

# FRONT-FMC 1,5/D32-FF-6,35-R - PCB connector



1714765

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: light gray, nominal current: 6 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 64, number of rows: 2, number of positions: 32, number of connections: 64, product range: FRONT-FMC 1,5/..-FF, pitch: 6.35 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, pin layout: Linear pinning, locking clip: - without locking clip, plug-in system: IEC 60603 Connectors - Type D, locking: Screw locking mechanism, mounting method: Screw flange

## Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive operation due to color-coded actuating push button
- Operation and conductor connection from one direction enable integration into front of device
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1714765
Packing unit	20 pc
Minimum order quantity	500 pc
Note	Made to order (non-returnable)
Sales key	AABFKA
Product key	AABFKA
GTIN	4055626387789
Weight per piece (including packing)	52.92 g
Weight per piece (excluding packing)	47.4 g
Customs tariff number	85366930
Country of origin	CN

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## Technical data

### Product properties

Product type	PCB headers
Product family	FRONT-FMC 1,5/..-FF
Product line	COMBICON Connectors S
Number of positions	32
Pitch	6.35 mm
Number of connections	64
Number of rows	2
Number of potentials	64
Mounting flange	Screw flange
Pin layout	Linear pinning

### Electrical properties

#### Properties

Nominal current $I_N$	6 A
Nominal voltage $U_N$	320 V
Contact resistance	1.7 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV

### Mounting

Pin layout	Linear pinning
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### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)

#### Material data - housing

Color (Housing)	light gray (7035)
Insulating material	PA GF
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

#### Material data – actuating element

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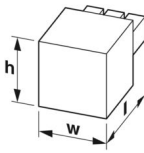
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Insulating material	PA GF
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

## Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Dimensions

Dimensional drawing	
Pitch	6.35 mm
Width [w]	129.93 mm
Height [h]	26 mm
Length [l]	17.27 mm
Installed height	26 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

### Insertion and withdrawal forces

Result	Test passed
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No. of cycles	50
Insertion strength per pos. approx.	5 N
Withdraw strength per pos. approx.	3.5 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	32

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R <sub>1</sub>	1.7 mΩ
Contact resistance R <sub>2</sub>	1.8 mΩ
Insertion/withdrawal cycles	50

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	2.21 kV

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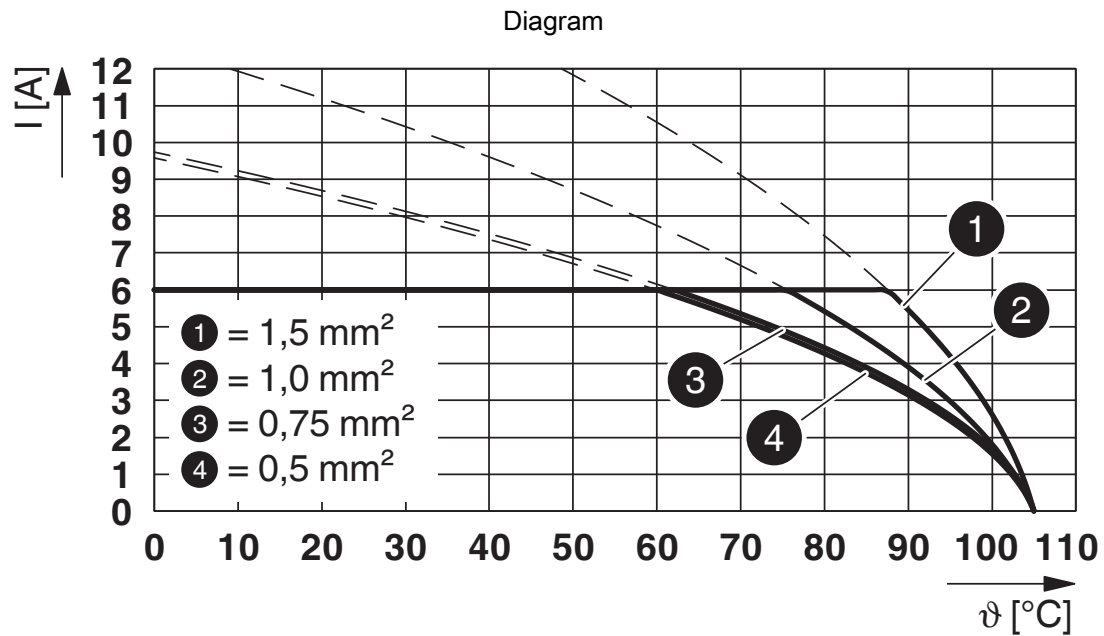
## Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	5g
Shock duration	11 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

## Ambient conditions

Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Drawings



Type: FRONT-FMC 1,5/D...-FF-6,35-R with FRONT-FMC 1,5/D...-MF-6,35

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## Classifications

### ECLASS

ECLASS-13.0	27460201
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### ETIM

ETIM 9.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.0 Climate Change

CO2e kg	0.665 kg CO2e
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