



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotchcast (TM) Electrical Insulating Resin 40 part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

This product is not classified as hazardous according to EU Directive 1999/45/EC.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)

Scotchcast (TM) Electrical Insulating Resin 40 part A

None.

Contains:

No ingredients are assigned to the label.

Risk phrases None.

Safety phrases None.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Castor oil	8001-79-4	EINECS 232-293-8	50 - 65	
Polyalcohol with ester & ether groups	Trade Secret		15 - 25	
Polyether polyol	Trade Secret		15 - 25	
Zeolites	1318-02-1	EINECS 215-283-8	0 - 5	
Aliphatic polycarbodiimide	Trade Secret		< 1	

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

Scotchcast (TM) Electrical Insulating Resin 40 part A

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Scotchcast (TM) Electrical Insulating Resin 40 part A

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminum oxides	1318-02-1	Health and Safety Comm. (UK)	TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable dust):4 mg/m ³	

Health and Safety Comm. (UK) : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
ppm: parts per million
mg/m³: milligrams per cubic metre
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection.

The following eye protection(s) are recommended: Safety glasses with side shields.

Skin/hand protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Neoprene.

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid.

Appearance/Odour

Clean, light yellow, hazy, viscous dispersion

Odour threshold

No data available.

pH

Not applicable.

Boiling point/boiling range

> 230 °C

Melting point

< 0 °C

Flammability (solid, gas)

Not applicable.

Explosive properties

Not classified

Oxidising properties

Not classified

Flash point

> 250 °C

Autoignition temperature

> 370 °C

Flammable Limits(LEL)

No data available.

Flammable Limits(UEL)

No data available.

Scotchcast (TM) Electrical Insulating Resin 40 part A

Vapour pressure	<i>Not applicable.</i>
Relative density	1.003 [Ref Std:WATER=1]
Water solubility	Nil [Details:Insoluble]
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Vapour density	<i>Not applicable.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	1 - 1.1 Pa-s
Density	<i>No data available.</i>

9.2. Other information

Percent volatile	0.2
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

Strong bases.

No data available.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Scotchcast (TM) Electrical Insulating Resin 40 part A

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		Data not available or insufficient for classification; calculated ATE >5,000 mg/kg
Castor oil	Ingestion		LD50 estimated to be > 5,000
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Castor oil	Human	Minimal irritation
Zeolites		Data not available or insufficient for classification

Serious Eye Damage/Irritation

Name	Species	Value
Castor oil	Rabbit	Mild irritant
Zeolites		Data not available or insufficient for classification

Skin Sensitisation

Name	Species	Value
Castor oil	Human	Some positive data exist, but the data are not sufficient for classification
Zeolites		Data not available or insufficient for classification

Respiratory Sensitisation

Name	Species	Value
Castor oil		Data not available or insufficient for classification
Zeolites		Data not available or insufficient for classification

Scotchcast (TM) Electrical Insulating Resin 40 part A

Germ Cell Mutagenicity

Name	Route	Value
Castor oil	In Vitro	Not mutagenic
Castor oil	In vivo	Not mutagenic
Zeolites		Data not available or insufficient for classification

Carcinogenicity

Name	Route	Species	Value
Castor oil			Data not available or insufficient for classification
Zeolites			Data not available or insufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Castor oil	Ingestion	Not toxic to female reproduction	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Castor oil	Ingestion	Not toxic to male reproduction	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Zeolites		Data not available or insufficient for classification			

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Castor oil			Data not available or insufficient for classification			
Zeolites			Data not available or insufficient for classification			

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Castor oil	Ingestion	heart hematopoietic system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 4,800 mg/kg/day	13 weeks
Castor oil	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 13,000 mg/kg/day	13 weeks
Zeolites			Data not available or insufficient for classification			

Aspiration Hazard

Name	Value

Scotchcast (TM) Electrical Insulating Resin 40 part A

Castor oil	Not an aspiration hazard
Zeolites	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Castor oil	8001-79-4	Zebra Fish	Experimental	96 hours	LC50	>10,000 mg/l
Zeolites	1318-02-1		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Zeolites	1318-02-1	Experimental Hydrolysis		Hydrolytic half-life	2 months (t 1/2)	Other methods
Castor oil	8001-79-4	Experimental Biodegradation	28 days	BOD	64 % weight	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

No test data available.

