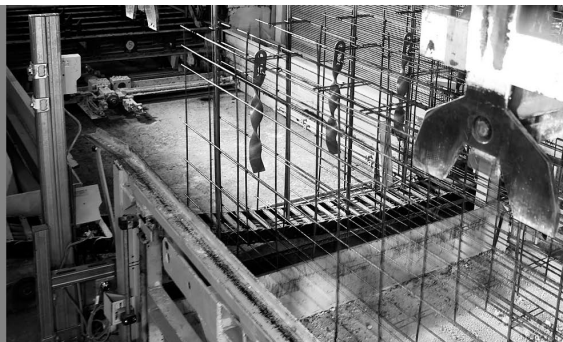


## OPERATING INSTRUCTIONS

WSU/WEU26-3



Single-beam Photoelectric Safety Switch



en

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# 1 About this document

Please read this chapter carefully before you work with these operating instructions and the WSU/WEU26-3 single-beam photoelectric safety switches, referred to in the following as WSU/WEU26-3 devices.

## 1.1 Function of this document

These operating instructions are designed to address the technical personnel of the machine manufacturer or the machine operator in regards to safe mounting, installation, configuration, electrical installation, commissioning, operation and maintenance of the WSU/WEU26-3 devices.

These operating instructions do not provide instructions for operating machines on which the WSU/WEU26-3 devices are, or will be, integrated. Information on this is to be found in the appropriate operating instructions for the machine.

## 1.2 Target group

These operating instructions are addressed to planning engineers, machine designers and operators of plants and systems which are to be protected by the WSU/WEU26-3 devices. They are also addressed to people who integrate the WSU/WEU26-3 devices into a machine, initialise its use, or who are in charge of servicing and maintaining the device.

## 1.3 Scope

These operating instructions are original operating instructions.

These operating instructions are only applicable to the WSU/WEU26-3 single-beam photoelectric safety switch with one of the following entries on the type label in the field

*Operating Instructions:*

- 8013336
- 8013336/YTA4
- 8013336/1BJE
- 8013336/1DAQ
- 8013336/1K3X

This document is part of SICK part number 8013336 (operating instructions “WSU/WEU26-3 single-beam photoelectric safety switch” in all available languages).

## 1.4 Depth of information

These operating instructions contain the following information on the WSU/WEU26-3 devices:

- mounting,
- electrical installation,
- commissioning,
- application,
- error diagnosis and troubleshooting,
- part numbers,
- conformity and approval,
- care and maintenance.

Planning and using protective devices such as the WSU/WEU26-3 devices also require specific technical skills which are not detailed in this documentation.

When operating the WSU/WEU26-3 devices, the national, local and statutory rules and regulations must be observed.

General information on accident prevention using opto-electronic protective devices can be found in the brochure “Guidelines Safe Machinery – Six steps to the safe machine”.

**Note** We also refer you to the SICK homepage on the Internet at [www.sick.com](http://www.sick.com).

Here you will find information on:

- sample applications,
- these operating instructions in different languages for viewing and printing,
- EU declaration of conformity and other documents.

## 1.5 Abbreviations

|             |                                        |
|-------------|----------------------------------------|
| <b>EDM</b>  | External device monitoring             |
| <b>ESD</b>  | Electro-static discharge               |
| <b>ESPE</b> | Electro-sensitive protective equipment |
| <b>LED</b>  | Light Emitting Diode                   |
| <b>OSSD</b> | Output signal switching device         |

## 1.6 Terminology, symbols used

**Recommendation** Recommendations are designed to give you some assistance in your decision-making process with respect to a certain function or a technical measure.

**Note** Refer to notes for special features of the device.

● **Red**, ● **Yellow**, LED symbols describe the state of a diagnostics LED. Examples:

○ **Green**

● **Red** The red LED is illuminated constantly.

● **Yellow** The yellow LED is flashing.

○ **Green** The green LED is off.

➤ **Take action ...** Instructions for taking action are shown by an arrow. Read carefully and follow the instructions for action.



WARNING

### Warning!

A warning notice indicates an actual or potential risk or health hazard. They are designed to help you to prevent accidents.

Read carefully and follow the warning notices!



### Sender and receiver

In drawings and diagrams, the symbol  denotes the sender and the symbol  denotes the receiver.

### The term “dangerous state”

The dangerous state (standard term) of the machine is always shown in the drawings and diagrams of this document as a movement of a machine part. In practical operation, there may be a number of different dangerous states:

- machine movements,
- electrical conductors,
- visible or invisible radiation,
- a combination of several risks and hazards.

## 2 On safety

This chapter deals with your own safety and the safety of the equipment operators.

➤ Please read this chapter carefully before working with the WSU/WEU26-3 devices or with the machine protected by the WSU/WEU26-3 devices.

### 2.1 Qualified safety personnel

The WSU/WEU26-3 devices must be mounted, commissioned and serviced only by qualified safety personnel. Qualified safety personnel are defined as persons who

- have undergone the appropriate technical training
- and
- who have been instructed by the responsible machine operator in the operation of the machine and the current valid safety guidelines
- and
- who have access to these operating instructions.

### 2.2 Applications of the device

The WSU/WEU26-3 devices are electro-sensitive protective equipment (ESPE), type 4 in accordance with IEC 61496-1 and IEC 61496-2 and may for this reason be used in controllers of safety category 4 in accordance with EN ISO 13849, SIL3 in accordance with EN 62061 or up to PL e in accordance with EN ISO 13849. The WSU/WEU26-3 devices are used for:

- hazardous area protection,
- access protection.

The photoelectric switch must be installed such that the hazardous area can only be reached by interrupting the light path between sender and receiver. It must not be possible to start the plant/system as long as personnel are within the hazardous area.

The WSU/WEU26-3 devices are intended only for use in industrial environments. When used in residential areas it can cause radio interferences.

Please refer chapter 3.4 on page 13 for an illustration of the protection mode and an example application.



**WARNING**

---

#### **Only use the WSU/WEU26-3 devices as an indirect protective measure!**

Opto-electronic protective devices as the WSU/WEU26-3 devices cannot provide any protection against parts thrown out or against radiation. Transparent objects are not detected.

---

Depending on the application, mechanical protective devices may be required in addition to the WSU/WEU26-3 devices.

## 2.3 Correct use

The WSU/WEU26-3 devices may only be used as specified in chapter 2.2 “Applications of the device”. They are only allowed to be used by qualified safety personnel and only on the machine on which they have been installed and initialised by qualified safety personnel as per these operating instructions.

All warranty claims against SICK AG are forfeited in the case of any other use, or alterations being made to the WSU/WEU26-3 devices, even as part of their mounting or installation.

## 2.4 General safety notes and protective measures



WARNING

### Safety notes

Please observe the following items in order to ensure the correct and safe use of the WSU/WEU26-3 devices.

- National/international rules and regulations apply to the installation, commissioning, use and periodic technical inspections of the WSU/WEU26-3 devices, in particular:
  - Machinery Directive,
  - Work Equipment Directive,
  - the work safety regulations/safety rules,
  - other relevant safety regulations.
- Manufacturers and operators of the machine on which the WSU/WEU26-3 devices are used are responsible for obtaining and observing all applicable safety regulations and rules.
- It is imperative the test notes from page 28 of these operating instructions (“Tests before the first commissioning”, “Daily functional checks of the protective device”, “Regular inspection of the protective device by qualified safety personnel”) are followed.
- The tests must be carried out by qualified safety personnel or specially qualified and authorised personnel and must be recorded and documented to ensure that the tests can be reconstructed and retraced at any time.
- The operating instructions must be made available to the operator of the machine where the WSU/WEU26-3 devices are used. The machine operator is to be instructed in the use of the device by qualified safety personnel and must be instructed to read the operating instructions.
- The external voltage supply for the devices must be capable of buffering brief mains voltage failures of 20 ms as specified in EN 60204. Suitable power supplies are available as accessories from SICK.
- A safety extra-low voltage SELV/PELV must be used to supply power to the WSU/WEU26-3 devices.



## 2.5 Environmental protection

The WSU/WEU26-3 devices are constructed in such a way that they adversely affect the environment as little as possible. The devices use only a minimum of power and natural resources.

At work, always act in an environmentally responsible manner. For this reason please note the following information on disposal.

### 2.5.1 Disposal

➤ Always dispose of unserviceable or irreparable devices in compliance with local/national rules and regulations with respect to waste disposal.

**Note** We would be pleased to be of assistance on the disposal of this device. Contact your local SICK representative.

Information on the individual materials in the WSU/WEU26-3 is given in chapter 9 “Technical specifications” from page 33.

### 2.5.2 Separation of materials



WARNING

**Only appropriately trained personnel are allowed to separate materials!**

Caution is required when dismantling devices. There is a risk of injuries.

Before you send the devices for appropriate recycling, it is necessary to separate the different materials in the WSU/WEU26-3 devices.

- Separate the housing from the rest of the parts (in particular the circuit board).
- Send the separated parts for recycling as appropriate (see Tab. 1).

Tab. 1: Overview on disposal by components

| Components                                                        | Disposal                    |
|-------------------------------------------------------------------|-----------------------------|
| Product                                                           |                             |
| Housing                                                           | Metal recycling (aluminium) |
| Circuit boards, cable, connector and electrical connecting pieces | Electronic recycling        |
| Packaging                                                         |                             |
| Cardboard, paper                                                  | Paper/cardboard recycling   |
| Polyethylene packaging                                            | Plastic recycling           |

## 3 Product description

This chapter provides information on the special features, the operating principle, the structure and the function of the WSU/WEU26-3 devices.

➤ Please read this chapter before mounting, installing and commissioning the WSU/WEU26-3 devices.

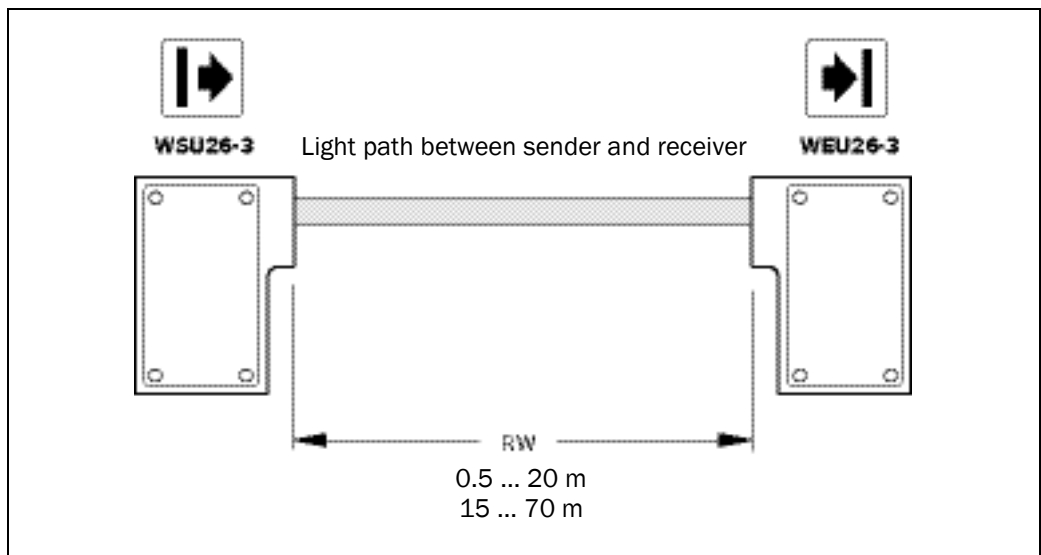
### 3.1 Special features

- relay outputs
- rugged type of construction
- high operating range up to 70 m
- front screen heating

### 3.2 Operating principle of the device

The single-beam photoelectric safety switch consists of a WSU26-3 sender unit and a WEU26-3 receiver. The sender unit WSU26-3 emits a beam of light that is received by the receiver unit WEU26-3.

Fig. 1: Key data for the WSU/WEU26-3 devices



If the light beam is interrupted by an object, a switching command is triggered. The machine or plant controller that evaluates this message must then bring the dangerous movement to a halt.

Sender and receiver units are equipped with LEDs for the operational check. Their function as diagnostic elements is described in chapter 6 “Commissioning”.

