



60EN Solid Sticks #555-724

RS Components Pty Ltd

Chemwatch: 4525-43

Version No: 6.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: **2**

Issue Date: **23/03/2017**

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L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	60EN Solid Sticks #555-724
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solder wire.
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Details of the supplier of the safety data sheet

Registered company name	RS Components Pty Ltd
Address	25 Pavesi Street NSW 2164 Australia
Telephone	1300 656 636
Fax	1300 656 696
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1800 039 008
Other emergency telephone numbers	03 95733112

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	0	
Reactivity	0	
Chronic	2	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification ^[1]	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD

WARNING

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Hazard statement(s)

H332	Harmful if inhaled.
H351	Suspected of causing cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P281	Use personal protective equipment as required.
P261	Avoid breathing dust/fumes.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
		60EN Solid Sticks solder wire consisting of
7440-31-5	60	<u>tin</u>
7439-92-1	40	<u>lead</u>
		which upon use generates
Not avail.		<u>welding fumes</u>
		as
7440-31-5	NotSpec.	<u>tin fume</u>
7439-92-1.	NotSpec.	<u>lead fumes</u>
		action of arc on air may generate
10028-15-6	NotSpec.	<u>ozone</u>
Mixture	NotSpec.	<u>nitrogen oxides</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> Particulate bodies from welding spatter may be removed carefully. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital. For "arc eye", i.e. welding flash or UV light burns to the eye: <ul style="list-style-type: none"> Place eye pads or light clean dressings over both eyes. Seek medical assistance. For THERMAL burns: <ul style="list-style-type: none"> Do NOT remove contact lens Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. <p>For thermal burns:</p> <ul style="list-style-type: none"> Decontaminate area around burn. Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover with sterile non-adhesive bandage or clean cloth. Do NOT apply butter or ointments; this may cause infection. Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p>

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	<ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

For carbon monoxide intoxications:

- ▶ Administer pure oxygen by the best means possible. An oro-nasal mask is usually best. Artificial respiration is necessary wherever breathing is inadequate. Apnoeic patients have often been saved by persistent and efficient artificial ventilation. A patent airway must be carefully maintained. Patients with 40% carboxyhaemoglobin or more and an uncompensated metabolic acidosis (arterial pH less than 7.4) should be managed aggressively with ventilatory support/ hyperbaric oxygenation.
- ▶ Gastric aspiration and lavage early in the course of therapy may prevent aspiration pneumonia and reveal the presence of ingested intoxicants.
- ▶ Avoid stimulant drugs including carbon dioxide. **DO NOT inject methylene blue.**
- ▶ Hypothermia has been employed to reduce the patient's oxygen requirement.
- ▶ Consider antibiotics as prophylaxis against pulmonary infection.
- ▶ A whole blood transfusion may be useful if it can be given early in the treatment program.
- ▶ Infuse sodium bicarbonate and balanced electrolyte solutions if blood analyses indicate a significant metabolic acidosis.
- ▶ Ancillary therapy for brain oedema may be necessary if hypoxia has been severe.
- ▶ Ensure absolute rest in bed for at least 48 hours; in severe poisonings, 2 to 4 weeks in bed may prevent sequelae.
- ▶ Watch for late neurological, psychiatric and cardiac complications. GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products 5th Ed.

BIOLOGICAL EXPOSURE INDEX (BEI)

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling time	Index	Comments
Carboxyhaemoglobin in blood	end of shift	3.5% of haemoglobin	B, NS
Carbon monoxide in end-exhaled air	end of shift	20 ppm	B, NS

B: Background levels occur in specimens collected from subjects NOT exposed

NS: Non-specific determinant; also observed after exposure to other material

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid reaction with oxidising agents
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Advice for firefighters

Fire Fighting	Alert Fire Brigade and tell them location and nature of hazard. Product is not combustible. No special firefighting procedures required.
Fire/Explosion Hazard	<p>Welding arc and metal sparks can ignite combustibles.</p> <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk, however containers may burn. ▶ In a fire may decompose on heating and produce toxic / corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Clean up all spills immediately. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place in suitable containers for disposal.
Major Spills	Minor hazard. <ul style="list-style-type: none"> Clear area of personnel. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment as required.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	For molten metals: <ul style="list-style-type: none"> Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> Packaging as recommended by manufacturer. Check that containers are clearly labelled
Storage incompatibility	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	ozone	Ozone	Not Available	Not Available	0.2 mg/m3 / 0.1 ppm	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tin	Tin	6 mg/m3	67 mg/m3	400 mg/m3
lead	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3
tin fume	Tin	6 mg/m3	67 mg/m3	400 mg/m3
lead fumes	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3
ozone	Ozone	0.24 ppm	1 ppm	10 ppm

Ingredient	Original IDLH	Revised IDLH
tin	Unknown mg/m3 / 400 mg/m3 / Unknown ppm	25 mg/m3 / 100 mg/m3
lead	700 mg/m3	100 mg/m3
welding fumes	Not Available	Not Available
tin fume	Unknown mg/m3 / 400 mg/m3 / Unknown ppm	25 mg/m3 / 100 mg/m3
lead fumes	700 mg/m3	100 mg/m3
ozone	10 ppm	5 ppm
nitrogen oxides	Not Available	Not Available

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MATERIAL DATA

for welding fume:

In addition to complying with any individual exposure standards for specific contaminants, where current manual welding processes are used, the fume concentration inside the welder's helmet **should not** exceed 5 mg/m³, when collected in accordance with the appropriate standard (AS 3640, for example).

