



NO OFF	ITEM	ORDER CODE	DRG No	DESCRIPTION	REMARKS	MODIFICATIONS	ISSUE
							1
					PRODUCTION REQUEST. TARGETS ADDED. D.ALLEN 15-10-79.		2
					CUSTOMER REQUEST. 'E' HOLES DRILLED. WERE PADS 'N' AND 'G' PADS AT DIN 41612 CONNECTOR END DELETED. 'G' PADS AT DIN 41617 CONNECTOR END DELETED. D.ALLEN. 18-12-79.		3
					MATERIAL CHANGE WAS EPOXY GLASS FR4 ORDER CODE: 189-1182F. D.ALLEN. 30-3-81		4
					PACKING DRG. NO. ADDED TO FINISH ECN 2557 SA 12/12/83		5

- NOTES:
- SCREEN PRINT & ETCH WIRING SIDE USING SCREEN PREPARED FROM ARTWORK PHOTO NO 40111 SHEET 1.
 - SCREEN PRINT & ETCH COMPONENT SIDE USING SCREEN PREPARED FROM ARTWORK PHOTO NO 40111 SHEET 2.
 - BOARD TO BE PIERCED AS SHOWN. DIMENSIONS MARKED THIS * TO BE ADJUSTED TO POSITION MATRIX HOLES CENTRALLY IN COPPER PADS TO WITHIN ± 0.08 (0.03). PIERCE IN ACCORDANCE WITH P.P.3.
 - BOARDS TO BE TRIMMED OUT OF BLANK AFTER PIERCING TRIM EDGE 'A' THEN EDGE 'B' BEFORE TRIMMING TO FINISHED LENGTH. PIERCE CONNECTOR PATTERN, TRIM TO FINISH WIDTH IN ACCORDANCE WITH PP.3.
 - SCREEN PRINT COMPONENT GRID REFERENCE WITH WHITE INK ON COMPONENT SIDE USING SCREEN PREPARED FROM ARTWORK PHOTO NO 40111 SHEET 3.

CUSTOMER R.S. COMPONENTS
SPEC N° 2003 ISS 4

MATERIAL 1.6 THICK 10Z DOUBLE SIDED COPPER CLAD BLUE EPOXY GLASS NEMA. GEM3. ORDER CODE: 189-22820D.	FINISH SEE NOTES SEE DRG. 40777-A1 FOR PACKING.	SCALE FULL SIZE USED ON —
TITLE D.I.P. BOARD 100 WIDE X 220 LONG. TO SUIT DIN 41612 & 41617 CONNECTORS.	DATE 14-2-79 DRAWN I.J.M. CHECKED I.J. MARTINGALE APP'D	SHEET 1 OF 1 SHEET(S)
ORDER CODE 11-2496 H	DRAWING NO 40111	A1

REMOVE SHARP EDGES AND CORNERS.
ALL DIMENSIONS IN MILLIMETRES.
TOLERANCES UNLESS OTHERWISE STATED:
GENERAL TOLERANCE ± 0.12
RESULTANT TOLERANCE BETWEEN HOLE CENTRES ± 0.16
TOLERANCE ON HOLE DIAMETERS ± 0.05

VERO ELECTRONICS LTD.,
CHANDLER'S FORD, HANTS. SO5 3ZR.

THIRD ANGLE PROJECTION
FOR EXPLANATION OF DIMENSIONS. NOTES ETC. SEE BS 308.

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