



**Pb-free  
HEAT**



## SCW16□3US Series

High Flux Type LED

### Features

|                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|-------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Package                 | Ceramic LCC Type<br>SCW1643US (High efficiency type) : Pale yellow resin<br>SCW1653US (High color rendering type) : Pale orange resin                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Product features        | <ul style="list-style-type: none"> <li>• 100lm/W(High efficiency type) of environmentally friendly like CO2 reduction, white color source.</li> <li>• Wide variety of color temperatures correspond to general lighting uses.*</li> <li>• High color rendering type :Color Rendering Properties 1A group(<math>Ra \geq 90</math>)*</li> <li>• Outer dimension : 5.0 x 5.0 x 1.0 mm ( L x W x H )</li> <li>• Long life : 40,000h / 70% (retention of initial luminosity)</li> <li>• Storage temperature : -40°C~100°C</li> <li>• Operating temperature : -40°C~ 85°C</li> <li>• Lead-free soldering compatible</li> <li>• RoHS compliant</li> </ul> <p>* Efficiency varies with optical color</p> |
| Color temperature       | <p>*High efficiency type : 6,500K, 5,000K</p> <p>*High color rendering type : 5,000K, 4,200K, 3,500K, 3,000K, 2,600K</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Half Intensity Angle    | 120 deg.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Die materials           | InGaN                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Rank grouping parameter | Sorted by luminous flux and chromaticity per rank taping                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Assembly method         | Auto pick & place machine (Auto Mounter)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Soldering methods       | Recommendation of Reflow soldering / Dip soldering: Not recommended                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Taping and reel         | 1,000pcs per reel in a 12mm width tape. (Standard)<br>Reel diameter: $\phi$ 180mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

### Recommended Applications

- Residential lighting, Office lighting, Plant lighting, Store lighting, and Special lighting etc.

## Color and Luminous Flux (High Efficiency Type)

(Ta=25°C)

| Part No.     | Material | Emitted Color | Lens Color  | Luminous flux |      |                |
|--------------|----------|---------------|-------------|---------------|------|----------------|
|              |          |               |             | $\phi_v$ (lm) |      | I <sub>F</sub> |
|              |          |               |             | MIN.          | TYP. |                |
| SCW1643US-65 | InGaN    | Cool White    | Pale Yellow | 82            | 111  | 300mA          |
| SCW1643US-50 | InGaN    | Cool White    | Pale Yellow | 82            | 111  |                |

## Color and Luminous Flux (High Color Rendering Index Type)

(Ta=25°C)

| Part No.     | Material | Emitted Color | Lens Color  | Luminous flux |      |                |
|--------------|----------|---------------|-------------|---------------|------|----------------|
|              |          |               |             | $\phi_v$ (lm) |      | I <sub>F</sub> |
|              |          |               |             | MIN.          | TYP. |                |
| SCW1653US-50 | InGaN    | Natural White | Pale Orange | 39            | 70   | 300mA          |
| SCW1653US-42 | InGaN    | White         | Pale Orange | 39            | 65   |                |
| SCW1653US-35 | InGaN    | Warm White    | Pale Orange | 39            | 60   |                |
| SCW1653US-30 | InGaN    | Lamp color    | Pale Orange | 39            | 60   |                |
| SCW1653US-26 | InGaN    | Lamp color    | Pale Orange | 39            | 60   |                |

## Absolute Maximum Ratings

(Ta=25°C)

| Item                                                  | Symbol           | Absolute Maximum Ratings |           | Unit  |
|-------------------------------------------------------|------------------|--------------------------|-----------|-------|
|                                                       |                  | SCW1643US                | SCW1653US |       |
| Power Dissipation                                     | $P_d$            | 1,580                    | 1,580     | mW    |
| Forward Current                                       | $I_F$            | 360                      | 360       | mA    |
| Pulse Forward Current ※1                              | $I_{FRM}$        | 600                      | 600       | mA    |
| Forward Current Derating ※2<br>(Ta=55°C or higher)    | $\Delta I_F$     | 5.33                     | 5.33      | mA/°C |
| Pulse Forward Current Derating<br>(Ta=60°C or higher) | $\Delta I_{FRM}$ | 10.7                     | 10.7      | mA/°C |
| Reverse Voltage                                       | $V_R$            | 5                        | 5         | V     |
| Operating Temperature                                 | $T_{opr}$        | -40~+85                  |           | °C    |
| Storage Temperature                                   | $T_{stg}$        | -40~+100                 |           | °C    |

 ※1  $I_{FRM}$  Measurement condition : Pulse Width  $\leq 10$ ms., Duty  $\leq 1/10$ .

 ※2  $R_{(th\ j-a)} = 40$  °C/W

## Thermal Characteristics

(Ta=25°C)

| Item                                                  | Symbol          | Ratings   |           | Unit |
|-------------------------------------------------------|-----------------|-----------|-----------|------|
|                                                       |                 | SCW1643US | SCW1653US |      |
| Junction Temperature (MAX.)                           | $T_j$           | 120       | 120       | °C   |
| Thermal Resistance (TYP.)<br>(Junction/ ambient)      | $R_{(th\ j-a)}$ | 40        | 40        | °C/W |
| Thermal Resistance (TYP.)<br>(Junction/ Solder Point) | $R_{(th\ j-s)}$ | 20        | 20        | °C/W |

 ※ $R_{(th\ j-a)}$  Measurement Condition / Substrate: Aluminum (t=2.0mm) PCB Size : 36 x 36 mm

