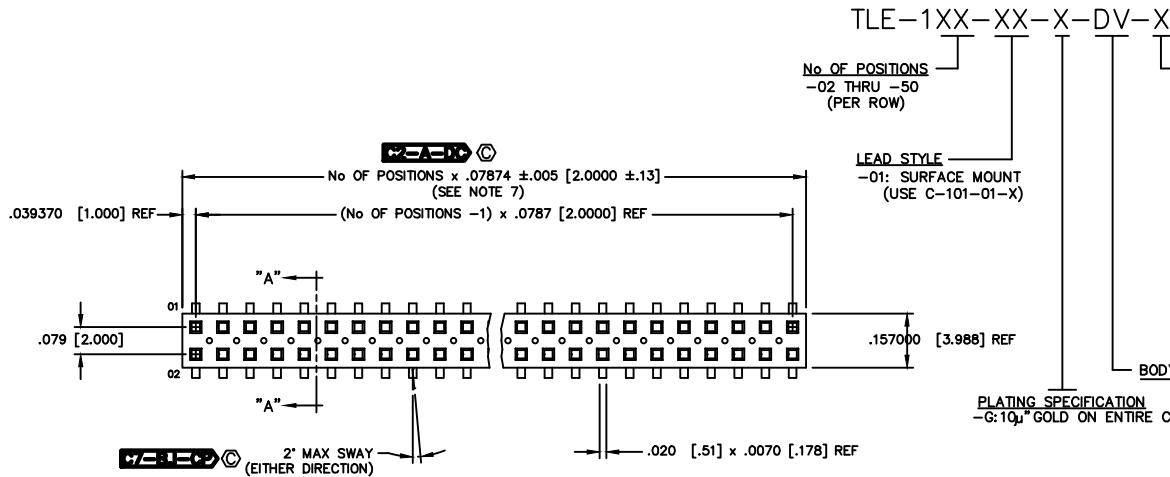


REV. AB

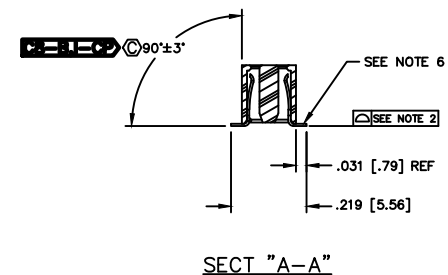
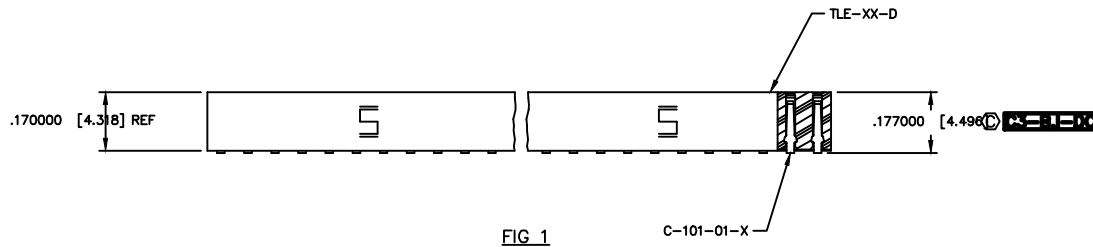
DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005		ANGLES ± 2°	DUAL ROW 2mm x 2mm ASSEMBLY	TLE-1XX-XX-X-DV-X
TWO PLACE DECIMALS ± .01	FOUR PLACE DECIMALS ± .0020				SHEET 1 OF 2



- OPTION**
- A: ALIGNMENT PIN (SEE FIG 2 & 3, SHT. 2)
(USE TLE-XX-D-XX)
(MOLDED TO POSITION OR STAKED)
(SAMTEC DISCRETION WHICH -A PIN IS USED)
(MOLDED 3 POSITION MIN. SEE FIG 2, SHT 2.)
(STAKED 4 POSITION MIN. SEE FIG 3, SHT 2)
 - P: PICK & PLACE PAD OPTION
(SEE FIG 4, SHT 2)
(USE LMP-03)
(4 POS. MIN.)
 - TR: TAPE AND REEL OPTION
(AVAILABLE FOR 02 THROUGH 37 POSITIONS ONLY)
 - K: POLYAMIDE FILM PAD (3 POS MIN)
(.005 [.13] THICKNESS WITH SILICONE ADHESIVE)
(SEE FIGURE 5, SHEET 2)
- BODY SPECIFICATION**

PLATING SPECIFICATION
-G: 10μ" GOLD ON ENTIRE CONTACT

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL C-101-01-X	C2, C3, C7, C8
INSTALL KAPTON PAD	C4
FILL SM-A7H	C5, C6



- NOTES:**
1. MINIMUM PUSHOUT FORCE: .4 lb.
 2. COPLANARITY; POS -02 THRU -26: .004
POS -27 THRU -50: .006
 3. [Symbol] REPRESENTS A CRITICAL DIMENSION.
 4. ALL POSITIONS TO BE PACKAGED IN TUBES.
 5. FOR EVERY FINISHED PART, ONE POSITION WILL BE LOST WHEN CUTTING BODY TO LENGTH.
 6. BURR ALLOWANCE: .003 [.08] MAX
 7. CUT FLASH TO BE .010 [.25] MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS.
 8. END WALLS TO BE .027+/- .005 [.69+/- .13] AFTER CUT.

PATENT NUMBERS
5713755 / 5961339

DO NOT SCALE FROM THIS PRINT.

PROPRIETARY NOTE
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MATERIAL:
BODY:
VECTRA E130i
COLOR: BLACK
TERMINAL:
PHOSPHER BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: D PURVIS 01-20-97

TLE-1XX-XX-X-DV-X
SHEET 1 OF 2