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Castor oil	8001-79-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

ADR: Not restricted for transport.

IMDG: Not restricted for transport.

IATA: Not restricted for transport.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Revision information:

Revision Changes:

Section 12: Biocumulative potential information information was modified.

Section 5: Fire - Extinguishing media information information was modified.

Section 7: Conditions safe storage information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Scotchcast (TM) Electrical Insulating Resin 40 part A

Section 8: Personal Protection - Eye information information was added.

Section 12: Acute aquatic hazard information information was deleted.

Section 12: Chronic aquatic hazard heading information was deleted.

Section 12: Acute aquatic hazard heading information was deleted.

Section 12: Chronic aquatic hazard information information was deleted.

Section 8: Personal Protection - Skin/hand information information was deleted.

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3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Scotchcast (TM) Electrical insulating Resin 40 part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Electrical

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

Scotchcast (TM) Electrical insulating Resin 40 part B

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Indication of danger

Carcinogenic; Carc. Cat. 3; R40

Harmful; Xn; R20

Irritant; Xi; R36/37/38

Sensitizing; R42/43

Harmful; Xn; R48/20

Dangerous for the environment; N; R51/53

For full text of R phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER!

Symbols:

GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

Pictograms



Ingredient

Polymethylene polyphenylene isocyanate

CAS Nbr

9016-87-9

% by Wt

100

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P285 In case of inadequate ventilation wear respiratory protection.

P280E Wear protective gloves.

P273 Avoid release to the environment.

Response:

P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Scotchcast (TM) Electrical insulating Resin 40 part B

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

EUH204

Contains isocyanates. May produce an allergic reaction.

Notes on labelling

Industrial

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)



Harmful



Dangerous
for the
environment

Contains:

Polymethylene polyphenylene isocyanate

Risk phrases

R20

Harmful by inhalation.

R36/37/38

Irritating to eyes, respiratory system and skin.

R42/43

May cause sensitisation by inhalation and skin contact.

R48/20

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

R40

Limited evidence of a carcinogenic effect.

R51/53

Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

Safety phrases

S23A

Do not breathe vapour.

S36/37

Wear suitable protective clothing and gloves.

S45

In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

S61

Avoid release to the environment. Refer to special instructions/safety data sheets.

Special provisions concerning the labelling of certain substances

Contains isocyanates. See information supplied by manufacturer.

2.3. Other hazards

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Scotchcast (TM) Electrical insulating Resin 40 part B

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Polymethylene polyphenylene isocyanate	9016-87-9		100	Carc. Cat.3:R40; Xn:R20-48/20; Xi:R36-37-38; N:R51/53; R42-43 (Self Classified) Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373; Aquatic Chronic 1, H410, M=10 (Self Classified)

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Isocyanates

Condition

During combustion.

Scotchcast (TM) Electrical insulating Resin 40 part B

Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning: A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area or areas with little or no air movement. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from areas where product may come into contact with food or pharmaceuticals.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

Scotchcast (TM) Electrical insulating Resin 40 part B

8.1 Control parameters

Occupational exposure limits

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	9016-87-9	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	
Free isocyanates	9016-87-9	Health and Safety Comm. (UK)	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

Health and Safety Comm. (UK) : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection.

The following eye protection(s) are recommended: Indirect vented goggles.

Skin/hand protection

Wear protective gloves and protective clothing.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl rubber.

Nitrile rubber.

Polymer laminate

The following protective clothing material(s) are recommended:Nitrile boots.