## Electro-Optical Characteristics (High Efficiency Type)

(Ta=25°C)

| Item                     | Condition             | Symbol         | Characteristics |                  |                  | Unit |
|--------------------------|-----------------------|----------------|-----------------|------------------|------------------|------|
|                          |                       |                |                 | SCW1643US<br>-65 | SCW1643US<br>-50 |      |
| Forward Voltage          | I <sub>F</sub> =300mA | V <sub>F</sub> | TYP.            | 3.7              | 3.7              | V    |
|                          |                       |                | MAX.            | 4.4              | 4.4              |      |
| Reverse Current          | V <sub>R</sub> =5V    | I <sub>R</sub> | MAX.            | 2                | 2                | μ A  |
| Half Intensity Angle     | I <sub>F</sub> =300mA | 2 θ 1/2        | TYP.            | 120              | 120              | deg. |
| Chromaticity Coordinates | I <sub>F</sub> =300mA | x              | TYP.            | 0.318            | 0.345            | -    |
|                          |                       | y              | TYP.            | 0.328            | 0.352            | -    |
| Color Rendering Index    | I <sub>F</sub> =300mA | Ra             | TYP.            | 70               |                  | -    |

## Electro-Optical Characteristics (High Color Rendering Index Type)

(Ta=25°C)

| Item                     | Condition             | Symbol         |      | Characteristics  |                  |                  |                  |                  | Unit |
|--------------------------|-----------------------|----------------|------|------------------|------------------|------------------|------------------|------------------|------|
|                          |                       |                |      | SCW1653US<br>-50 | SCW1653US<br>-42 | SCW1653US<br>-35 | SCW1653US<br>-30 | SCW1653US<br>-26 |      |
| Forward Voltage          | I <sub>F</sub> =300mA | V <sub>F</sub> | TYP. | 3.7              | 3.7              | 3.7              | 3.7              | 3.7              | V    |
|                          |                       |                | MAX. | 4.4              | 4.4              | 4.4              | 4.4              | 4.4              |      |
| Reverse Current          | V <sub>R</sub> =5V    | I <sub>R</sub> | MAX. | 2                | 2                | 2                | 2                | 2                | μ A  |
| Half Intensity Angle     | I <sub>F</sub> =300mA | 2 θ 1/2        | TYP. | 120              | 120              | 120              | 120              | 120              | deg. |
| Chromaticity Coordinates | I <sub>F</sub> =300mA | x              | TYP. | 0.345            | 0.372            | 0.408            | 0.437            | 0.464            | -    |
|                          |                       | y              | TYP. | 0.352            | 0.371            | 0.392            | 0.404            | 0.412            | -    |
| Color Rendering Index    | I <sub>F</sub> =300mA | Ra             | TYP. | 95               |                  |                  |                  |                  | -    |

## Luminous Flux Rank (High Efficiency Type)

(Ta=25°C)

### 【SCW1643US】

Flux Tolerance each Rank : +/-10%

| Rank | $\phi_v$ (lm) |      | Condition             |
|------|---------------|------|-----------------------|
|      | MIN.          | MAX. |                       |
| BZ   | 82            | 100  | I <sub>F</sub> =300mA |
| C1   | 100           | 120  |                       |
| C2   | 120           | 150  |                       |

## Luminous Flux Rank (High Color Rendering Index Type)

(Ta=25°C)

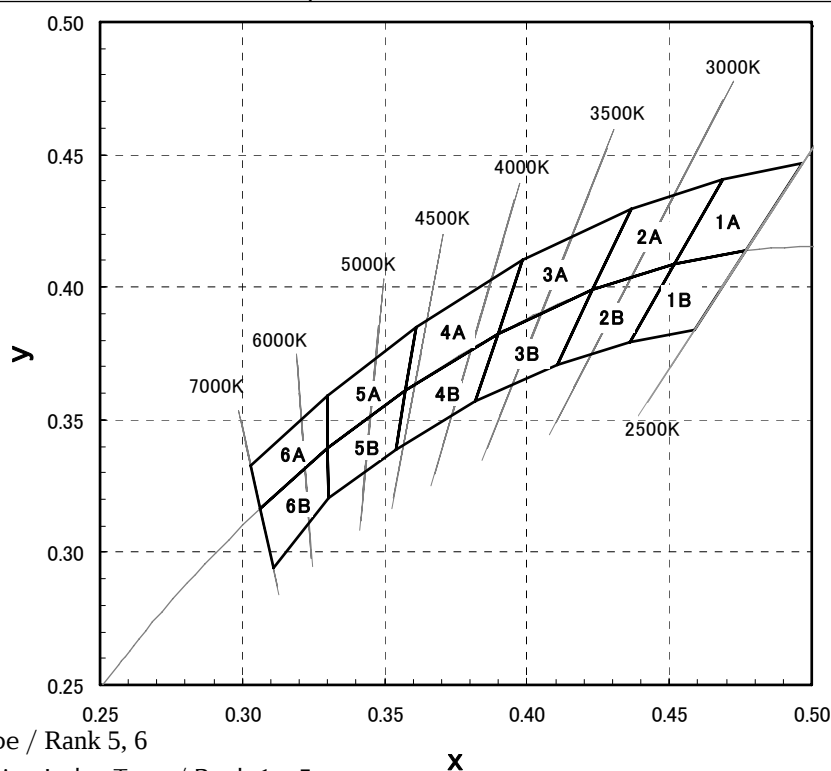
### 【SCW1653US】

Flux Tolerance each Rank : +/-10%

| Rank | $\phi_v$ (lm) |      | Condition             |
|------|---------------|------|-----------------------|
|      | MIN.          | MAX. |                       |
| B8   | 39            | 47   | I <sub>F</sub> =300mA |
| B9   | 47            | 56   |                       |
| BX   | 56            | 68   |                       |
| BY   | 68            | 82   |                       |
| BZ   | 82            | 100  |                       |

