

Datasheet

Twist Drill Bit



Features

- Twin drill bit made of high speed steel
- Right-hand cutting twist drill bit, Type N, 135° drill bit tip, split point manufactured to DIN 1412 C, diameter tolerance h 8
- Two-cutter, cylindrical, two flutes
- Suitable for alloyed and non-alloyed steel up to a tensile strength of 900 N/mm², cast steel, cast iron, sintered iron, malleable cast iron, non-ferrous metals and hard plastics
- Precision ground - enables up to 40% faster drilling rate and up to 50% lower feed pressure than standard-ground HSS drill bits with a chisel edge
- Self centring split point drill tip means there is no need to pre-punch or pilot drill up to 10mm diameter

Specification

Colour: Polished

RS Stock No.	Diameter (mm)	Working Length (mm)	Total Length (mm)
768-3245	4.2	43	75
768-3249	4.5	47	80
768-3255	5.5	57	93
768-3258	5	52	86
768-3267	6.5	57	93
768-3270	6.5	63	101
768-3273	6.8	69	109
768-3277	7	69	109
768-3283	8.5	75	117
768-3289	8	75	117
768-3299	10	87	133
768-3306	12	101	151
768-3315	13	101	151