Neoprene apron.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Full facepiece air-purifying respirator suitable for organic vapours and particulates

Full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Liquid.

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Appearance/Odour	Dark brown liquid with a musty odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	220 °C [<i>Test Method: Pensky-Martens Closed Cup</i>]
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Relative density	1.21 - 1.25 [<i>Ref Std: WATER=1</i>]
Water solubility	Nil [<i>Details: reacts, releases CO2</i>]
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	8.5 [<i>Ref Std: AIR=1</i>]
Decomposition temperature	<i>No data available.</i>
Viscosity	205 MPa-s
Density	1.23 g/l

9.2. Other information

Percent volatile *No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Alcohols.

Strong acids.

Amines.

Water

Strong bases.

Strong oxidising agents.

Aluminium

Metal powder

Reactive metals

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Zinc

10.6 Hazardous decomposition products

Substance

None known.

Condition

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause target organ effects after inhalation.

Skin contact

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Target Organ Effects:

Prolonged or repeated exposure may cause:

Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		Data not available or insufficient for classification; calculated ATE11 mg/l
Overall product	Ingestion		Data not available or insufficient for classification; calculated ATE >5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l

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Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.369 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Severe irritant

Skin Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Sensitising

Respiratory Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene	Inhalation	respiratory	Causes damage to	Rat	LOAEL 0.004	13 weeks

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exposure to the system through prolonged or repeated exposure	mg/l	
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Aspiration Hazard

Name	Value
Polymethylene polyphenylene isocyanate	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Polymethylene polyphenylene isocyanate	9016-87-9	Ricefish	Experimental	96 hours	LC50	21 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Experimental	48 hours	EC50	2.5 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Experimental	21 days	NOEC	0.0053 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polymethylene polyphenylene isocyanate	9016-87-9	Experimental Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

No test data available.

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polymethylene polyphenylene isocyanate	9016-87-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

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No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

080501* Waste isocyanates

SECTION 14: Transportation information

ADR: UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,LIQUID,N.O.S., (POLYMETHYLENE POLYPHENYLENE ISOCYANATE); 9; III; M6, LIMITED QUANTITY

IMDG: UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,LIQUID,N.O.S., (POLYMETHYLENE POLYPHENYLENE ISOCYANATE), 9, III, MARINE POLLUTANT (POLYMETHYLENE POLYPHENYLENE ISOCYANATE), EmS: FA,SF.

IATA: FBDN1: Inner packages not allowed for air freight (Scotchcast Plastic Bags).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
Polymethylene polyphenylene isocyanate	9016-87-9	Carc.Cat.3	3M classified according to Directive 67/548/EEC
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical

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Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

List of relevant R-phrases

R20	Harmful by inhalation.
R36	Irritating to eyes.
R36/37/38	Irritating to eyes, respiratory system and skin.
R37	Irritating to respiratory system.
R38	Irritating to skin.
R40	Limited evidence of a carcinogenic effect.
R42	May cause sensitisation by inhalation.
R42/43	May cause sensitisation by inhalation and skin contact.
R43	May cause sensitisation by skin contact.
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R51/53	Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

Revision information:

Revision Changes:

Section 14: Transportation classification information was modified.

Section 11: Acute Toxicity table information was modified.

Carcinogenicity Table information was modified.

Serious Eye Damage/Irritation Table information was modified.

Germ Cell Mutagenicity Table information was modified.

Skin Sensitisation Table information was modified.

Respiratory Sensitisation Table information was modified.

Reproductive Toxicity Table information was modified.

Skin Corrosion/Irritation Table information was modified.

Target Organs - Repeated Table information was modified.

Target Organs - Single Table information was modified.

Section 5: Fire - Extinguishing media information information was modified.

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Section 7: Conditions safe storage information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 12: Acute aquatic hazard information information was deleted.

Section 12: Chronic aquatic hazard heading information was deleted.

Section 12: Acute aquatic hazard heading information was deleted.

Section 12: Chronic aquatic hazard information information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk