



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.60 [0.063] THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [.032-.035] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
94V-0 (NATURAL)
POST-COPPER ALLOY
FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28
AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.30 [.130] MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00038 [.000015] MINIMUM, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MINIMUM, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

71.12	[2.800]	28	5-641126-8
68.58	[2.700]	27	5-641126-7
66.04	[2.600]	26	5-641126-6
63.50	[2.500]	25	5-641126-5
60.96	[2.400]	24	5-641126-4
58.42	[2.300]	23	5-641126-3
55.88	[2.200]	22	5-641126-2
53.34	[2.100]	21	5-641126-1
50.80	[2.000]	20	5-641126-0
48.26	[1.900]	19	4-641126-9
45.72	[1.800]	18	4-641126-8
43.18	[1.700]	17	4-641126-7
40.64	[1.600]	16	4-641126-6
38.10	[1.500]	15	4-641126-5
35.56	[1.400]	14	4-641126-4
33.02	[1.300]	13	4-641126-3
30.48	[1.200]	12	4-641126-2
27.94	[1.100]	11	4-641126-1
25.40	[1.000]	10	4-641126-0
22.86	[.900]	9	3-641126-9
20.32	[.800]	8	3-641126-8
17.78	[.700]	7	3-641126-7
15.24	[.600]	6	3-641126-6
12.70	[.500]	5	3-641126-5
10.16	[.400]	4	3-641126-4
7.62	[.300]	3	3-641126-3
5.08	[.200]	2	3-641126-2
DIM (L)		NO.OF POSN	ASSEMBLY

71.12	[2.800]	28	2-641126-8	SUPERSEDED BY 5-641126-8
68.58	[2.700]	27	2-641126-7	SUPERSEDED BY 5-641126-7
66.04	[2.600]	26	2-641126-6	SUPERSEDED BY 5-641126-6
63.50	[2.500]	25	2-641126-5	SUPERSEDED BY 5-641126-5
60.96	[2.400]	24	2-641126-4	
58.42	[2.300]	23	2-641126-3	SUPERSEDED BY 5-641126-3
55.88	[2.200]	22	2-641126-2	SUPERSEDED BY 5-641126-2
53.34	[2.100]	21	2-641126-1	SUPERSEDED BY 5-641126-1
50.80	[2.000]	20	2-641126-0	
48.26	[1.900]	19	1-641126-9	SUPERSEDED BY 4-641126-9
45.72	[1.800]	18	1-641126-8	
43.18	[1.700]	17	1-641126-7	SUPERSEDED BY 4-641126-7
40.64	[1.600]	16	1-641126-6	
38.10	[1.500]	15	1-641126-5	
35.56	[1.400]	14	1-641126-4	
33.02	[1.300]	13	1-641126-3	SUPERSEDED BY 4-641126-3
30.48	[1.200]	12	1-641126-2	
27.94	[1.100]	11	1-641126-1	
25.40	[1.000]	10	1-641126-0	
22.86	[.900]	9	641126-9	
20.32	[.800]	8	641126-8	
17.78	[.700]	7	641126-7	
15.24	[.600]	6	641126-6	
12.70	[.500]	5	641126-5	
10.16	[.400]	4	641126-4	
7.62	[.300]	3	641126-3	
5.08	[.200]	2	641126-2	
DIM (L)		NO.OF POSN	ASSEMBLY	

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN S. HOOPER 26-JAN-2005	APPRO D. ROSSI 26-JAN-2005	NAME
0 PLC ±	±			MTA-100 HEADER ASSEMBLY, FRICTION LOCK, NOTCHED, .025 SQUARE STRAIGHT POST, .000015 GOLD PLATED
1 PLC ±	±			
2 PLC ±	± 0.13 [0.005]			
3 PLC ±	±			
4 PLC ±	±			
ANGLES ±	±			
MATERIAL	FINISH	APPLICATION SPEC	WEIGHT	SIZE CAGE CODE DRAWING NO RESTRICTED TO
				A1 00779 C=641126
CUSTOMER DRAWING		SCALE 8:1	SHEET 1 of 1	REV Y2