# Sorting Chart for Chromaticity Coordinates

(Ta=25°C)



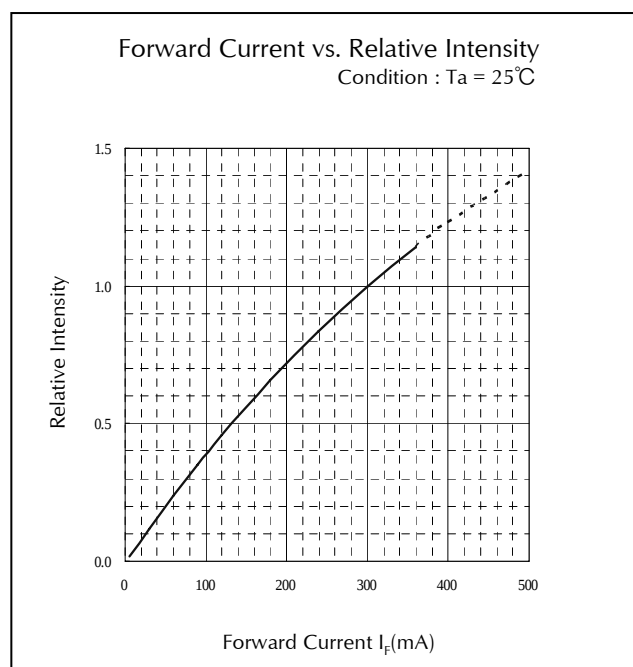
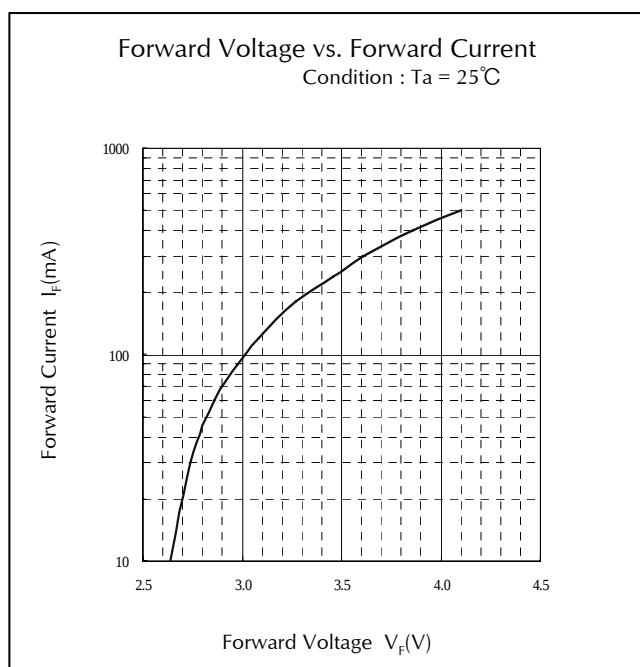
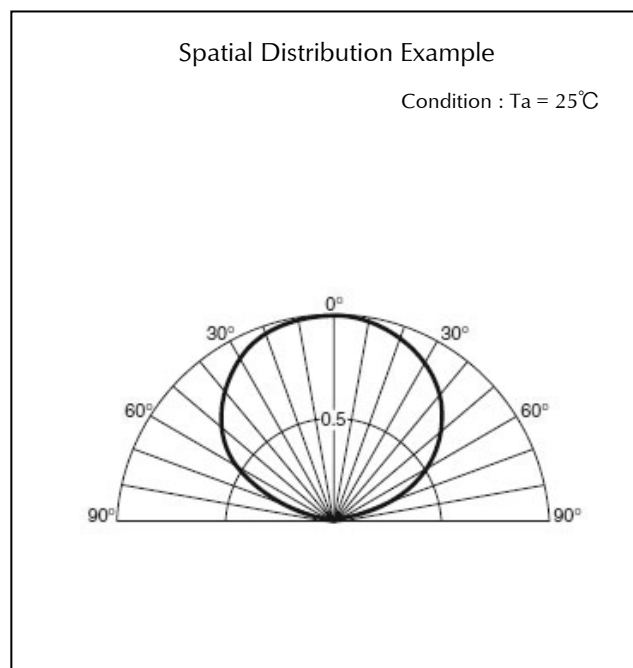
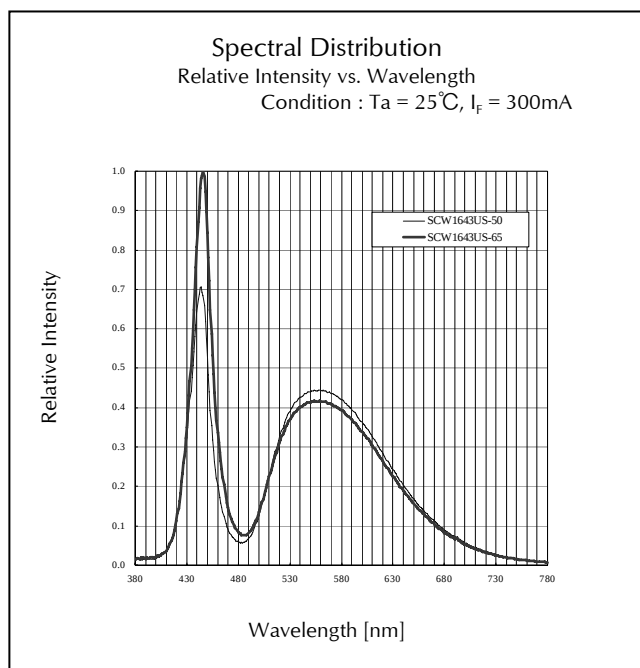
- High Efficiency Type / Rank 5, 6
- High Color Rendering Index Type / Rank 1~5

