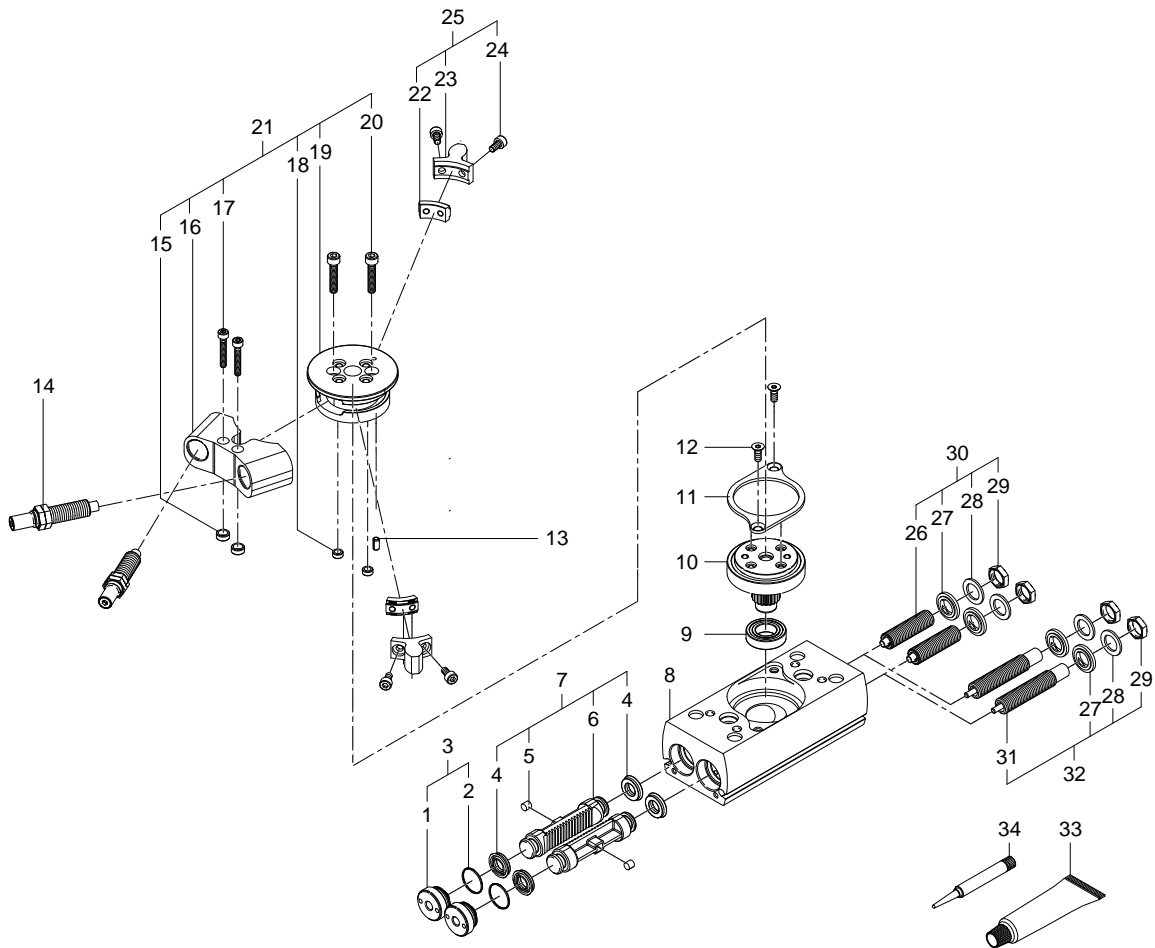


2282067 DRRD-12-180-FH-PA Semi-rotary drive - Series: All



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Pos.	Part no.	Type	Note	Qty.	Unit
A	8035244	DRRD-12 Set of wearing parts	Spare parts: 2, 4, 27, 28, 33, 34 Replacing the wearing parts	1	PC
1		DRRD-12 stopper plug	Not available separately, see position 3	1	PC
2		12X0,6-S-NBR70 O-ring	Not available separately, see position 3+999 Grease using during assembly. See position 33	1	PC
3	2282058	DRRD-12 stopper plug module	Tightening torque 0.5 Nm / 0.4 lbf ft	2	PC
4		LEFC2-12X7X2,55-TPE-U Lip seal	Not available separately, see position 7+999 Grease using during assembly. See position 33	2	PC
5		3,6X3,4 Magnet	Not available separately, see position 7 Grease using during assembly. See position 33	1	PC
6		DRRD-12 Piston	Not available separately, see position 7	1	PC
7	2282065	DRRD-12 Piston module		2	PC
8		DRRD-12 Housing	Not available	1	PC
9	237570	XF+D625-61800-2RS-Y Deep groove ball bearing		1	PC
10	2282073	DRRD-12 Shaft module		1	PC
11	2339669	DRRD-12 Cover		1	PC
12	650609	DIN 7991-M3X8-8.8 Countersunk screw	Tightening torque 1.2 Nm / 0.9 lbf ft Use locking compound. See position 34	2	PC
13	402545	DIN 1481-3X6 Spring pin		1	PC
14	548011	DYSC-5-5-Y1F Shock absorber		2	PC
15		ZBH-7-BG Centring sleeve	Not available separately, see position 21	2	PC
16		DRRD-12-Y12 Shock absorber retainer	Not available separately, see position 21	1	PC
17		ISO 4762-M4X14-12.9 Socket head screw	Not available separately, see position 21 Tightening torque 4.7 Nm / 3.5 lbf ft	2	PC
18		ZBH-5-BG Centring sleeve	Not available separately, see position 21	2	PC
19		DRRD-12-Y12 Disc	Not available separately, see position 21	1	PC
20		ISO 4762-M3X16-12.9 Socket head screw	Not available separately, see position 21	2	PC
21	8202536	DRRD-12-Y12 Retainer module		1	PC
22		DRRD-16 Slot nut	Not available separately, see position 25	1	PC
23		DRRD-16-Y12 Stop element	Not available separately, see position 25	1	PC
24		ISO 4762-M3X6-8.8 Socket head screw	Not available separately, see position 25	2	PC
25	1692917	DRRD-16-Y12 Stop module		2	PC
26		M8X1X28-1.4305 Threaded pin	Not available separately, see position 30	1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
27		GRO-1/4 Sealing ring	Not available separately, see position 30+32+999	1	PC
28		DRQ- 40- PPVJ-A Ring	Not available separately, see position 30+32+999	1	PC
29		M8X1 Hex nut	Not available separately, see position 30+32 Tightening torque 2 Nm / 1.5 lbf ft	1	PC
30	2282070	DRRD-12-P Cushioning module		2	PC
31		DYSD-5-5-Y1F-L Shock absorber module	Not available separately, see position 32	1	PC
32	8161520	DYSD-Q11-5-5-Y1F-L-Y9 Shock absorber		2	PC
33	684474	LUB-KC1 SILIKONFREI 20ML Lubricating grease		1	PC
34	8181256	CYBERBOND TM44 TB1ML Adhesive bonding agent		1	PC