

Image may differ from product. See technical specification for details.

S7024 ACE/HCP4ADGA

Matched set of two super-precision, high-speed E design, single row angular contact ball bearings with seals

These matched sets of two super-precision, high-speed, E design, single row angular contact ball bearings with seals are available in a variety of arrangements. Compared to the equivalent SKF B design high-speed bearings, these have a slightly higher speed capability and can accommodate heavier loads.

- Very high running accuracy
- Accommodate very high speeds
- Non-contact seals
- Integral sealing prolongs bearing service life

Overview

Dimensions

Bore diameter	120 mm
Outside diameter	180 mm
Width	56 mm
Contact angle	25 °

Performance

Basic dynamic load rating	93.6 kN
Basic static load rating	104 kN
Note	Refer to catalogue data or contact SKF for the attainable speeds

Properties

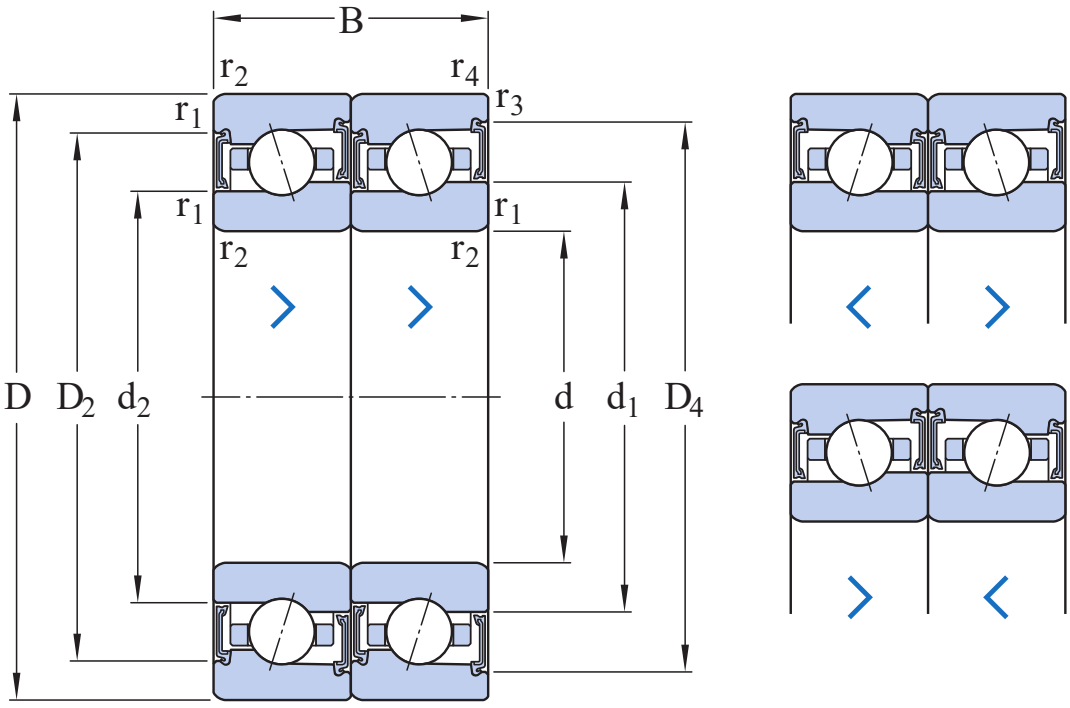
Contact type	Normal contact (two-point contact)
Number of rows	2
Ring type	One-piece inner and outer rings
Design	High-speed E
Universal matching bearing	Yes, back-to-back (<>), face-to-face (><) or tandem (>>)
Matched arrangement	Universal matching
Number of bearings in matched set	2
Matched condition (axial clearance/ preload)	Light preload
Tolerance class	P4A
Material, bearing	Hybrid (ceramic balls)
Coating	Without
Sealing	Seal on both sides
Sealing type	Non-contact
Lubricant	Grease
Indicative carbon footprint for new product	13.3 kg CO_2e

