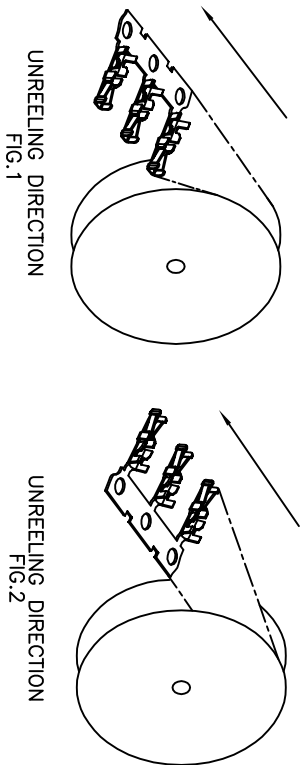
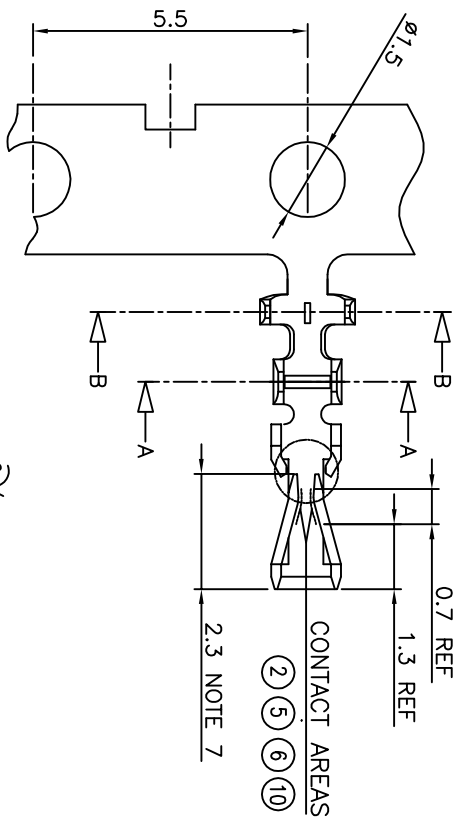
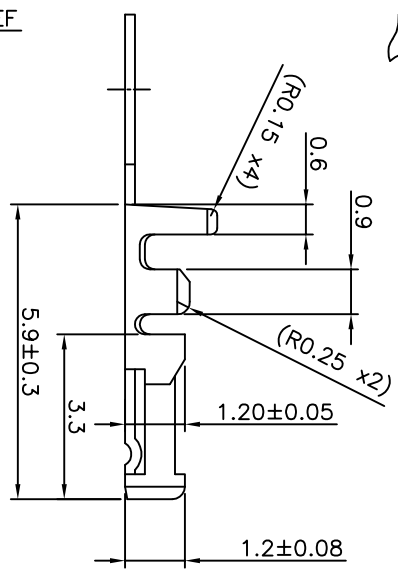
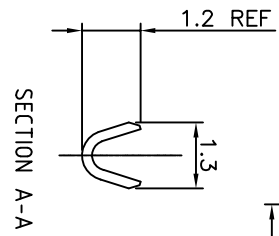
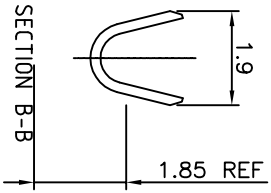
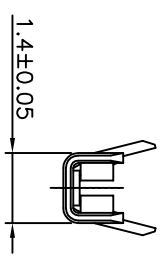


PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001RELF	NOTE 2	FIG.2
77138-101RELF	NOTE 6	FIG.2
77138-101LF	NOTE 10	FIG.1



NOTES

- 1 MATERIAL : PHOSPHOR BRONZE
- 2 FINISH : SELECTIVE GOLD PLATING 0.2µm MIN (CONTACT AREA) OVER 1.27µm NI MIN
- 3 WIRE RANGE : AWG 26-30
- 4 GENERAL TOLERANCE : ±0.25
- 5 FINISH : SELECTIVE GOLD PLATING 0.5µm MIN (CONTACT AREA) OVER 1.27µm NI MIN
- 6 FINISH : SELECTIVE GOLD PLATING 0.76µm MIN (CONTACT AREA) OVER 1.27µm NI MIN
- 7 REMAINDER : - GOLD FLASH FOR 2 5 6
- 2.0-5.0µm TIN FOR 10
- 8- UNDERPLATING 1.27µm NI MIN ALL OVER
- 9 CRIMP SPECIFICATION AS PER GS-20-058
- 10 FINISH : 2.0-5.0µm TIN ON CONTACT AREA. UNDERPLATING 1.27µm NI MIN ALL OVER



mat'l. code	SEE NOTES	surface	tolerance	projection	product family
ISO 1302	ISO 406 ISO 1001	ISO 1302	ISO 406 ISO 1001	ISO 1302	MINITEK
ltr	ecm no	dr	date	tolerances unless otherwise specified	title
J	107-0092	RS	07.02.07	X ±0.25	CTW MINITEK
K	F08-0122	JCO	08.05.05	linear XX ±0.15	AWG 26-30
L	F08-0174	JCO	08.05.20	xxx ±0.05	scale 5:1
M	F12-0004	JCO	12.01.04	dr LMULIN	08.01.28
N	F12-0088	JCO	12.07.23	engr J.COMPAGNON	08.01.28
P	B-19188	LMU	14.10.24	chp JCO	08.05.05
sheet	revision	sheet	sheet	sheet	sheet
Index	Index	Index	Index	Index	Index

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P	B-19188	LMU	14.10.24	chp JCO	08.05.05
sheet	revision	sheet	sheet	sheet	sheet
Index	Index	Index	Index	Index	Index

dwg no	77138	sheet 1 of 1	size	A3
type	CUSTOMER	drawing		