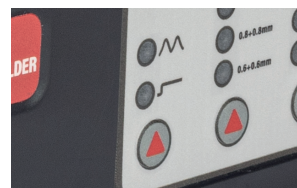




**SOFT TOUCH CONTROL PANEL FOR OPERATING WELDING THICKNESS, TIMER & PULSE FUNCTIONS (MAX. THICKNESS 2MM - 2MM)**



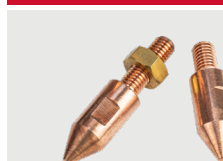
**PULSE FUNCTION FOR ENHANCED SPOT WELDING OF COATED MATERIALS**



**OPERATES FROM A 13A SUPPLY FOR EASE-OF-USE**



**HEAVY-DUTY SIDE HANDLE FOR ADDED STABILITY WHEN IN USE**



**SUPPLIED WITH REPLACEMENT 20MM COPPER/CHROME ELECTRODES**



**AVAILABLE WITH ADDITIONAL ELECTRODES & BODYWORK KIT**

ITEM. 25299

# SIP WELDMATE® PRO SW200 SPOT WELDER WITH TIMER & PULSE

**PORTABLE SPOT WELDER FOR CONSISTENT WELDS & ENHANCED PENETRATION**

## PRODUCT OVERVIEW

The **SIP WELDMATE® PRO SW200 Spot Welder with Timer & Pulse** is a portable resistance welder designed for sheet metal applications in automotive environments and light fabrication workshops.

Ideal for vehicle body panel repairs and light sheet metal tasks, this easy-to-use welder uses copper/chrome alloy electrodes to achieve a maximum welding thickness of 2mm - 2mm and features a microprocessor-controlled timer and pulse functions for consistent welds and enhanced penetration using a variety of material types.

For added flexibility the welder operates from a 13A supply. It is also available with a range of additional electrode arms sold individually or as a bodywork kit for greater application versatility.

## FEATURES & BENEFITS

### ✔ INTUITIVE SOFT TOUCH CONTROL PANEL FEATURES ADJUSTABLE WELDING THICKNESS, TIMER & PULSE FUNCTIONS FOR ROBUST & REPEATABLE WELDING CAPABILITY IN A VARIETY OF APPLICATIONS

Maximum welding thickness of 2mm - 2mm with sufficient welding current output to achieve 4 welds per minute.

A microprocessor-controlled timer function allows settings of 80~1800ms for precise and consistent welds.

Pulse function allows spot welding of coated materials including Zintec, galvanised and nickel-plated. By applying a short burst of additional heat into the material, the welder can penetrate the coating before completing the weld.

Suitable for mild steel, stainless steel and galvanised steel.

Offers strong localised welds with minimal heat distortion to the surrounding sheet metal.

Easy-to-use lever smoothly engages welding electrode tips for accurate welding performance.

Supplied with a set of replacement 20mm copper/chrome electrodes.

**THIS PRODUCT COMES WITH AN SIP 2-YEAR SILVER WARRANTY\***

**FIND OUT MORE AT [SIP-GROUP.COM/WARRANTY](http://SIP-GROUP.COM/WARRANTY)**



ITEM. 25299

# SIP WELDMATE® PRO SW200 SPOT WELDER WITH TIMER & PULSE

## FEATURES & BENEFITS CONT.

### ✔ ADDITIONAL ELECTRODES & BODYWORK KITS AVAILABLE FOR GREATER APPLICATION VERSATILITY

These easy-to-fit accessories are sold separately as individual parts or available as a bodywork kit.  
The 20mm electrode arms offer added dexterity for welding at more acute angles in the workpiece.

- 25413 SIP Spot Welder 120mm Arms with Straight Electrodes (ø 20mm)
- 25412 SIP Spot Welder 120mm Arms with Offset Electrodes (ø 20mm)
- 25414 SIP Spot Welder 350mm Arms with Offset Electrodes (ø 20mm)
- 25410 SIP Spot Welder 350mm Restricted Access Arms with Offset Electrodes (ø 20mm)
- 25411 SIP Spot Welder 120mm Arms with Swan Neck Electrodes (ø 20mm)
- 25425 SIP Spot Welder 5pc Bodywork Kit (ø 20mm) (for 25299)

## WHAT'S IN THE BOX?

- 1x SIP WELDMATE® PRO SW200 Spot Welder with Timer & Pulse
- 2x 20mm straight electrodes
- 1x side handle with fixing bolt and hex key
- User manual available via QR code sticker applied to product

## APPLICATIONS & USES

PERFECT FOR AUTOMOTIVE & GARAGE ENVIRONMENTS

IDEAL FOR SHEET METAL WELDING APPLICATIONS

SUITABLE FOR FABRICATION WORKSHOPS

SUITABLE FOR MILD STEEL, STAINLESS STEEL & GALVANISED STEEL

ITEM NO.	25299
INPUT SUPPLY	230v (13A)
MAX. WELDING THICKNESS	2mm - 2mm
SPOT DURATION	80~1800ms
WELDS PER MINUTE	4 welds per minute
MAX. ELECTRODE FORCE	460N
NET WEIGHT	9.7kg
GROSS WEIGHT	10.6kg
PRODUCT DIMENSIONS	330(H) x 152(W) x 460mm(D)
PACKAGED DIMENSIONS	265(H) x 140(W) x 515mm(D)