The diagnostics LEDs are used for fault diagnosis (see chapter 8 “Fault diagnosis”).

The WSU/WEU26-3 devices are not equipped with an internal restart interlock.

### 3.2.1 Scanning range



WARNING

**Use the receiver with the permitted operating range to suit the length of the light path between the sender and receiver!**

- If the operating range is too low, the single-beam photoelectric safety switch may not switch to green.
- If the operating range is too large, the single-beam photoelectric safety switch may malfunction due to reflections. This would mean that the operator is at risk.

Two receiver with different scanning ranges are available:

Tab. 2: Receiver variants

| Receiver       | Operating range |
|----------------|-----------------|
| WEU26-3-103A00 | 0.5 ... 20 m    |
| WEU26-3-203A00 | 15 ... 70 m     |

### 3.2.2 Restart interlock

The WSU/WEU26-3 devices do not have an internal restart interlock. It is only possible to implement a restart interlock for the machine externally. During this process the WSU/WEU26-3 devices have no control over the restart.

**Note**

A restart interlock prevents the machine starting again after an error or an interruption of the light path.



WARNING

**Always operate the application with restart interlock!**

Ensure an external restart interlock is always activated on the machine. The WSU/WEU26-3 devices are unable to verify if the external restart interlock of the machine is operable. If you deactivate the external restart interlock, the operator of the machine will be at acute risk of injury.

### 3.2.3 External device monitoring (EDM)

The WSU/WEU26-3 devices do not have any feature for monitoring the downstream contactors. External device monitoring on the downstream contactors is only possible with an external circuit. You will find additional explanations on the connection of downstream contactors in chapter 5.2 "System connection".

**Note**

An EDM checks if the downstream contactors actually de-energize when the protective device is tripped.

### 3.2.4 Front screen heating

Sender and receiver have front screen heating. The front screen heating counteracts the formation of droplets, mist, frost and ice.



WARNING

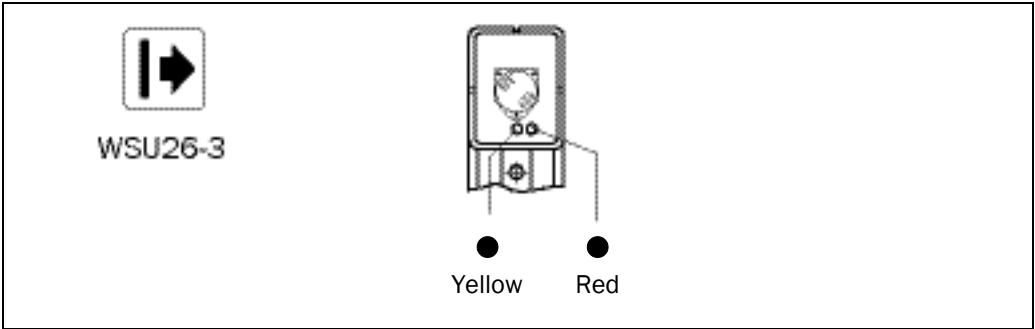
Ensure the optical properties of the front screen are not changed by the formation of droplets, mist, frost or ice, otherwise there will be a hazard for the operator.

3.3 Structure and function

The WSU/WEU26-3 devices are equipped with diagnostics LEDs:

Diagnostics LEDs of the sender

Fig. 2: Diagnostics LEDs  
WSU26-3

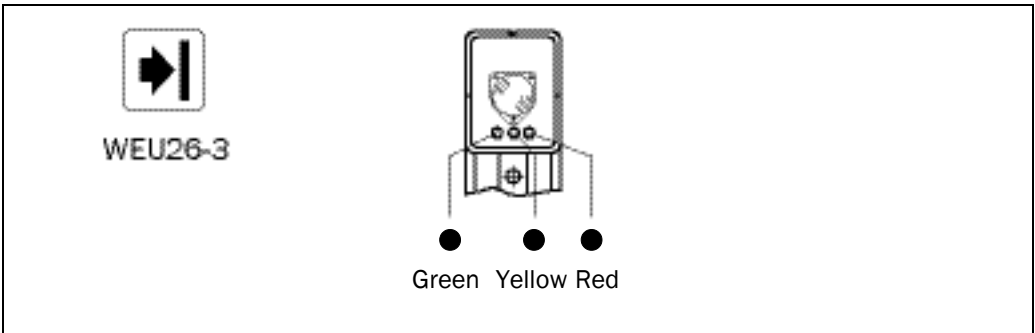


Tab. 3: Diagnostics LEDs  
WSU26-3

| Display |     | Meaning                                    |
|---------|-----|--------------------------------------------|
| Yellow  | Red |                                            |
| ●       | ○   | Device on, test inactive                   |
| ●       | ●   | Device on, test active, test contacts open |

Diagnostics LEDs of the receiver

Fig. 3: Diagnostics LEDs  
WEU26-3



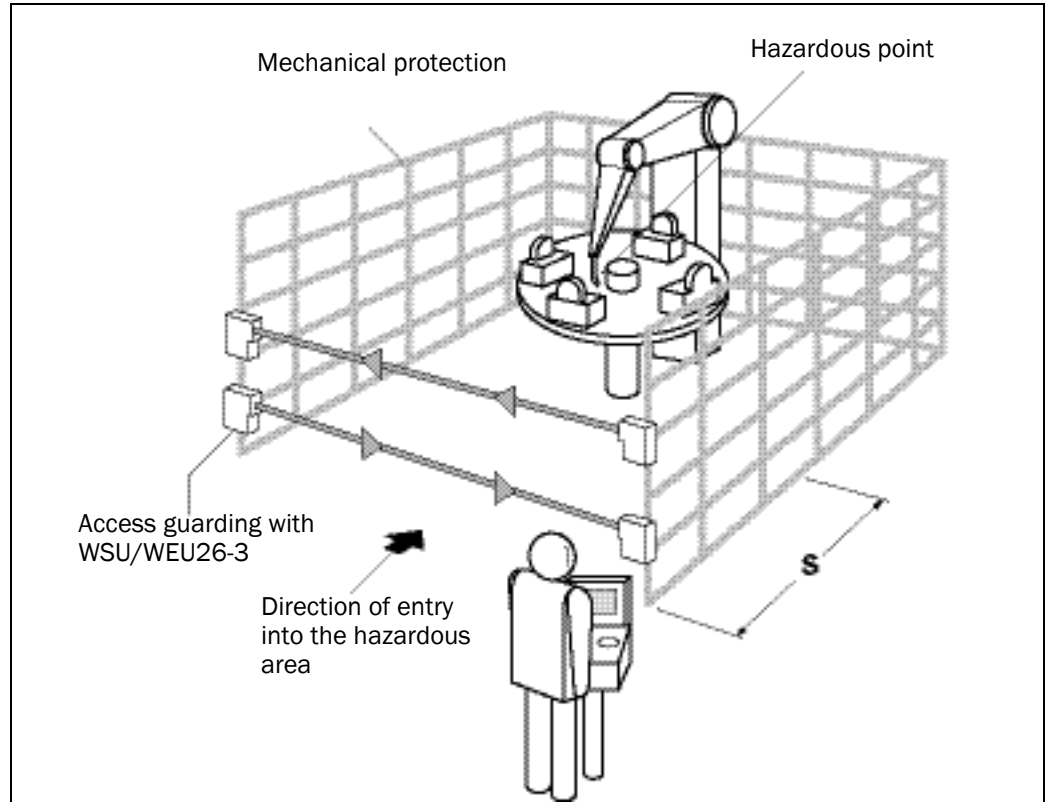
Tab. 4: Diagnostics LEDs  
WEU26-3

| Display |        |     | Meaning                                                                                                                                                        |
|---------|--------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Green   | Yellow | Red |                                                                                                                                                                |
| ●       | ○      | ○   | Output signal switching devices on, light path unoccupied                                                                                                      |
| ○       | ○      | ●   | Output signal switching devices off, light path interrupted or inadequate alignment or device not yet ready after switch on (see technical specifications)     |
| ●       | ●      | ○   | Output signal switching devices on, light path unoccupied, weak signal                                                                                         |
| ○       | ●      | ●   | Output signal switching devices off, light path interrupted or inadequate alignment. Prior to the complete interruption of the light path the signal was weak. |

### 3.4 Application example

The WSU/WEU26-3 devices are used as access protection for hazardous areas on machines or systems (Fig. 4). The devices are permanently mounted in the access area with the necessary safety distance from the nearest hazardous point. If the light beam is interrupted by an object, a switching command is triggered. The machine or plant controller that evaluates this message must then bring the dangerous movement to a halt.

Fig. 4: Access guarding with WSU/WEU26-3



## 4 Mounting

This chapter describes the preparation and completion of the installation of the WSU/WEU26-3 devices:

- calculating the necessary safety distance,
- calculating the distance from reflective surfaces,
- mounting the device.

The following steps are necessary after mounting:

- complete the electrical connections (chapter 5),
- alignment of senders and receivers (chapter 6.1),
- testing the installation (chapter 6.2).



WARNING

---

### No protective function without sufficient safety distance!

The reliable protective effect of the single-beam photoelectric safety switches depends on the WSU/WEU26-3 devices being mounted with the correct safety distance from the hazardous point.

---

## 4.1 Preparation for mounting

### 4.1.1 Safety distance for access protection

A safety distance must be maintained between the protective field and the hazardous point. This safety distance ensures that the hazardous point can only be reached after the dangerous state of the machine has been completely stopped.

#### The safety distance as per EN ISO 13855 and EN ISO 13857 depends on:

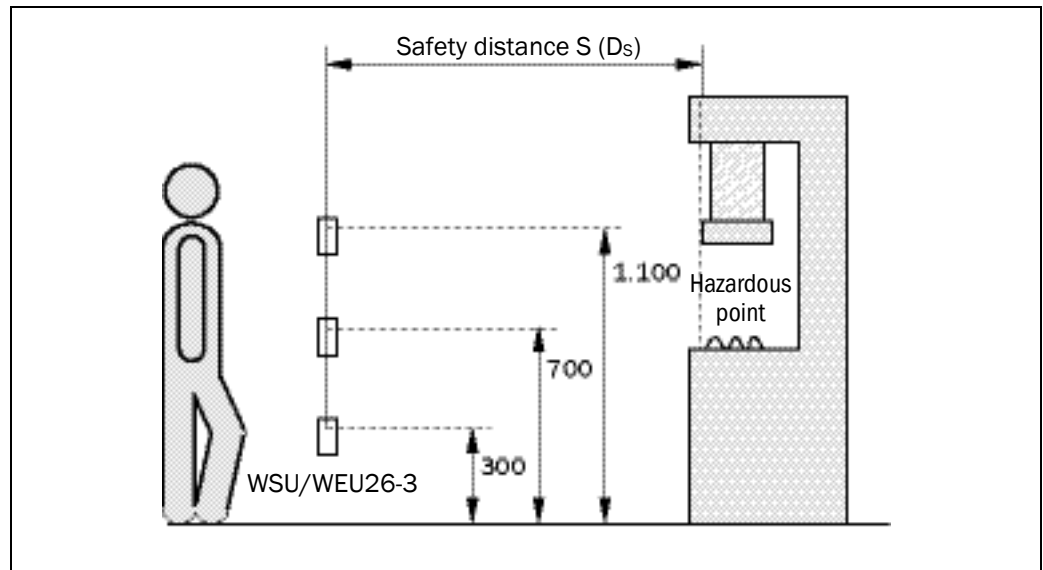
- stopping/run-down time of the machine or system (The stopping/run-down time is shown in the machine documentation or must be determined by taking a measurement.),
- response time of the entire protective device,
- reach or approach speed,
- number of beams/beam separation.

#### Under the authority of OSHA and ANSI the safety distance as specified by ANSI B11.19 (Annex D) E.4.2.3.3.5 and Code of Federal Regulations, Volume 29, Part 1910.217 ... (h) (9) (v) depends on:

- stopping/run-down time of the machine or system (The stopping/run-down time is shown in the machine documentation or must be determined by taking a measurement.),
- response time of the entire protective device,
- reach or approach speed,
- other parameters that are stipulated by the standard depending on the application.

