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No.:RZUN2019-2380

检测报告 TEST REPORT

UN38.3

NAME OF SAMPLE:	Li-Polymer Rechargeable Battery				
产品名称:	二次锂离子电池				
CLIENT:	Shengshi Hardware and Plastics Co., Ltd.				
委托单位:	东莞盛时五金塑胶制品有限公司				
CLASSIFICATION OF TEST:	Commission Test				
检测类别:	委托测试				



检测报告

TEST REPORT

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Name of samples: Li-Polymer Rechargeable Battery 样品名称:二次锂离子电池	Type/Model: 型号规格: RB0157 3,8V 2850mAh 10,83Wh
Color: Black 样品颜色:黑色	Physical shape: Prismatic 样品形状: 棱柱形
Commissioned by: Shengshi Hardware and Plastics Co., Ltd. 委托单位: 东莞盛时五金塑胶制品有限公司	Manufacturer: Guangdong Pow-Tech New Power Co.,Ltd. 生产单位: 广东力科新能源有限公司
Commissioner address: JIAOYITANG ADMINISTRATIVE DOSTRICT, TANGXIA TOWN DONGGUAN CHINA 委托单位地址: 东莞市塘厦镇蛟乙塘管理区(工业区)	Manufacturer address: No.9 , HengDong 3 Road, Hengkeng Shiling Industry Zone , Liaobu Town, Dongguan 生产单位地址: 东莞市寮步镇横坑石岭工业区横东三路 9 号
Classification of test: Commission Test 检测类别: 委托测试	Quantity of sample: 44 cells 样品数量: 44 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3	Sample identification: 样品标识序号: c1#~c44#
Receiving date: 接样日期: 2019-06-05	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date: 完成日期: 2019-07-01	Test item: 8 items 测试项目: 8 项

Test conclusion:

检测结论:

The Li-Polymer Rechargeable Batteries submitted by Shengshi Hardware and Plastics Co., Ltd. are tested according to Section 38.3 of the Sixth revised Edition Amendment 1 of the Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria (ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.

由东莞盛时五金塑胶制品有限公司送检的二次锂离子电池,依据《关于危险货物运输的建议书》试验和标准手册第六修订版修正 1 第 38.3 节进行检测,试验为全项目,测试结果符合标准相关要求。

Seal of CVC CVC D章 Date of issue: 签发日期: 2019 本作用章

Title:Manager批准人职务:经理

Approved by: Reviewed by: Tested by:

批准: Huageur 审核: Zhang Signo 检测: Wei Grahea

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Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Test item	Sample No.	State	Remark
测试项目	样品编号	状态	备注
	c1#~c5#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	
T.1~T.5	c6#~c10#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
Т.6	c11#~c15#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	
1.0	c16#~c20#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计额 定容量的 50%	-
T.7	c1#~c4#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	using undamaged samples previously used in tests T.1 to T.5 使用试验 T.1 至 T.5 未 损坏的样品
	c41#~c44#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	
	c21#~c30#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
T.8	c31#~c40#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of the deviation from the standard, if any:

测试结果不符合标准项的说明:

/

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

本报告中以逗号代替小数点。

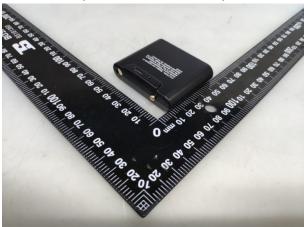
The Li-Polymer Rechargeable Batteries submitted by Shengshi Hardware and Plastics Co., Ltd. are single cell batteries. According to the standard, a single cell battery is considered a "cell" and shall be tested according to the testing requirements for "cell".

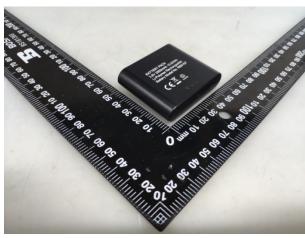
东莞盛时五金塑胶制品有限公司所送的二次锂离子电池是单电芯电池。根据标准要求,单电芯电池被视为"电芯",须根据"电芯"的实验要求进行试验。

Photos of Samples and Labels/样品照片及标识

Single Cell Battery /单电芯电池 (RB0157 3,8V 2850mAh 10,83Wh)



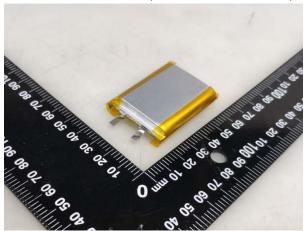


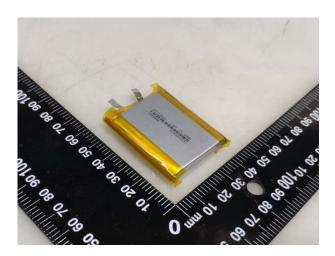




Photos of Samples and Labels/样品照片及标识

Cell/电芯(PT113949 3,8V 2850mAh 10,83Wh)







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	ST/SG/AC.10/11/Rev.6/Amend.1	/Section 38.3						
Clause 章节	Requirements Result 测试结果							
38.3.4	Procedure/测试步骤		_					
	Test 1: Altitude simulation/测试 1: 高度模拟							
	Test cells and batteries shall be stored at a pressusix hours at ambient temperature (20±5℃)/ 将电芯压力为不大于 11,6kpa 的环境中贮存不少于 6 个小	和电池在温度为 20±5℃,大气						
	Requirement/标准要求:							
	1 Cells and batteries Mass loss limit: ≤0,2% /样 品质量损失≤0,2%	The samples c1#~c10# :						
38.3.4.1	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的	No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品: 无漏液、无排气、无解体、无破裂以及无着火现象	P					
	90%,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The data is shown in Table 1./ 数据见表 1						
	Test 2: Thermal test/测试 2: 热冲击							
	Test cells and batteries are to be stored for/电池存储条件如下:							
	1 For small cells and batteries: one temperature cycle: 72±2℃(6h) —-40±2℃(6h) /对于小型电芯和电池: 一次温度循环为 72±2℃(6h) —-40±2℃(6h)							
	For large cells and batteries: one temperature cycle: 72±2℃(12h) —-40±2℃(12h) /对于大型电芯和电池: 一次温度循环为 72±2℃(12h) —-40±2℃(12h)							
	2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min							
	3 This procedure is to be repeated 10 times/重复 10 次循环							
	4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后,电池在 20±5℃的条件下 搁置 24 小时							
38.3.4.2	Requirements/标准要求		Р					
	1 Cells and batteries Mass loss limit: ≤0,2% /样 品质量损失≤0,2%	The samples c1#~c10# :						
	2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states.	No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品:无漏液、无排气、无解						
	样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象的发生	お: 元瀬液、元排气、元解体、无破裂以及无着火现象 The data is shown in Table 1./ 数据见表 1						

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	ST/SG/AC.10/11/Rev.6/Amend.1	/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定		
38.3.4.3	Test 3: Vibration/测试 3: 振动 1 Cells and batteries are firmly secured to the platt 芯和电池牢固地安装在振动台(的台面)上 2 The vibration: a sinusoidal waveform with a loga 200Hz and back to 7Hz traversed in 15 minutes/振至 200Hz,然后在减少回到 7Hz 为一个循环,一个送。 3 For cells and small batteries: from 7 Hz a peak a until 18Hz is reached. The amplitude is then maint excursion) and the frequency increased until a pea (approximately 50Hz). A peak acceleration of 8gn if frequency is increased to 200Hz. / 对于电芯和小型值加速度保持不变,直到达到 18Hz。然后将振幅停并且频率增加直到出现 8gn 的峰值加速度(大约 50度,直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of reached. The amplitude is then maintained at 0.8n the frequency increased until a peak acceleration of 25Hz). A peak acceleration of 2gn is then maintain increased to 200Hz. / 对于大型电池:从 7Hz 开始变,直到达到 18Hz。然后将振幅保持在 0.8mm(分别出现 2gn 的峰值加速度(大约 25Hz)。然后保持加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hour perpendicular mounting position of the cell. One of be perpendicular to the terminal face. /以振动的其性,对每个电芯从三个互相垂直的方向上循环 12 次时。	rithmic sweep between 7Hz and 运动以正弦波形式,以 7Hz 增加 一循环持续 15 分钟的对数前移传 acceleration of 1gn is maintained tained at 0.8mm (1.6mm total ak acceleration of 8gn occurs is then maintained until the 型电池: 从 7Hz 开始,以 1gn 的峰 程持在 0.8mm(总偏移 1.6mm)即Hz)。然后保持 8gn 的峰值加速 of 1gn is maintained until 18Hz is nm (1.6mm total excursion) and of 2gn occurs (approximately ed until the frequency is ,以 1gn 的峰值加速度保持不总偏移 1.6mm)并且频率增加直接 2gn 的峰值加速度,直到频率增加 1 。	P		
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样 品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电芯。3 No leakage, no venting, no disassembly, no rupture and no fire 样品(电池)应无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1				