ES* TWA: 5 mg/m³

TLV* TWA: 5 mg/m³, B2 (a substance of variable composition)

OES* TWA: 5 mg/m³

Most welding, even with primitive ventilation, does not produce exposures inside the welding helmet above 5 mg/m³. That which does should be controlled (ACGIH). Inspirable dust concentrations in a worker's breathing zone shall be collected and measured in accordance with AS 3640, for example.

During use the gases nitric oxide, nitrogen peroxide and ozone may be produced by the consumption of the electrode or the action of the welding arc on the atmosphere.

for ozone:

NOTE: Detector tubes for ozone, measuring in excess of 0.05 ppm, are commercially available.

Exposure at 0.2 ppm appears to produce mild acute but not cumulative effects. It is thought that exposures of the order of 0.1 ppm will be tolerated by most workers including asthmatics. Chronic exposure at 0.1 ppm or more can induce significant adverse effects in the lower respiratory tract of both normal and atopic individuals.


For nitric oxide:

Odour Threshold: 0.3 to 1 ppm.

NOTE: Detector tubes for nitrogen oxide, measuring in excess of 10 ppm, are commercially available.

Experimental animal data indicates that nitric oxide is one-fifth as toxic as nitrogen dioxide. The recommended TLV-TWA takes account of this relationship.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49.1:2005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments. <p>For submerged arc welding use a lens shade which gives just sufficient arc brightness to allow weld pool control.</p> <p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p>
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> Welding gloves conforming to Standards such as EN 12477:2001, ANSI Z49.1, AS/NZS 2161:2008 produced from leather, rubber, treated cotton, or aluminised These gloves protect against mechanical risk caused by abrasion, blade cut, tear and puncture Other gloves which protect against thermal risks (heat and fire) might also be considered - these comply with different standards to those mentioned above. One pair of gloves may not be suitable for all processes. For example, gloves that are suitable for low current Gas Tungsten Arc Welding (GTAW) (thin and flexible) would not be proper for high-current Air Carbon Arc Cutting (CAC-A) (insulated, tough, and durable) <p>Welding Gloves Safety footwear</p>
Body protection	See Other protection below
Other protection	<p>Overalls</p> <ul style="list-style-type: none"> Eyewash unit. <p>Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.</p>
Thermal hazards	Not Available

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AENO-AUS	-	AENO-PAPR-AUS / Class 1
up to 50 x ES	-	AENO-AUS / Class 1	-
up to 100 x ES	-	AENO-2	AENO-PAPR-2 ^

^ - Full-face

A (All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Grey metallic wire with no odour; insoluble in water.		
Physical state	Manufactured	Relative density (Water = 1)	Not Available

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Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	<5 (VOC)
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur.</p> <p>Lead fume is toxic and acts as a cumulative poison. Regular blood testing should be considered for workers who are regularly exposed.</p> <p>Harmful levels of ozone may be found when working in confined spaces. Symptoms of exposure include irritation of the upper membranes of the respiratory tract and lungs as well as pulmonary (lung) changes including irritation, accumulation of fluid (congestion and oedema) and in some cases haemorrhage. Exposure may aggravate any pre-existing lung condition such as bronchitis, asthma or emphysema.</p> <p>Shielding gases may act as simple asphyxiants if significant levels are allowed to accumulate. Oxygen monitoring may be necessary.</p>
Ingestion	Not normally a hazard due to physical form of product.
Skin Contact	<p>Ultraviolet radiation (UV) is generated by the electric arc in the welding process. Skin exposure to UV can result in severe burns, in many cases without prior warning.</p> <p>Exposure to infrared radiation (IR), produced by the electric arc and other flame cutting equipment may heat the skin surface and the tissues immediately below the surface. Except for this effect, which can progress to thermal burns in some situations, infrared radiation is not dangerous to welders.</p> <p>Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.</p>
Eye	<p>Ultraviolet (UV) radiation can also damage the lens of the eye. Many arc welders are aware of the condition known as "arc-eye," a sensation of sand in the eyes. This condition is caused by excessive eye exposure to UV. Exposure to ultraviolet rays may also increase the skin effects of some industrial chemicals (coal tar and cresol compounds, for example).</p> <p>Fumes from welding/brazing operations may be irritating to the eyes.</p>
Chronic	<p>Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk.</p> <p>Silica and silicates in welding fumes are non-crystalline and believed to be non-harmful.</p> <p>Other welding process exposures can arise from radiant energy UV flash burns, thermal burns or electric shock.</p> <p>The welding arc emits ultraviolet radiation at wavelengths that have the potential to produce skin tumours in animals and in over-exposed individuals, however, no confirmatory studies of this effect in welders have been reported.</p> <p>Metal oxides generated by industrial processes such as welding, give rise to a number of potential health problems. Particles smaller than 5 micron (respirables) particles may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.</p> <p>Ozone is suspected to produce lung cancer in laboratory animals; no reports of this effect have been documented in exposed human populations.</p>