**WSU/WEU26-3**

Fig. 5: Safety distance S to the light beam

**How to calculate the safety distance S according to EN ISO 13855 and EN ISO 13857:**

**Note** The following calculation shows an example calculation of the safety distance. Depending on the application and the ambient conditions, a different calculation may be necessary.

➤ First, calculate S using the following formula:

$$S = K \times T + C \text{ [mm]}$$

Where ...

T = Stopping/run-down time of the machine + response time of the WSU/WEU26-3 devices after light path interruption [s]

S = Safety distance [mm]

K = Approach speed 1.6 [m/s]

C = Depending on the number of beams (1, 2, 3 or 4), see Tab. 5

Tab. 5: Height of the beams above the floor

| Number of beams                          | 1     | 2          | 3                   | 4                          |
|------------------------------------------|-------|------------|---------------------|----------------------------|
| Height of the beams above the floor [mm] | 750   | 400<br>900 | 300<br>700<br>1,100 | 300<br>600<br>900<br>1,200 |
| C                                        | 1,200 | 850        | 850                 | 850                        |

**Example:**

Access guarding with two beams C = 850 mm

Stopping/run-down time of the machine = 290 ms

Response time after light path interruption = 22 ms

Approach speed = 1.6 m/s

$$T = 290 \text{ ms} + 22 \text{ ms} = 312 \text{ ms} = 0.31 \text{ s}$$

$$S = 1,600 \times 0.31 + 850 = 1,346 \text{ mm}$$

**How to calculate the safety distance D<sub>s</sub> according to ANSI B11.19 (Annex D)**

**E.4.2.3.3.5 and Code of Federal Regulations, Volume 29, Part 1910.217 ... (h) (9) (v):**

**Note** The following calculation shows an example calculation of the safety distance. Depending on the application and the ambient conditions, a different calculation may be necessary.

➤ First, calculate  $D_s$  using the following formula:

$$D_s = H_s \times (T_s + T_c + T_r + T_{bm}) + D_{pf}$$

Where ...

$D_s$  = The minimum distance in inches (or millimetres) from the hazardous point to the protective device

$H_s$  = A parameter in inches/second or millimetres/second, derived from data on approach speeds of the body or parts of the body. Often 63 inches/second is used for  $H_s$ .

$T_s$  = Stopping/run down time of the machine tool measured at the final control element

$T_c$  = Stopping/run-down time of the control system

$T_r$  = Response time of the entire protective device after light path interruption

$T_{bm}$  = Additional response time allowed for brake monitor to compensate for wear

**Note** Any additional response times must be accounted for in this calculation.

$D_{pf}$  = An additional distance added to the overall safety distance required. This value is based on intrusion toward the hazardous point prior to actuation of the electro-sensitive protective equipment (ESPE). For applications that can be reached over, the value  $D_{pf} = 1.2$  m. For beam arrangements that permit reaching in with the arms or the detectable object size is greater than 63 mm, the value  $D_{pf} = 0.9$  m.



WARNING

#### **Maintain the safety distance!**

The WSU/WEU26-3 devices are to be fitted such that when the light beam is interrupted, the hazardous point is only reached when the dangerous state is no longer present.



WARNING

#### **Risk of failure to detect!**

Persons who are in the hazardous area but not in the light path between sender and receiver are not detected by the WSU/WEU26-3 devices. It is therefore to be ensured that the hazardous area is fully visible and any dangerous state can only be initiated if there are no personnel in the hazardous area.

The WSU/WEU26-3 devices are not allowed to be used for hand and finger protection.

The applicable legal and official regulations apply to the use and mounting of the protective device. These regulations vary depending on the application.

#### **4.1.2 Minimum distance to reflective surfaces**

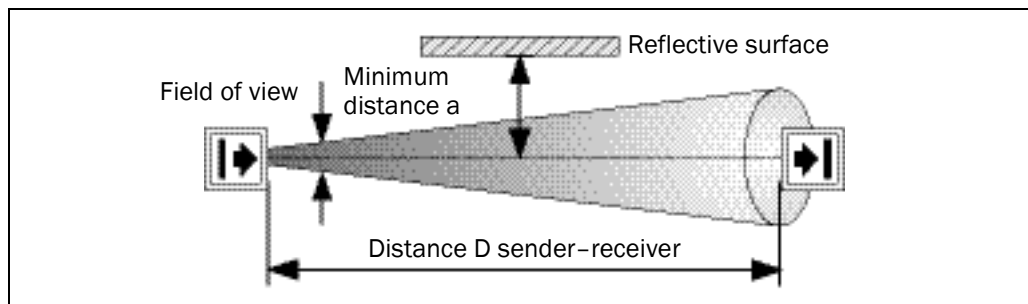
The light beams from the sender may be deflected by reflective surfaces. This can result in failure to identify the object.

Therefore all reflective surfaces and objects (e.g. material bins) must be a minimum distance  $a$  from the light path between sender and receiver of the WSU/WEU26-3 devices. The minimum distance  $a$  depends on the distance  $D$  between sender and receiver.



## WSU/WEU26-3

Fig. 6: Minimum distance to reflective surfaces



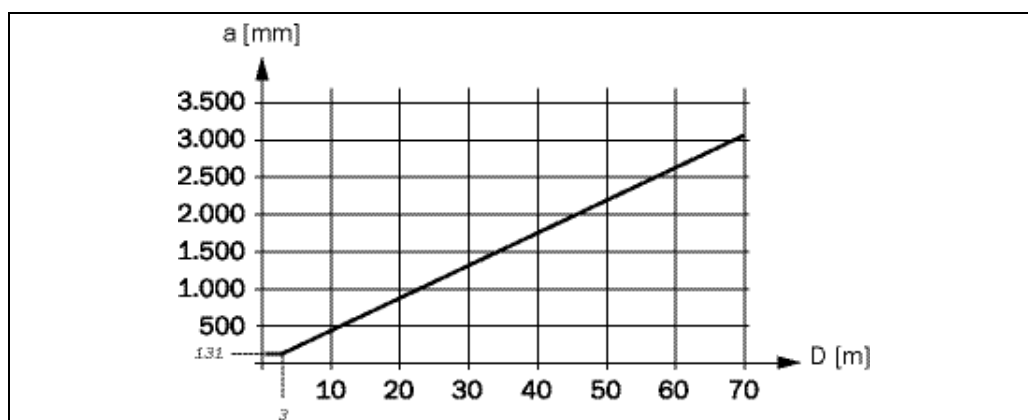
**Note** Sender and receiver optics have the same field of view.



## WARNING

The minimum distances to reflective surfaces only apply when the light path is clear. On the usage of transparent guard windows, these values may change.

Fig. 7: Graph, minimum distance from reflective surfaces



Tab. 6: Formula for the calculation of the minimum distance to reflective surfaces

| Distance D [m] sender – receiver | Calculation of the minimum distance a from reflective surfaces                                    |
|----------------------------------|---------------------------------------------------------------------------------------------------|
| $D \leq 3 \text{ m}$             | $a \text{ [mm]} = 131$                                                                            |
| $D > 3 \text{ m}$                | $a \text{ [mm]} = \tan(2.5^\circ) \times 1,000 \times D \text{ [m]} = 43.66 \times D \text{ [m]}$ |

## 4.1.3 Mutual interference of systems in close proximity

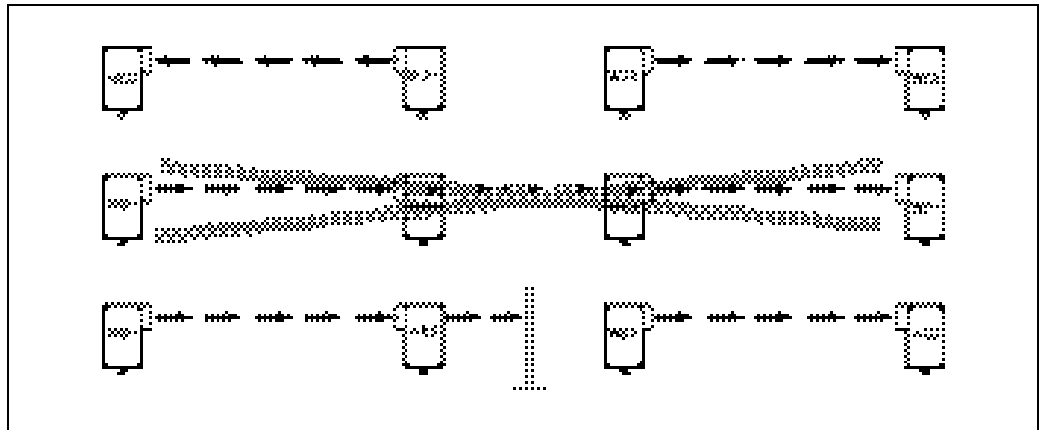


## WARNING

Prevent the mutual interference of systems mounted in close proximity!

If several WSU/WEU26-3 devices operate in close physical proximity, the sender beams from one device may interfere with the receiver for another device such that the protective function of the different WSU/WEU26-3 devices is no longer ensured and there is a hazard for the operator. You must avoid such mounting scenarios or take appropriate measures, e.g. by mounting non-reflective sight protection walls or by reversing the transmission direction of a device.

Fig. 8: Mounting two WSU/WEU26-3 devices in series



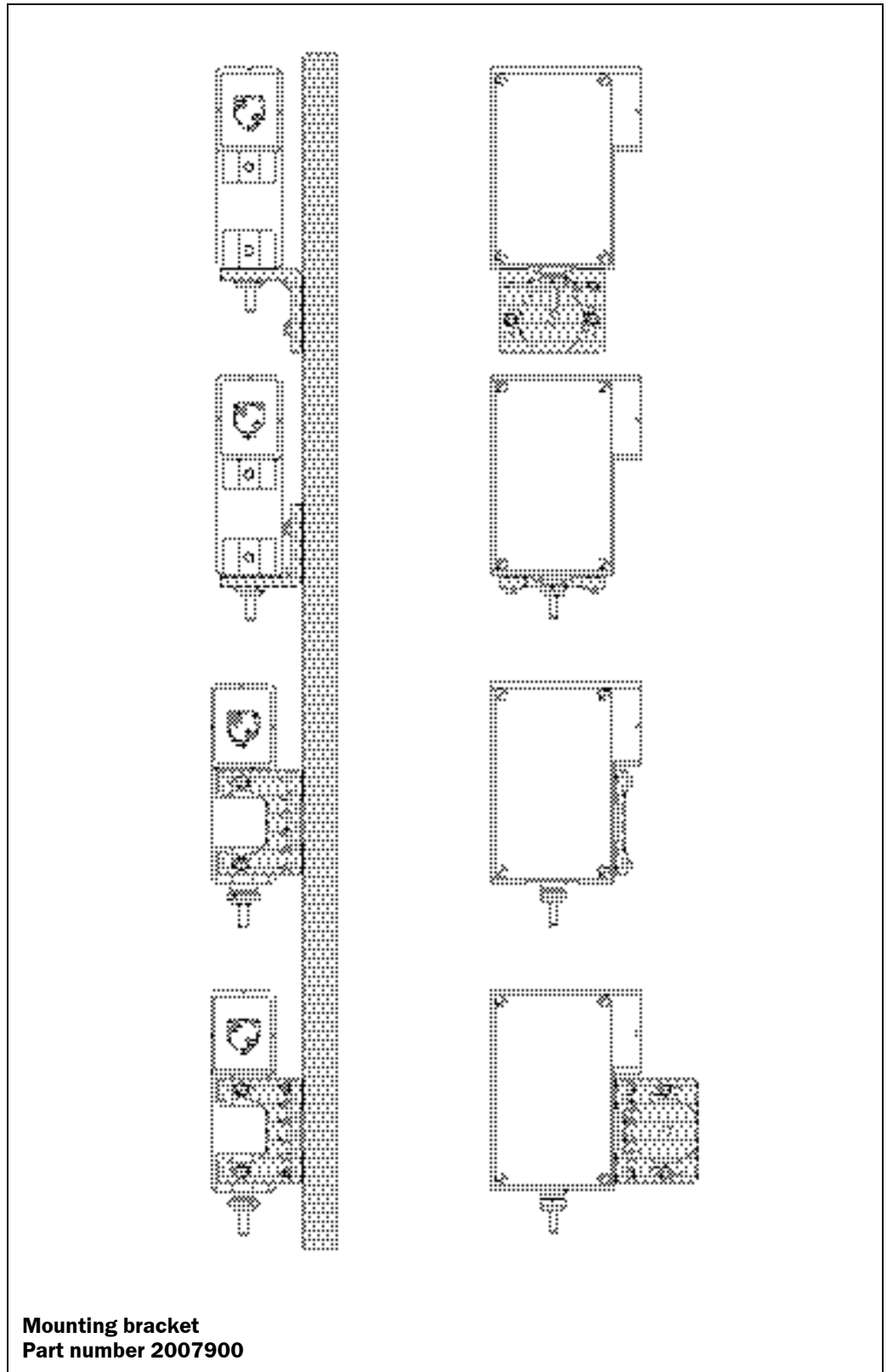
## 4.2 Mechanical mounting

WSU26-3 and WEU26-3 are to be mounted to suit the local conditions on one of the sides of their housing or using the mounting bracket. The mounting bracket significantly eases alignment. The device can be operated in any position. WSU26-3 and WEU26-3 are, however, to be mounted such that the axis of the beam emitted by the WSU26-3 is always aligned with the axis of the WEU26-3 optics (alignment sight, see Fig. 18, page 27).