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	ST/SG/AC.10/11/Rev.6/Amend.1	/Section 38.3				
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定			
	Requirements Result					
38.3.4.4	弦的加速度撞击,脉冲持续 6 毫秒,大型电池须经受最大加速度 50g _n (或与 $\sqrt{\frac{30000}{mass}}$ 中的较小值)和脉冲持续时间 11 毫秒的半正弦波冲击。 3 Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受 18 次冲击。 Requirements/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的					

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ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3						
Clause 章节	Requirements Result 测试结果 Tost 5: External Short Circuit/测试 5 : 外部短路					
0.0.0.0	•	测试结果 or a period of time necessary to 4℃/加热电芯或电池样品直到温 circuit condition with a total t, This short circuit condition is tery external case temperature 的总电阻回路进行短路,样品的人上。 or six hours for the test to be the samples c1#~c10#: no disassembly, no rupture and no fire/编号为 c1#~c10#的	Verdict 判定 P			
	 External temperature not exceed 170℃ 外表温度不超过 170℃ No disassembly, no rupture and no fire. 无解体、无破裂和无着火现象发生。 	样品:无解体、无破裂以及无 着火现象 The data is shown in Table 1./ 数据见表 1				

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	ST/SG/AC.10/11/Rev.6/Amend.1	/Section 38.3						
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定					
	Test 6: Impact / Crush / 测试 6: 撞击/挤压							
	Impact (applicable to cylindrical cells not less than	18mm in diameter) /						
	撞击(适用于直径不小于 18 毫米的圆柱形电池)							
	1 This test sample cell or component cell is to be placed on a flat smooth surface/ 将试验样品用的电芯或聚合物电芯放在一个平坦光滑的平面上							
	2 A 15,8 mm diameter bar is to be placed across the center of the sample, A 9,1kg mass is to be dropped from a height of 61±2,5cm onto the sample./将一直径为 15,8mm 的不锈钢圆棒横过电池中部放置后,将一质量为 9,1kg 的物体从 61±2,5cm 的高度落向样品。							
	3 The test sample is to be impacted with its longitus surface and perpendicular to the longitudinal axis diameter curved surface lying across the centre of is to be subjected to only a single impact./ 接受撞音平行并与横放在试样中心的直径 15,8±0,1 毫米弯曲经受一次撞击。	of the 15,8 mm ± 0,1mm the test sample. Each sample 击的试样,纵轴应与平坦的表面	Р					
	Requirements/标准要求: 1 Cells external temperature not exceed 170℃. 电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应 无解体和无着火现象发生	The samples c11#~c20#: no disassembly and no fire/编 号为 c11#~c20#的样品: 无解 体、无着火现象 The data is shown in Table 2./ 数据见表 2						
38.3.4.6	Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18mm in diameter) / 挤压(适用于棱柱形、袋装、硬币/纽扣电池和直径小于 18 毫米的圆柱形电池) 1 A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1,5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached. / 将电池或元件电池放在两个平面之间挤压,挤压力度逐渐加大,在第一个接触点上的速度大约为 1,5 厘米/秒。挤压持续进行,直到出现以下三种情况之一: (a) The applied force reaches 13 kN ± 0,78 kN. / 施加的力达到 13kN±0,78kN (b) The voltage of the cell drops by at least 100 mV,/电池的电压下降至少 100 毫伏 (c) The cell is deformed by 50% or more of its original thickness./电池变形达原始厚度的 50%以上。 2. A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis. /棱柱形或袋装电池应从最宽的一面施压。纽扣/硬币形电池应从其平坦表面施压。圆柱形应从与纵轴垂直的方向施压。 Requirements/标准要求: 1 Cells external temperature not exceed 170℃. 电芯或电池的最高表面温度应不超过 170℃ 2 No disassembly, no fire within six hours of this test 试验结束后 6 个小时之内,电芯和聚合物电芯应							