60EN Solid Sticks #555-724	TOXICITY	IRRITATION
	Not Available	Not Available

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tin	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
lead	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Inhalation (rat) LC50: >5.05 mg/l/4hr ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
welding fumes	TOXICITY	IRRITATION
	Not Available	Not Available
tin fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
lead fumes	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1] Inhalation (rat) LC50: >5.05 mg/l/4hr ^[1] Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
ozone	TOXICITY	IRRITATION
	Inhalation (mouse) LC50: 7.65 ppm/2hr ^[2] Inhalation (rabbit) LC50: 27 ppm/3hr ^[2]	Not Available
nitrogen oxides	TOXICITY	IRRITATION
	Not Available	Not Available

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

LEAD	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.
WELDING FUMES	Not available. Refer to individual constituents.
OZONE	NOTE: Ozone aggravates chronic obstructive pulmonary diseases. Ozone is suspected also of increasing the risk of acute and chronic respiratory disease, mutagenesis and fetotoxicity. In animals short-term exposure to ambient concentrations of less than 1 ppm results in reduced capacity to kill intrapulmonary organisms and allows purulent bacteria to proliferate [Ellenhorn et al].
nitrogen oxides	Data for nitrogen dioxide: Substance has been investigated as a mutagen and reproductive effector. NOTE: Interstitial edema, epithelial proliferation and, in high concentrations, fibrosis and emphysema develop after repeated exposure.
60EN Solid Sticks #555-724 & WELDING FUMES & LEAD FUMES	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
60EN Solid Sticks #555-724 & WELDING FUMES	Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel. There has been considerable evidence over several decades regarding cancer risks in relation to welding activities. Several case-control studies reported excess risks of ocular melanoma in welders. This association may be due to the presence in some welding environments of fumes of thorium-232, which is used in tungsten welding rods.
TIN & TIN FUME	No significant acute toxicological data identified in literature search.
OZONE & nitrogen oxides	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	⊗	Reproductivity	⊗
Serious Eye Damage/Irritation	⊗	STOT - Single Exposure	⊗
Respiratory or Skin sensitisation	⊗	STOT - Repeated Exposure	⊗
Mutagenicity	⊗	Aspiration Hazard	⊗

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ⊗ – Data Not Available to make classification

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SECTION 12 ECOLOGICAL INFORMATION

Toxicity

60EN Solid Sticks #555-724	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
tin	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2
	EC50	48	Crustacea	0.00018mg/L	5
	EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
	EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
	NOEC	168	Crustacea	<0.005mg/L	2
lead	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0079mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	EC50	48	Algae or other aquatic plants	0.0217mg/L	2
	NOEC	672	Fish	0.00003mg/L	4
welding fumes	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable
tin fume	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2
	EC50	48	Crustacea	0.00018mg/L	5
	EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
	EC50	72	Algae or other aquatic plants	>0.0192mg/L	2
	NOEC	168	Crustacea	<0.005mg/L	2
lead fumes	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0079mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	EC50	48	Algae or other aquatic plants	0.0217mg/L	2
	NOEC	672	Fish	0.00003mg/L	4
ozone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0093mg/L	4
	EC50	96	Fish	0.0093mg/L	5
	NOEC	2160	Fish	0.002mg/L	5
nitrogen oxides	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Continued...

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal.
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS****Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****TIN(7440-31-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

LEAD(7439-92-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

WELDING FUMES(NOT AVAIL.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Substances Information System - Consolidated Lists	

TIN FUME(7440-31-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	

LEAD FUMES(7439-92-1.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

OZONE(10028-15-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Hazardous Substances Information System - Consolidated Lists
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NITROGEN OXIDES(MIXTURE) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft	
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National Inventory	Status
Australia - AICS	N (ozone; welding fumes; nitrogen oxides)
Canada - DSL	N (ozone; welding fumes; nitrogen oxides)
Canada - NDSL	N (lead; tin fume; welding fumes; nitrogen oxides; tin; lead fumes)
China - IECSC	N (welding fumes; nitrogen oxides)
Europe - EINEC / ELINCS / NLP	N (welding fumes; nitrogen oxides)
Japan - ENCS	N (ozone; tin fume; welding fumes; nitrogen oxides; tin)
Korea - KECI	N (welding fumes; nitrogen oxides)
New Zealand - NZIoC	N (welding fumes; nitrogen oxides)
Philippines - PICCS	N (ozone; welding fumes; nitrogen oxides)
USA - TSCA	N (welding fumes; nitrogen oxides)

Legend:*Y = All ingredients are on the inventory**N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)***SECTION 16 OTHER INFORMATION****Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC — TWA: Permissible Concentration-Time Weighted Average

PC — STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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TEL (+61 3) 9572 4700.