**Note** The mounting brackets are to be attached such that all fixing screws are easily accessible for alignment. Fig. 9 shows examples. The devices are to be attached such that it is possible to align with the related device opposite using the alignment sight.

**WSU/WEU26-3**

Fig. 9: Mounting possibilities  
using mounting brackets

**4.2.1 Deflector mirror**

With the WSU/WEU26-3 and deflector mirrors, access protection on several sides can be realised (Fig. 10).

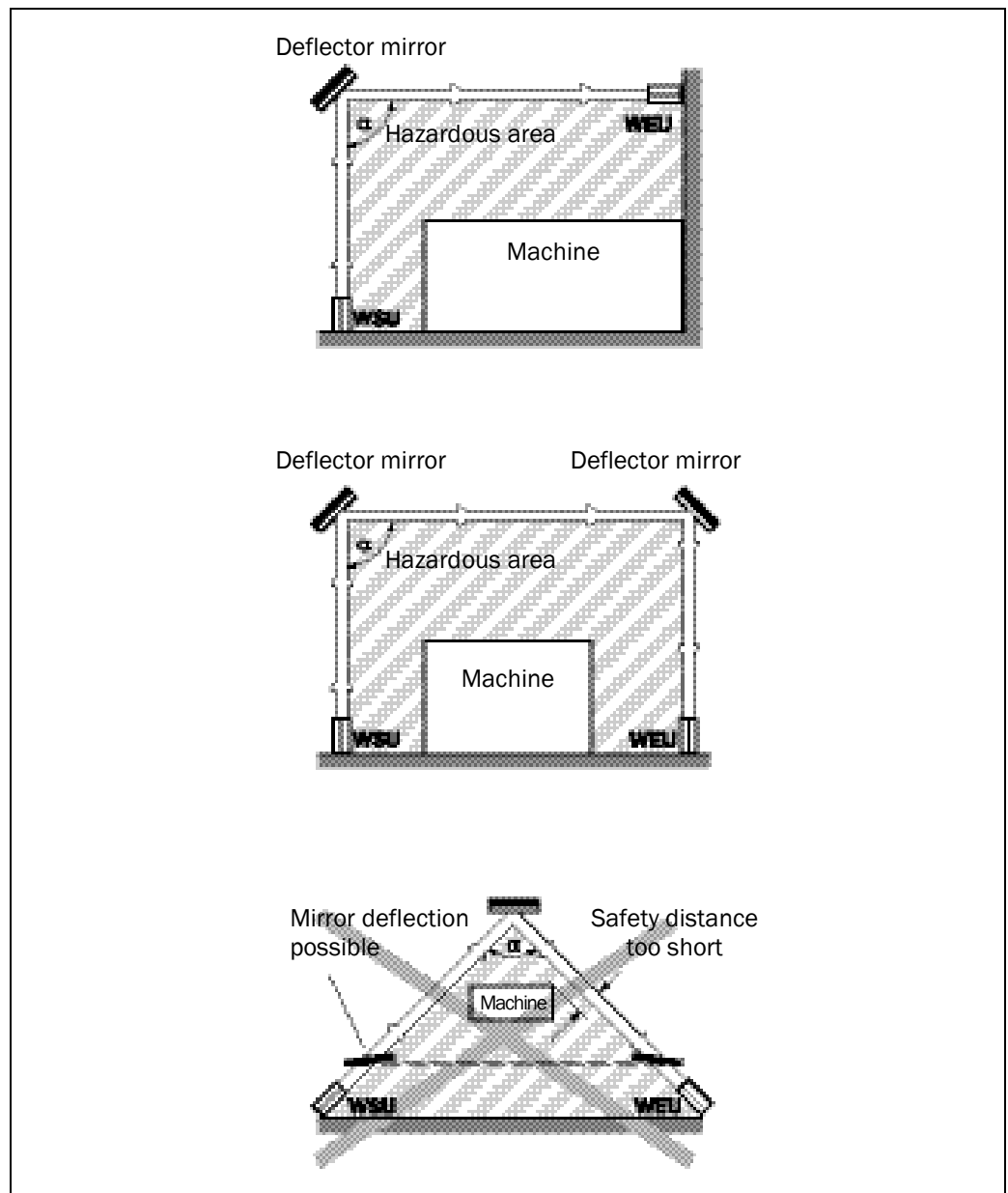
**Note** The usage of deflector mirrors reduces the effective scanning range of the system WSU/WEU26-3 as specified in Tab. 7.

**Note** The usage of mirrors (Fig. 11) requires very precise alignment. It is recommended to use the AR60 laser alignment aid. The AR60 alignment aid is available as an accessory (Tab. 16, page 36).

Tab. 7: Reduction in the scanning range on the usage of deflector mirrors with  $\alpha = 90^\circ$

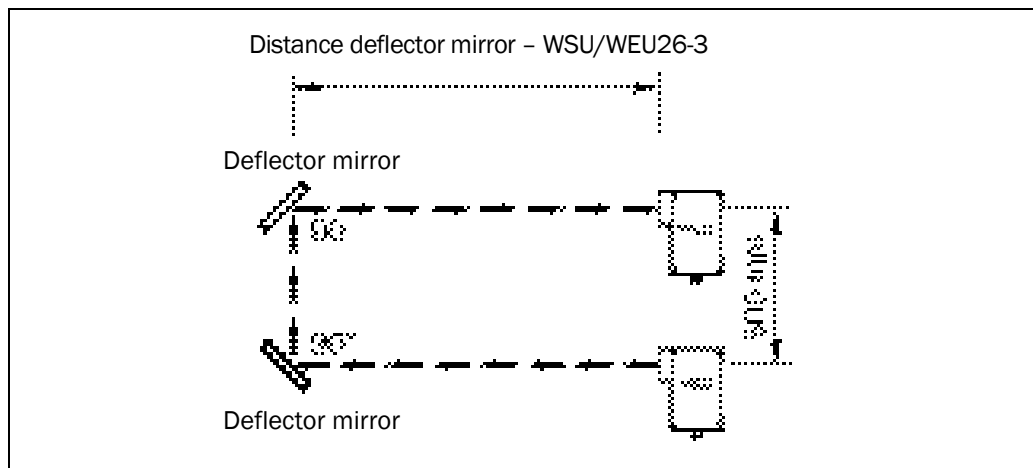
| Number of mirrors | WEU26-3 with short scanning range | WEU26-3 with long scanning range |
|-------------------|-----------------------------------|----------------------------------|
| 1                 | 0.5 ... 18 m                      | 14.2 ... 63 m                    |
| 2                 | 0.5 ... 16 m                      | 13.5 ... 56 m                    |
| 3                 | 0.5 ... 14.3 m                    | 12.8 ... 50 m                    |
| 4                 | 0.5 ... 12.8 m                    | 12.2 ... 45 m                    |

Fig. 10: Hazardous area protected on several sides



**WSU/WEU26-3**

Fig. 11: Two-beam protection with one system  
WSU/WEU26-3



Tab. 8: Distances of the deflector mirrors

| WEU26-3 receiver    | Distance deflector mirror – WSU/WEU26-3 |
|---------------------|-----------------------------------------|
| Low scanning range  | 0.5 ... 7.5 m                           |
| High scanning range | > 7.5 m                                 |

**Note** If there are reflective surfaces in the area of the light path between the sender and receiver or such surfaces may occur, the alignment of the system must be adjusted: Sender and receiver must always be aligned such that there are no reflecting surfaces in the area of the field of view (see Fig. 13).

Fig. 12: Incorrect alignment of sender and receiver

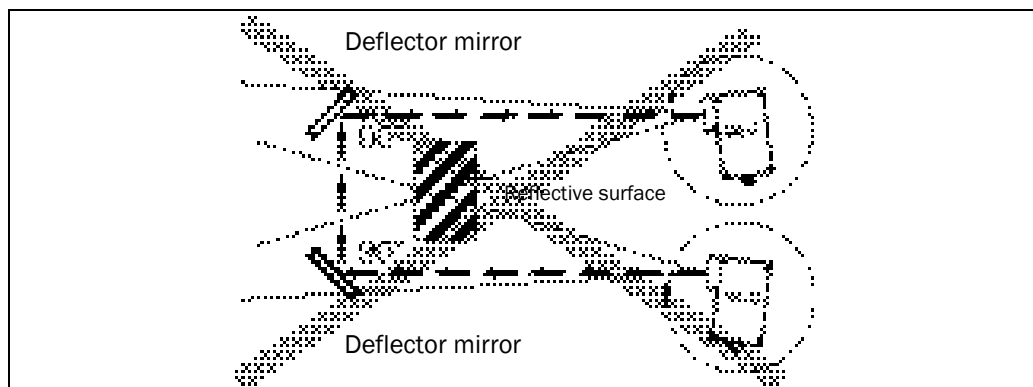
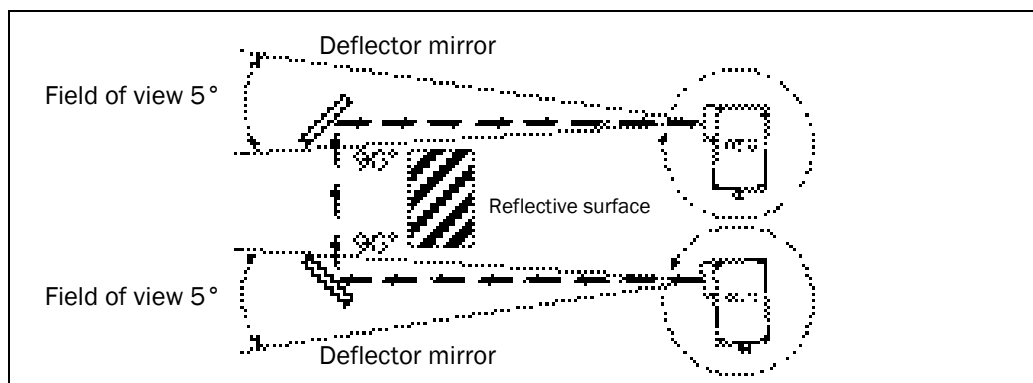


Fig. 13: Correct alignment of sender and receiver



## 5 Electrical installation

### 5.1 Important information for the installation



WARNING

#### Switch the entire machine/system off line!

The machine/system could inadvertently start up while you are connecting the devices. Ensure that the entire machine/system is disconnected during the electrical installation.