 (I<sub>F</sub>=300mA)

|      | LEFT DOWN point |        | LEFT UP point |        | RIGHT UP point |        | RIGHT UP point |        |
|------|-----------------|--------|---------------|--------|----------------|--------|----------------|--------|
| Rank | x               | y      | x             | y      | x              | y      | x              | y      |
| 1A   | 0.4519          | 0.4086 | 0.4689        | 0.4409 | 0.4969         | 0.4466 | 0.477          | 0.4137 |
| 1B   | 0.4361          | 0.3793 | 0.4519        | 0.4086 | 0.477          | 0.4137 | 0.4587         | 0.3838 |
| 2A   | 0.4232          | 0.3989 | 0.4367        | 0.4297 | 0.4689         | 0.4409 | 0.4519         | 0.4086 |
| 2B   | 0.4109          | 0.3709 | 0.4232        | 0.3989 | 0.4519         | 0.4086 | 0.4361         | 0.3793 |
| 3A   | 0.3897          | 0.3823 | 0.3982        | 0.4101 | 0.4367         | 0.4297 | 0.4232         | 0.3989 |
| 3B   | 0.3817          | 0.3568 | 0.3897        | 0.3823 | 0.4232         | 0.3989 | 0.4109         | 0.3709 |
| 4A   | 0.3573          | 0.361  | 0.3611        | 0.3849 | 0.3982         | 0.4101 | 0.3897         | 0.3823 |
| 4B   | 0.3538          | 0.3389 | 0.3573        | 0.361  | 0.3897         | 0.3823 | 0.3817         | 0.3568 |
| 5A   | 0.3301          | 0.3391 | 0.3299        | 0.3591 | 0.3611         | 0.3849 | 0.3573         | 0.361  |
| 5B   | 0.3302          | 0.3205 | 0.3301        | 0.3391 | 0.3573         | 0.361  | 0.3538         | 0.3389 |
| 6A   | 0.3063          | 0.3165 | 0.303         | 0.3327 | 0.3299         | 0.3591 | 0.3301         | 0.3391 |
| 6B   | 0.3109          | 0.294  | 0.3063        | 0.3165 | 0.3301         | 0.3391 | 0.3302         | 0.3205 |

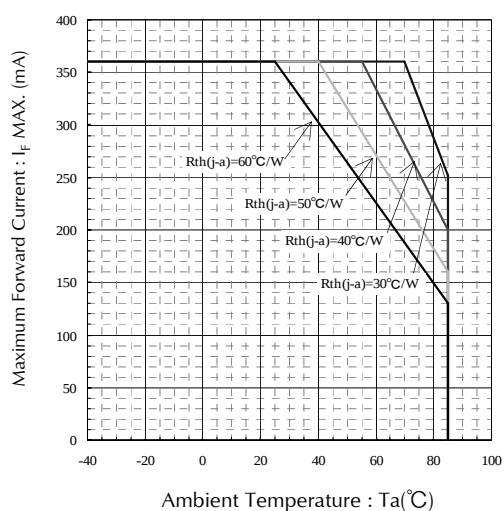
Chromaticity Coordinates Tolerance Each Rank : +/-0.01

## Technical Data (High Efficiency Type)

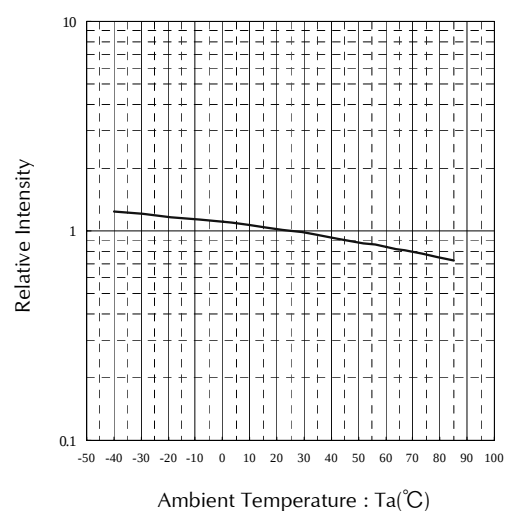


## Technical Data (High Efficiency Type)

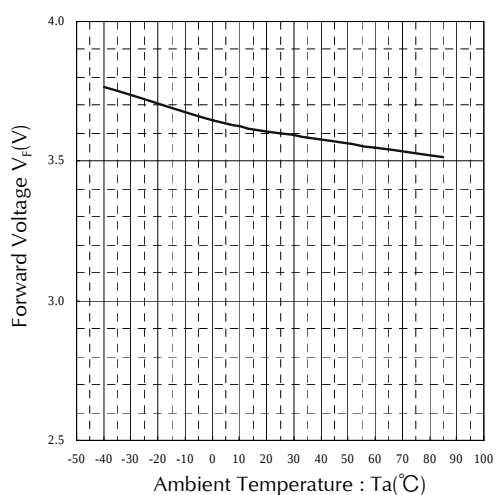
**Derating**  
Ambient Temperature vs. Maximum Forward Current



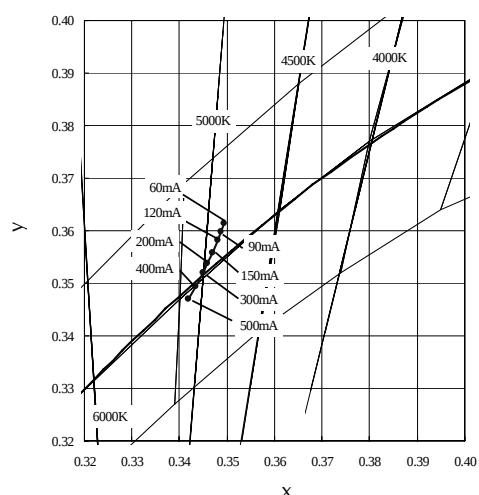
**Ambient Temperature vs. Relative Intensity**  
Condition :  $I_F = 300\text{mA}$



