



**ORAPI**  
CLEAN & PROTECT TOGETHER



102

**BLUE SEAL AUTO**

**JOINT SILICONE  
MULTI USAGES**

### BENEFITS

- Good adhesion to all materials: wood, chipboard, cork, plaster, glass, metals, PVC, stainless steel...
- Resistant to oils, greases, aliphatic solvents, humidity, diluted acids.
- High flexibility, resists vibrations.
- Excellent stability over time.
- Economical: it can be used in a cord or thin layer (one cartridge allows you to make more than 16 m of joint: diameter 5 mm)



### DEFINITION

Sealant - single-component elastic glue based on silicones (acetics), for bonding and sealing all materials.

### INSTRUCTIONS FOR USE

Ready to use.

Used with a hand or pneumatic gun.

Application temperature: +5 to +40°C.

Apply the adhesive, in a thin layer for bonding, to clean, dry surfaces.

Leave to air for a few seconds before assembling.

For casing sealing, the cord can be of variable thickness and up to 10 mm.

Tighten the joint lightly at first to put it under stress; tighten the joint permanently after 24 or 48 hours depending on its thickness.

To obtain a non-stick seal, spray a little ORATEN on the surfaces.

For stronger adhesion: use our PRIMER 4004.

### FEATURES

Aspect :	Blue thixotropic paste
Smell :	Vinegar
Operating temperature:	-65 to +250°C
Hardness:	15 to 25 Shore A
Pelliculation :	10 minutes
Polymerization speed:	2 to 5 mm/24 hours
Elongation at break:	600%
Elastic recovery:	Greater than 70%
Membership:	Almost immediate
Final outfit:	24 hours

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## JOINT SILICONE MULTI USAGES

### FIELD OF APPLICATION

Bonding and sealing of electrical boxes, lamps, etc.

Insulation of electrical wires.

All your joints.

Sealing of covers, oil pans, machined or not, even with significant clearances.

### STORAGE

18 months in its original closed packaging in a dry place between 5 and 25°C.

### HYGIENE AND SAFETY

Avoid contact with eyes.

Keep out of reach of children.

### PACKAGING

310 ml cartridge ref. 1102C3 x 12

Tube 100 g ref. 1102T3 x 12



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