#### Notes:

- The WSU/WEU26-3 single-beam photoelectric safety switch meets the interference suppression requirements (EMC) for industrial use (interference suppression class A). When used in residential areas it can cause interference.
- A safety extra-low voltage SELV/PELV must be used to supply power to the WSU/WEU26-3 devices.
- The external voltage supply must bridge a brief mains failure of 20 ms (EN 60204). Suitable power supplies are available as accessories from SICK.
- Prior to opening the cover (see chapter 10.4 “Dimensional drawings”) all cables for the supply voltage and the relay connections must be electrically isolated.
- Only open the device with appropriate protection against ESD, i.e. pay attention to earthing. In the device only touch the connection terminals, not the other parts of the electronics. All work on the open device is only allowed to be undertaken by qualified safety personnel.
- If the cover is open, the device does not provide any protective function.
- The connecting cables must be laid directly to the terminal strip.
- After mounting, the firm seating of the connecting cables in the connection terminals must be checked.
- Observe torque figure for the protective conductor connection (“PE”) (see chapter 5.2 “System connection”, Tab. 9/Tab. 10, Fig. 14/Fig. 15).
- On the installation of another PG connector, it is necessary to comply with the torque data for the PG connector (see chapter 10.4 “Dimensional drawings”).
- Prior to screwing in place the cover, the seal must be checked for contamination and damage. Fasten the cover to the related torque (see chapter 10.4 “Dimensional drawings”).
- After opening the cover, the complete commissioning function test must be performed (see chapter 6 “Commissioning”).

### 5.2 System connection

#### 5.2.1 Pin assignment sender

**WSU/WEU26-3**

Tab. 9: Assignment of the sensor contacts, sender WSU26-3

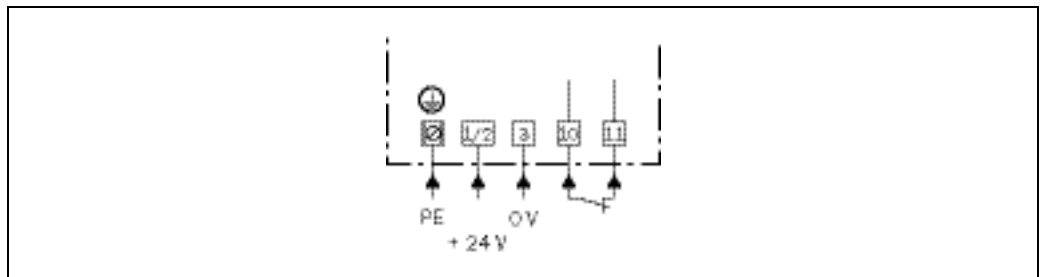
| Pin | Designation            |
|-----|------------------------|
| 1/2 | Voltage supply 24 V DC |
| 3   | Ground 0 V             |
| 10  | Test contacts          |
| 11  |                        |
| PE  | Protective earth       |

**Note** The torque for the PE connection is  $2.0 \pm 0.5$  Nm.

**Note** The single-beam photoelectric safety switch is also available with an 8-pin M12 male connector, see chapter 10.1 „Devices“.

**Note** Connect the contacts on the WSU26-3 only to circuits that comply with the requirements for safety extra-low voltage (SELV/PELV).

Fig. 14: Assignment of the sensor contacts, sender WSU26-3



### 5.2.2 Tested

The test makes it possible to check the loads connected. For this purpose the electrical connection between test contacts 10 and 11 on the WSU26-3 is interrupted for a certain amount of time (see chapter 9 “Technical specifications”). As a result the sender does not emit a beam of light and simulates an interruption to the light path.

The test must be performed by the machine controller during the unhazardous phase (e.g. an unhazardous movement). If the test is not successful, the machine must receive a shut down signal from the machine controller.

**Note** To operate the WSU/WEU26-3 devices without testing, a wire jumper must be connected between the test contacts 10 and 11 on the WSU26-3.



WARNING

### Use test function for the purpose described!

The test input is only allowed to be used in the manner described.

Tab. 10: Assignment of the sensor contacts, receiver WEU26-3

### 5.2.3 Pin assignment receiver

| Pin | Designation                                                                 |
|-----|-----------------------------------------------------------------------------|
| 1/2 | Voltage supply 24 V DC                                                      |
| 3   | Ground 0 V                                                                  |
| 4   | Safety relay, normally open contact                                         |
| 5   |                                                                             |
| 6   | Safety relay 1/2, normally closed contacts connected in parallel internally |
| 7   |                                                                             |
| 8   | Safety relay 2, normally open contact                                       |
| 9   |                                                                             |
| PE  | Protective earth                                                            |

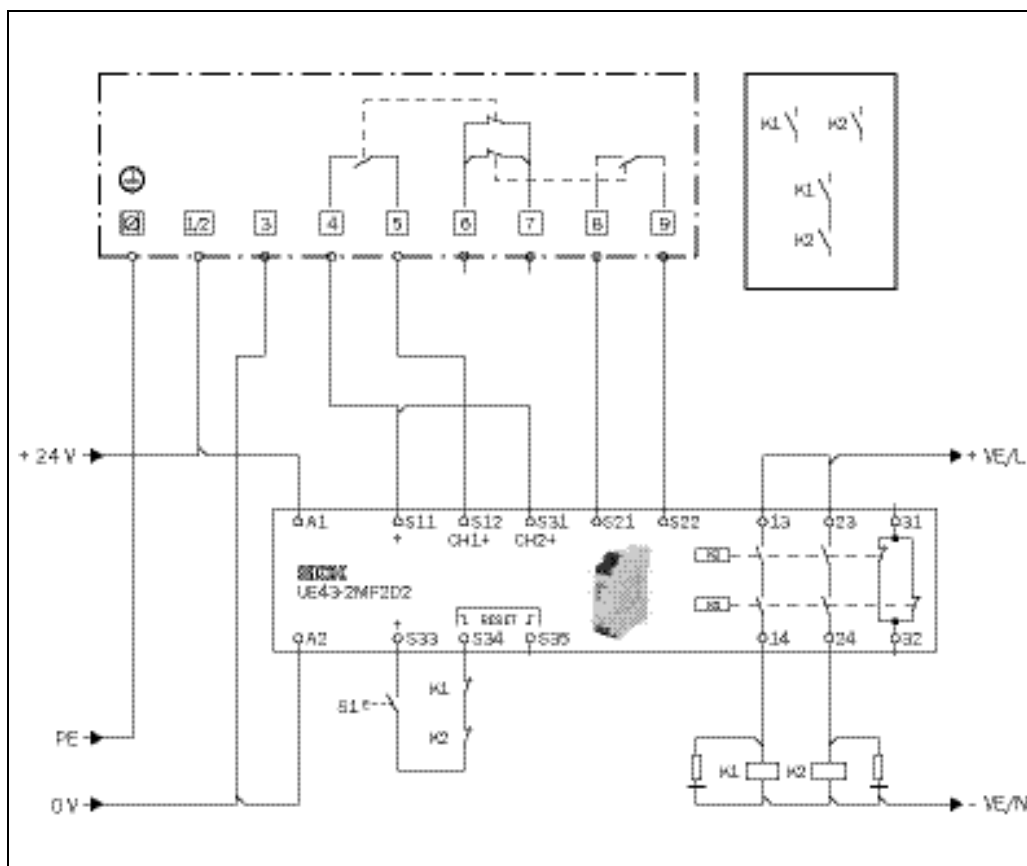
Both normally open contacts are to be used for safety-related functions. In a subsequent dual-channel circuit the two normally open outputs are to be connected to a safety controller with a suitable level of safety (see Fig. 15).

The normally closed contacts are not allowed to be used for safety-related functions.

If the downstream logic is realised using discrete contactors, they must be positively guided and externally monitored. The monitoring cannot be provided by the WEU26-3.

**Note** The torque for the PE connection is  $2.0 \pm 0.5$  Nm.

Fig. 15: Assignment of the sensor contacts, connection diagram WEU26-3 on UE43



**Note** The cross-circuit monitoring on the connecting cables between the normally open contacts 4 and 5 or 8 and 9 on the WEU26-3 is provided by the safety controller UE43.



### 5.3 Arc-suppression



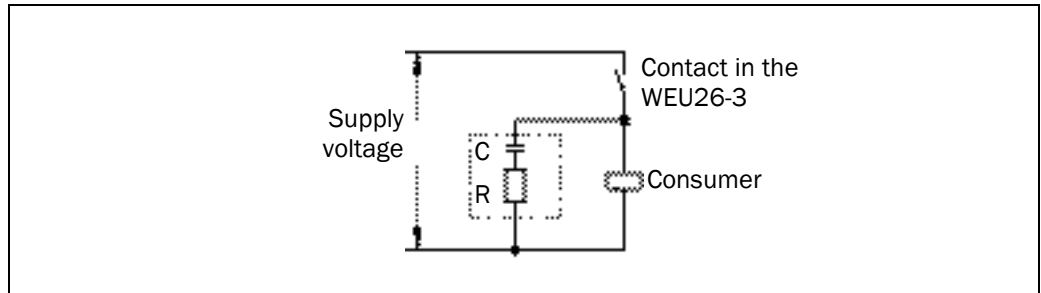
WARNING

#### In case of an inductive load: Use arc-suppression elements!

Suitable arc-suppressors must be connected in parallel with the inductance. Connection in parallel with the output contact is not permitted. Please also note that the selection of the suppressors can increase the total switch off times.

Suppression diodes should not be used as arc-suppressors, as they considerably increase the switch off time. RC elements are more suitable than varistors.

Fig. 16: Circuit for an inductive load



### 5.4 Cross-circuit monitoring

The cables for the relay contacts are not monitored for cross-circuits by the WEU26-3.



WARNING

#### Suitable measures

Take suitable measures for cross-circuit monitoring.

These can be:

- laying cables from the WEU26-3 to the loads protected against cross-circuits,
- screening output cables separately and connecting screen to 0 V,
- integration of the two normally open contacts at different voltage levels.

### 5.5 Overcurrent protection (fuse)

A fuse is to be installed in the control circuit with a rating to suit the maximum current on the output relay.

## 6 Commissioning



WARNING

**Commissioning requires a thorough check by qualified safety personnel!**

Before you operate a system protected by the WSU/WEU26-3 devices for the first time, make sure that the system is first checked and released by qualified safety personnel. Please read the notes in chapter 2 “On safety”.

The device is switched on by applying the supply voltage to the sender and receiver unit. After max. 10 s the WSU/WEU26-3 devices are ready for operation.

### 6.1 Aligning sender and receiver

After all parts have been mounted and connected, the related sender and receiver must be aligned in relation to each other.



WARNING

**Secure the plant/system. No dangerous movement possible!**

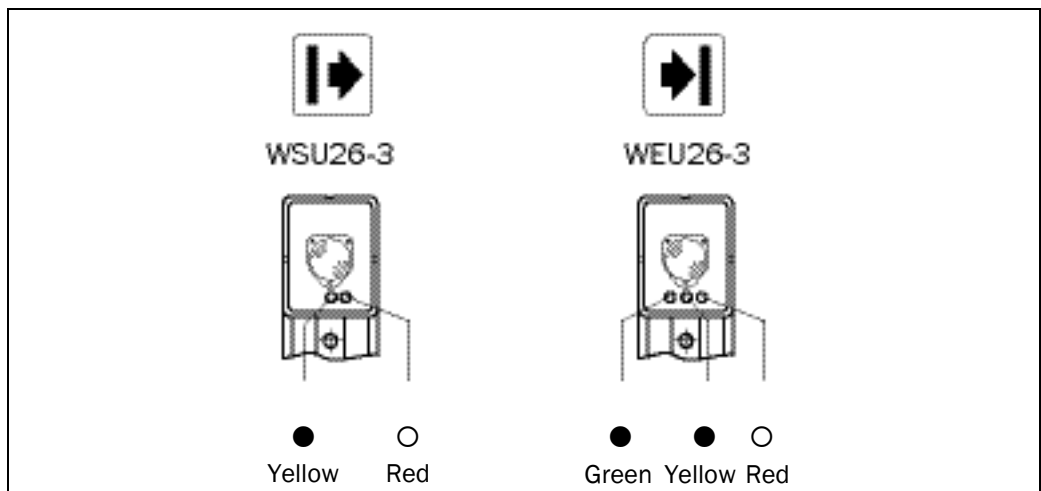
Ensure that the dangerous state of the machine is (and remains) switched off! During the alignment process, the outputs of the WSU/WEU26-3 devices are not allowed to have any effect on the machine.

#### 6.1.1 Alignment using the diagnostics LEDs

Switch on power supply. The yellow diagnostics LED of the WSU26-3 must light up.

Align devices such that the green diagnostics LED on the WEU26-3 illuminates.