Logistics

Product net weight	3.61 kg
eClass code	23-05-08-03
UNSPSC code	31171531

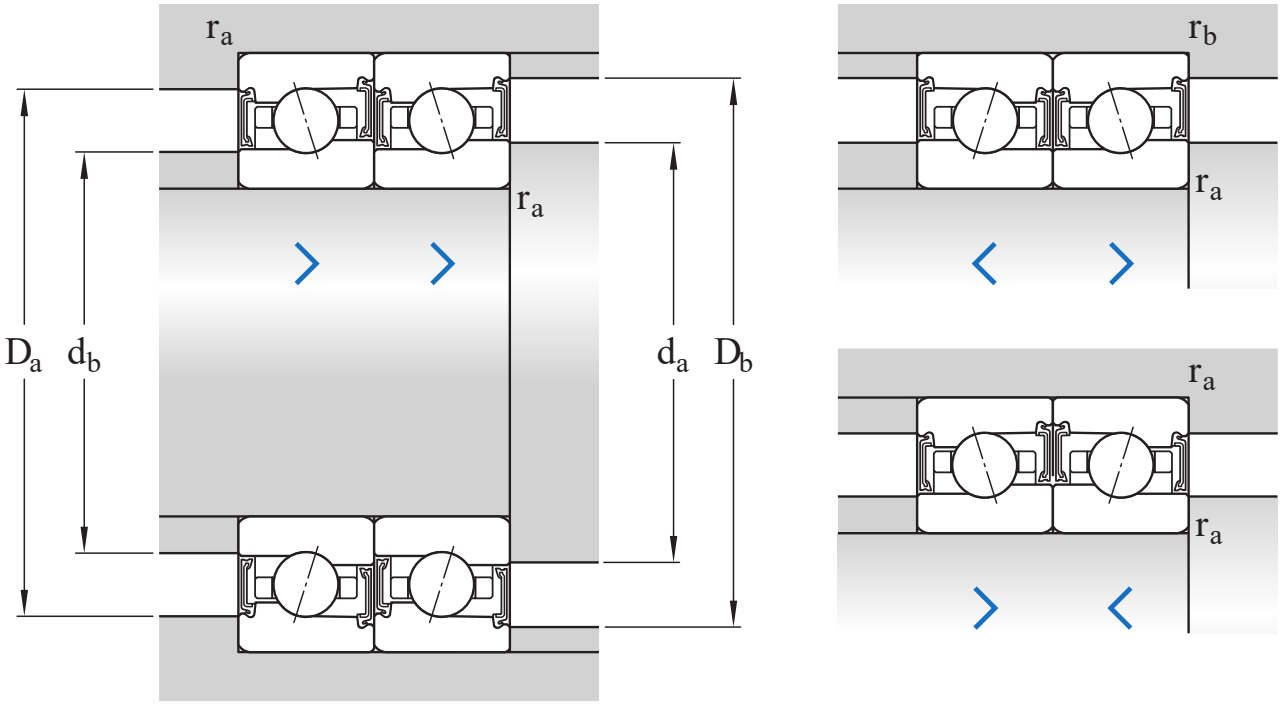
Technical specification

Universal matching bearing(s)	Yes, back-to-back (<>), face-to-face (><) or tandem (>>)



Dimensions

d	120 mm	Bore diameter
D	180 mm	Outside diameter
B	56 mm	Width
d_1	141.42 mm	Shoulder diameter of inner ring (large side face)
d_2	137.8 mm	Shoulder diameter of inner ring (small side face)
D_2	163.2 mm	Recess diameter of outer ring (large side face)
D_4	167.8 mm	Recess diameter outer ring shoulder (small side face)
$r_{1,2}$	min. 2 mm	Chamfer dimension
$r_{3,4}$	min. 1 mm	Chamfer dimension



Abutment dimensions

d_a	min. 128.8 mm	Diameter of shaft abutment
d_a	max. 140.6 mm	Diameter of shaft abutment
d_b	min. 128.8 mm	Diameter of shaft abutment
d_b	max. 137 mm	Diameter of shaft abutment
D_a	max. 171.2 mm	Diameter of housing abutment
D_b	max. 174.4 mm	Diameter of housing abutment
r_a	max. 2 mm	Radius of fillet
r_b	max. 1 mm	Radius of fillet

Calculation data

Basic dynamic load rating	C	93.6 kN
Basic static load rating	C_0	104 kN
Fatigue load limit	P_u	2.6 kN
Attainable speed for grease lubrication		To be calculated: Single bearing (10000) x speed reduction factor (see table below)
Attainable speed for oil-air lubrication		To be calculated: Single bearing () x speed reduction factor (see table below)
Contact angle	α	25 °
Ball diameter	D_w	14.288 mm

Number of rows	i	2
Number of balls (per bearing)	z	29

PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload class		A
Preload	G	490 N
Axial stiffness		288 N/µm

CORRECTION FACTORS FOR PRELOAD CALCULATION

Correction factor dependent on bearing series and size	f	1.1
Correction factor dependent on contact angle	f_1	0.99
Correction factor, preload class A	f_{2A}	1
Correction factor for hybrid bearings	f_{HC}	1

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

Calculation factor	e	0.68
Axial load factor (single, tandem)	Y_1	0
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_1	1
Radial load factor (single, tandem)	X_2	0.41
Radial load factor (single, tandem)	X_0	0.5
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.4
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X_2	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: P4A, P4B, P4, PA9A, P2

PRINCIPLES OF BEARING SELECTION AND APPLICATION

- Chamfer dimensions
- Seat tolerances for standard conditions: shafts, housings
- Values for ISO tolerance classes: shafts, housings
- Speed dependent initial grease fill → Initial grease fill
- Clamping and fitting forces: D design, E design, B design
- Designation suffixes H, H1, L and L1 identify variants for direct oil-air lubrication.

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

- Note 1: Single bearings and bearings arranged in tandem
- Note 2: Bearings paired back-to-back or face-to-face

SPEED REDUCTION FACTORS FOR SPEED CALCULATION

Number of bearings	Arrangement	Designation suffix for matched sets	Speed reduction factors for bearings in the series														
			718 .. D, 719 .. E, and 70 .. E						S70 .. W	719 .. A and 70 .. A	719 .. B and 70 .. B			719 .. D, 70 .. D and 72 .. D			
			for preload class								for preload class			for preload class			
			A	L	B	M	C	F	–	–	A	B	C	A	B	C	D
2	Back-to-back	DB	0,8	–	0,65	–	0,4	–	0,81	0,8	0,83	0,78	0,58	0,81	0,75	0,65	0,4
	Face-to-face	DF	0,77	–	0,61	–	0,36	–	–	–	0,8	0,74	0,54	0,77	0,72	0,61	0,36
3	Back-to-back and tandem	TBT	0,69	0,72	0,49	0,58	0,25	0,36	–	–	0,72	0,66	0,4	0,7	0,63	0,49	0,25
	Face-to-face and tandem	TFT	0,63	0,66	0,42	0,49	0,17	0,24	–	–	0,64	0,56	0,3	0,63	0,56	0,42	0,17
4	Tandem back-to-back	QBC	0,64	–	0,53	–	0,32	–	–	–	0,67	0,64	0,48	0,64	0,6	0,53	0,32
	Tandem face-to-face	QFC	0,62	–	0,48	–	0,27	–	–	–	0,64	0,6	0,41	0,62	0,58	0,48	0,27

For spring-loaded tandem sets, designation suffix DT, a speed reduction factor of 0,9 should be applied.

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