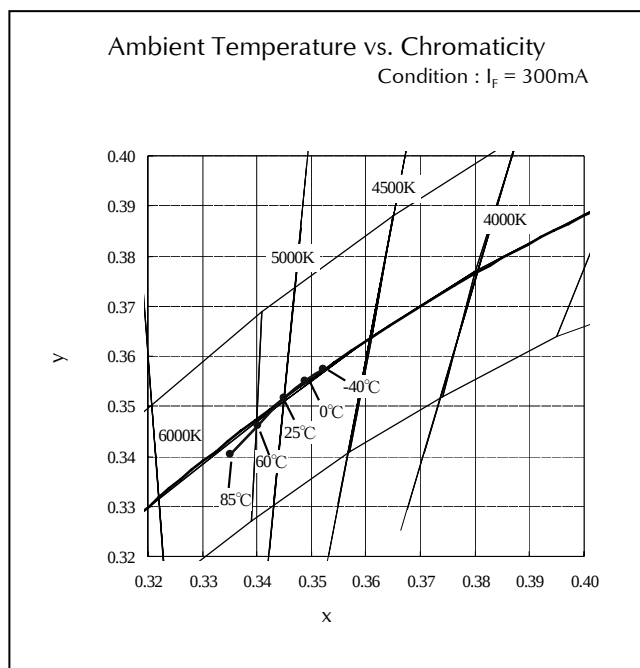
**Ambient Temperature vs. Forward Voltage**  
Condition :  $I_F = 300\text{mA}$



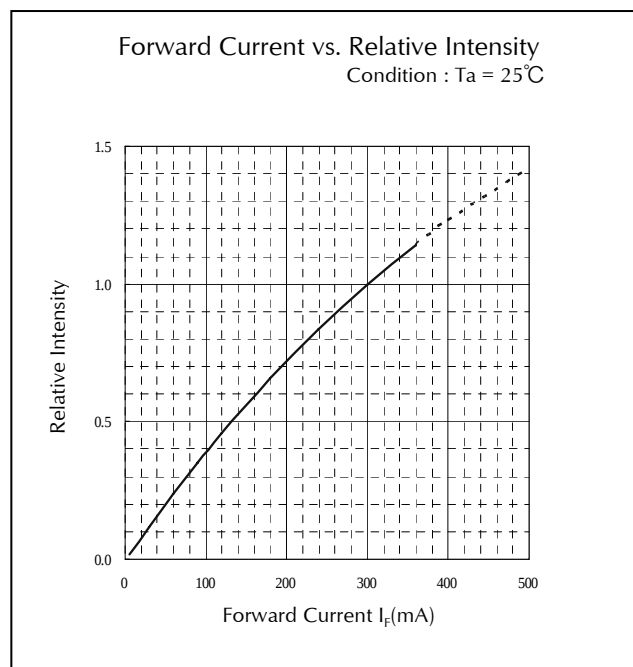
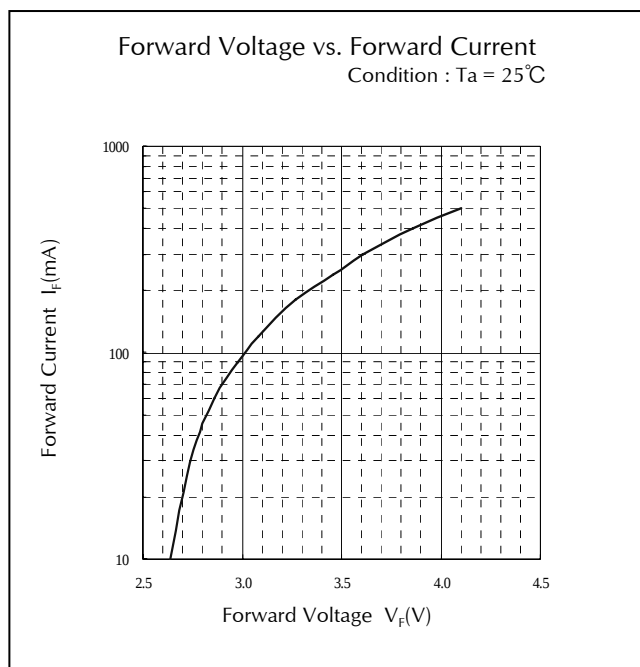
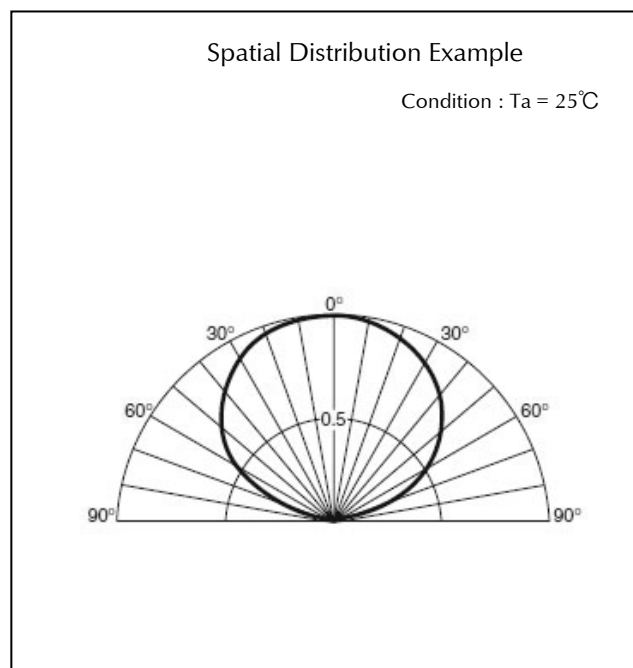
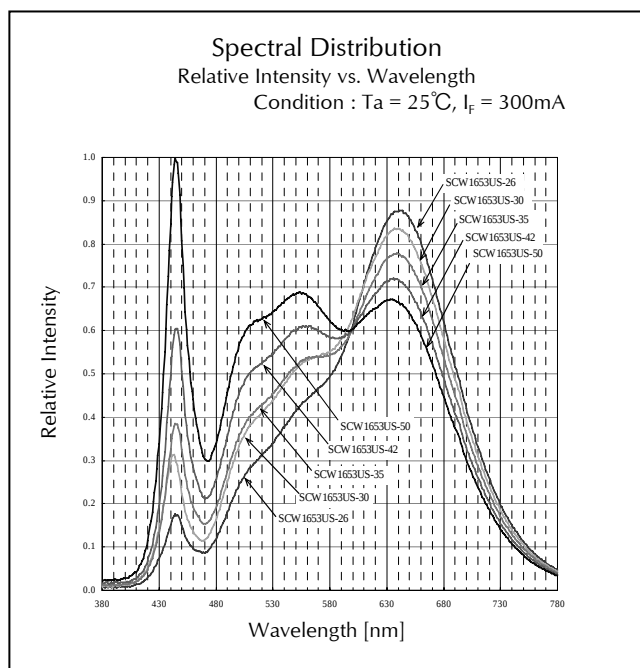
**Forward Current vs. Chromaticity**  
Condition :  $T_a = 25^\circ\text{C}$   
(5,000K)