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	ST/SG/AC.10/11/Rev.6/Amend.1	/Section 38.3					
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定				
	Test 7: Overcharge/测试 7: 过充电 1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本测试最小电压见下文						
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V,本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。						
38.3.4.7	b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V,本测试的最小充电电压应是厂家标定最大充电电压的 1,2 倍。	The voltage of the test is 8,7V, and the current is 2A 测试的电压为 8,7V,电流为 2A	Р				
	3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下,试验持续 24 小时。						
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和 无着火现象发生。	The samples c1#~c4#, c41#~c44#: For voltage data before test, see table 3. / 试验前电压见表 3 no disassembly, no rupture and no fire/编号为 c1#~c4#, c41#~c44#的样品:无解体、无着火现象					
	Test 8: Forced discharge/测试 8: 强制放电	九旬入坑豕					
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源上进行强制放电,此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。						
38.3.4.8	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere) 指定的放电电流通过串联在测试电芯上的合适大小和功率的负载来获得,每个电芯						
	的强制放电时间(小时)为额定容量除以初始电流 Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内,应无解体和无着火现象发生。	The samples c21#~c40#: no disassembly and no fire/ 编号为 c21#~c40#的样品: 无解体、无着火现象 The data is shown in Table 4./ 数据见表 4					

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	Table1: T1~T5 / 表 1. 试验 1~试验 5											
Sampl e No. 样品号	Mass prior to test / 试 验前质量	prior to prior to test / 试 test /试	prior to simulation/ test /试 测试 1: 高度模拟			Test 2: Thermal test/ 测试 2: 热冲击		Test 3: Vibration/ 测试 3: 振动		Test 4: Shock/ 测试 4: 冲击		
,,,	(g)	压(V)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Mass loss(%) 质量损失(%)	Change ratio 电压比(%)	Temp. (℃) 温度 (℃)	
c1#	57,475	4,309	0,000	99,37	0,046	97,76	0,001	99,90	0,000	99,95	57,5	
c2#	56,602	4,310	0,000	99,33	0,044	97,66	0,000	99,93	0,001	99,95	57,1	
c3#	57,110	4,306	0,001	99,40	0,043	97,78	0,001	99,90	0,000	99,93	57,8	
c4#	57,209	4,305	0,000	99,37	0,045	97,64	0,001	99,93	0,001	99,95	57,6	
c5#	57,327	4,307	0,000	99,42	0,043	97,71	0,001	99,90	0,000	99,95	57,0	
c6#	57,081	4,304	0,000	99,37	0,047	97,69	0,003	99,93	0,000	99,93	57,4	
c7#	56,955	4,308	0,001	99,35	0,043	97,64	0,001	99,93	0,001	99,95	57,5	
c8#	57,246	4,307	0,000	99,35	0,047	97,59	0,001	99,93	0,000	99,95	57,7	
c9#	57,138	4,309	0,001	99,42	0,042	97,69	0,001	99,90	0,001	99,93	57,2	
c10#	56,823	4,308	0,000	99,42	0,045	97,67	0,001	99,88	0,000	99,95	57,9	

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	Table2: Impact / 表 2: 撞击										
	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#
Test 6: Impact/测	OCV prior to test / 试验前电压(V)	3,853	3,850	3,848	3,854	3,852	3,857	3,851	3,855	3,850	3,854
试 6: 撞击	Temp. (℃) 温度 (℃)	24,8	24,5	24,7	24,4	24,6	24,3	24,5	24,8	24,6	24,8

Table3: Overcharge Test of batteries/ 表 3 电池过充试验									
Test 7: Overcharg	Sample No. 样品号	c1#	c2#	c3#	c4#	c41#	c42#	c43#	c44#
e /测试 7 : 过充电	OCV prior to test /试 验前电压(V)	4,313	4,315	4,311	4,316	4,317	4,314	4,312	4,315

Table 4: Forced discharge / 表 4. 强制放电											
Test 8: Forced discharge / 测试 8: 强 制放电	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#
	OCV prior to test / 试验前电压(V)	3,206	3,201	3,198	3,209	3,203	3,211	3,207	3,201	3,210	3,208
	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#
	OCV prior to test / 试验前电压(V)	3,195	3,202	3,193	3,199	3,205	3,217	3,215	3,218	3,214	3,211

注意事项 Important

1. 报告无检测单位印章无效。

The test report is invalid without the official stamp of CVC.

- 2. 未经本试验室书面同意,不得部分地复制本报告。
 Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
- 3. 本报告无批准人、审核人及检测人签名无效。
 The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
- 4. 本报告涂改无效。

The test report is invalid if altered,

- 5. 对检测报告若有异议,应于收到报告之日起十五天内向检测单位提出。 Objections to the test report must be submitted to CVC within 15 days,
- 本报告仅对送检样品负责。
 The test report is valid for the tested samples only.
- 7. 判定栏中"-"表示"不需要判定", "P"表示"通过", "F"表示"不通过", "N/A"表示"不适用"。

As for the Verdict, "-" means "no need for judgement", "P" means "pass", "F" means "fail" and "N/A" means "not applicable".

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