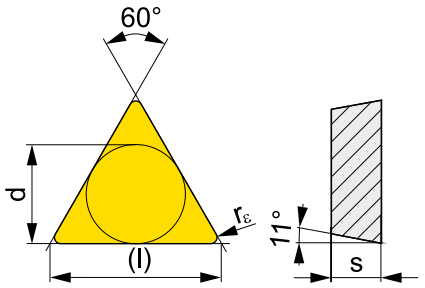
ISO D
ISO D
ISO P
ISO P
ISO M
ISO M
ISO S
ISO S
SONSTIGE
OTHER
ABSTECHEN, EINSTECHEN
PARTING, GROOVING
GEWINDEDREHEN
THREADING
WENDESCHNEIDPLATTEN
INSERTS

TPMR



Grösse Dimension	(l)	d	s			
1103	11,0	6,350	3,18			
1603	16,5	9,525	3,18			

Alle Abmessungen [mm] / All dimensions [mm]

Spanbrecher Chip breaker	ISO	Sorten / Grades				Radius Radius	Vorschub pro U. Feed per rev.		Schnitttiefe Cutting depth	
		T9325	T9335	6630	6640	r_ε	f_{min}	f_{max}	$a_{p\,min}$	$a_{p\,max}$
	TPMR 110304E-46	●	●		●	0,4	0,10	0,24	1,0	3,0
	TPMR 110308E-46	●	●		○	0,8	0,10	0,40	1,0	3,0
	TPMR 160304E-47	●	●	●	●	0,4	0,10	0,24	0,8	4,0
	TPMR 160308E-47	●	●	●	●	0,8	0,10	0,40	0,8	4,0
	TPMR 160312E-47	●	●			1,2	0,10	0,40	1,2	4,0
	TPMR 160308E-61	●	●			0,8	0,30	0,48	1,0	5,3

PRAMET

● Lagersortiment / ○ Kein Lagersortiment ■ Lagersortiment ab 1.4.2014 / □ Kein Lagersortiment ab 1.4.2014
● stocked as standard / ○ not stocked as standard, ■ stocked as standard from 1. 4. 2014 / □ not stocked as standard from 1. 4. 2014
Derzeitiges Lagerbestandssortiment ist abhängig von der gültigen Preisliste. / See price list for current availability.