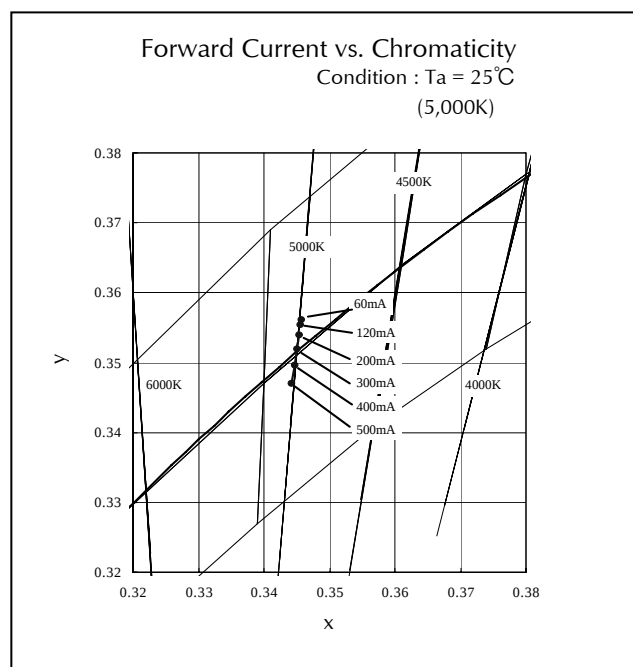
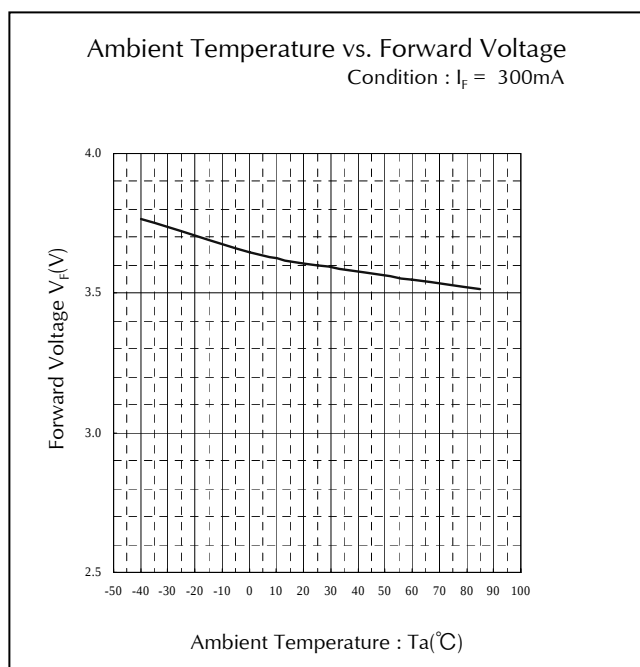
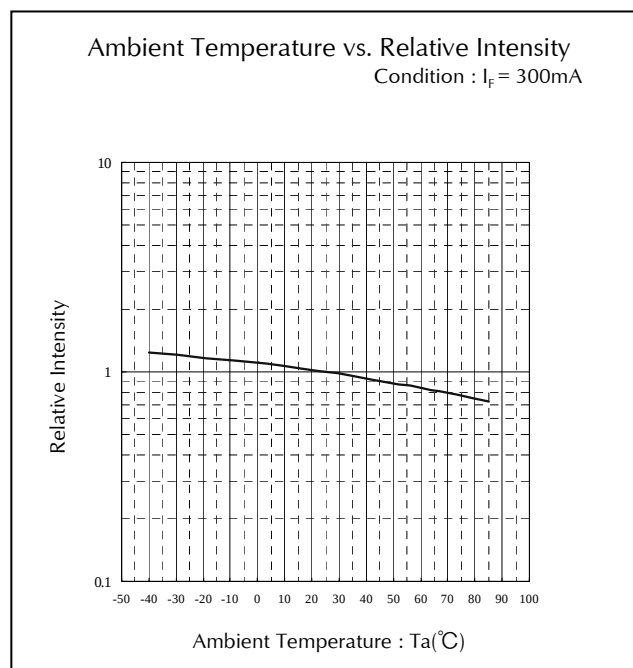
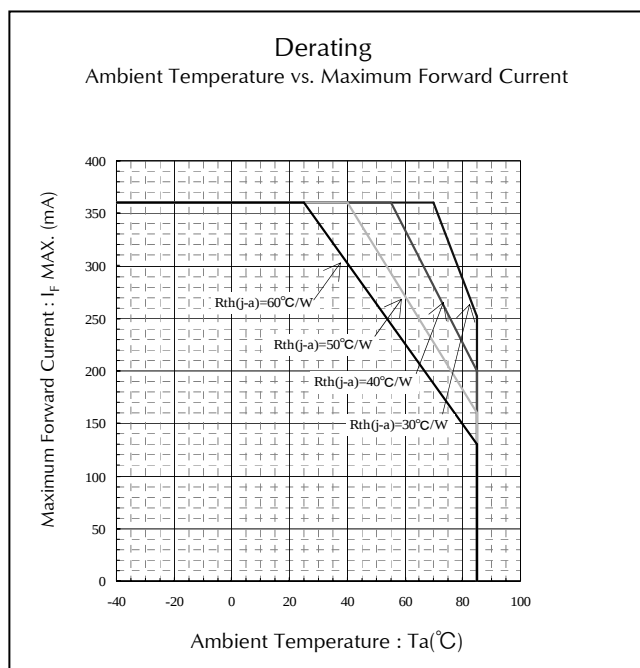
## Technical Data (High Efficiency Type)