Fig. 17: WSU26-3 sender unit and WEU26-3 receiver unit



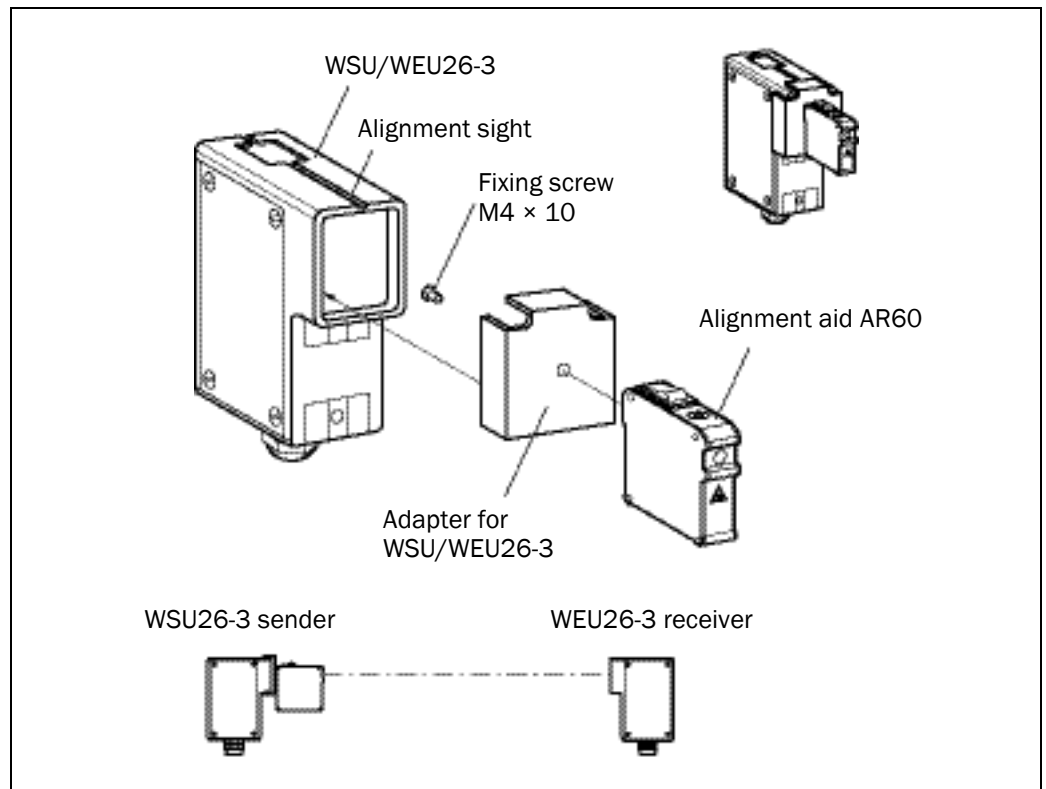
For optimal alignment the sender and receiver, the boundaries are to be determined by pivoting the sender unit and receiver unit horizontally and vertically. On leaving the related optical area, the yellow diagnostics LED on the WEU26-3 starts to illuminate. Then fasten sender and receiver in the middle of the optical area determined.

### 6.1.2 Alignment using the AR60 laser alignment aid

At large scanning ranges or in case of the usage of deflector mirrors, the laser alignment aid AR60 significantly simplifies alignment. The AR60 alignment aid is available as an accessory (Tab. 16, page 36).

- Screw the adapter to the AR60,
- mount the AR60 in front of the sender (clamp),
- switch on AR60,
- attach a piece of white cardboard or with cardboard reflective tape to the receiver (beam array is easier to detect),
- align sender such that the laser beam array is incident on the middle of the receiver optics,
- fasten sender in this position,
- switch off AR60,
- remove AR60,
- repeat the process starting from the receiver,
- switch on sensors.

Fig. 18: Mounting the laser alignment aid AR60



## 6.2 Test notes

### 6.2.1 Tests before the initial commissioning

Check the protective device as described below and in accordance with the applicable standards and regulations.

To ensure the correct function, check as described in chapter 6.2.2 “Daily functional checks of the protective device”.

- Number of sender and receiver must match, the distance between them must comply with the operating range stated in the technical specifications.
- It must only be possible to access the hazardous area through the light path between sender and receiver.
- It must not be possible to climb over, to crawl beneath or to circumnavigate the protective device.
- Additionally, check the effectiveness of the protective device mounted to the machine, using all selectable operating modes as specified in the checklist (see chapter 11.2 “Checklist for the manufacturer”). Use this checklist as a reference before commissioning the system for the first time.
- Ensure that the operating personnel of the machine protected by the WSU/WEU26-3 devices are correctly instructed by qualified safety personnel before being allowed to operate the machine. Instructing the operating personnel is the responsibility of the machine owner.

### 6.2.2 Daily functional checks of the protective device

The effectiveness of the protective device must be checked daily or prior to the start of work by a specialist or by authorised personnel, using the correct test rod.

Testing the light path between sender and receiver:

- Completely cover each light beam with a test rod that is not transparent to light (at least 30 mm diameter) at the following positions:
  - immediately in front of the sender,
  - in the middle between sender and receiver (or between the deflector mirrors),
  - immediately in front of the receiver,
  - on the use of deflector mirrors, immediately before and after the deflection.

This must produce the following result:

- The red diagnostics LED must illuminate on the receiver for the related single-beam photoelectric safety switch
- and
- as long as the light beam is interrupted, it must not be possible to initiate the dangerous state.



#### WARNING

**Do not operate the machine if during the test the green diagnostics LED on the receiver is lit!**

If the green diagnostics LED on the receiver lights up during the test even for a short period, work must stop at the machine. In this case the installation of the WSU/WEU26-3 devices must be checked by qualified safety personnel.

**Further tests**

- Check the protective device for damage or wear, particularly the mounting, the electrical connection and the connection cable, the housing and the front screen.
- Check whether the access to the hazardous area is only possible by interrupting the light path between sender and receiver (e.g. correct mounting of mechanical protective devices).
- Check whether the protective device is effective for the set operating mode.

**6.2.3 Regular inspection of the protective device by qualified safety personnel**

- Check the system, following the inspection intervals specified in the national rules and regulations. This procedure ensures that any changes on the machine or manipulations of the protective device after the initial commissioning are detected.
- If major changes have been made to the machine or the protective device, or if the single-beam photoelectric safety switch has been modified or repaired, check the plant again as per the checklist in the annex.

## 7 Care and maintenance

The WSU/WEU26-3 devices are maintenance-free. The integrated relay contacts are subject to normal wear. The front screen of the sensors should be regularly cleaned and also if contaminated.

**Note** Avoid scratches and misting of the front screens as well as the formation droplets, frost and ice on the front screens, as the optical properties may change.

➤ Do not use aggressive cleaning agents.

➤ Do not use abrasive cleaning agents.

**Note** Static charges cause dust particles to be attracted to the front screen. You can reduce this effect by using the lens cleaner and the SICK lens cloth.

How to clean the front screen:

➤ Use a clean and soft brush to remove dust from the front screen.

➤ Now wipe the front screen with a clean and damp cloth.

**Note** After cleaning, check the position of sender and receiver to ensure that the protective device cannot be bypassed (climbing over, crawling beneath or standing behind).

➤ Verify the effectiveness of the protective device as described in chapter 6.2 "Test notes".

## 8 Fault diagnosis

This chapter describes how to identify and rectify errors and malfunctions during the operation of the WSU/WEU26-3 devices.

### 8.1 In the event of faults or errors



WARNING

**Cease operation if the cause of the malfunction has not been clearly identified!**

Stop the machine if you cannot clearly identify or allocate the error or if you cannot safely rectify the malfunction.



WARNING

**Complete function test after rectification of fault!**

After rectifying a fault, perform a complete function test as per chapter 6.2 "Test notes".

### 8.2 SICK support

If you cannot remedy an error with the help of the information provided in this chapter, please contact your local SICK representative.

### 8.3 Status displays of the diagnostics LEDs

This section describes the meaning of the diagnostics LED and how to respond.

#### Diagnostics LEDs of the sender

Tab. 11: Diagnostics LEDs  
WSU26-3

| Display |                                  | Possible cause                           | Rectification of the error                                                                                                          |
|---------|----------------------------------|------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| Yellow  | Red                              |                                          |                                                                                                                                     |
| ○       | ○                                | No operating voltage, or voltage too low | ➤ Check the supply voltage and activate, if necessary.                                                                              |
| ●       | ●<br>(1 Hz, switch-on time 10 %) | System error                             | ➤ Switch the device off for at least 3 seconds and then back on again.<br>If the error continues to occur:<br>➤ Replace the device. |

## Diagnostics LEDs of the receiver

Tab. 12: Diagnostics LEDs  
WEU26-3

| Display |                                                                                                                  |     | Possible cause                                         | Rectification of the error                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|---------|------------------------------------------------------------------------------------------------------------------|-----|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Green   | Yellow                                                                                                           | Red |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| ○       | ○                                                                                                                | ○   | No operating voltage, or voltage too low               | ➤ Check the supply voltage and activate, if necessary.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| ○       | <br>(1 Hz, switch-on time 10 %) | ●   | System error                                           | ➤ Switch the device off for at least 3 seconds and then back on again.<br><br>If the error continues to occur:<br>➤ Replace the device.                                                                                                                                                                                                                                                                                                                                                                                                                      |
| ○       | <br>(1 Hz, switch-on time 90 %) | ●   | Error in the supply voltage or unknown sender detected | ➤ Switch the device off for at least 3 seconds and then back on again.<br>➤ Check whether the power supply complies with the specification (see chapter 5.1 on page 22).<br>➤ Check whether the power supply complies with the technical specifications (see chapter 9 on page 33).<br>➤ Check the distance from reflective surfaces (see chapter 4.1.2 on page 16) and from other single-beam photoelectric safety switches.<br>➤ Mount non-reflective field of view guards, if necessary.<br><br>If the error continues to occur:<br>➤ Replace the device. |



## 9 Technical specifications

Tab. 13: Technical specifications

|                                                         | Minimum                                                                                                                                                                                                                                                          | Typical | Maximum      |
|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--------------|
| <b>General system data</b>                              |                                                                                                                                                                                                                                                                  |         |              |
| Operating range<br>WEU26-3-103A00<br>WEU26-3-203A00     | 0.5 m<br>15 m                                                                                                                                                                                                                                                    |         | 20 m<br>70 m |
| Number of beams                                         | 1                                                                                                                                                                                                                                                                |         |              |
| Synchronisation                                         | optical, without separate synchronisation cable                                                                                                                                                                                                                  |         |              |
| Detection capability                                    |                                                                                                                                                                                                                                                                  | 30 mm   |              |
| Protection class<br>(EN 50178:1998) <sup>1)</sup>       | I                                                                                                                                                                                                                                                                |         |              |
| Enclosure rating (IEC 60529)                            | IP 67                                                                                                                                                                                                                                                            |         |              |
| Operating mode                                          | Protective operation without start and restart interlock                                                                                                                                                                                                         |         |              |
| Supply voltage V <sub>S</sub> <sup>2)</sup>             | 19.2 V DC                                                                                                                                                                                                                                                        | 24 V DC | 28.8 V DC    |
| Residual ripple <sup>3)</sup>                           |                                                                                                                                                                                                                                                                  |         | ±10 %        |
| Power-up delay of receiver and sender before ready      |                                                                                                                                                                                                                                                                  | 5 s     | 10 s         |
| Type                                                    | Type 4 (IEC 61496)                                                                                                                                                                                                                                               |         |              |
| Safety integrity level <sup>4)</sup>                    | SIL3 (IEC 61508), SIL3 (EN 62061)                                                                                                                                                                                                                                |         |              |
| Category                                                | Category 4 (EN ISO 13849)                                                                                                                                                                                                                                        |         |              |
| Performance Level <sup>4)</sup>                         | PL e (EN ISO 13849)                                                                                                                                                                                                                                              |         |              |
| B <sub>10d</sub> value                                  | AC-15, 230 V, 0.4 A: 1 x 10 <sup>6</sup> switching operations<br>AC-15, 230 V, 2.0 A: 2.6 x 10 <sup>5</sup> switching operations<br>DC-13, 24 V, 0.6 A: 1 x 10 <sup>6</sup> switching operations<br>DC-13, 24 V, 1.5 A: 2 x 10 <sup>5</sup> switching operations |         |              |
| PFHd (mean probability of a dangerous failure per hour) | 4.0 x 10 <sup>-9</sup>                                                                                                                                                                                                                                           |         |              |
| T <sub>M</sub> (mission time)                           | 20 years (EN ISO 13849)                                                                                                                                                                                                                                          |         |              |

<sup>1)</sup> Safety extra-low voltage SELV/PELV is mandatory.

