting Nut
  - 2 x F03-03 Lock Nuts

  Use F03-14 1P, 3P, and 5P Separators to prevent the electrodes from touching each other.

**Note:**
1. The spring washer comes with the lock nut.
2. Refer to F03- for details on Electrodes, Connecting Nuts, Lock Nuts, and Separators.
# Mounting

## PS-3S Electrode Holders

<table>
<thead>
<tr>
<th>1. Mounting Electrode Holder</th>
<th>2. Attaching Electrode(s) to Electrode section</th>
<th>3. Inserting Electrode section into Electrode Holder</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Screw the Electrode Holder into the coupling secured at the installation location.</td>
<td>• Insert each Electrode into the connecting nut, secure the Electrode with the clamp screws, and then tighten the lock nut. • Connect the leads, inserted through the hole of the rubber bushing, into the respective terminals.</td>
<td>• Fit the Electrode section into the Electrode Holder and secure it with the two screws. • Check the Electrode section for proper wiring, fit the rubber bushing in position, and then cover the Electrode Holder with the drip-proof cover.</td>
</tr>
</tbody>
</table>

**Note: 1.** OMRON does not sell couplings.

**2.** Screw in the Electrode until it reaches the bottom of the nut. Insufficient insertion will cause a faulty connection.
Dimensions

Note: All units are in millimeters unless otherwise indicated.

■ Electrode Holders

PS-3S/-4S/-5S
PS-3SR/-4SR/-5SR
(see note)

Note: The PS-3SR, PS-4SR, and PS-5SR have built-in resistor of 6.8 kΩ and used for the two-wire 61F models.

PS-31

Weight: approx. 325 g
F03-31 Dust-preventive rubber cap (optional)
Weight: approx. 20 g

Note: Standard holder construction includes three integral 300-mm-long Electrodes. However, a model having 1,000-mm-long Electrodes is available on request.

■ Safety Precautions

Refer to Safety Precautions for All Level Controllers.

In the interest of product improvement, specifications are subject to change without notice.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

http://www.ia.omron.com/
Safety Precautions for Electrodes and Electrode Holders

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not touch the terminals while power is being supplied. Doing so may possibly result in electric shock.</td>
</tr>
<tr>
<td>Do not attempt to disassemble, repair, or modify the Controller while power is being supplied. Doing so may occasionally result in electric shock.</td>
</tr>
</tbody>
</table>

Precautions for Safe Use

Do not use the Controller in locations subject to explosive or combustible dust, combustible gas, flammable vapors, corrosive gas, excessive dust, salt-water spray, or water drops.

Electrode Precautions

Precautions for Correct Use

- Always disconnect the 61F when a tester to perform insulation resistance tests on the Electrode circuit.
- If the Electrodes are to be cut, bevel the cut surface.

- Be careful of the distances between Electrodes.
  
  Allow a sufficient distance (normally 1 m) between Electrodes if they are used in seawater or sewage. Use a low-sensitivity 61F-D(-DN) Level Controller if sufficient distance cannot be obtained.

- Make the common (ground) Electrode longer.
  
  For a group of three Electrodes consisting of a short, a medium, and a long Electrode, connect the shortest Electrode to E1, the medium Electrode to E2, and the long Electrode to E3. The long Electrode (E3) must be at least 50 mm longer than the other Electrodes.

- Be careful of the operating level.
  
  Changes in the type of liquid or the power supply voltage may cause the operating position to fluctuate somewhat even when the tip of the Electrode reaches the level of the liquid.

- Use separators.
  
  When the required length of the Electrode is 1 m or more, use a Separator at each joint between two Electrodes to prevent the Electrodes from coming into contact each other in the water.

- Be careful of suspended matter causing Electrodes to come into contact with each other.
  
  Use Tubing Electrodes if factors such as suspended matter cause Electrodes to come into contact with each other. To ensure conductivity, strip off at least 100 mm from the end of the Tubing and do not use Tubing on the common (earth) Electrode.

- Mount Electrodes vertically.
  
  Water scum can easily accumulate on insulated parts and may cause insulation failure. Mount the Electrodes vertically.

Electrodes must be cleaned.

- At about six months after installation, remove the Electrodes and use fine sandpaper to remove film from the surface. After that, clean the Electrodes once or twice a year. If the Electrodes are used in liquid with a lot of dirt or scum, insulating film may form, particularly on the surfaces of the Electrodes, and result in operating failures. Remove the insulating film once every three months or so. For sewage tanks, sewage, oil film, or other applications with a lot of waste material, use a pipe such as the one shown at the right.
  