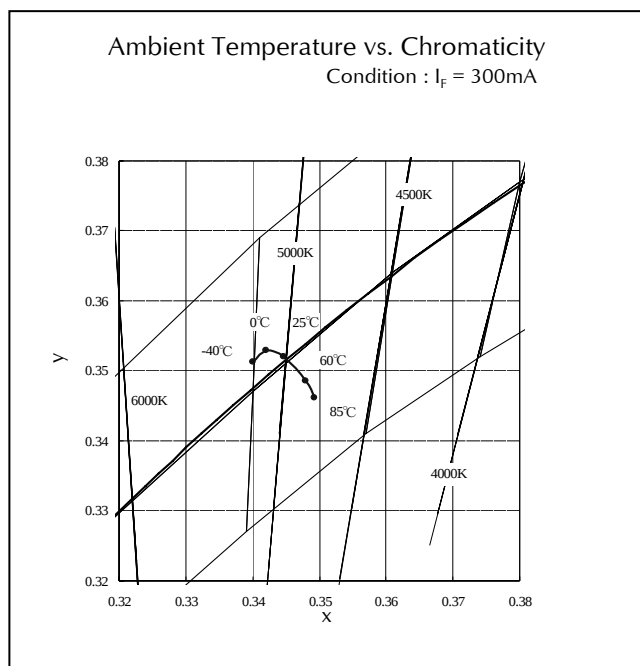
## Technical Data (High Color Rendering Index Type)



## Technical Data (High Color Rendering Index Type)



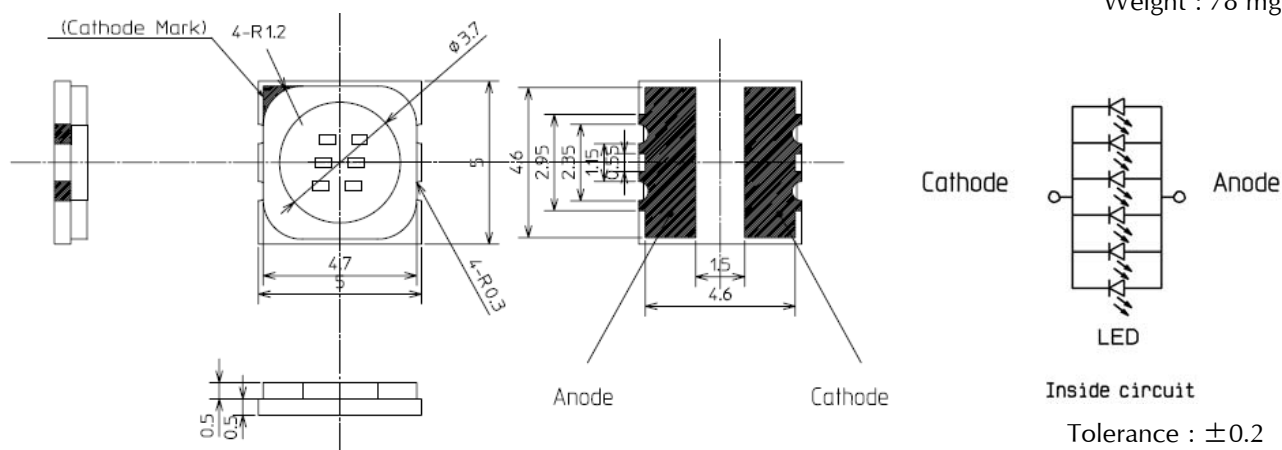
## Technical Data (High Color Rendering Index Type)



## Package Dimensions

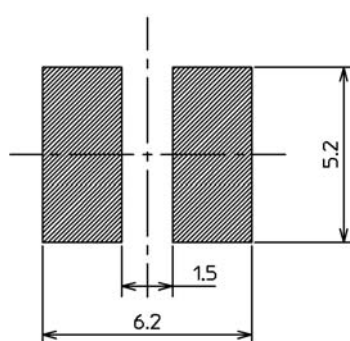
(Unit : mm)

Weight : 78 mg



## Recommended Soldering Pattern

(Unit : mm)