<sup>2)</sup> The external voltage supply must be capable of buffering brief mains voltage failures of 20 ms as specified in EN 60204. Suitable power supplies are available as accessories from SICK.

<sup>3)</sup> The maximum supply voltage limits must not be exceeded, minimum levels must be achieved.

<sup>4)</sup> For detailed information on the exact design of your machine/system, please contact your local SICK representative.

|                                                                                                    | Minimum                                                                                                                                     | Typical | Maximum             |
|----------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|---------|---------------------|
| <b>Sender unit</b>                                                                                 |                                                                                                                                             |         |                     |
| Wavelength                                                                                         |                                                                                                                                             | 850 nm  |                     |
| Test input<br>Type of circuit:                                                                     | Volt-free normally closed contact or wire jumpers between the test contacts <sup>1)</sup>                                                   |         |                     |
| - Duration of the actuation of the normally closed contact<br>- Response time to test input signal | 50 ms                                                                                                                                       | 150 ms  | 200 ms              |
| Power consumption                                                                                  |                                                                                                                                             |         | 6 W                 |
| Weight                                                                                             |                                                                                                                                             |         | 1 kg                |
| <b>Receiver unit</b>                                                                               |                                                                                                                                             |         |                     |
| Outputs                                                                                            | Volt-free relay contacts, 2 normally open contacts, 1 normally closed contact (2 normally closed contacts connected in parallel internally) |         |                     |
| Contact material                                                                                   | Ag alloy with Au coating                                                                                                                    |         |                     |
| Switching frequency                                                                                |                                                                                                                                             |         | 0.2 Hz              |
| Switching voltage                                                                                  | 10 V DC<br>10 V AC                                                                                                                          |         | 30 V DC<br>230 V AC |
| Switching current                                                                                  | 20 mA                                                                                                                                       |         | 2 A                 |
| Mechanical life relay contacts                                                                     | $\geq 10^7$ switching operations                                                                                                            |         |                     |
| Electrical service life of relay contacts with reference loads                                     | $\geq 10^5$ switching operations                                                                                                            |         |                     |
| Reference loads by usage category                                                                  | AC-15 with 230 V, 2 A,<br>AC-1 with 230 V, 2 A,<br>DC-1 with 24 V, 2 A,<br>DC-13 with 24 V, 1.5 A                                           |         |                     |
| Response time                                                                                      |                                                                                                                                             |         | 22 ms               |
| Switch-off time                                                                                    | 80 ms                                                                                                                                       |         |                     |
| Power consumption                                                                                  |                                                                                                                                             |         | 8 W                 |
| Weight                                                                                             |                                                                                                                                             |         | 1 kg                |

<sup>1)</sup> Connect the contacts on the WSU26-3 only to circuits that comply with the requirements for safety extra-low voltage (SELV/PELV).

|                                                                                                                           | Minimum                                   | Typical | Maximum              |
|---------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|---------|----------------------|
| Operational data                                                                                                          |                                           |         |                      |
| Connection                                                                                                                | Cable gland (PG 13.5)                     |         |                      |
| Core cross-section                                                                                                        | 0.2 mm <sup>2</sup>                       |         | 1.5 mm <sup>2</sup>  |
| Cable length for cross-section <sup>1)</sup><br>- 0.25 mm <sup>2</sup><br>- 0.75 mm <sup>2</sup><br>- 1.5 mm <sup>2</sup> |                                           |         | 14 m<br>42 m<br>83 m |
| Ambient operating temperature                                                                                             | -25 °C                                    |         | +55 °C               |
| Storage temperature                                                                                                       | -25 °C                                    |         | +70 °C               |
| Air humidity (non-dewing)                                                                                                 | 15 %                                      |         | 95 %                 |
| Dimensions                                                                                                                | see Dimensional drawings                  |         |                      |
| Vibration resistance <sup>2)</sup>                                                                                        | 5 ... 150 Hz, 3,5 mm / 1 g (EN 60068-2-6) |         |                      |
| Shock resistance <sup>3)</sup>                                                                                            | 15 g / 6 ms (EN 60068-2-27)               |         |                      |
| Class                                                                                                                     | 3M4 (IEC TR 60721-4-3)                    |         |                      |
| Environmental data                                                                                                        |                                           |         |                      |
| Housing                                                                                                                   | Aluminium alloy ALSI12(CU)                |         |                      |
| Front screen                                                                                                              | Polycarbonate (scratch-resistant coating) |         |                      |
| Circuit boards                                                                                                            | Glassfibre reinforced epoxy resin         |         |                      |
| Packaging                                                                                                                 | Corrugated cardboard                      |         |                      |

<sup>1)</sup> When using copper cables ( $\rho = 0.018 \Omega \text{ mm}^2/\text{m}$ ).

<sup>2)</sup> Test conditions per axis: 1 octave/minute, 20 sweeps.

<sup>3)</sup> Test conditions per axis: 200 shocks.

# 10 Ordering information

## 10.1 Devices

Tab. 14: Ordering information devices

| Part                                                                                                                      | Type              | Part number |
|---------------------------------------------------------------------------------------------------------------------------|-------------------|-------------|
| Single-beam photoelectric safety switch:<br>Sender unit with PG gland (13,5)                                              | WSU26/3-103A00    | 1047984     |
| Single-beam photoelectric safety switch:<br>Receiver unit with PG gland (13,5), scanning<br>range 0.5 m ... 20 m          | WEU26/3-103A00    | 1047985     |
| Single-beam photoelectric safety switch:<br>Receiver unit with PG gland (13,5), scanning<br>range 15 m ... 70 m           | WEU26/3-203A00    | 1048379     |
| Single-beam photoelectric safety switch:<br>Sender unit with male connector M12, 8-pin                                    | WSU26/3-103A00S01 | 1089126     |
| Single-beam photoelectric safety switch:<br>Receiver unit with male connector M12, 8-pin,<br>scanning range 15 m ... 70 m | WEU26/3-203A00S01 | 1089127     |

## 10.2 Deflector mirror

Tab. 15: Ordering information deflector mirrors

| Part                                       | Type          | Part number |
|--------------------------------------------|---------------|-------------|
| Deflector mirror                           | PSK1          | 1005229     |
| Bracket for deflector mirror               | BEF-1UNIBFST1 | 2118668     |
| Spring fastening for deflector mirror PSK1 | BEF-4AAAAHST3 | 2012473     |
| Deflector mirror                           | PSK 45        | 5306053     |
| Deflector mirror                           | PNS75-008     | 1026647     |

## 10.3 Accessories

Tab. 16: Ordering information accessories

| Part                                        | Type          | Part number |
|---------------------------------------------|---------------|-------------|
| Mounting bracket WSU/WEU                    | BEF-4WNAEFAL1 | 2007900     |
| Alignment aid                               | AR60          | 1015741     |
| Adapter for alignment aid AR60              |               | 4031156     |
| Power supply, voltage supply 24 V DC, 2.1 A |               | 7028789     |
| Power supply, voltage supply 24 V DC, 3.9 A |               | 7028790     |
| Dust protection tube                        |               | 1003556     |
| Weather protection                          |               | 1003619     |
| Test rod bracket                            | BEF-3WNAAAAL1 | 2052249     |
| Test rod, 30 mm                             |               | 2022602     |

## 10.4 Cleaning agent

| Part                                                                       | Part number |
|----------------------------------------------------------------------------|-------------|
| Lens cleaner (with label for North America, South America, Western Europe) | 5606490     |
| Lens cleaner (with label for Africa, Asia, Middle East)                    | 5606721     |
| Lens cleaner (with label for Northern Europe, Eastern Europe)              | 5606754     |
| Lens cloth                                                                 | 4003353     |

## 10.5 Dimensional drawings

Fig. 19: WSU/WEU26-3

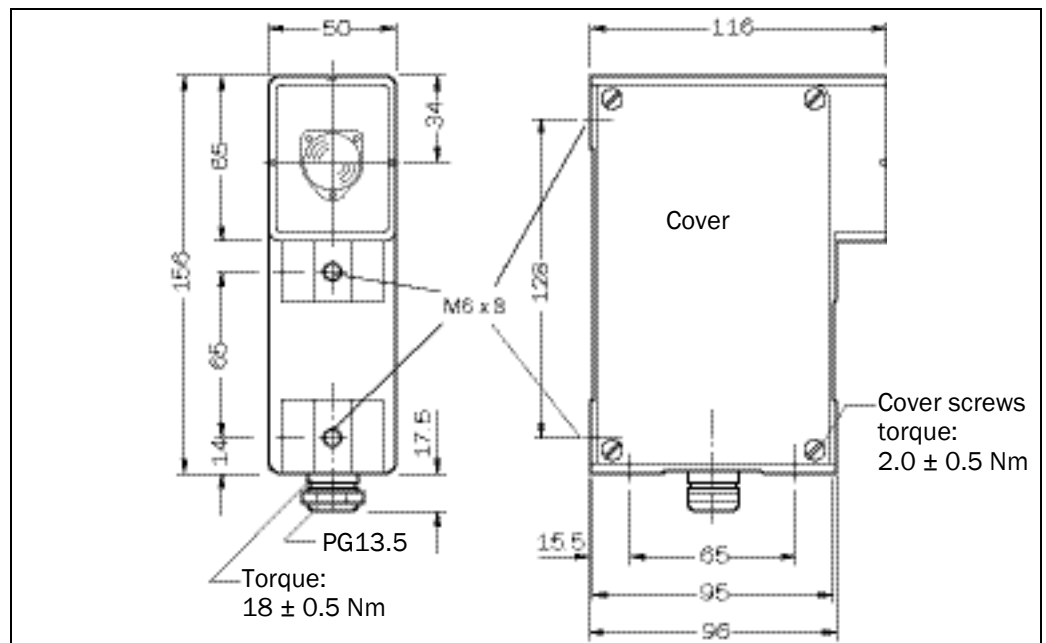


Fig. 20: Deflector mirror PSK1

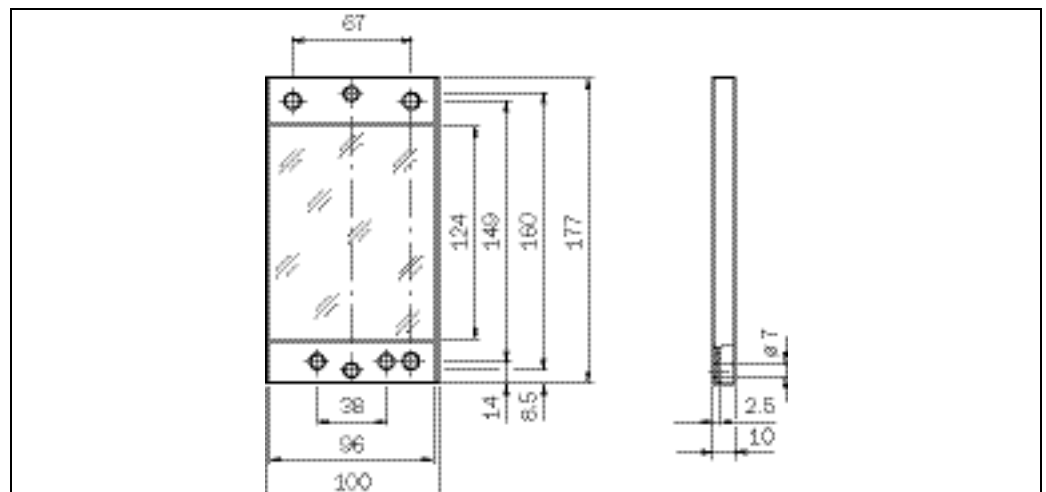


Fig. 21: Spring fastening for deflector mirror PSK1

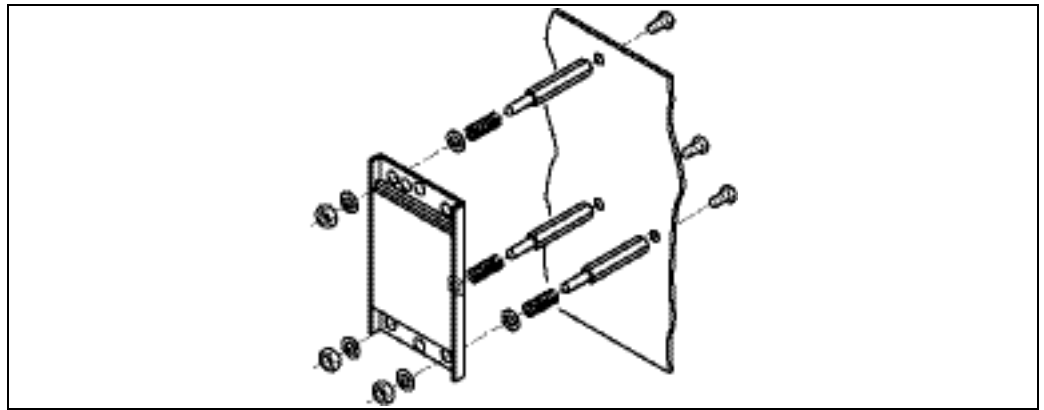


Fig. 22: Deflector mirror PSK45 (M = Middle of the mirror surface)