  - Use a pipe with a diameter of at least four inches.
  
  - Install the pipe with a diagonal cut at the end as shown in the figure at the right according to the estimated waste material accumulation.
  
  - Provide an air ventilation hole with a diameter of approx. 10 mm on the upper part of the pipe.

Breakwater Pipe Mounting Precautions

Install a breakwater pipe as shown in the figure at the right for applications with large waves or fast flow, such as for water purification.

- Use a pipe with a diameter of at least four inches.

- To improve the circulation of liquid inside the pipe, make at least four opposing holes with a diameter of 6 to 10 mm near the end of each Electrode.

- Provide an air ventilation hole with a diameter of approx. 10 mm on the upper part of the pipe.

- The procedures above also apply to using Electrode bands.
Electrode Holder Precautions

Precautions for Correct Use

- Never mount the Electrode Holder horizontally. Mounting the Electrode Holder horizontally may cause liquid to leak from the Electrode Holder and result in 61F reset failure.
- The resin may become discolored after long-term use or storage. This is normal and does not present any problems in using the product.
- When wiring the BF, use M6 crimp terminals.
- Do not pull on the cable.
- Disconnect the wiring with the Level Controller before inspecting Electrode Holders.
- Use OMRON 61F Floatless Switches for control devices.
- Consult with your OMRON representative before using the BF in any liquid other than water.

Precautions for Tightening Torque and Work

<table>
<thead>
<tr>
<th>BS-1 (See note 1.)</th>
<th>Wire installation section (M4) (See note 3.)</th>
<th>137.2 N·cm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Electrode Holder installation section (M18) (See note 2.)</td>
<td>6500.0 N·cm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BS-1T (See note 1.)</th>
<th>Wire installation section (M4) (See note 3.)</th>
<th>137.2 N·cm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Electrode Holder installation section (M18) (See note 2.)</td>
<td>196.1 N·cm</td>
</tr>
</tbody>
</table>

Note: 1. A gasket is supplied with the BS-1. A gasket is not required to mount the BS-1T. (One is not supplied.)
2. Wind commercially available sealing tape two or three times around the M18 screw section before tightening the screws.
3. When installing the wiring, secure nut 2 with a wrench so that no force is applied to the terminal bolt, and complete the tightening with nut 1 (as in the following figure). If nut 2 is not secured, the load on the terminal bolt may cause leakage of steam and pressure.

• Always use an F03-11 Protective Cover if the BF-3 (-5) is used outdoors or in locations subject to water, dust, dirt, or other foreign matter. Foreign matter adhering to the electrode insulators may cause incorrect operation due to leaking.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.
Safety Precautions for All Level Controllers

Refer to the Safety Precautions section for each product for specific precautions applicable to that product.

⚠️ WARNING
Do not touch the terminals while power is being supplied. Doing so may possibly result in electric shock.
Do not attempt to disassemble, repair, or modify the product while power is being supplied. Doing so may occasionally result in electric shock.

■ Precautions for Safe Use
In order to ensure safe operation, be sure to observe the following points.
1. Use a power supply voltage within the specified range.
2. Do not use the Controller in locations subject to flammable gases or objects.
3. Insert the Socket until it securely clicks into place.
4. Do not short the load connected to the output terminals.
5. Do not connect the power supply in reverse.
6. Do not use the Controller in locations subject to explosive or combustible dust, combustible gas, flammable vapors, corrosive gas, excessive dust, salt water spray, or water drops.
7. Use the Level Controller within the specified ranges for ambient operating temperature, ambient operating humidity, and storage temperature (including during transportation).
8. Do not store, transport, or use the product in locations subject to high humidity or condensation, outdoors, or in direct sunlight.
9. Do not store, transport, or use the product in locations subject to excessive shock or vibration.
10. Recheck all wiring before using the product.
11. Read and understand the entire catalog before attempting to use or maintain the product.
12. Do not attempt to disassemble the product during use.
13. Do not use thinner or similar solvent for cleaning. Use commercial alcohol.
14. When discarding, properly dispose of the product as industrial waste.
15. Be careful not to get injured when taking apart the product for disposal.

■ Precautions for Correct Use
For details, refer to Technical Guide for Level Controllers.

In the interest of product improvement, specifications are subject to change without notice.
Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

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