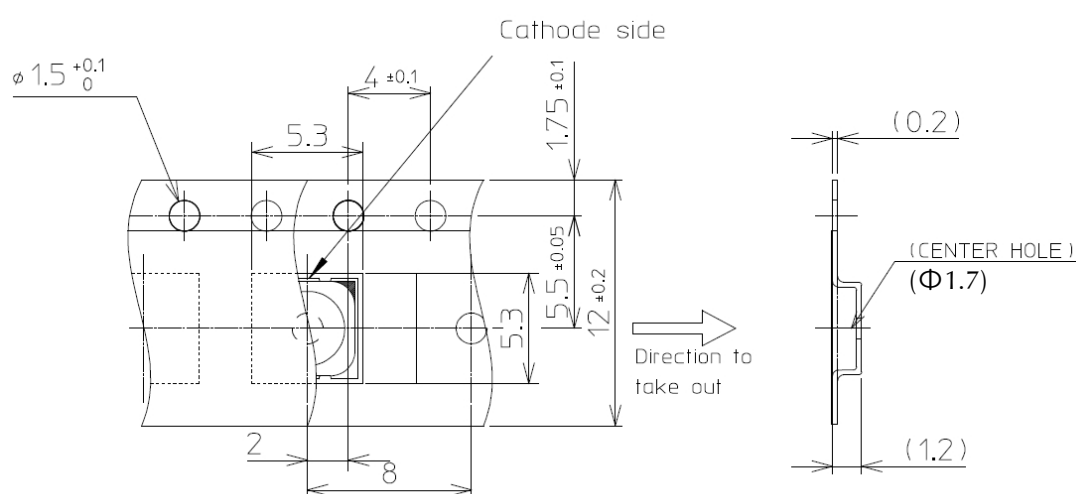


Tolerance :  $\pm 0.2$

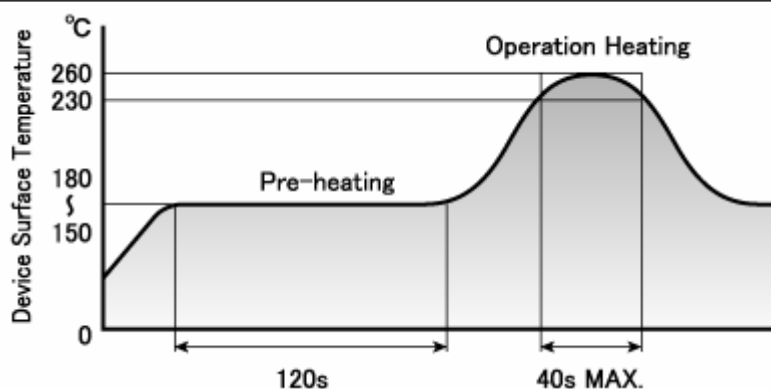
## Taping Specification

(Unit : mm)

•Quantity: 1,000pcs/ reel (standard)



## Reflow Soldering Conditions



- 1) The above profile temperature gives the maximum temperature of the LED resin surface. Please set the temperature so as to avoid exceeding this range.
- 2) Total times of reflow soldering process shall be no more than 2 times. When the second reflow soldering process is performed, intervals between the first and second reflow should be short as possible (while allowing some time for the component to return to room temperature after the first reflow) in order to prevent the LED resin from absorbing moisture.

## Manual Soldering Conditions

|                              |        |        |
|------------------------------|--------|--------|
| Iron tip temp.               | 350 °C | (MAX.) |
| Soldering time and frequency | 3 s    | (MAX.) |
|                              | 1 time | (MAX.) |

## Reliability Testing Result

| Reliability Testing Result    | Applicable Standard   | Testing Conditions                                                                | Duration     | Failure |
|-------------------------------|-----------------------|-----------------------------------------------------------------------------------|--------------|---------|
| Room Temp. Operating Life     | EIAJ ED-4701/100(101) | Ta = 25°C, IF = Maximum Rated Current                                             | 1,000 h      | 0/16    |
| High Temp. Operating Life     | EIAJ ED-4701/100(101) | Ta = Maximum Rated Operating Temp., IF = 275mA                                    | 1,000 h      | 0/16    |
| Low Temp. Operating Life      | EIAJ ED-4701/100(101) | Ta = -40°C, IF = Maximum Rated Current                                            | 1,000 h      | 0/16    |
| Wet High Temp. Operating Life | EIAJ ED-4701/100(102) | Ta = 60°C, 90%, IF = Maximum Rated Current                                        | 1,000 h      | 0/16    |
| Temperature Cycling           | EIAJ ED-4701/100(105) | Ta = -40°C ~ Maximum Rated Storage Temp. (each 30min.)                            | 1,000 cycles | 0/16    |
| Resistance to Soldering Heat  | EIAJ ED-4701/300(301) | Preheating : 150 ~ 180°C(120s Max.)<br>Operation Heating : 230°C(40s) → 260°C(5s) | 5 times      | 0/16    |

## Failure Criteria

| Items               | Symbols | Conditions                                     | Failure criteria                                             |
|---------------------|---------|------------------------------------------------|--------------------------------------------------------------|
| Luminous Intensity  | Iv      | IF Value of each product<br>Luminous intensity | Testing Min. Value < Spec. Min. Value x 0.7                  |
| Forward Voltage     | VF      | IF Value of each product<br>Forward Voltage    | Testing Max. Value ≥ Spec. Max. Value x 1.2                  |
| Reverse Current     | IR      | VR = Maximum Rated<br>Reverse Voltage V        | Testing Max. Value ≥ Spec. Max. Value x 2.5                  |
| Cosmetic Appearance | -       | -                                              | Occurrence of notable decoloration, deformation and cracking |

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