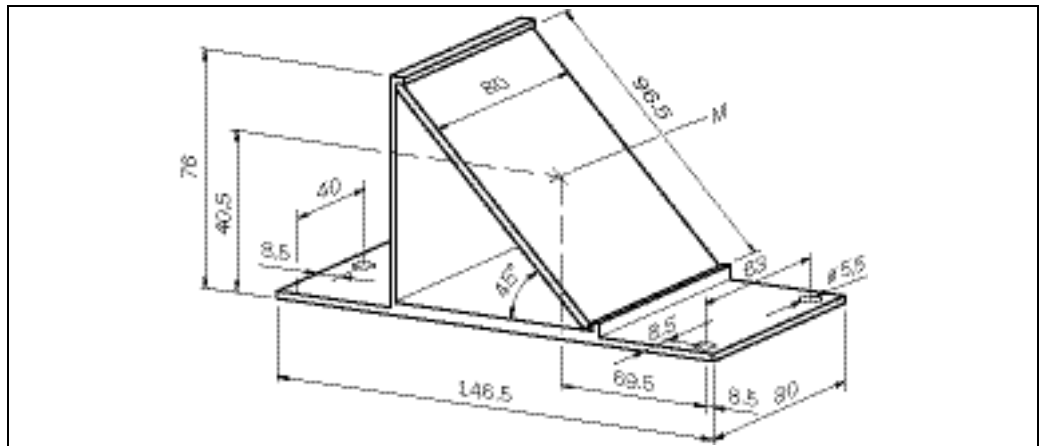
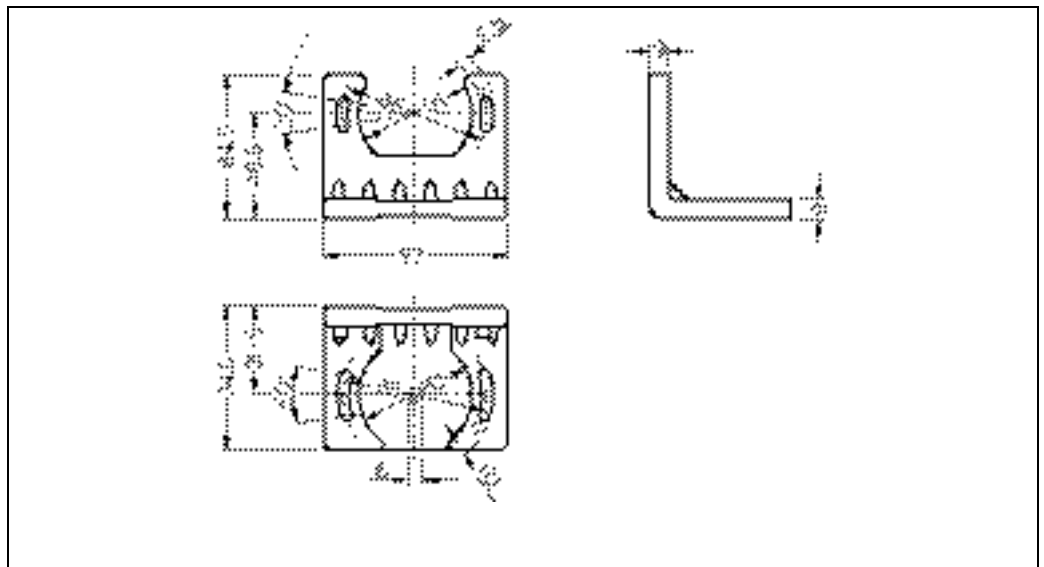


Fig. 23: Mounting bracket WSU/WEU



**WSU/WEU26-3**

Fig. 24: Dust protection tube

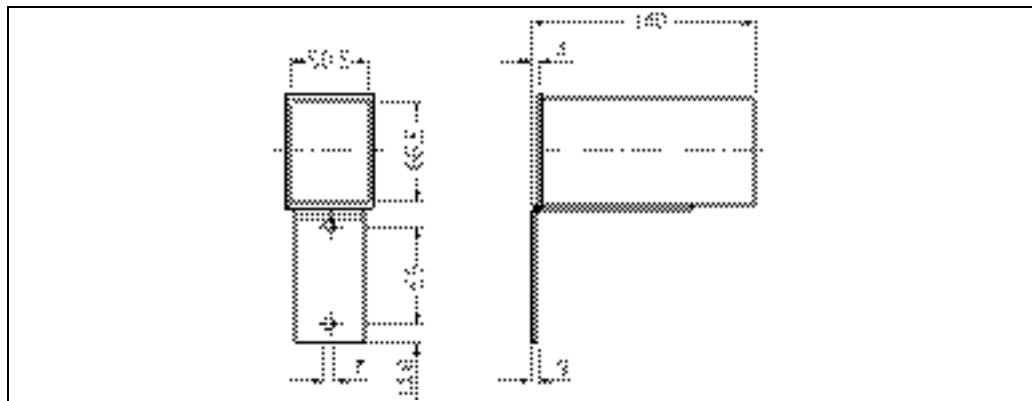
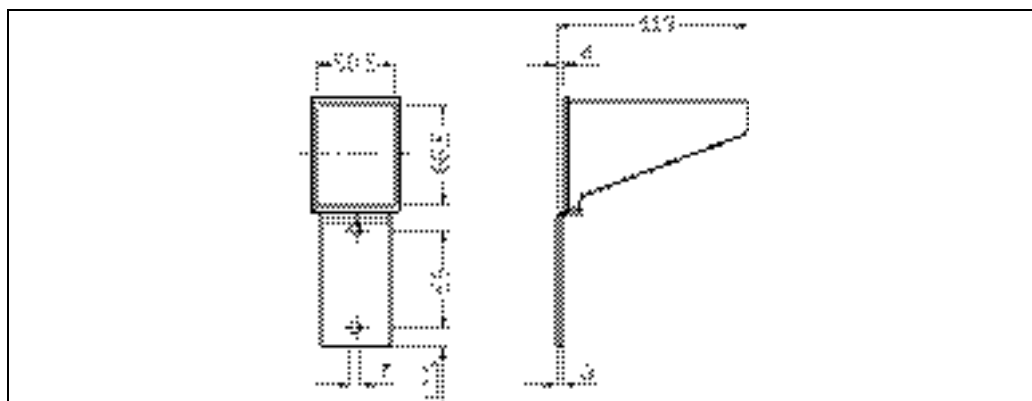


Fig. 25: Weather protection



# 11 Annex

## 11.1 Conformities and certificates

You can obtain declarations of conformity, certificates, and the current operating instructions for the product at [www.sick.com](http://www.sick.com). To do so, enter the product part number in the search field (part number: see the entry in the “P/N” or “Ident. no.” field on the type label).

### 11.1.1 EU declaration of conformity

#### Excerpt

The undersigned, representing the manufacturer, herewith declares that the product is in conformity with the provisions of the following EU directive(s) (including all applicable amendments), and that the standards and/or technical specifications stated in the EU declaration of conformity have been used as a basis for this.

- ROHS DIRECTIVE 2011/65/EU
- EMC DIRECTIVE 2014/30/EU
- LV DIRECTIVE 2014/35/EU
- MACHINERY DIRECTIVE 2006/42/EC

### 11.1.2 UK declaration of conformity

#### Excerpt

The undersigned, representing the following manufacturer herewith declares that this declaration of conformity is issued under the sole responsibility of the manufacturer. The product of this declaration is in conformity with the provisions of the following relevant UK Statutory Instruments (including all applicable amendments), and the respective standards and/or technical specifications have been used as a basis.

- Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012
- Electromagnetic Compatibility Regulations 2016
- Electrical Equipment (Safety) Regulations 2016
- Supply of Machinery (Safety) Regulations 2008



## 11.2 Checklist for the manufacturer

# SICK

### Checklist for the manufacturer/installer for the installation of electro-sensitive protective equipment (ESPE)

Details about the points listed below must be present at least during initial commissioning – they are, however, dependent on the respective application, the specifications of which are to be controlled by the manufacturer/installer. This checklist should be retained and kept with the machine documentation to serve as reference during recurring tests.

- |                                                                                                                                                                                                                                                                                      |                                                          |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| 1. Have the safety rules and regulations been observed in compliance with the directives/standards applicable to the machine?                                                                                                                                                        | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 2. Are the applied directives and standards listed in the declaration of conformity?                                                                                                                                                                                                 | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 3. Does the protective device comply with the required PL/SIL claim limit and PFHd in accordance with EN ISO 13849-1/EN 62061 and the required type in accordance with IEC 61496-1?                                                                                                  | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 4. Is the access to the hazardous area/hazardous point only possible through the protective field of the ESPE?                                                                                                                                                                       | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 5. Have appropriate measures been taken to protect (mechanical protection) or monitor (protective devices) any persons or objects in the hazardous area when protecting a hazardous area or hazardous point, and have these devices been secured or locked to prevent their removal? | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 6. Are additional mechanical protective measures fitted and secured against manipulation which prevent reaching under, over or around the ESPE?                                                                                                                                      | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 7. Has the maximum stopping and/or stopping/run-down time of the machine been measured, specified and documented (at the machine and/or in the machine documentation)?                                                                                                               | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 8. Has the ESPE been mounted such that the required minimum distance from the nearest hazardous point has been achieved?                                                                                                                                                             | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 9. Are the ESPE devices correctly mounted and secured against manipulation after adjustment?                                                                                                                                                                                         | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 10. Are the required protective measures against electric shock in effect (protection class)?                                                                                                                                                                                        | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 11. Is the control switch for resetting the protective device (ESPE) or restarting the machine present and correctly installed?                                                                                                                                                      | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 12. Are the outputs of the ESPE (OSSD) integrated according to required PL/SIL compliant with EN ISO 13849-1/EN 62061 and does the integration correspond to the comply with the circuit diagrams?                                                                                   | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 13. Has the protective function been checked in compliance with the test notes of this documentation?                                                                                                                                                                                | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 14. Are the specified protective functions effective at every operating mode that can be set?                                                                                                                                                                                        | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 15. Are the switching elements activated by the ESPE, e.g. contactors, valves, monitored?                                                                                                                                                                                            | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 16. Is the ESPE effective over the entire period of the dangerous state?                                                                                                                                                                                                             | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 17. Once initiated, will a dangerous state be stopped when switching the ESPE on or off and when changing the operating mode, or when switching to another protective device?                                                                                                        | Yes <input type="checkbox"/> No <input type="checkbox"/> |
| 18. Has the information label for the daily check been attached so that it is easily visible for the operator?                                                                                                                                                                       | Yes <input type="checkbox"/> No <input type="checkbox"/> |

**This checklist does not replace the initial commissioning, nor the regular inspection by qualified safety personnel.**

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