Features
- Low power consumption.
- Popular T-1 diameter package.
- General purpose leads.
- Reliable and rugged.
- Long life - solid state reliability.
- Available on tape and reel.
- RoHS compliant.

Description
The Super Bright Red source color devices are made with Gallium Aluminum Arsenide Red Light Emitting Diode.

Package Dimensions

Notes:
1. All dimensions are in millimeters (inches).
2. Tolerance is ±0.25(0.01") unless otherwise noted.
3. Lead spacing is measured where the leads emerge from the package.
4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
Selection Guide

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Dice</th>
<th>Lens Type</th>
<th>Iv (mcd) [2] @ 20mA</th>
<th>Viewing Angle [1]</th>
</tr>
</thead>
<tbody>
<tr>
<td>L-7104SRC-D</td>
<td>Super Bright Red (GaAlAs)</td>
<td>Water Clear</td>
<td>500</td>
<td>34°</td>
</tr>
</tbody>
</table>

Notes:
1. \( \theta_{1/2} \) is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.

*Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
<th>Device</th>
<th>Min.</th>
<th>Typ.</th>
<th>Max.</th>
<th>Units</th>
<th>Test Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>( \lambda ) peak</td>
<td>Peak Wavelength</td>
<td>Super Bright Red</td>
<td>655</td>
<td>nm</td>
<td>655</td>
<td>nm</td>
<td>( I = 20mA )</td>
</tr>
<tr>
<td>( \lambda_D ) [1]</td>
<td>Dominant Wavelength</td>
<td>Super Bright Red</td>
<td>640</td>
<td>nm</td>
<td>640</td>
<td>nm</td>
<td>( I = 20mA )</td>
</tr>
<tr>
<td>( \Delta \lambda/2 )</td>
<td>Spectral Line Half-width</td>
<td>Super Bright Red</td>
<td>20</td>
<td>nm</td>
<td>20</td>
<td>nm</td>
<td>( I = 20mA )</td>
</tr>
<tr>
<td>C</td>
<td>Capacitance</td>
<td>Super Bright Red</td>
<td>45</td>
<td>pF</td>
<td>45</td>
<td>pF</td>
<td>( V_F = 0V; f=1MHz )</td>
</tr>
<tr>
<td>( V_F ) [2]</td>
<td>Forward Voltage</td>
<td>Super Bright Red</td>
<td>1.85</td>
<td>V</td>
<td>2.5</td>
<td>V</td>
<td>( I = 20mA )</td>
</tr>
<tr>
<td>( I_R )</td>
<td>Reverse Current</td>
<td>Super Bright Red</td>
<td>10</td>
<td>uA</td>
<td>10</td>
<td>uA</td>
<td>( V_R = 5V )</td>
</tr>
</tbody>
</table>

Notes:
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.
3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

Absolute Maximum Ratings at TA=25°C

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Super Bright Red</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power dissipation</td>
<td>75</td>
<td>mW</td>
</tr>
<tr>
<td>DC Forward Current</td>
<td>30</td>
<td>mA</td>
</tr>
<tr>
<td>Peak Forward Current [1]</td>
<td>155</td>
<td>mA</td>
</tr>
<tr>
<td>Reverse Voltage</td>
<td>5</td>
<td>V</td>
</tr>
<tr>
<td>Operating/Storage Temperature</td>
<td>-40°C To +85°C</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [2]</td>
<td>260°C For 3 Seconds</td>
<td></td>
</tr>
<tr>
<td>Lead Solder Temperature [3]</td>
<td>260°C For 5 Seconds</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. 2mm below package base.
3. 5mm below package base.
PACKING & LABEL SPECIFICATIONS

P/N: L-7104xxx

QTY: 1000 pcs
S/N: XXXX
CODE: XXX

LOT NO:

RoHS Compliant
PRECAUTIONS

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to ensure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)

   ![Correct and Incorrect Mounting Methods](image)

   "○" Correct mounting method "×" Incorrect mounting method

2. When soldering wire to the LED, use individual heat-shrink tubing to insulate the exposed leads to prevent accidental contact short-circuit. (Fig. 2)

3. Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

   ![Correct and Incorrect Mounting Methods](image)

4. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)

5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)
6. Do not bend the leads more than twice. (Fig. 8)

7. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.

8. The tip of the soldering iron should never touch the lens epoxy.

9. Through-hole LEDs are incompatible with reflow soldering.

10. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

11. Recommended Wave Soldering Profiles:

![Wave Soldering Profile Diagram]

Notes:
1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C.
2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above 255°C.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.

Detailed application notes are listed on our website.
http://www.kingbright.com/application_notes